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Digital Documentation of Element Condition for Bridge Evaluation

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MATC

Digital Documentation of Element Condition for Bridge Evaluation

Final Report

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16. Abstract <p>Bridge condition inspection data provide critical and rich information for assessing structural condition. Currently, the majority of bridge inspection methods use printed checklists, and their interpretation is labor intensive, subject to personal judgment, and prone to error. To realize the full benefits of bridge inspections, there is a need to automate the data management process. This research project implemented Bridge Information Modeling (BrIM) technology for bridge inspections and compared it to the conventional approach of paper checklists. This environment combines a 3D representation of the infrastructure, and allows the integration of inspection data, such as the presence of damages, types of damages, severity, localization and previous maintenance decisions. In this report, BrIM acronym is used to refer to the database that integrates a 3D bridge model and bridge element condition data. In order to validate this approach, 2D drawings and previous inspection and maintenance data of two bridges located in Ames, Iowa were obtained and modeled using Revit software. Both models were then synced using cloud based solutions so that they could be accessed from tablet computers on-site. Then, the BrIM based inspection methodology was tested with Iowa DOT engineers and bridge inspectors, who confirmed that BrIM would be beneficial to automatically query, sort, evaluate and send information to decision makers. Furthermore, a web-based survey with several DOT engineers and bridge inspectors was conducted regarding possible expected benefits of using 3D BrIM based solutions for inspections. It is concluded that this methodology has the potential to substantially improve bridge assessment and maintenance operations, which would result in time and cost savings associated with bridge inspection and assessment, as well as improved structural resiliency as a result of more effective and comprehensive bridge management means.</p>					
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DISCLAIMER

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ABSTRACT

Bridge condition inspection data provide critical and rich information for assessing structural condition. Currently, the majority of bridge inspection methods use printed checklists, and their interpretation is labor intensive, subject to personal judgment, and prone to error. To realize the full benefits of bridge inspections, there is a need to automate the data management process. This study implements Bridge Information Modeling (BrIM) technology for bridge inspections and compare it to the conventional approach of paper checklists. This environment combines a 3D representation of the infrastructure, and allows the integration of inspection data, such as the presence of damages, types of damages, severity, localization and previous maintenance decisions. In this study, BrIM is used as a central database that integrates 3D bridge model and bridge element condition data.

In order to validate the proposed approach, 2D drawings and previous inspection and maintenance data of two bridges located in Ames, Iowa, were obtained and modeled using Revit software. Then, the models were synced using a commercially available cloud based data management solution, which enables access to the models from tablet computers on-site. The BrIM based inspection methodology was tested with Iowa DOT engineers and bridge inspectors, who confirmed that BrIM would be a valuable tool to automatically query, sort, evaluate and send information to decision makers. In addition, a web-based survey with several DOT engineers and bridge inspectors was conducted to understand the possible expected benefits of using 3D BrIM based solutions for bridge inspections.

Finally, it is concluded that this methodology would substantially improve bridge assessment and maintenance operations, resulting in reduced costs associated with bridge inspections and enhanced structural resiliency. Furthermore, limitations and challenges of this methodology were also indicated; such as software interoperability issues and inability to attach inspection pictures to 3D model elements.

1. INTRODUCTION

1.1 Background

The Federal Highway Administration (FHWA), according to Federal-Aid Highway Act of 1968, requires all states to perform a biennial inspection for each bridge to document its condition. Current bridge inspection and assessment methods rely heavily on a reiterative process of manual data entry and extraction, which are subjective, error prone and time consuming. The majority of bridge inspections in the U.S. are conducted by visual inspection, in which a printed checklist is filled by trained inspectors. The FHWA and Nebraska Department of Roads (NDOR) are in the process of transitioning from a function-based rating system to an element-based condition rating system. The transition will be quite complex for some bridges because of the numerous and nearly identical elements that are part of the structure (e.g., bridge girders). Physically identical elements often show very different patterns of distress depending upon their location in the structure. An inspector must correctly identify the type and location of each element being inspected, document its distress, manually record this information in the field and then transcribe that information to the bridge evaluation database after arriving back at his/her office. This is a complex and time-consuming set of responsibilities which are prone to error.

Bridge Information Modelling (BrIM) is a fairly new technology that is still in its infancy in terms of its adoption in the heavy civil industry. BrIM technology enables storing all bridge data, including its drawings and models, material specifications, inspection notes and others, in a central database that can be accessed both from the office and the field. This gives an opportunity to adopt BrIM to develop an automated bridge inspection methodology. BrIM has many proven benefits such as reduced construction duration and cost savings when implemented during design and construction. However, the benefits of adopting it for inspection purposes are still uncertain. Therefore, this project aims to address this knowledge gap by implementing a novel framework that employs BrIM and cloud computing technologies for bridge inspection and assessment.

The framework was tested to determine its applicability for bridge inspection. The test/mock inspection was conducted for a bridge located in Ames, Iowa with the collaboration of Iowa DOT personnel to evaluate and compare the current and proposed inspection practices. Furthermore, a survey was conducted among eight other DOTs in order to better understand current and possible future BrIM applications at their institutions. The survey included questions regarding 3D modelling, BrIM applications in general, as well as BrIM adoption for bridge inspections. It is concluded that this methodology would substantially improve bridge inspection, assessment and maintenance operations by enabling better management of data.

1.2 Literature Review

The U.S. economy depends heavily on its road network and bridges. Any failure in maintaining this network can cause substantial economic losses (Elbehairy 2007). In order to keep this network maintained, all states must perform a biennial inspection for each bridge to document its condition. This requirement puts a cumbersome responsibility on state DOTs to manage their

assets. As a result, standalone Bridge Management Systems (BMS) (e.g., AASHTOWare PONTIS and VIRTIS) were adopted to satisfy DOTs needs such as: the operational requirements, planning and program management, e.g., load rating, permitting and routing. However, those systems do not satisfy the need to coordinate management tasks of all phases of a bridge life cycle i.e., design, construction, operations and program management (Shirolé 2010). Furthermore, they require re-entry and transformation of data, which is a cumbersome, redundant and error prone process. On the other hand, comprehensive asset management solutions such as BrIM could improve the deployment of services and maintenance resources, reduce maintenance costs and increase the quality of services (Zhang et al. 2009). BrIM benefits are being recognised by DOTs and asset owners (Howard and Björk 2008). While the current BMS do not satisfy the need for a more comprehensive solution covering the entire life cycle of a bridge (Shirolé 2010), BrIM could offer an integrated comprehensive solution for life-cycle bridge management (Chen and Shirolé 2006; Chen and Shirolé 2007; Shirole et al. 2009; Shirolé 2010).

The majority of bridge inspections in the U.S. are conducted by visual inspection, in which a printed checklist is filled by trained inspectors. The FHWA and NDOR are in the process of transitioning from a function-based rating system to an element-based condition rating system. The transition will be quite complex for some bridges because of the numerous and nearly identical elements that are part of the structure (e.g., bridge girders). Physically identical elements often show very different patterns of distress depending upon their location in the structure. An inspector must correctly identify the type and location of each element being inspected, document its distress, manually record this information in the field and then transcribe that information to the bridge evaluation database after arriving back at his/her office. This is a complex and time-consuming set of responsibilities which are prone to error.

Building Information Modeling (BIM) is an emerging technology that has gained increasing popularity among designers and contractors in the civil, architectural, and construction industries. BIM is the development and use of a 3D digital model to simulate and represent the design, construction and operation of a facility. This model is a data-rich, object-oriented, intelligent and parametric digital representation of the facility, where data appropriate for various users' needs can be extracted and analysed in order to generate useful information for decision makers in a facility and improve the process of delivering a facility (Eastman et al. 2008; AGC 2006). Despite a variety of definitions, the agreement is reached that BIM is a digital representation of a facility. Also, it is widely accepted that BIM is not only a modeling software, but an integrated design and construction process providing a collaboration and communication platform for various parties throughout the project lifecycle (Carmona and Irwin 2007; Teicholz 2013). Bridge Information Modeling (BrIM) is the specialization of BIM for bridge projects. Other similar terms in the field include Heavy BIM, Horizontal BIM, Virtual Design and Construction (VDC) and 3D Engineered Models for Construction. BrIM (Chen et al. 2003; Janjic et al. 2008; Lee et al. 2012; Tah et al. 1999), which enables management of information in a three-dimensional (3D) environment (Eastman et al. 2008; Thomas et al. 2001) would enable inspectors to access accurate, intelligent 3D models of the inspected infrastructure (Cylwik and Dwyer 2012).

Heavy civil construction projects such as bridges have unique characteristics compared to a typical building construction project. Various land contour, changing site conditions over the

long span of a project, existing infrastructure segments and traffic coordination during construction are some of those unique characteristics that impact the design and construction of a new project (Cylwik and Dwyer 2012). Previous research has highlighted the potential benefits that can be obtained from implementing BrIM for bridge maintenance and operations. Shirolé (2010) summarised the benefits that can be achieved by adopting BrIM for bridge management as follows: 1) satisfied data needs at project level; 2) elimination of repetitive manual transcription of data; 3) improved data quality, reliability and speed of bridge inspection; 4) easy access to bridge safety related data so that it can be extracted and updated in an efficient manner; 5) improved communication between inspectors and bridge engineers by providing virtual models which would eliminate the need for re-inspections and improve well inform the decision makers; and 6) cost effective bridge life cycle management (Shirole et al. 2009). Possible benefits of BrIM for bridge management are acknowledged both in academia and industry. However, its actual benefits for managing existing bridges is still unclear (Marzouk and Hisham 2011). This project aims to create a better understanding of bridge inspection needs and how to meet them using BrIM. A novel framework based on BrIM technology (Chen et al. 2003; Janjic et al. 2008; Lee et al. 2012; Tah et al. 1999), which enables management of information, in a three-dimensional (3D) environment (Eastman et al., 2008; Thomas et al. 2001), is created and tested with cooperation of Iowa DOT. Their feedback, in addition to seven other DOTs, on possible benefits of BrIM for bridge inspections and management was recorded and analyzed.

1.3 Project Scope

Case study approach was used to assess the BrIM based bridge inspection framework. The data from two existing bridges located on highway US 30 spanning the Skunk River near Ames, Iowa were used for the case study. Two dimensional (2D) plans and historical inspection data of the bridges were provided by Iowa DOT to the research team in electronic document format. The research team then combined all this data in a 3D information model, i.e., 3D BrIM, for each bridge. The 3D BrIM models were developed in Autodesk Revit environment, and uploaded to Autodesk data cloud, so that they could be accessed from a tablet computer via Autodesk BIM 360 Glue application. BrIM based inspection framework was then tested with Iowa DOT engineers and bridge inspectors, who confirmed that BrIM could be a valuable tool to automatically query, sort, evaluate, and send information to decision makers.

A web-based survey, using the Qualtrics survey tool, was conducted in order to evaluate applicability of BrIM for inspection purposes in other states outside Iowa. The survey was sent out to eight DOTs in the Midwest in addition to New York and Pennsylvania DOTs to obtain their feedback on implementing BrIM technology for bridge inspection and maintenance. DOT personnel ranging from bridge engineer to a director of bureau of structures from eight different DOTs participated in the survey. The details of the mock inspection with Iowa DOT inspectors and the web-based survey are included in Section 5 and Appendix D.

2. RESEARCH OBJECTIVES

The overarching objective of this research is to improve infrastructure safety and reduce inspection costs by providing BrIM-based inspection procedure. To attain this objective, the research is divided into three main tasks: 1) collect and analyze inspection data; 2) create a 3D bridge information model; and 3) validate and demonstrate the BrIM-based inspection procedure.

For the first task, Iowa DOT provided the research team with the 2D plans and previous inspection data of two existing bridges on Highway US30, a concrete bridge and a steel one, located near city of Ames in the state of Iowa. Task 2 involved in analyzing and transferring the 2D drawings and previous inspection data of the bridges into a 3D BrIM model using Autodesk Revit software package. The traditional way of bridge inspection was mimicked when creating the 3D BrIM model. Furthermore, the research team uploaded the BrIM model to Autodesk cloud so that it could be accessed from a tablet computer using Autodesk BIM 360 Glue application. This application also allows uploading inspection information to the BrIM model directly from the field. The BrIM-based inspection framework was validated and demonstrated in Task 3. First, the research team validated the procedure on the field for the existing bridges on US-30 near city of Ames, Iowa. A mock inspection with Iowa DOT personnel was followed in order to obtain their feedback on the proposed inspection framework. The research team implemented their feedback in the 3D models. Furthermore, the research team conducted a web-based survey among eight state DOTs. The questionnaire covered questions related to information technology adoption, 3D modeling, and traditional bridge inspection practices. The team incorporated the questionnaire results in the conference paper submitted to the 2015 CSCE International Construction Specialty Conference (ICSC 2015), and is also preparing a journal article to be submitted to ASCE Journal of Infrastructure Systems.

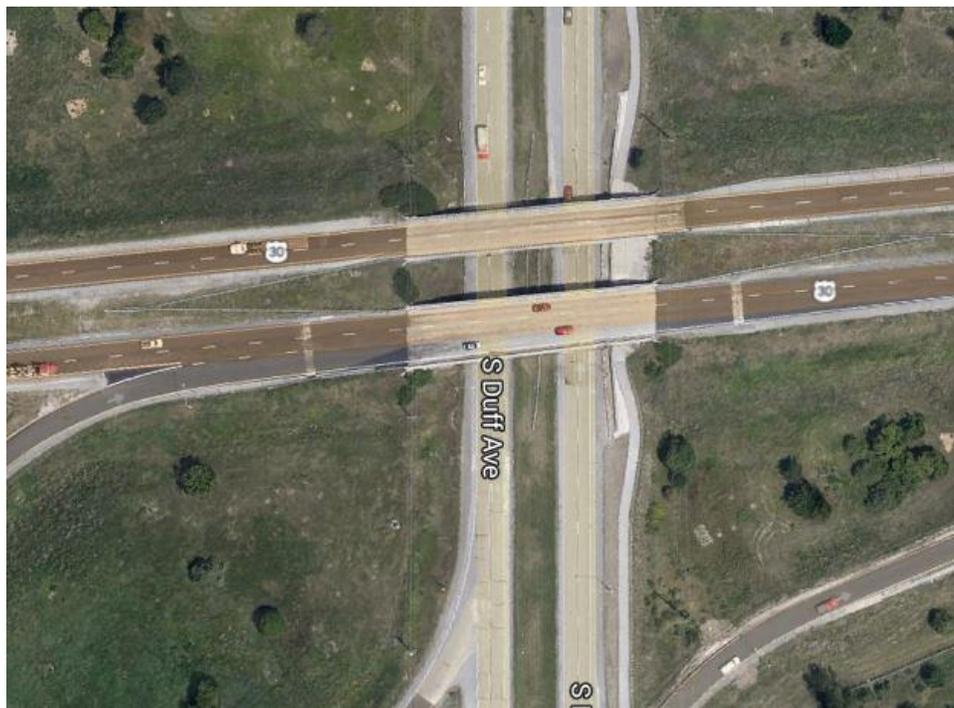
2.1 Task 1: Data Collection and Analysis

The research team, made of two full time faculty members and a graduate student, worked with Iowa DOT to collect plans and previous inspection data for two existing bridges; bridges 8550.2.R.030 and 8550.2.L.030, steel bridges (Figure 1), and bridges 8548.4.R.030 and 8548.4.L.030, pre-stressed concrete bridges (Figure 2), all located on highway US-30, in the state of Iowa.



Map data ©2014 Google

Figure 1. Bridges 8550.2.R.030 and 8550.2.L.030



Map data ©2014 Google

Figure 2. Bridges 8548.4.R.030 and 8548.4.L.030

Detailed element condition data, 2D drawings, and other specifications of the bridges were obtained from Iowa DOT. Furthermore, the research team studied the traditional way of bridge inspection with the help of Iowa DOT inspectors. This helped in creating a better understanding

of whole process of inspection and in defining the requirements for bridge inspection. The research team learned the following details about the current bridge inspection practice.

Currently, inspectors place themselves facing the direction where the number on the street mileposts increases. Inspectors depend on the mileposts of the street to define the name and the location of the bridge. There are two numbers for each bridge: state number and Federal Highway Administration (FHWA) number. FHWA number does not change, but the state number may change due to milepost changes (the road length maybe changed). For example, for the bridge studied in this project, FHWA bridge number is 48730, and the state bridge number is 8550.2.R.030. The first two digits, 85, indicate that the bridge is located in Story County. Next digits give the milepost information, i.e., the bridge is located on milepost 50.2. R stands for Right, and L stands for Left. And finally “030” tell us that the bridge is located on US 30. Once orientation completed, inspectors count the piers and abutments from what is behind them while facing the direction of the increasing number of mileposts and number them from 1 to the final number of piers. The girders are numbered according to their position to the inspector from left to right. Then basic sketches for near abutment and far abutment are drawn and used for orientation purposes.

Mainly, a bridge is divided into three groups i.e., deck, super structure and sub-structure. Usually the inspection team divides the main three groups between the team members and each group is inspected using a separate inspection sheet. The other method is doing a loop by starting with one group to the next until they finish. The condition of each element at the time of inspection is documented to the best judgment of the inspector and according to the measurements that the inspectors’ take from the damaged area, i.e., in concrete structures, the inspectors look at the integrity of the bridge, specifically corrosion, spalling, concrete cracks and paint cracks-. A crack comparator scale is used to measure the width of the crack. Any crack that is at least 1/16 inch wide should be watched. The depth of the crack is not measured; however if rust was found, it is considered as an indication that the crack is deep and requires further inspection.

Then, the inspection team draws manual sketches to document the type of damage, its size, severity, depth and location using true dimensions. Sketches are drawn on pre-drawn basic sketches that are not bridge specific which requires more effort to deliver its intended message. Inspectors use a predefined legend (Figure 3) to represent the different treatments or problems of bridges. Finally, the report and the sketches are taken to the office where a comparison with the last inspection is carried out, and an action is taken to fix problems, if any existed.

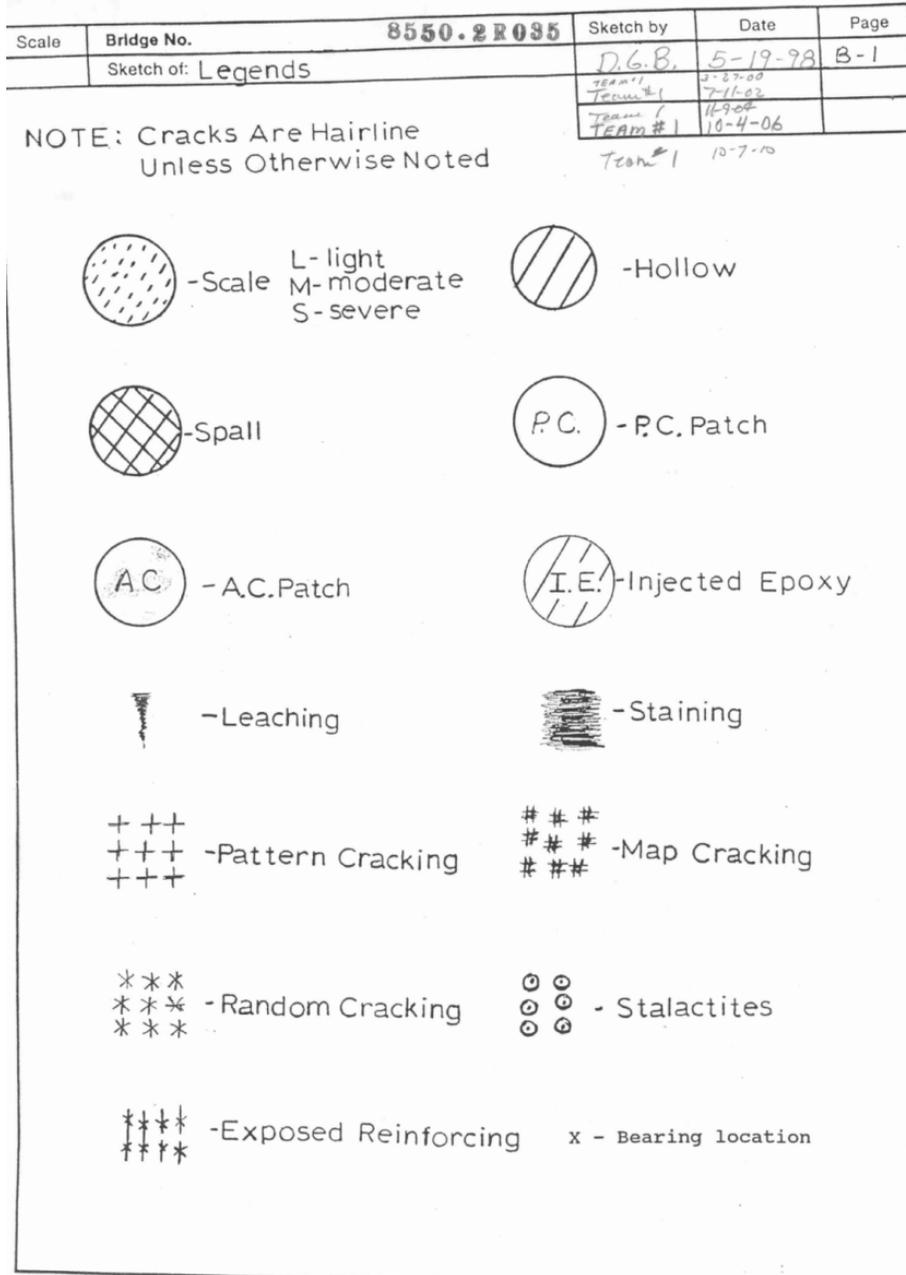


Figure 3 Inspection sketch legend sample

2.2 Task 2: 3D Bridge Information Modeling (BrIM)

Two dimensional (2D) plans and historical inspection data of the bridges were provided by Iowa DOT to the research team in electronic PDF document format. The research team then combined all this data in an intelligent 3D model, i.e., 3D BrIM (Figure 4). Most elements were created from scratch depending on the 2D drawings and other dimensional specifications that were provided by Iowa DOT. Autodesk Revit was used for modelling the bridges. This software

enabled modelling the bridges elements in great detail (Figure 5) as well as defining the specifications required for each element e.g., material types, dimensions, capacities, etc.

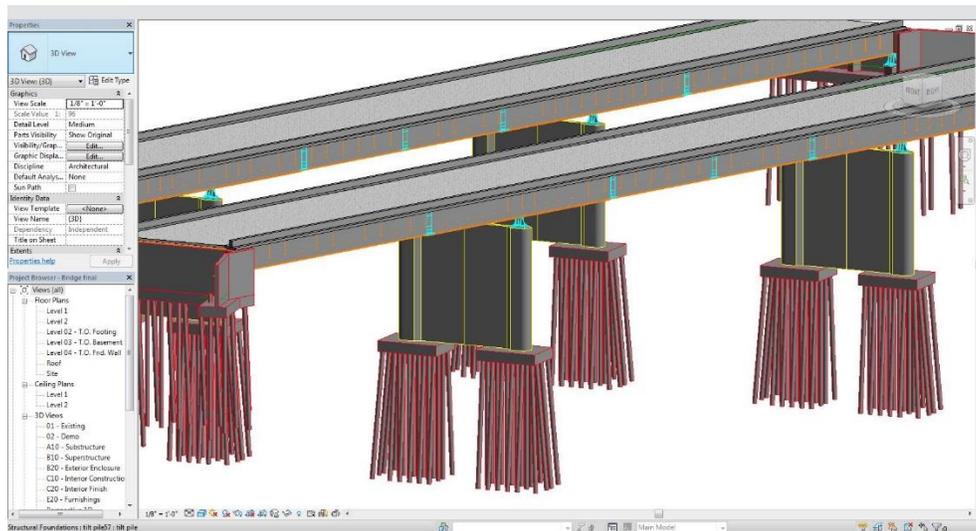


Figure 4. Bridge Information Model (BrIM)

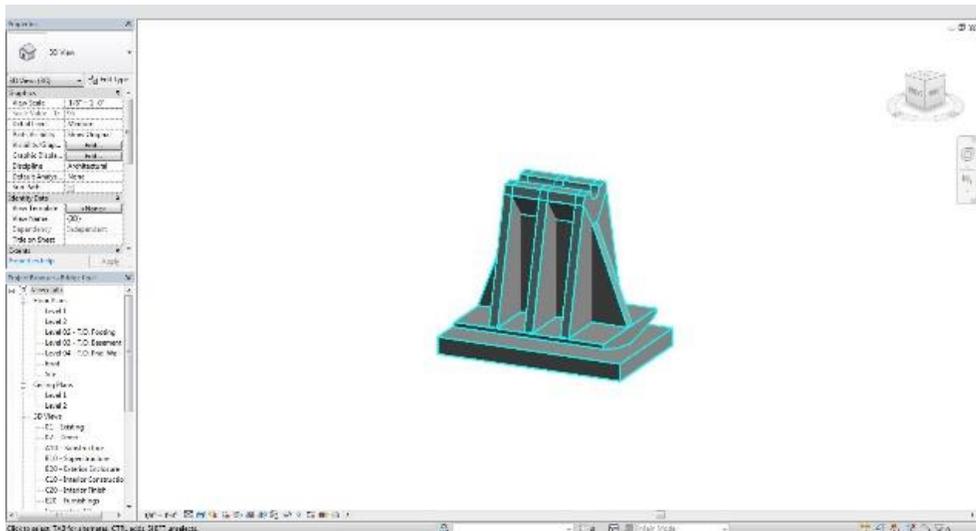


Figure 5. Detailed hinge

Model Development and Calibration

The traditional way of inspection was mimicked while creating the 3D BrIM model, i.e., model elements were divided into same major group types: deck, super structure, sub-structure, channel and piers (Figure 6). The reason for this was not only to prioritize the major bridge components and to focus on the structurally critical elements, but to provide an easier transition for inspectors from the traditional way to the BrIM way of inspection. Each of those categories can be separated as single models, and merged back with another later on. Such characteristic allows

downloading and uploading lighter BrIM models to the data cloud, in addition to providing faster manipulation and easier control of the model. Each group is given a specific color, and each element is provided with the necessary identification information such as: element ID, element material type, element casting type, etc. In addition, inspection information with its technical details is provided as attached documents to the model, not directly linked to a specific element.

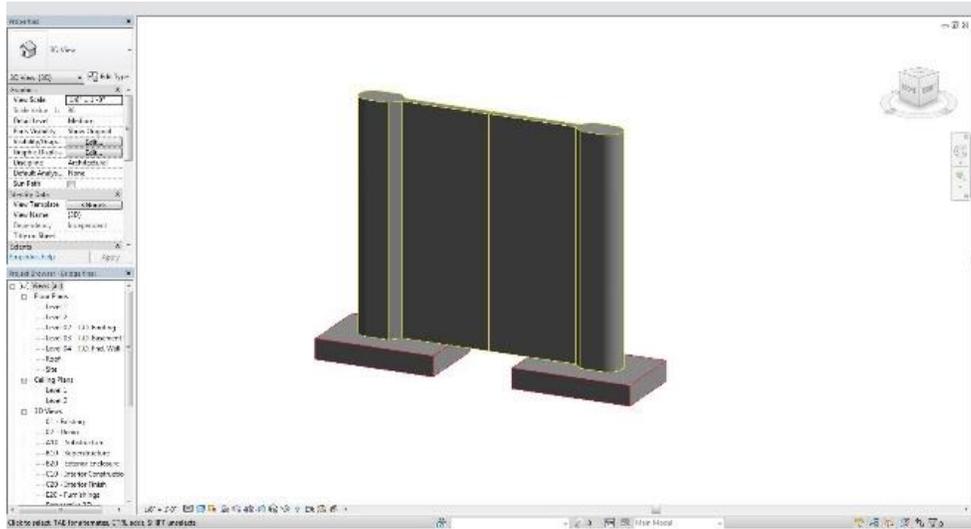


Figure 6. Piers group isolated

Furthermore, the 3D BrIM models were uploaded to Autodesk data cloud, so they could be accessed from a tablet computer via Autodesk BIM 360 Glue application while on-site. Autodesk BIM 360 Glue allows users to enter inspection data directly to the model. The model is then uploaded to Autodesk cloud, and accessed from the office computer. Autodesk BIM 360 Glue application can be downloaded on mobile devices like tablet computers. One major benefit of this application is that it is connected to the Autodesk data cloud. This application was used for this research due to its availability to the researchers; however an application and data cloud could be used. This application enables uploading and downloading the model as well as drawing sketches on the model (Figure 7); in addition, it also enables writing inspection notes and taking dimensions directly on the model (Figure 8).

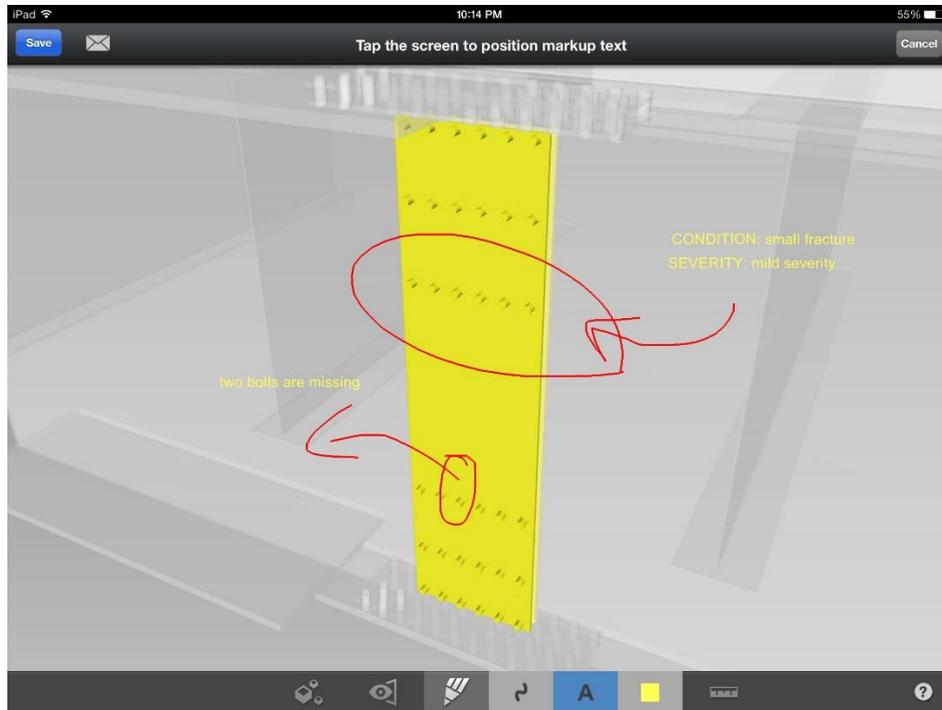


Figure 7. Drawing sketches and entering notes in BIM 360 Glue

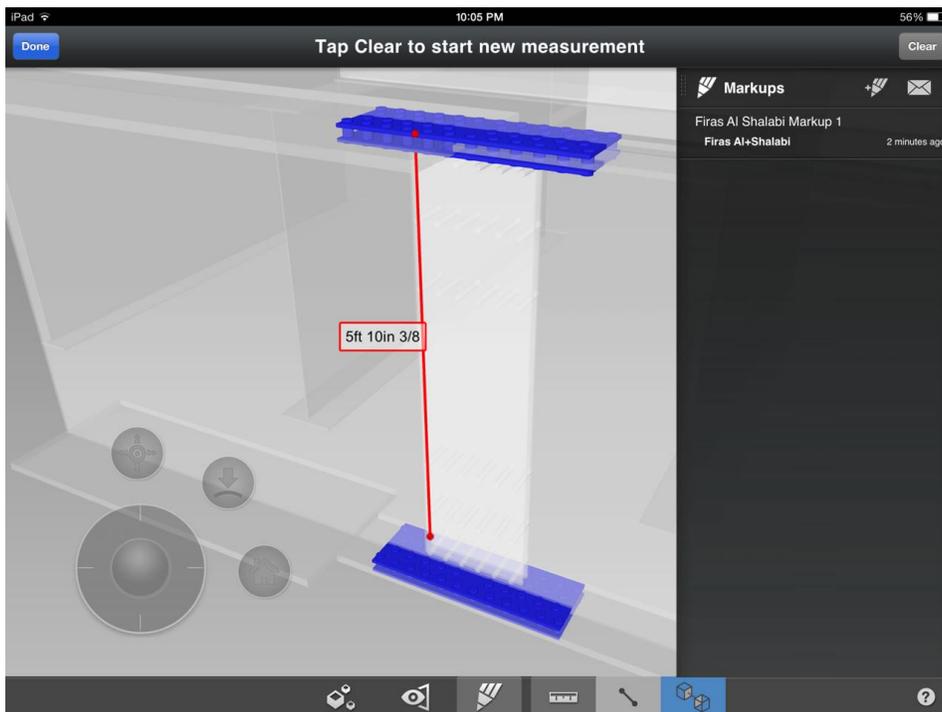


Figure 8. Dimension measurements in BIM 360 Glue

2.3 Task 3: BrIM-Based Inspection Validation and Demonstration

The research team developed a framework for bridge inspections using BrIM (Figure 9). The BrIM-enabled inspection framework consists of three major elements; data cloud, mobile devices and home office computer interface. The data cloud receives information from both home office and site inspectors and shares it with all stakeholders at DOT. This procedure could increase the speed of communication and eliminate any re-entry of the inspection data. It can also prevent any data losses.

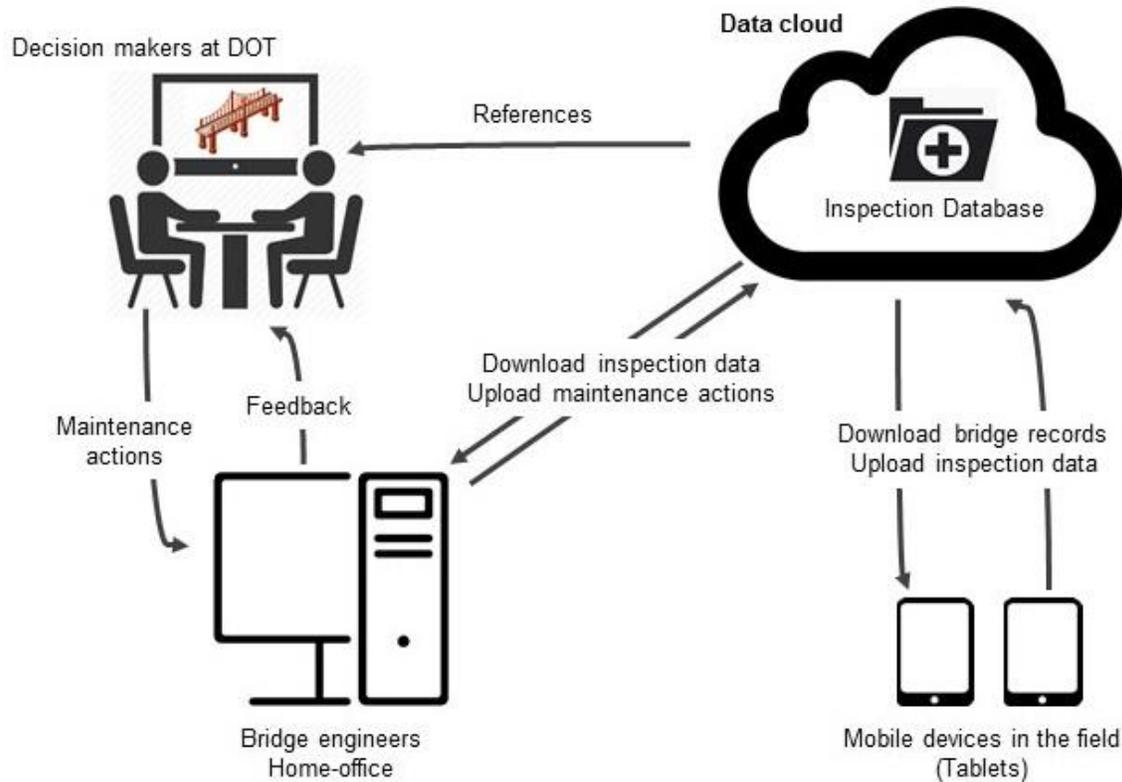


Figure 9. BrIM-based inspection framework

This framework was tested with Iowa DOT engineers and bridge inspectors. Once an inspector logs in to his/her account, he/she has direct access to the data cloud that acts as a data center for inspection documents and information. All inspection actions are documented under the inspector's name with the date and time of the action and uploaded directly to the data cloud. Every element that is inspected has its unique ID number, which would eliminate any ambiguity in determining the position of damaged elements. The software application also enables isolating selected elements and provides the right angle to define the damage.

Inspectors can choose the element that has a deficiency where they can document the problem e.g., corrosion, spalling, cracks, etc. At the same time, it is possible to pull out the previous inspection data and sketches to compare the damages and their severity. Furthermore, it is also possible to freeze the model on the angle that best shows the damage to create a still image (take

a snapshot), which would enable inspectors to draw sketches about the damage on that specific element with precise dimensions (Figure 10). Then, the inspection information can be uploaded back to the data cloud where can be accessed from different locations, such as main office. Furthermore, bridge engineers at the main office can access and analyze the data real-time or immediately. Also, BrIM model provides a better representation of the field conditions, which would enable other stakeholders to have a better idea of the problem, thus they can make better informed decisions.

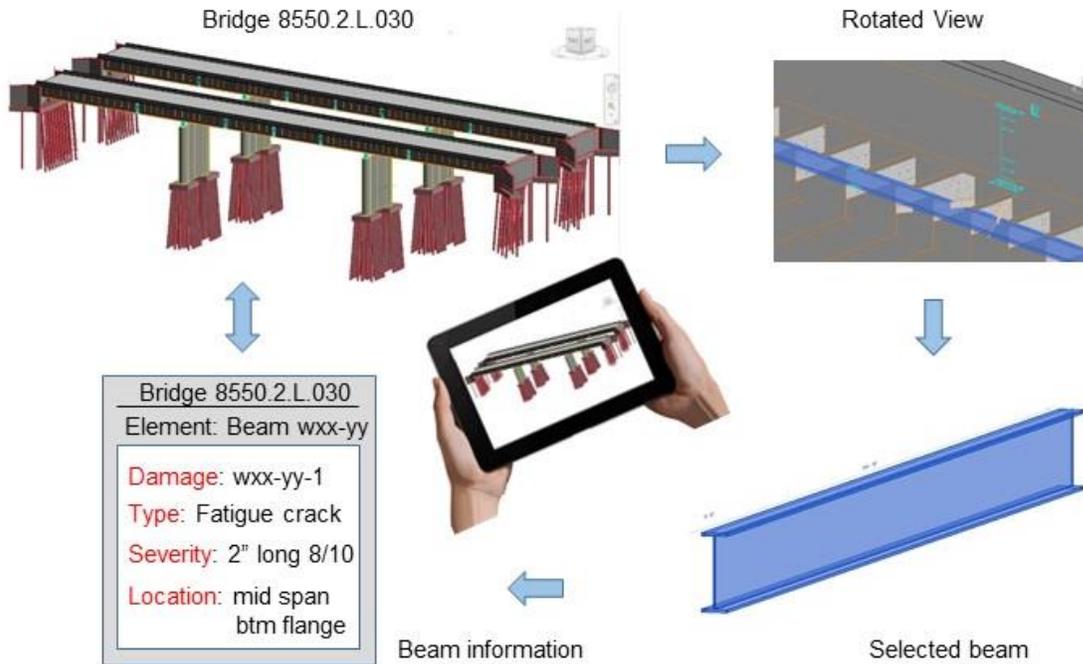


Figure 10. BrIM-based inspection process

The research team demonstrated the BrIM-based inspection methodology (Figure 11) with the help of Iowa DOT personnel in order to get the experts' feedback on it. Many elements of the bridge were inspected, including the hinges, concrete cracks, girders and piers.



Figure 11. BrIM on-site demonstration

Iowa DOT bridge engineers and inspectors confirmed that BrIM can be used to automatically query, sort, evaluate and send information to decision makers. They also provided some good feedback and recommendations that will be discussed later in this report. Moreover, a web-based survey, using the Qualtrics survey tool, was conducted in order to evaluate applicability of BrIM for inspection purposes in other states outside Iowa. The survey was sent out to eight DOTs in the Midwest in addition to New York and Pennsylvania DOTs to obtain their feedback on implementing BrIM technology for bridge inspection and maintenance. DOT personnel ranging from bridge engineer to a director of bureau of structures from eight different DOTs participated in the survey.

The questions varied between open format questions where DOTs personnel provided their feedback, and closed format questions that varied between Dichotomous questions and Likert questions. The questions were directed to understand three key aspects; the first one was whether the DOT has any experience in using BrIM technology and how they are using it. The second one was to find out whether they are facing any problems with the current bridge inspection practices. Finally, the third one was to determine the potential of the proposed BrIM based framework for inspections.

The surveyed DOTs acknowledged the benefits of BrIM and showed interest in using it. However, they expressed several difficulties and challenges they are facing when implementing it during design and construction phases. Furthermore, most DOTs acknowledged that BrIM would be beneficial for bridge inspection. The detailed findings of this survey are summarized in Table 1.

According to the survey, the number of qualified bridge inspectors range from 10 to 50 among the states surveyed in this study. This number can reach up to 650 when consultants and freelance inspectors are included. Typically 2-4 inspectors are required for inspection of a regular bridge. The number of inspectors can reach up to 7 for inspection of special types of bridges such as over water bridges. The yearly cost of inspections varies among states as the number of bridges and the size of the states vary. When asked what means are being used for bridge inspections in the current practice, 71% of respondents said that they use the paper based

method. And the other 29% of the respondents stated that they are using mobile computing technologies such as Personal Digital Assistant (PDA), tablets and laptops. About 50% of the surveyed states responded that their DOTs use 3D information models and information technologies during design and construction of civil projects, and 33% of the respondents stated that they are using it specifically for bridge design and construction. This result is compatible with the opinion that states that large asset owners are moving towards more comprehensive tools to manage their assets (Howard and Björk 2008; Zhang et al. 2009).

The DOTs who participated in this survey recognized BrIM as a beneficial tool for bridge inspections. However, they are not planning to adopt it in their bridge inspection practices in the near future. The reason for this maybe the invalidated benefits of BrIM for the inspection process (i.e., BrIM must prove its ability to improve inspection process over current practices). In this study, while conducting the mock-up inspection, the time needed for inspecting each element as well as signing and dating the inspection documents were reduced significantly. This is mainly due to the user friendly sketch drawing and input recording functionalities of the software.

The surveyed DOTs predict several challenges that maybe faced when implementing BrIM technology for bridge inspections. One major challenge mentioned by most survey respondents was the concern of damaging portable electronic devices during the inspection process. They stated that electronic portable devices used for inspection tasks must be durable in rain, sunshine and extremely cold weather conditions. And they need to be sturdy enough so that they do not break down if dropped; should be small enough to fit in inspector's harness, and large enough for sketching and visualization. This problem was also stated in the literature (Chen and Kamara 2008; Tsai et al. 2014), and can be overcome as mobile devices are being improved continuously; e.g., their mobility, durability, hardware compatibility and battery life being improved constantly to satisfy the needs of construction job environments. Moreover, a variety of accessories are available to protect tablet computers in harsh outdoor environments.

Table 1. Survey results

Task	Results	Remarks
Inspection Means	71% paper based 14% PDA 14% others	
Number of Inspectors	15 – 75	The number can reach up to 650 with all qualified consultants
No. of inspectors in each inspection	2 – 4	Can reach 7 for major over water bridges
BrIM usage in design & construction	33% using it	
Challenges in the current practice	60% have challenges	<ul style="list-style-type: none"> • Close observation and management to stay on compliance • Training inspectors • Inadequate staff • Aging staff • New problems with new bridge designs
Future use of BrIM in inspection	71% denied any future plans	
BrIM staff knowledge	62% poor – fair 13% good 25% very good - excellent	
Usefulness of BrIM for inspection	71% neutral	29% sees it as useful
BrIM Improve the speed and precision of inspection	71% disapproved	
BrIM implementation challenges		<ul style="list-style-type: none"> • Damaging portable electronic devices • Cell phone signals • Sturdy equipment to handle rain, sunshine, and extremely cold weather • Initial cost • Time invested in creating models
Institutional barriers		<ul style="list-style-type: none"> • Training • Digital signatures issues • Integrity of data during transmission • Confidential information

Another critical challenge mentioned was cell phone signals. There are many bridges located in rural areas where no cell phone service is available. The authors and other researchers (Tsai et al. 2014) suggest an offline BrIM approach to overcome this challenge. An offline BrIM tool for inspection enables downloading all models before arriving to the site. The inspector can record and save all inspection data on the device while offline and upload them to the data cloud when he/she has a wireless connection. This procedure was tested during the mock-up inspection with Iowa DOT inspectors where no cell phone signal was available under the bridge. Another challenge mentioned was related to the initial costs of implementing a new technology, along with the software costs, cost for keeping them up-to-date. In addition, initial investment in time and money to build 3D information models of existing bridges needs to be taken into consideration. The authors suggest that this barrier could be overcome by adapting new technologies into current practices gradually. In addition, case studies from institutions that received benefits from implementing new technologies in their projects would help and encourage other asset owners adopting new tools and technologies into their practices. For example, (Cox et al. 2002) documented that using mobile devices such as PDAs reduce costs and labor time during data collection.

While many DOTs listed lack of resources and initial investment cost as an institutional barrier to implementing BrIM for inspections, others listed human factor as a barrier, such as inspector's education and training. And some DOTs were concerned about legal issues such as digital signatures of inspectors, integrity of data during transmission and the critical details that must be kept confidential for security purposes.

When asked about the current inspection practices, around 60% of the responses admitted that DOTs are facing many challenges with the current inspection practices. The main challenge is to conduct inspections on time in order to comply with the federal law. Furthermore, challenges in training inspectors, inadequate staff, aging staff and new inspection problems with newer bridge designs were also mentioned. Overall, the current inspection practices challenges DOTs in their bridge management practice as there are problems with effectively processing and integrating inspection data with bridge management databases (Agrawal et al. 2009; Lee et al. 2008; Shirolé 2010).

The surveyed DOTs stated lack of knowledge in using 3D information modelling. On a five level Likert scale ranging from poor to excellent, 62% of surveyed DOTs considered themselves having fair or poor knowledge; while 13% considered themselves as good and 25% ranged between very good and excellent. Finally, 71% of the surveyed DOTs did not think that uploading inspection data to the data cloud directly would increase the speed and precision of the inspection. This might explain the small percentage (28%) of the surveyed DOTs that indicated having future plans for implementing BrIM in their bridge inspection process.

3. RESULTS AND LIMITATIONS

3.1 Results

Information modeling implementation has first started in the area of building design and construction. However, the flexibility of the technology made it possible to expand it to include not only vertical construction projects, but also horizontal ones. Building Information Modeling (BIM), is defined as the digital representation of a physical system, and can also be applied to transportation infrastructure, including highways – (Civil Information Modeling or CiM), and bridges (Bridge Information Modeling or BrIM). This technology is not limited to the design phase or the construction phases, but can be applied to the collective knowledge that forms a reliable source for decision making during the life cycle of a facility especially during its operation as well.

Despite the availability of BrIM technology, most bridge inspections are still conducted manually with minimum support from information technology, and the collected data is entered manually into a computer system. Bridge inspection is considered a time consuming and redundant task in the traditional way. Errors are likely to occur depending on the way the inspection is conducted and based on the inspector's experience and personal judgment. Automation of the bridge inspection processes could result in substantial time and cost savings, while optimizing the process. BrIM based inspection application gives bridge inspectors a model that can be related to, and minimizes the time and effort spent on drawing sketches of damaged bridge elements and describing their location since all inspection data is pinned directly to the model on site using BrIM applications that are available for tablet computers. The inspection data can then automatically be downloaded to the data cloud and then to the original BrIM model, which would eliminate the tedious task of re-entering the data manually.

BrIM, if used for inspection, can reduce the time needed for each inspection by improving the way sketches are drawn on site as well as the time needed for signing and dating each inspection paper. It would also increase the accuracy of inspections by enabling the notes and the drawings to be bridge element specific. This would lead to reduced number of site visits needed for each bridge, which would automatically translate into cost savings. Also, it would have a positive impact on personnel safety as it helps decreasing the amount of time spent on the field. Having more accurate inspection data that does not require any re-entry to the database would save asset managers' time and effort, which would allow them to focus on more important tasks.

During the mock inspection, the research team compared the current inspection practice with the BrIM method in terms of safety, efficiency, effectiveness and sustainability. The BrIM methodology exceeded the current practice in terms of safety and sustainability. This was mainly due to the reduced number of site visits, and elimination of data re-entry.

3.2 Limitations

The research team faced a number of challenges when modeling the bridges in 3D. Those challenges were mainly related to the software compatibility as Autodesk Revit is not the ideal software for modeling bridges. However, it was selected because of its compatibility with Autodesk® BIM 360™ Glue® application that is compatible with tablet computers, and this application was conveniently available to the research team. The main problem that was faced is the lack of ready connection details in the software such as bridge hinges, steel bolted plates, and bridge size girders. However, such challenges were overcome by remodeling the needed details from scratch using Revit® software. The modeling process took about 30 – 40 working hours; but this could be improved if the right software and a database of bridges' details were available to the research team. Furthermore, it is important to note that the research team did not have previous experience in modeling bridges in 3D, which also contributed to the increased modeling time in this research study. Autodesk® BIM 360™ Glue® application tested in this study has two main drawbacks. The application is available only for iPad at the moment, not for any other tablet computers which limits the number of end users. And, in its current form, it does not support attaching images to model elements. Bridge inspectors could greatly benefit from being able to attach pictures to specific model elements since pictures are one of the items collected during bridge inspections. One other problem that was faced by the research team and was noted by the surveyed DOTs is the wireless signal. This problem can be overcome by working in the offline mode, which allows entering and saving inspection on the wireless device, i.e., tablets, and uploading it later to the data cloud when a wireless network is available.

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APPENDIX A: INSPECTION REPORT



Office of Bridge and Structures
Bridge Maintenance and Inspection Unit



Bridge Condition Report

Bridge ID: 8550.2R030 NBI Number: 48730
District: 1 Inspection Group: Team 1
Inspection Type: In-Depth and Fracture Critical
Inspection Date: In-Depth: 10/01/2012 Frac Crit: 10/01/2012
Carrying: EB US 30 over SOUTH SKUNK RIVER
Location: 1.2 MI. W OF JCT. I-35
Approved By: Olson, Paul



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BRIDGE DESCRIPTION

This is a 325' x 30' Steel Girder bridge, constructed in 1963, carrying eastbound U.S. 30 over South Skunk River and located 1.2 miles west of junction of I-35.

WATERWAY

Upstream, the waterway is reasonably straight and skewed about 30 degrees right ahead for about 600 ft. and then it meanders towards the far side. Flow is from left to right. The bridge is skewed 20 degrees right ahead. A welded wire retard protects the near upstream bank for about 700 feet. The far bank was lined with rip-rap sometime between the 2002 and 2004 inspections.

SUBSTRUCTURE

Both abutments are stub concrete and the two piers are solid concrete. The abutments are supported on treated wood friction piling and the piers are supported on untreated wood friction piling. The bearings over Pier 1 are fixed. The other bearings are rockers. The abutments were sealed with epoxy in 1996.

SUPERSTRUCTURE

This is a fracture critical three span continuous steel welded two girder structure. This type of superstructure is vulnerable to fatigue cracking caused by out-of-plane bending. The bridge was retrofitted in 1982. The gusset plate connections to the floor beam over both abutments were retrofitted with bolts at the diagonal brace connections in 2000. The bridge was retrofitted again in 2012. There were 3" holes drilled at the bearing stiffener intersecting weld locations at Piers 1 and 2.

ROADWAY

The deck is PC concrete overlaid with dense low-slump concrete in 1985.

APPROACHES

Both approaches are paved with PC concrete and overlaid with asphalt concrete, except for a section of PC concrete next to the bridge.

FHWA Number: 48730

 Bridge ID.: 8550.2R030
Deck

<i>Item</i>	<i>Description</i>	<i>Condition</i>	<i>Comments</i>
Deck Overall:	NBI Item 58	6 - Satisfactory Condition (minor deterioration)	
Deck Drains:	Plastic Extension	Good	
Curb Type - Left:	Curb with retro rail	Good	
Curb Type - Right:	Curb with retro rail	Good	
Cantilevered Curb:	Yes	Good	
Bottom of deck has or has had delaminated concrete over traffic:		No	
Left Bridge Rail:	Vertical Concrete Parapet		
Right Bridge Rail:	Vertical Concrete Parapet		

Near

<i>Item</i>	<i>Description</i>	<i>Condition</i>	<i>Comments</i>
Approach:	Concrete	Good	EF joint is > 2" at 60 degrees F, 100 ft. from the deck.
Left:			
Guardrail Ends:	End Terminals - FLEAT	Poor	Horizontal tear > 1/2" wide; loose anchor cable.
Approach Guardrail:	W/beams W/square posts	Poor	
Guardrail Transition:	Thrie-beam - 7 bolts thru	Good	
Right:			
Guardrail Ends:	End Terminals - FLEAT	Poor	Horizontal tear > 12" long; loose anchor cable.
Approach Guardrail:	W/Beams W/Square Posts	Poor	
Guardrail Transition:	Thrie-beam - 7 bolts thru	Good	

Far

<i>Item</i>	<i>Description</i>	<i>Condition</i>	<i>Comments</i>
Approach:	Concrete	Good	EF joint is < 2" at 60 degrees F, 65 feet from the deck.
Left:			
Guardrail Ends:	End Terminals - FLEAT	Poor	Loose anchor cable.
Approach Guardrail:	W/Beams W/Square Posts	Good	
Guardrail Transition:	Thrie-beam - 7 bolts thru	Good	
Right:			
Guardrail Ends:	None	N/A	
Approach Guardrail:	None	N/A	
Guardrail Transition:	None	N/A	

Have holes been drilled at all cracks?

Y _____

Pin and Hangar Assemblies

	Yes/No	Ultrasonic Inspection Date	Next Ultrasonic Inspection Date
Pin and Hangar assemblies	No _____	_____	_____

FHWA Number: 48730

 Bridge ID.: 8550.2R030

Substructure

Item	Description	Condition	Comments
Substructure Overall:	NBI Item 60	5 - Fair Condition (minor section loss)	There are spalled and hollow areas.

Foundations

Item	Description	Condition	Comments
Near Abutment Foundation:	Timber bearing pile	Unknown	
Far Abutment Foundation:	Timber bearing pile	Unknown	

Berm Protection

Item	Description	Condition	Comments
Near Berm Protection:	No Protection	Fair	There is moderate erosion on the near berm.
Far Berm Protection:	Rip-Rap	Good	

FHWA Number: 48730

 Bridge ID.: 8550.2R030

Channel

Item	Description	Condition	Comments
Channel Overall:	NBI Item 61	7 - Bank protection needs minor repairs	

Bank Protection/Revetment

Item	Description	Condition	Comments
Upstream Bank Protection:	Steel Pile/Fence	Good	Attached to Pier 1 on the "Left" bridge and extends about 700 ft. upstream on the near bank.
Downstream Bank Protection:	Rip-Rap	Good	The far bank was lined with rip-rap sometime between the 2002 and 2004 inspections.
Bridge Revetment:			

 NBI Item 113 Scour Critical Bridges: 5 - Stable - Within Limits

Scour Critical Classification: _____

Underwater Inspection

 Underwater Inspection By Divers: No Streambed: No
 No. of Piers To Be Inspected: 0

Waterway Characteristics

Reference Point:	<u>884.6 Low steel pier #2</u>	High Water Elev.:	<u>883.0</u>	Current Water Elev.:	<u>866.4 (18.2)</u>
Pile Tip Elev.:	<u>826.0</u>	Low Water Elev.:	<u>866.4</u>	Current Streambed Elev.:	<u>866.4</u>
Pile Length:	<u>35 ft.</u>	Scour Hole Elev.:	_____		
Plan Streambed Elev.:	<u>866.0</u>				

Waterway Inspection: (Not applicable for culverts)

Item No.	Yes, No, NA or Not Visible	Description
1.	<u>No</u>	Is there a significant build-up of debris?
2.	<u>No</u>	Is there a change in the horizontal alignment of the handrail or structure members such as beams?
3.	<u>No</u>	Is there any indication of vertical movement of the superstructure?
4.	<u>No</u>	Is there shifting of the channel alignment or erosion of the stream banks? Also are there cracks in the soil of the banks parallel to the stream?
5.	<u>No</u>	Is there a significant change in the alignment of the exterior bearings?
6.	<u>No</u>	Are there cracks or other signs of distress in the approach pavement?
7.	<u>No</u>	Is the water currently on the superstructure?
8.	<u>No</u>	Are the berm slopes steeper than 2:1 from the toe of the scour to the roadway?
9.	<u>No</u>	Do scour measurements indicate: (place a check by all that apply.)
	<input type="checkbox"/>	A. that the streambed is two or more feet below the bottom of pier footings which are supported on piles?
	<input type="checkbox"/>	B. scour below the bottom of spread footings?

- C. scour below the bottom of high abutment footings?
- D. that the streambed has scoured five feet or more below the original streambed elevation at pier bents?

If Scour Critical Classification is Armored or Permanent, refer to the Bridge Specific Provisions, Appendix B, for specific countermeasures installed at the bridge site. The inspection should verify that the countermeasures are substantially intact and appear to still be functional.

10. No Have the countermeasures been damaged or otherwise made ineffective?

Note:

Streambed sounding data is to be documented.

A streambed profile should be done on the upstreamside of all bridges. If Item #9 is yes, then a profile on the downstream side of the bridge should also be done in the scoured area. If the downstream profile also indicates a problem, then soundings should be made under the bridge if possible.

If "yes" is the answer to any items on the checklist, contact the office for further instructions.

Comments:

Completed On _____ By _____

Piers

Pier 1

Foundation Description Timber Bearing Pile

Foundation Condition Unknown

Foundation Comments

Pier Description Solid Pier, Pier Wall or Shaft of a T-Pier

Pier Condition Good

Pier Comments

Pier 2

Foundation Description Timber Bearing Pile

Foundation Condition Unknown

Foundation Comments

Pier Description Solid Pier, Pier Wall or Shaft of a T-Pier

Pier Condition Good

Pier Comments

Channel Section

Custom Label	Distance From End of Bridge	Measurement Depth

Date of Cross Section:

Distance Measured From:

Depth Measured From:

Comments:



Part I (To be completed by inspector or owner)

Bridge ID	FHWA No.	Facility Carried	Feature Intersected
8550.2R030	48730	EB US 30	SOUTH SKUNK RIVER
Critical Finding Date	Report Date	Inspector's Name	Bridge Owner
			01

Reason for Report: Collapse Structural Damage Structural Failure
 Approach Failure Delaminated Concrete over Traffic Bridge Hit

Location of Finding: Deck Superstructure Substructure Approaches
 Piles Railing Other

Immediate Action Taken: Close Bridge Close Lane Other

Description of Critical Finding: (attach Photos)

Part II (To be completed by owner)

Reviewed by	Title	Date Part II Completed
-------------	-------	------------------------

Resolution: Close Bridge Close Lane Load Posting Repair Other

Owner's Anticipated Plan for the Bridge: (Repair, Replace, Remove, Permanently Close, Load Post, etc.)

Note: Before a bridge may be reopened to traffic, a licensed engineer must approve any structural repairs, the bridge must be load rated and the bridge must be inspected.

FHWA # (Item 8): 48730 Report By: Scott Neubauer Date: 05/24/2011
 Bridge ID: 8550.2R030 Year Built (Item 27): 1963 Year Reconstructed (Item 106): 0

Width C-C: 30 Width O-O: 36.0 Bridge Structure Type (Item 43): 403

Feature Intersected (Item 6): SOUTH SKUNK RIVER

STRUCTURAL INVENTORY AND APPRAISAL:

Design Load (Item 31): 5 - HS 20 Lanes: 2

Operating Rating (Item 64): 39.7 Tons/RF Rating Method (Item 63): 1

Operating Rating is controlled by: Negative bending critical location 3.0 point of stringers

Inventory Rating (Item 66): 23.8 Tons/RF Rating Method (Item 65): 1

Inventory Rating is controlled by: Negative bending critical location 3.0 point of stringers

Comment: Updated to LF.

(Calculations attached)

Deck (Item 58): 6 Superstructure (Item 59): 5 Substructure (Item 60): 5 Culvert (Item 62): N

Bridge Posting (Item 70): 5

Load Rating Table									Recommended Posting
Load Type	One Lane Traffic				Two Lane Traffic				Tons
	Type	Tons	Type	Tons	Type	Tons	Type	Tons	
Straight Truck	4		3		4		3		
Truck - Semi-trailer	3S3		3S2		3S3		3S2		
Truck - Full-trailer	3-3		SU7		3-3		SU7		
Triple Axle Group	4or4S3		3S3orB		4or4S3		3S3orB		

Permit Vehicle Adequacy: 90K: Yes 136K A: Yes 136K B: Yes 156K: Yes

STRUCTURAL RATING	
	<p>I hereby certify that this engineering document was prepared by me or under my direct personal supervision and I am duly licensed Professional Engineer under the laws of the State of Iowa.</p> <p style="text-align: right; margin-right: 100px;">05/24/2011</p> <p>Signature _____ Date</p> <p>Scott Neubauer Printed or Typed Name</p> <p>License No.: <u>14656</u> My license renewal date is December 31, 2012</p>

Comments:



Name: Todsens Date: 12/21/2011

Bridge ID: 8550.2R030 County / City: Story County / AMES

FHWA No.: 48730 ADT: 14750

Main Span Materials & Design (Item 43): 403

Location: 1.2 MI. W OF JCT. I-35

The purpose of this evaluation form is to determine if the condition and configuration of the structure is still consistent with the load rating calculations that were completed during a previous bridge inspection. If the answer to all of these evaluation items is "No" then recalculation is not required. IF the answer to any of these evaluation items is "Yes", a Professional Engineer, licensed in the State of Iowa, must evaluate if re-calculation of the load ratings for this structure is required. Answer "No" or "Yes" to the following.

Was the bridge re-rated as part of this inspection? No Yes

If no, check the following criteria. If yes, no additional information is needed.

If any of the following criteria are "Yes", the bridge shall be load rated:

- 1. The bridge is new.
- 2. The bridge has undergone a major rehabilitation that affects the controlling structural element.
This may include the deck, superstructure, or substructure elements.
- 3. Item 58, Deck; Item 59, Superstructure; Item 60, Substructure; or Item 62, Culvert; coding decreased to 3 or less.
- 4. Moderate to significant changes to the superstructure dead load occurred.
This may include the addition of an overlay or changes of 2 or more inches of overburden such as earth or rock since the previous rating.
- 5. Lateral support of the beams changed.
- 6. Five feet or more of scour/erosion occurred at the foundations due to flooding events or progressive down cutting.
If "yes", the bridge shall be evaluated for structural capacity of the foundations.

If any of the following criteria are "Yes", the bridge shall be considered for re-load rating:

- 1. Item 58, Deck; Item 59, Superstructure; Item 60, Substructure; or Item 62, Culvert; coding decreased to 4.
- 2. New information found during the most recent field inspection affects load capacity.
- 3. Additional investigation, testing, or analysis was done and found issues that may affect load capacity.
- 4. Item 63 and 65, Rating Method, is coded 5.

Does the bridge need to be re-rated?
If yes, re-rate the bridge and update the Bridge Load Rating Report.

Program Manager Signature

Printed name of Program Manager

SUPPLEMENTARY INSPECTION INFORMATION

 Bridge ID.: 8550.2R030

 FHWA No.: 48730

 Traffic Control _____ Comments:
 Required: _____

 Equipment Requirements:
 Life Jacket
 Full Body Harness
 Ladder
 Boat
 Gas Monitor

 Probing Rod
 Chain Drag
 Manlift
 Snooper

 Non-destructive Testing Equipment Comments:

Crew Hours: _____ Flagger Hours _____ Helper Hours: _____

Snooper Hours: _____ Special Crew Hours: _____ Special Equipment Hours: _____

Completed On: _____ By: _____

Original Design Number(s)

Year	Design Number	Comments
1963	3061	_____

Bridge Repairs

Year	Design Number	Type	Comments
1982	781	Fatigue Crack Retrofit and/or Repair	_____
1985	684	Barrier Railing	_____
1985	684	Original Deck Overlay	_____

Pictures

NBI Number: 48730

Bridge ID: 8550.2R030

Facility Carried: EB US 30

Feature(s) Intersected: SOUTH SKUNK RIVER

Sketches

NBI Number: 48730

Bridge ID: 8550.2R030

Facility Carried: EB US 30

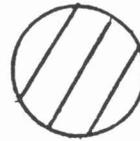
Feature(s) Intersected: SOUTH SKUNK RIVER

Scale	Bridge No. 8550.2R035	Sketch by	Date	Page
	Sketch of: Legends	D.G.B.	5-19-98	B-1
		TEAM #1	3-27-00	
		TEAM #1	7-11-02	
		TEAM #1	11-9-04	
		TEAM #1	10-4-06	
		TEAM #1	10-7-10	

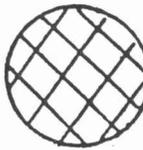
NOTE: Cracks Are Hairline
Unless Otherwise Noted



-Scale
L- light
M- moderate
S- severe



-Hollow



-Spall



- P.C. Patch



- A.C. Patch



-Injected Epoxy



-Leaching



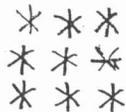
-Staining



-Pattern Cracking



-Map Cracking



-Random Cracking



- Stalactites

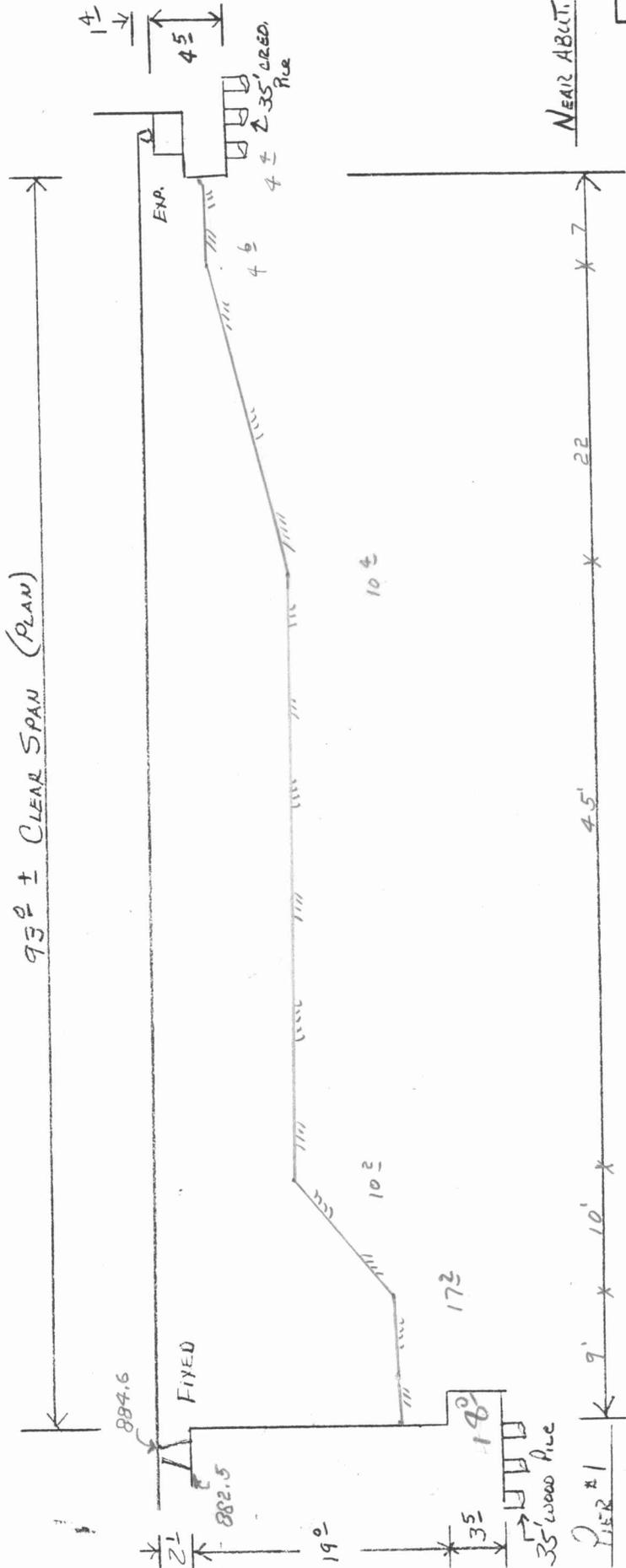


-Exposed Reinforcing

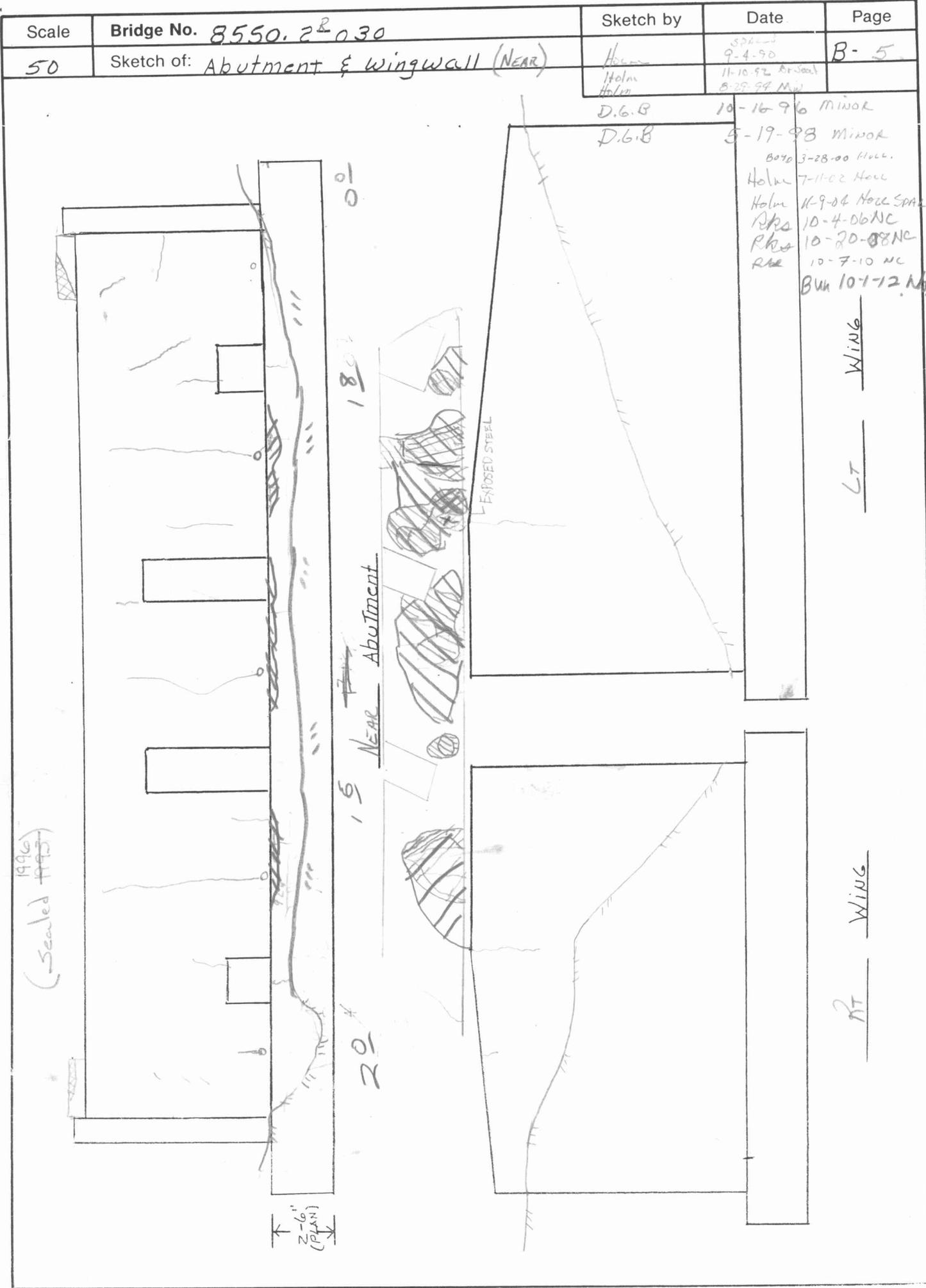
x - Bearing location

Scale	Bridge No. 8550.2 R 030	Sketch by	Date	Page
120	Sketch of: LT. PROFILE - SPAN #1	TEAM 1 Bun Nolan	3-29-00 7-11-02 N.C. 11-9-04 MW	B.-2

Nolan 10-4-06 MW
Bun 10-20-08 NC
Bun 10-7-10
Bun 10-1-12 NC



NOTE: GROUNDLINE DISTANCES MEASURED FROM LOW STEEL



1996
(Sealed #93)

2-6"
(PLAN)

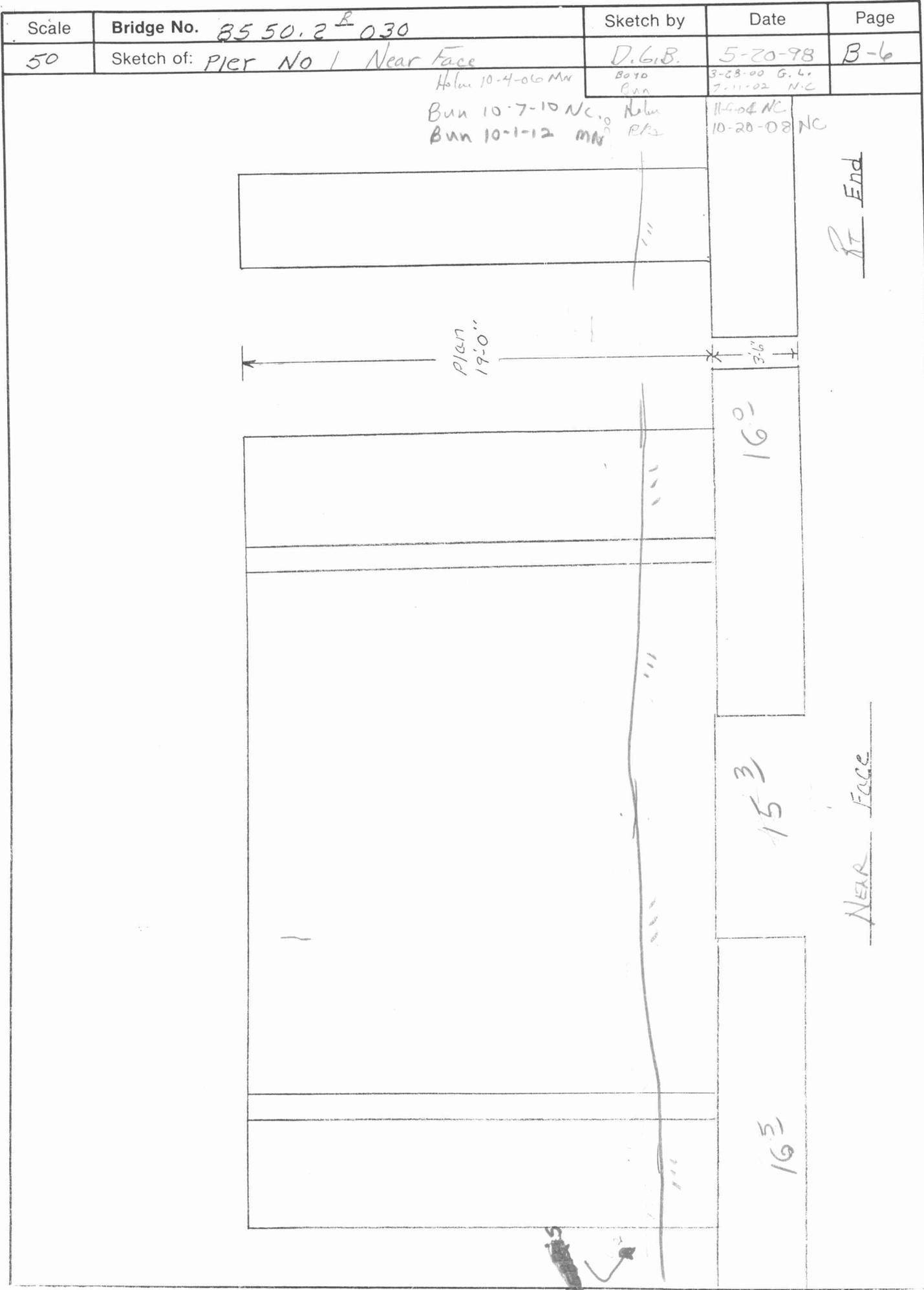
20 #
15 #
NEAR Abutment
18 #
0 #

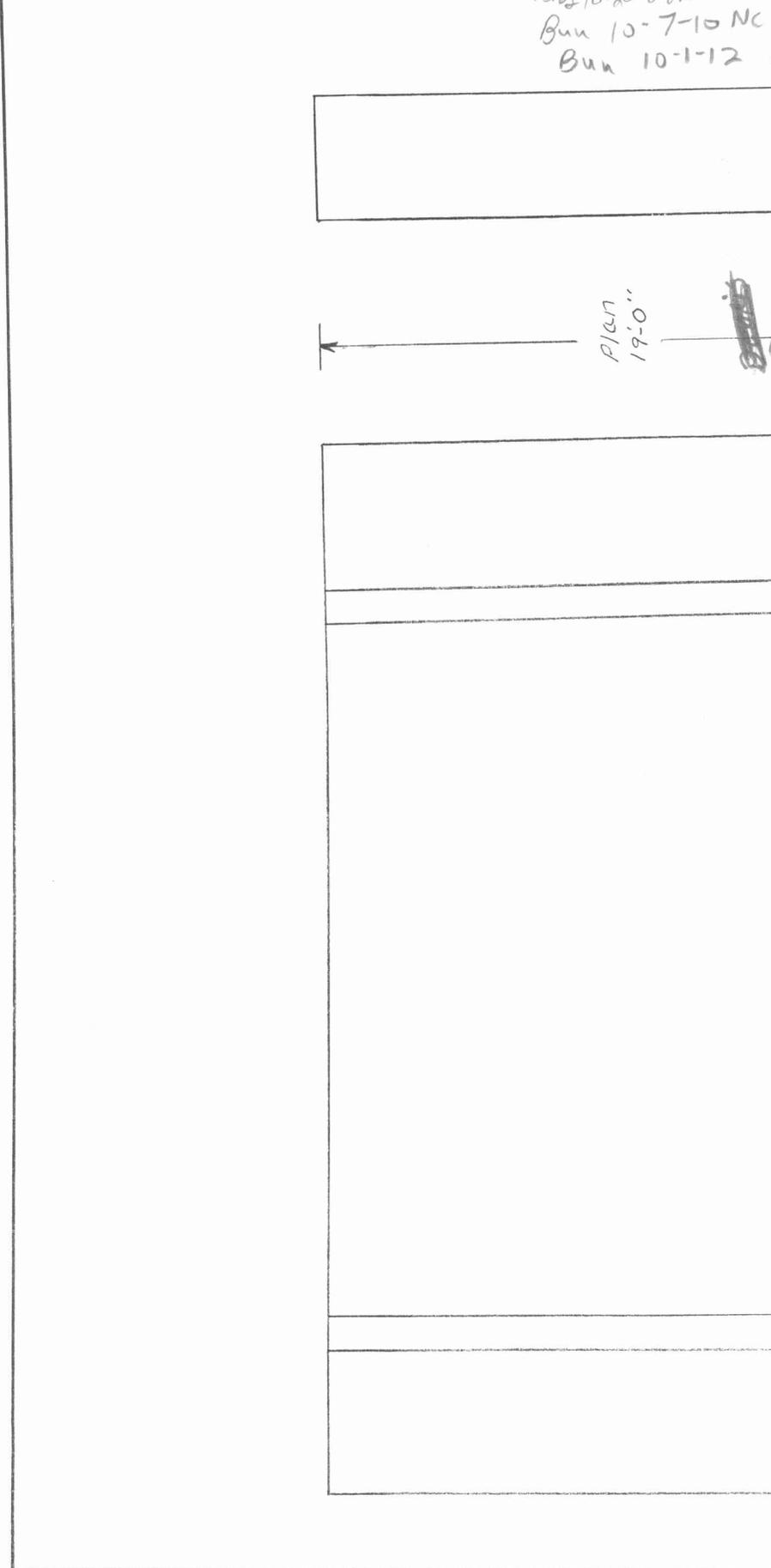
EXPOSED STEEL

Scale	Bridge No.	Sketch by	Date	Page
50	8550. 2 ^R 030	Holm	9-4-90	B-5
	Sketch of: Abutment & wingwall (NEAR)	Holm	11-10-92 (Revised)	
		Holm	8-29-94 (M)	
		D.G.B	10-16-96 MINOR	
		D.G.B	5-19-98 MINOR	
		Boyd	3-28-00 HULL	
		Holm	7-11-02 HULL	
		Holm	11-9-04 HULL SPALL	
		RKS	10-4-06 NC	
		RKS	10-20-08 NC	
		RRE	10-7-10 NC	
		BWH	10-1-12 NOK	

LT WING

RT WING



Scale	Bridge No. <i>85 50.2^R 030</i>	Sketch by	Date	Page
50	Sketch of: <i>Pier No 1 Far Face</i>	<i>D.G.B.</i>	<i>5-20-98</i>	<i>B-7</i>
<i>Holmes 10-4-06 MW</i> <i>RA 10-20-08 NC</i> <i>Bun 10-7-10 NC</i> <i>Bun 10-1-12 NC</i>		<i>Boyd 3-</i> <i>TEAM 1</i>	<i>28-00 G.L.</i> <i>11-11-02</i>	
		<i>RKS 11-9-04 NC</i>		<i>LT End</i> <i>FAR FACE</i>

Scale	Bridge No. 85 50.2 ^R 030	Sketch by	Date	Page
50	Sketch of: PIER No 2 Near Face	D.G.B	5-20-98	B-8
Holms 10-4-06 NC		Boyo	7-23-00 P.L.	
Bun 10-7-10 NC		Terra	7-11-02 N.C.	
Bun 10-1-12 NC		Holms	11-9-04 MW	
		PKS	10-20-08 NC	

RT End

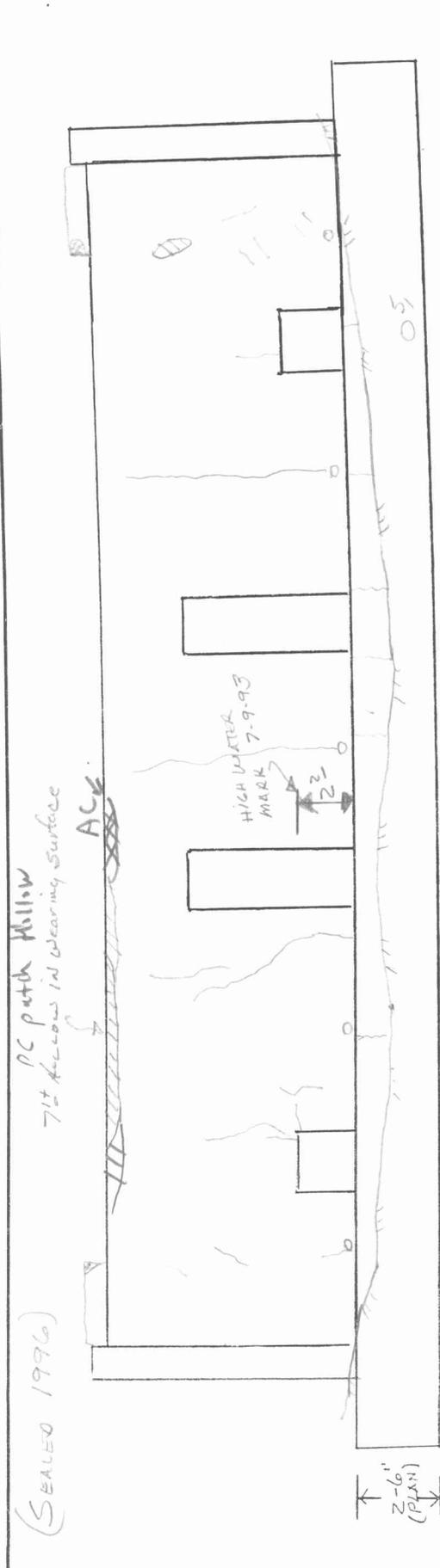
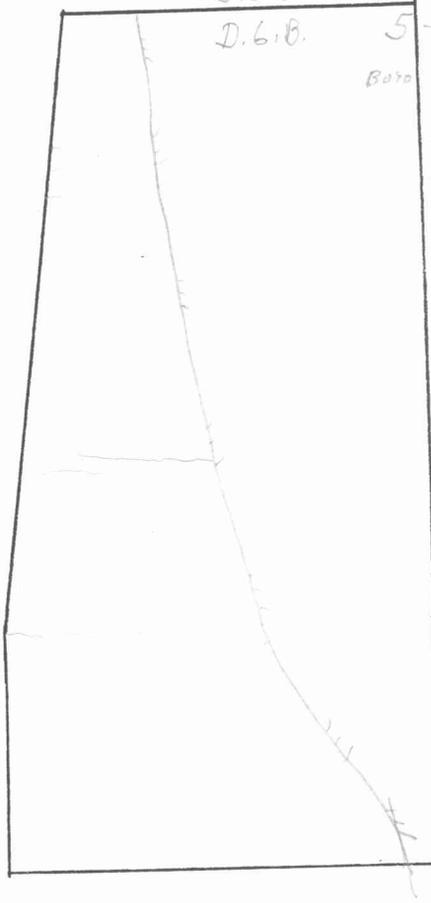
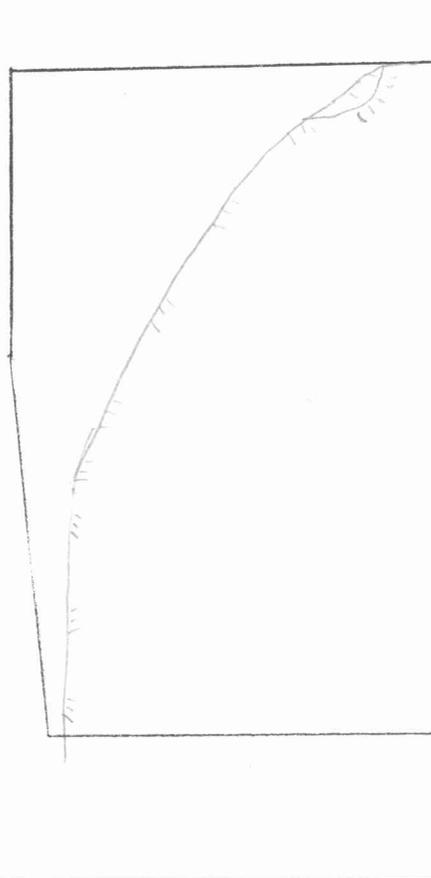
NEAR FACE

165

19'-0"

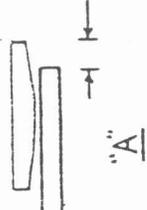
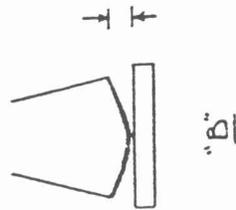
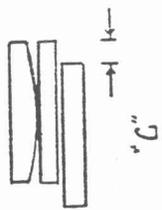
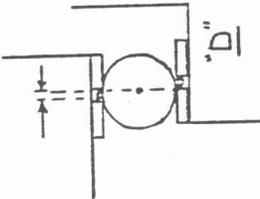
3'-6"

Scale	Bridge No. <i>8550.2^B030</i>	Sketch by	Date	Page
<i>50</i>	Sketch of: <i>Pier No 2 Far Face</i>	<i>D.G.B.</i> <small>BOYO TEAM</small>	<i>5-20-98</i> <small>3-28-00 G.L. 5-11-06</small>	<i>B-9</i>
		<i>Bun 10-7-10 NL</i>		
		<i>Bun 10-1-12 NL</i>		
		<i>Holm</i>	<i>11-9-09 NW</i>	
		<i>H...</i>	<i>10-4-06 NW</i>	
		<i>NS</i>	<i>10-20-08 NC</i>	
				<i>LT End</i> <i>FAR FACE</i>

Scale	Bridge No. <i>8550.2^B030</i>	Sketch by	Date	Page
50	Sketch of: <i>Abutment & wingwall (FAR)</i>	<i>Holmes</i> <i>Holmes</i> <i>Holmes</i>	<i>9-4-50</i> <i>11-10-72 NC</i> <i>8-2-88 NC</i>	<i>B-10</i>
<p style="text-align: center;"><i>Buy 10-1-12 NC</i></p> 		<i>D.G.B.</i>	<i>10-16-96</i>	<i>MINOR</i>
		<i>D.G.B.</i>	<i>5-19-98</i>	<i>MINOR</i>
<p style="text-align: center;"><i>FAR Abutment</i></p> 		<i>Boto</i>	<i>3-23-00</i>	<i>Holly</i>
		<p><i>Holmes 7-11-02 NC</i> <i>Holmes 11-9-04 NC</i> <i>Rls 10-4-06 NC</i> <i>Rls 10-20-08 NC</i> <i>Rbl 10-7-10 NC</i></p> <p style="text-align: center;"><i>RT</i> <i>WING</i></p>		
<p style="text-align: center;"><i>LT</i> <i>WING</i></p> 				

12

Scale	Bridge No. 8550.2^R 030	Sketch by	Date	Page
NA	Sketch of: BEARING DEVICE SETTING	Holm Holm	MW 8-29-92 8-29-92 MW	B-11
Bu 10-1-12 MW Holm 7-11-02 MW Holm 11-9-04 Holm 10-4-06 NC RBS 10-20-09 NC Reed 10-7-10 NC		D.G.B.	CHARGE - TEMP 65° 10-16-96	



BEARING DEVICES ARE NUMBERED LEFT TO RIGHT

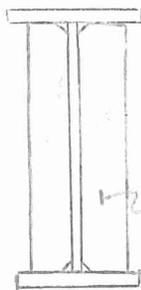
2012

LOCATION	TYPE	No. 1		No. 2		No. 3		No. 4		No. 5		No. 6		No. 7		No. 8		No. 9		No. 10	
		NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR	NEAR	FAR
Near Abut	"B"	1"	1 1/16"	7 7/8"	7 7/16"			1 1/4"	1 1/4"	7 7/8"	7 7/16"			2 1/16"	2 1/16"	1 1/2"	1 1/2"	3"	3 1/4"	3 1/4"	3 1/4"
Pier #1	Fixed	-	-	-	-													Fixed	Fixed	Fixed	Fixed
Pier #2	"B"	2"	2 1/16"	2 1/16"	2 1/16"			2 1/16"	2 1/16"	2 1/16"	2 1/16"			2 1/16"	2 1/16"	2 1/16"	2 1/16"	2 1/16"	2 1/16"	2 1/16"	2 1/16"
Far Abut	"B"	1 1/2"	1 1/2"	1 1/2"	1 1/2"			1 1/2"	1 1/2"	1 1/2"	1 1/2"			1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"	1 1/2"
Near Abut	"B"	15 1/16"	15 1/16"	15 1/16"	15 1/16"			15 1/16"	15 1/16"	15 1/16"	15 1/16"			15 1/16"	15 1/16"	15 1/16"	15 1/16"	15 1/16"	15 1/16"	15 1/16"	15 1/16"
Pier #1	Fixed	-	-	-	-																
Pier #2	"B"	2"	2 1/4"	2 1/4"	2 1/4"			2"	2 1/4"	2 1/4"	2 1/4"			2"	2 1/4"	2 1/4"	2 1/4"	2"	2 1/4"	2 1/4"	2 1/4"
Far Abut	"B"	1 9/16"	1 9/16"	1 9/16"	1 9/16"			1 9/16"	1 9/16"	1 9/16"	1 9/16"			1 9/16"	1 9/16"	1 9/16"	1 9/16"	1 9/16"	1 9/16"	1 9/16"	1 9/16"

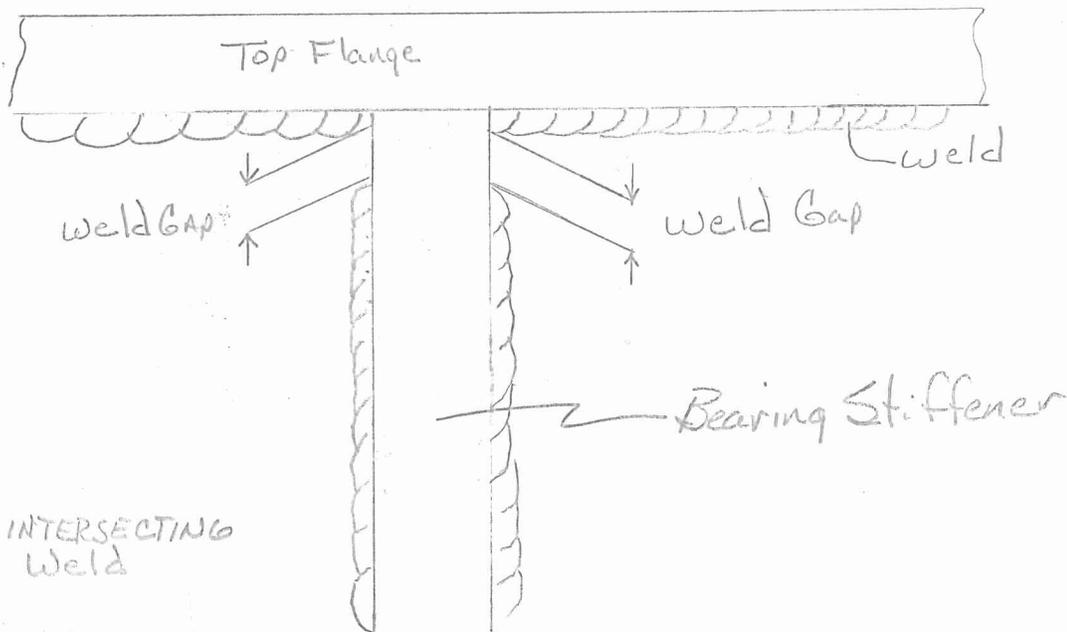
TEMP. 60°

REMARKS: Severe rust on all Brgs. 2012

Scale	Bridge No. <u>8550.2B030</u>	Sketch by	Change since last insp.	Date	Page
	Sketch of: <u>Bearing Stiffener Weld Gap</u>	<u>EW</u>	<u>New</u>	<u>10-4-11</u>	<u>B- 1/A</u>
		<u>EW</u>	<u>Retro:td</u>	<u>10-1-12</u>	<u>B-</u>
					<u>B-</u>
					<u>B-</u>
					<u>B-</u>



Vertical Bearing Stiffener



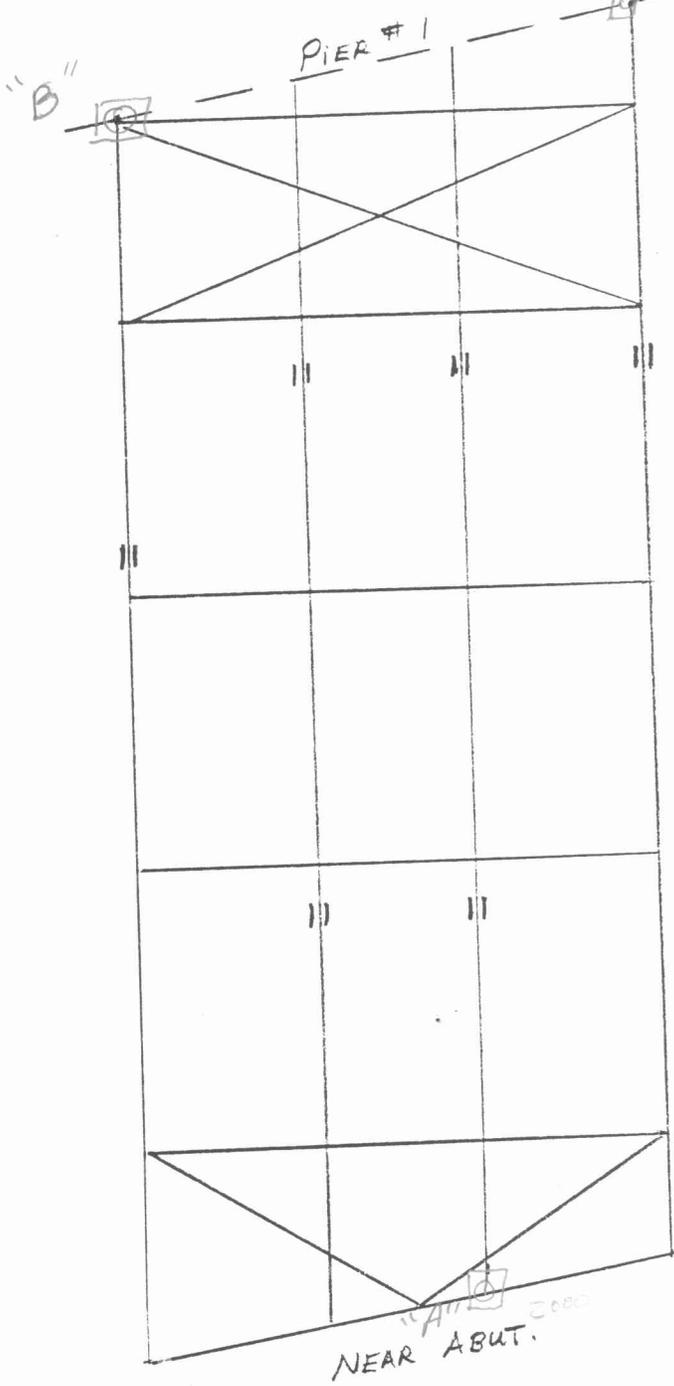
⊗ = INTERSECTING Weld

LOCATION		Weld GAP Interior Side		Weld GAP Exterior Side	
		Near	Far	Near	Far
Pier # 1	Left Girder	$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{8}$	$\frac{3}{8}$
	RIGHT Girder	$\frac{1}{2}$	$\frac{1}{4}$	$\frac{1}{2}$	$\frac{3}{16}$
Pier # 2	Left Girder	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{3}{8}$
	RIGHT Girder	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{1}{4}$	$\frac{1}{4}$
Pier #	Left Girder				
	RIGHT Girder				
Pier #	Left Girder				
	RIGHT Girder				
Pier #	Left Girder				
	RIGHT Girder				

Scale	Bridge No. <u>8550.2 & 030</u>	Sketch by	Date	Page
	Sketch of: <u>STEEL LAYOUT - SPAN #1</u>	D.G.B.	12/12/86	B-12
		D.G.B.	6-28-88	

Holm
 Holm
 D.G.B.
 Holm
 TEAM 1
 " " Holm
 Holm
 Holm
 Bun
 Rks
 Rks
 Bun
 D.E.

3 possible
 8-27-90
 ONE POSSIBLE
 8-29-94
 NO POSSIBLE CRACKS NOTED
 10-16-96
 5-10-97
 3-27-00 N.C.
 4-17-00 Holes drilled
 7-11-02
 7-11-02
 11-9-04 N.C.
 F.B.#5
 10-4-06 NC
 10-20-09 NC
 10-7-10 NC
 10-1-12 NC



F.B.#4

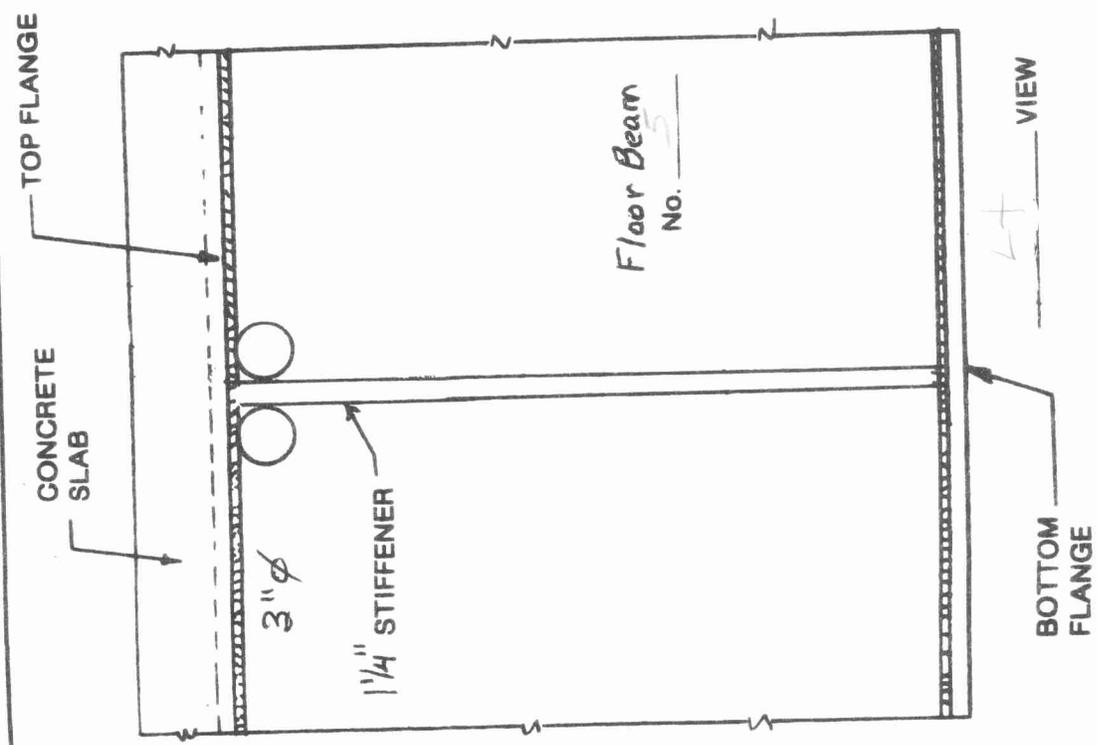
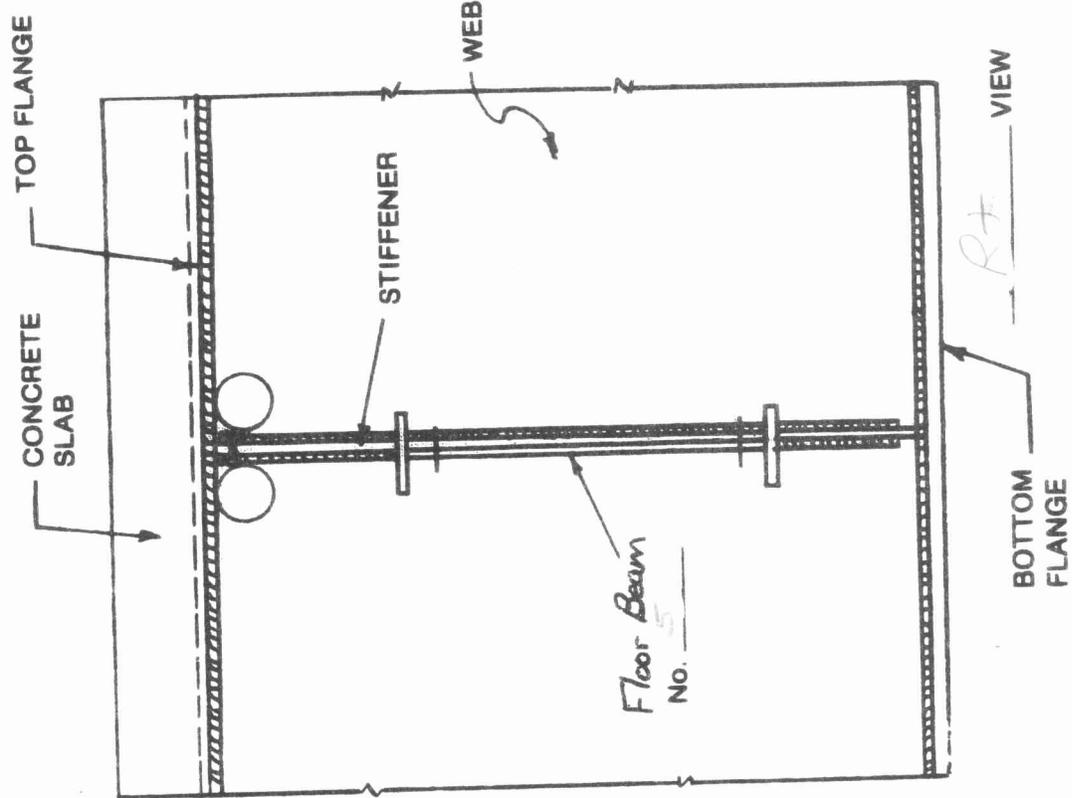
F.B.#3

F.B.#2

F.B.#1

F.B.#0

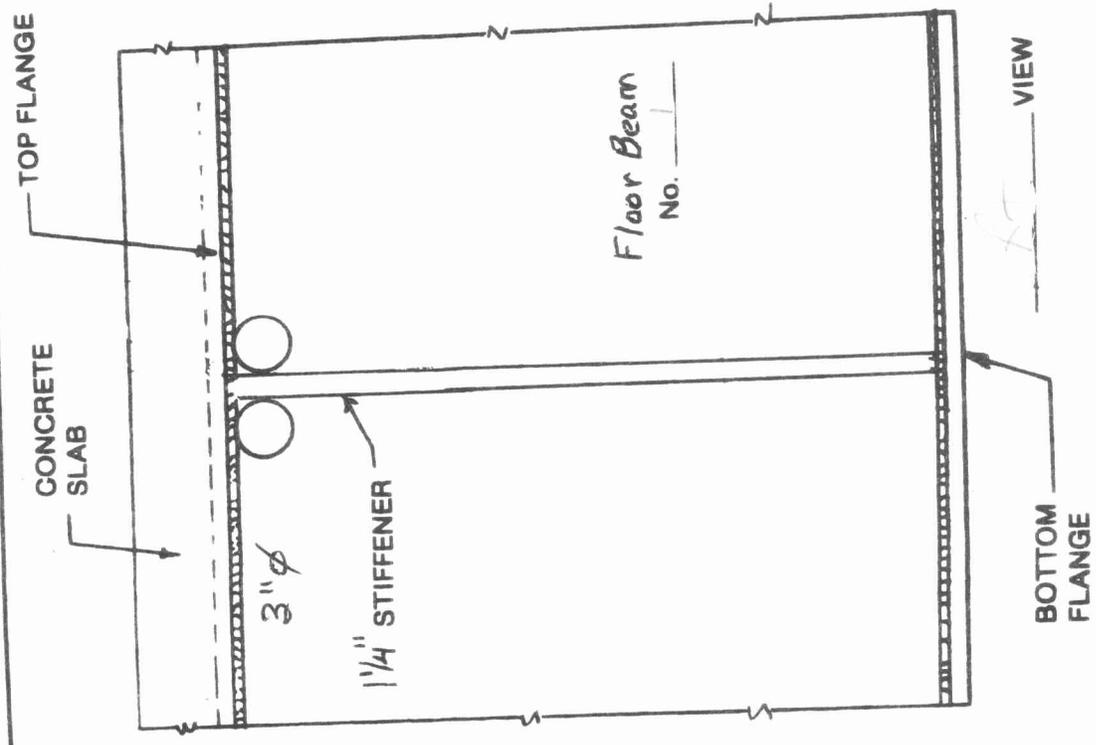
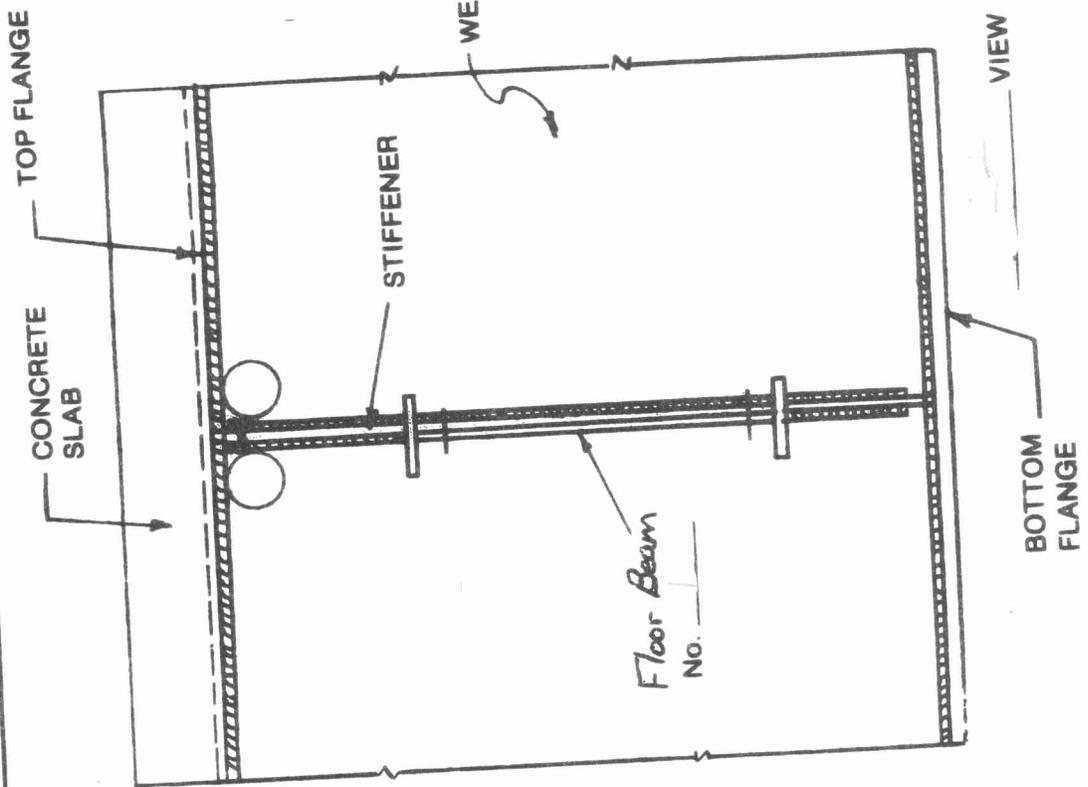
Scale	Bridge No. 8550.2 R 030	Sketch by	Date	Page
Sketch of:	Lt Girder	BVN	10-1-12	B-12A
Span No. #1	F.B. #5 @ Pier #1			
Location "B" over Pier #1				



Crack Found		Crack U.T.		Holes Drilled		Crack Found		Crack U.T.		Holes Drilled	
By	Date	By	Date	By	Date	By	Date	By	Date	By	Date

By Koob Date 2012

Scale	Bridge No. 8550.2 R 030	Sketch by	Date	Page
	Sketch of: R+ Girder		10-1-12	B-125
	Span No. #2 F.B. @ Pier			
	Location "C" 5101 Pier #1			

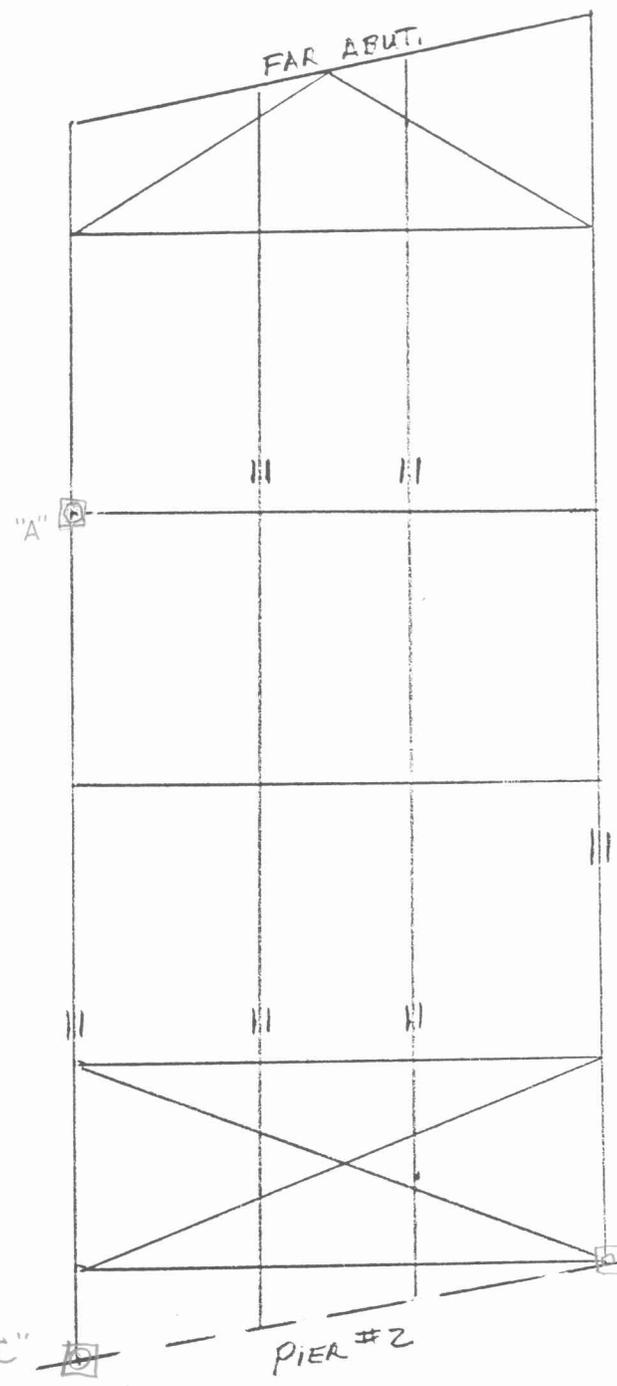


Crack Found		Crack U.T.		Holes Drilled		Crack Found		Crack U.T.		Holes Drilled	
By	Date	By	Date	By	Date	By	Date	By	Date	By	Date

By Koob Date 2012

Scale	Bridge No. 8550.2 & 030	Sketch by	Date	Page
	Sketch of: STEEL LAYOUT - SPIN ²	D.G.B	N.C. 12/12/86	B-33
	Holm 7-17-88 NC Holm 7-11-88 NC	D.G.B	N.C. 6-28-88	B-12 E

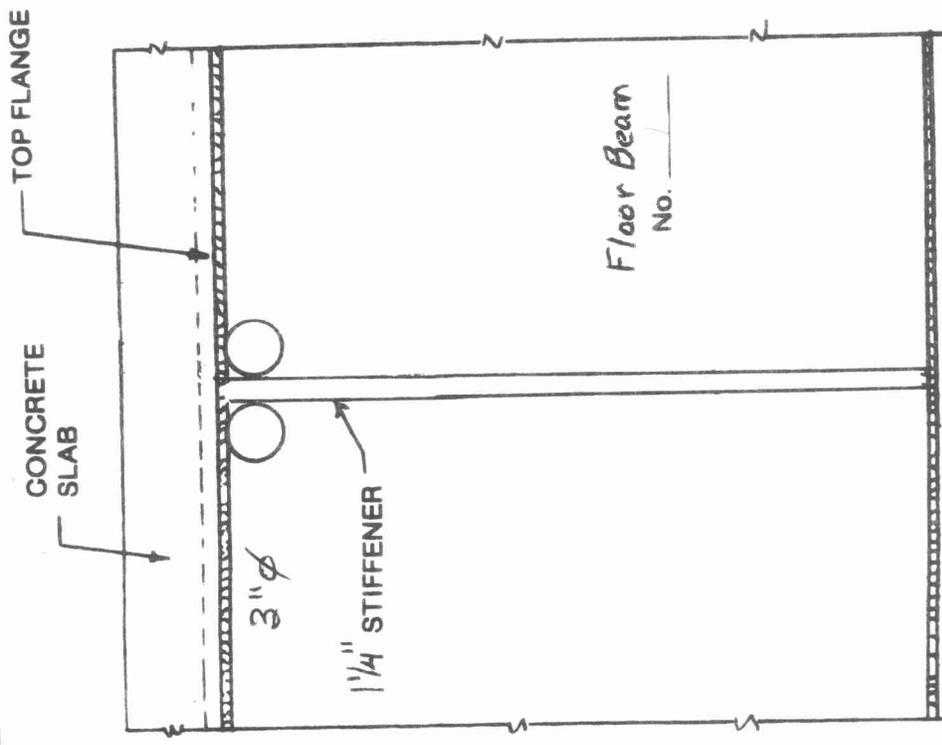
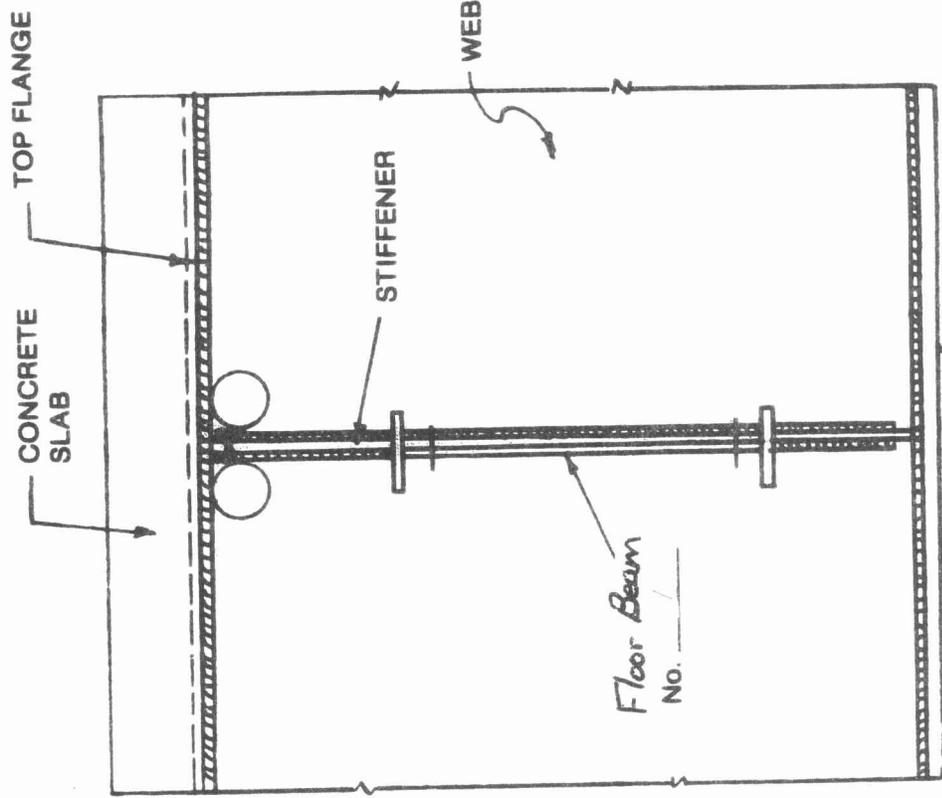
Holm 8-29-88 NC
D.G.B. 10-16-96 N.C.
TEAM 1 3-27-00 N.C.
F.B.#6
RPA 10-11-06 NC
RPA 10-20-08 NC
RPA 10-7-10 NC
D.E. 10-1-12 "B"
F.B.#5



F.B.#4
F.B.#3
F.B.#2
F.B.#1

Scale	Bridge No. 9550.2 - K J30	Sketch by	Date	Page
Sketch of:	B+ Girder	Enn	10-1-12	B-12 F
Span No.	3 F.B. 1 @ Pier 2			

Location "B" 3rd Fr. 2

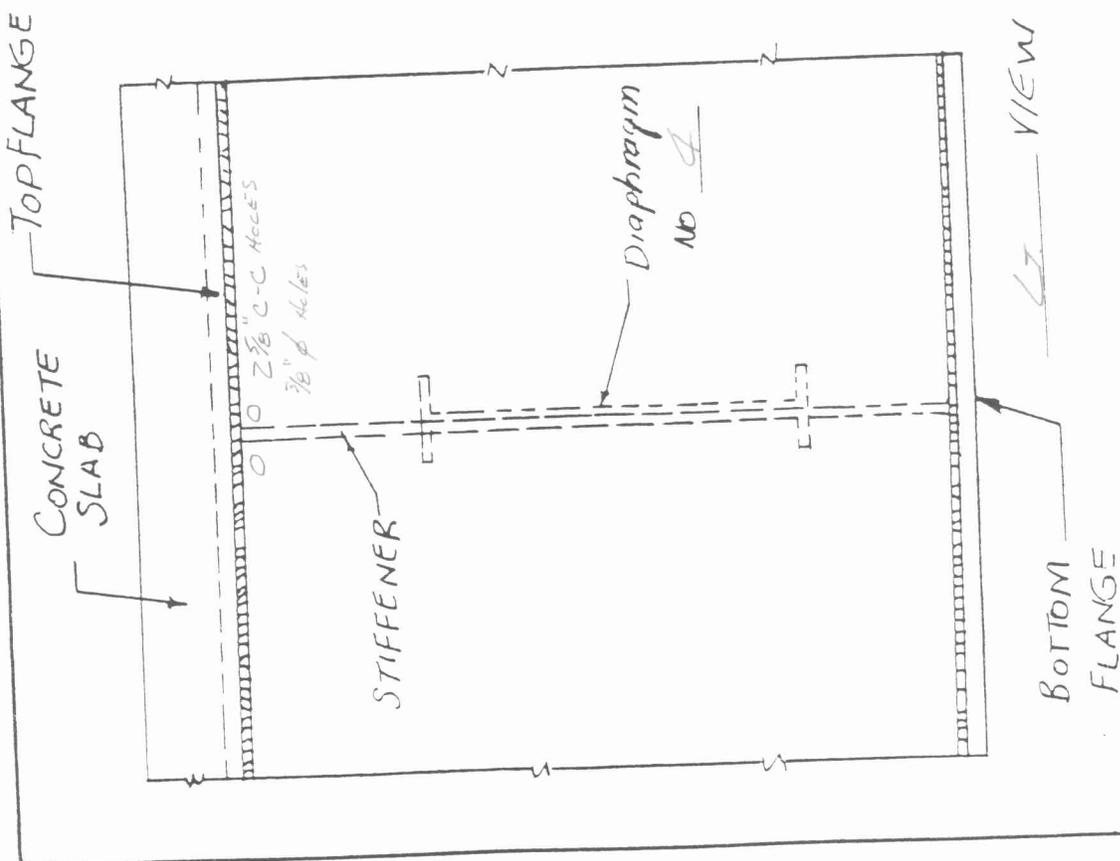
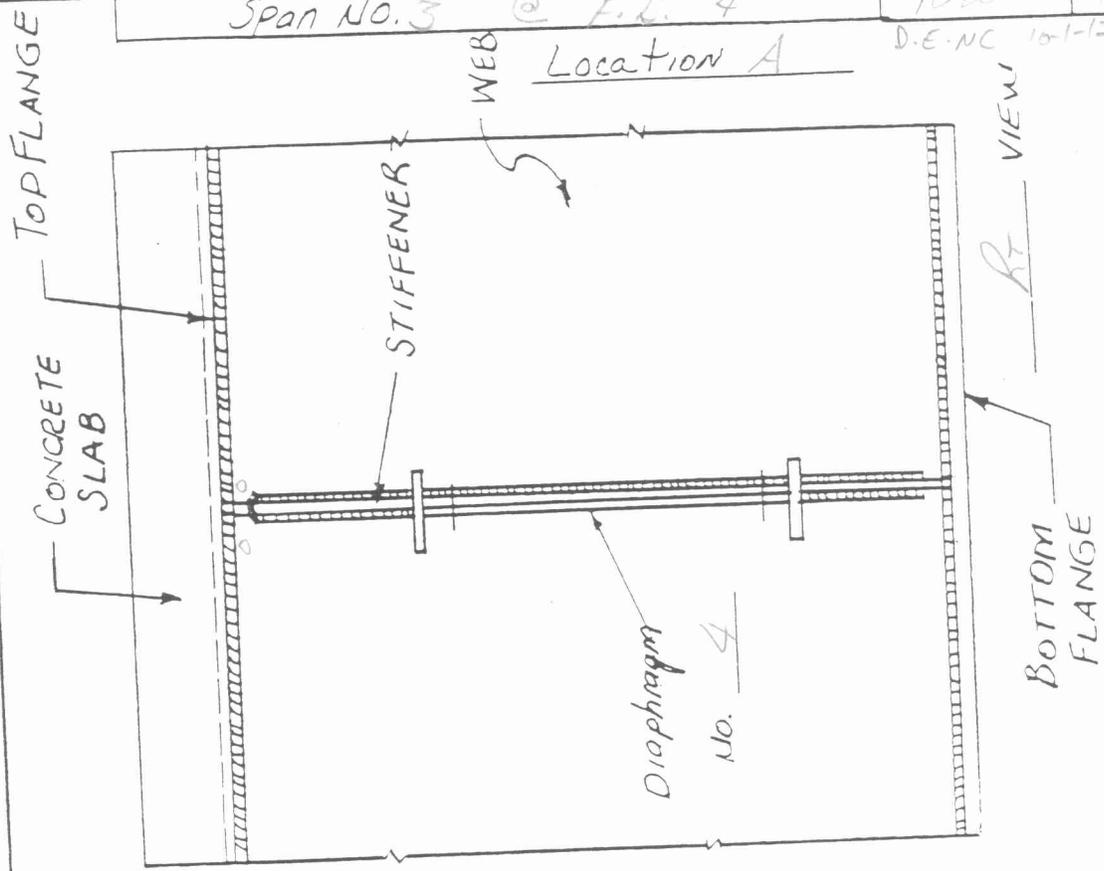


Crack Found		Crack U.T.		Holes Drilled		Crack U.T.		Holes Drilled	
By	Date	By	Date	By	Date	By	Date	By	Date

By Koeb Date 2012

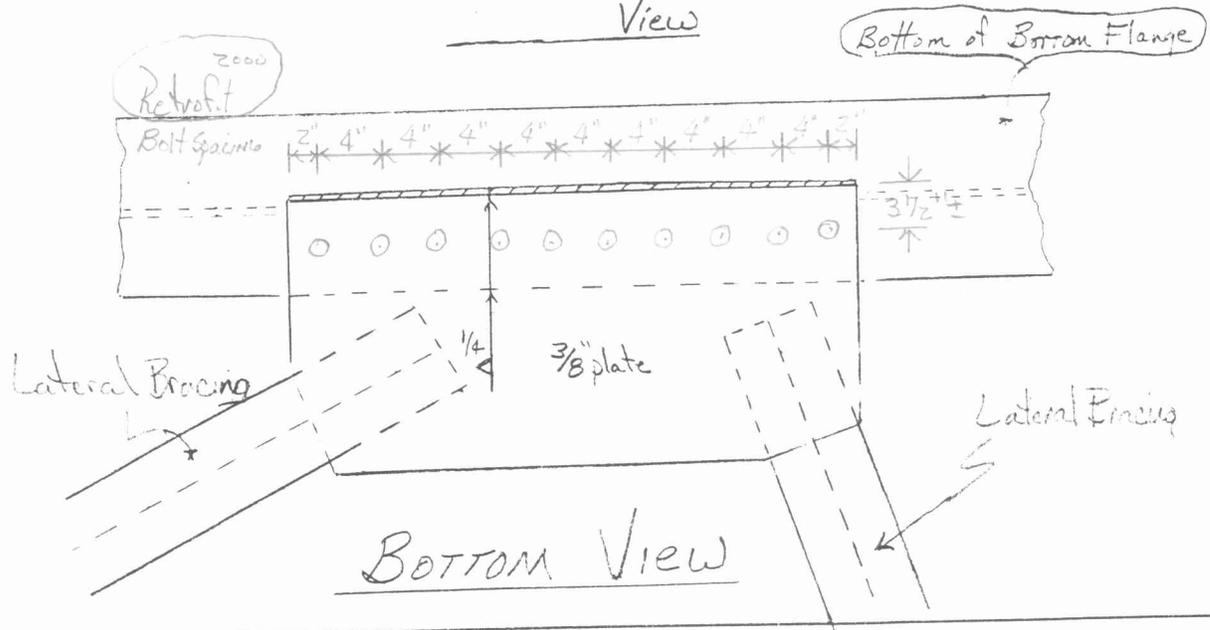
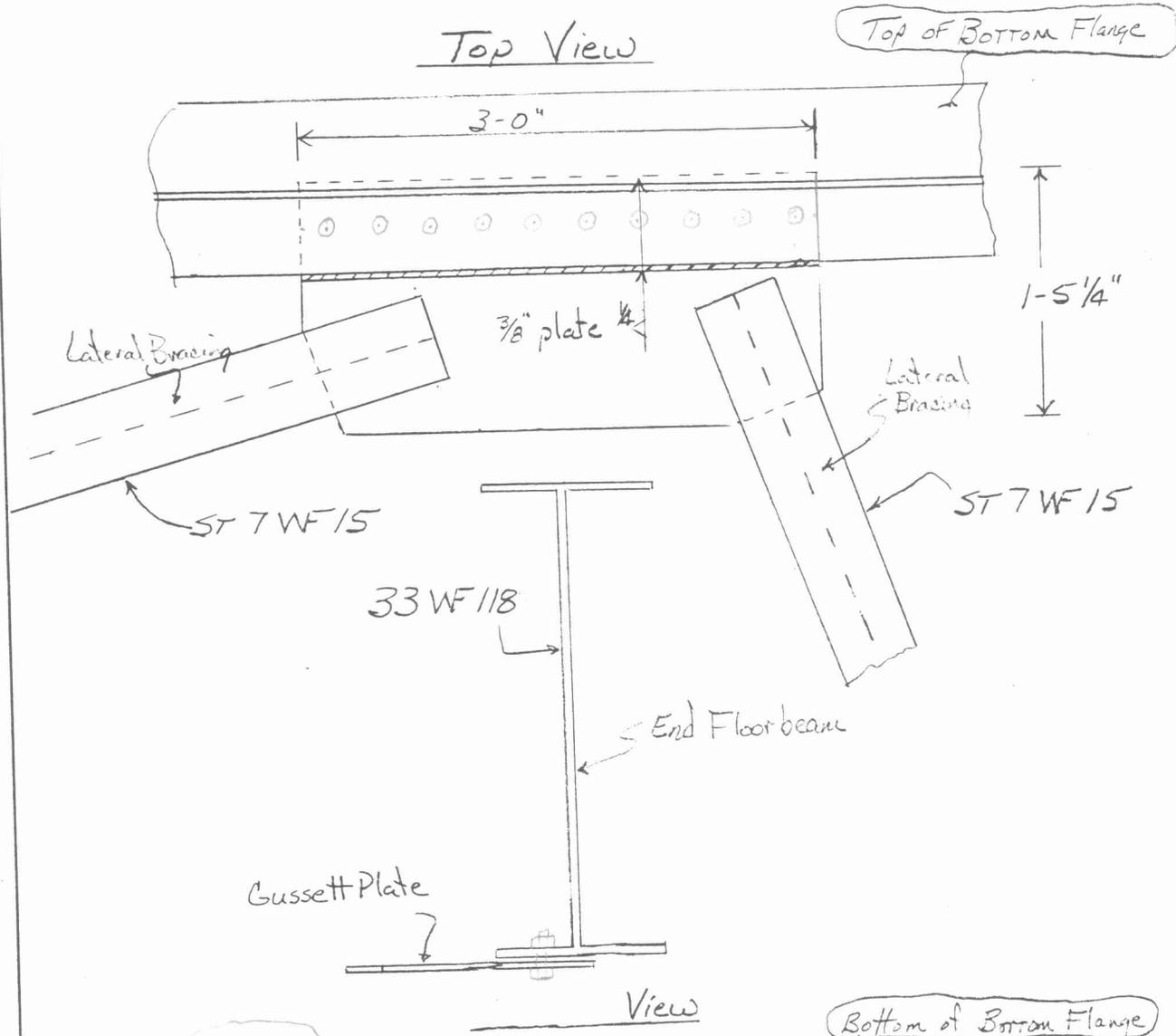
3/11/04

Scale	Bridge No. 8550.2 ^R C30	Sketch by Team #1	Date 7-10-02	Page B-13
Sketch of: Crack in Lt Girder		RHS	10-7-10 NC	
Span No. 3 @ F.L. # 4		D.E. NC 10-1-12		



Crack Found	Crack U.T.	Holes Drilled	Holes Drilled
By	Date	By	Date
DGB	8-29-84	W.C.	11-20-84
ALC	7-11-02	DST/Reddy	11-20-84
9-04 MC			
10-06-06 NC			
10-30-08 NC			
RHS			

Scale	Bridge No.	Sketch by	Date	Page
10	8550.2 ^B 030	Team #1	4-17-00	B-14
	Sketch of: END Floorbeam & Gusset Plate	Holm	7-11-02 NC	
	END Floorbeam # 0	Holm	11-9-09 NC	
	Span # 1 over NEAR Abutment	PKA	10-4-06 NC	
		PKA	10-20-08 NC	
		BVN	10-7-10 NC	
		BVN	10-1-12 NC	



Scale

Bridge No. 2550.2⁴230

Sketch by

Date

Page

Sketch of: Roadway cross-section

Boro

P.C. OVERLAY
12-22-86

~~8-14~~

D.G.B.

N.C.
6-28-88

~~8-14~~
8-16

Holm

N.C.
9-4-90

Helm

N.C.
11-10-92

D.G.B.

N.C.
8-29-94

D.G.B.

N.C.
10-8-96

D.G.B. 5-19-98 N.C.

TEAM 1 3-27-00 N.O.

Helm 7-11-02 N.C.

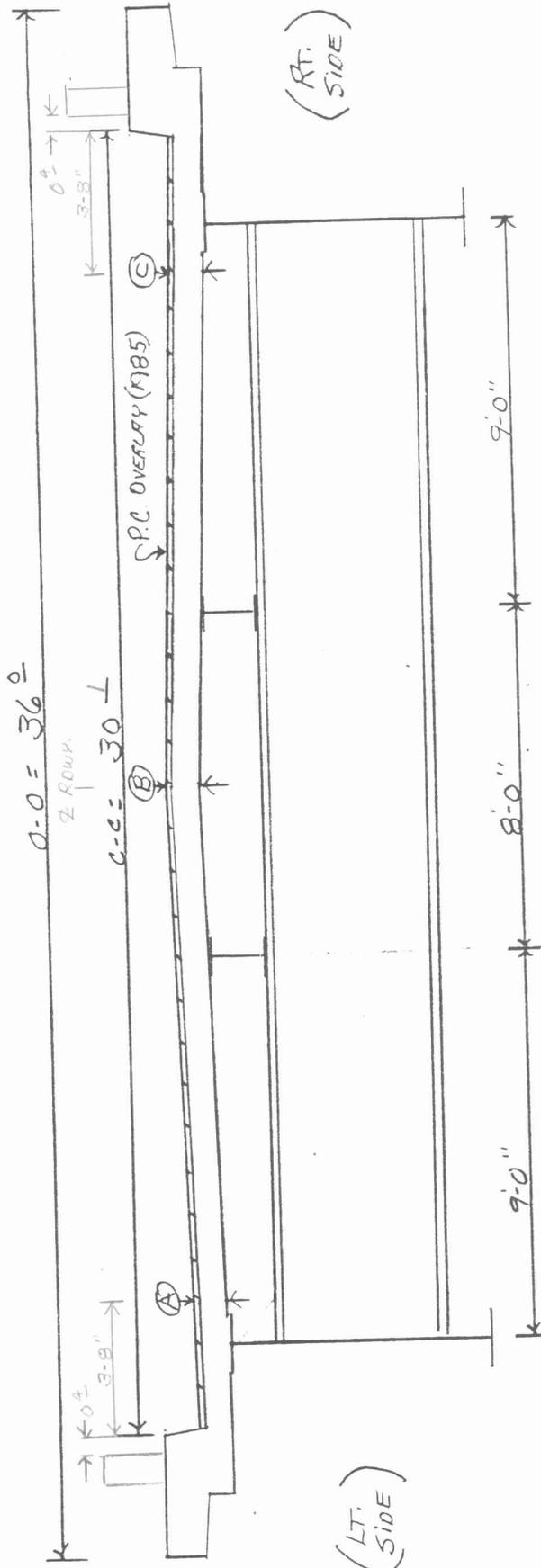
Helm 11-9-04 N.C.

Rko 10-4-06 N.C.

Rko 10-20-09 N.C.

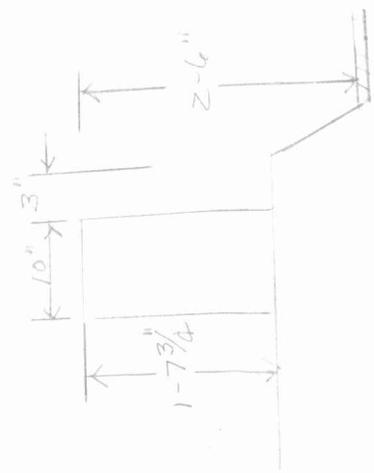
Rko 10-7-10 N.C.

PLAN DECK THICKNESS = $7\frac{1}{4}$ " (Nominal)



Average Deck Thickness

SPAN	(A)	(B)	(C)	AVG
1	.82	.89	.87	10%
2	.80	.84	.79	10%
3	.72	.78	.75	9 1/8"



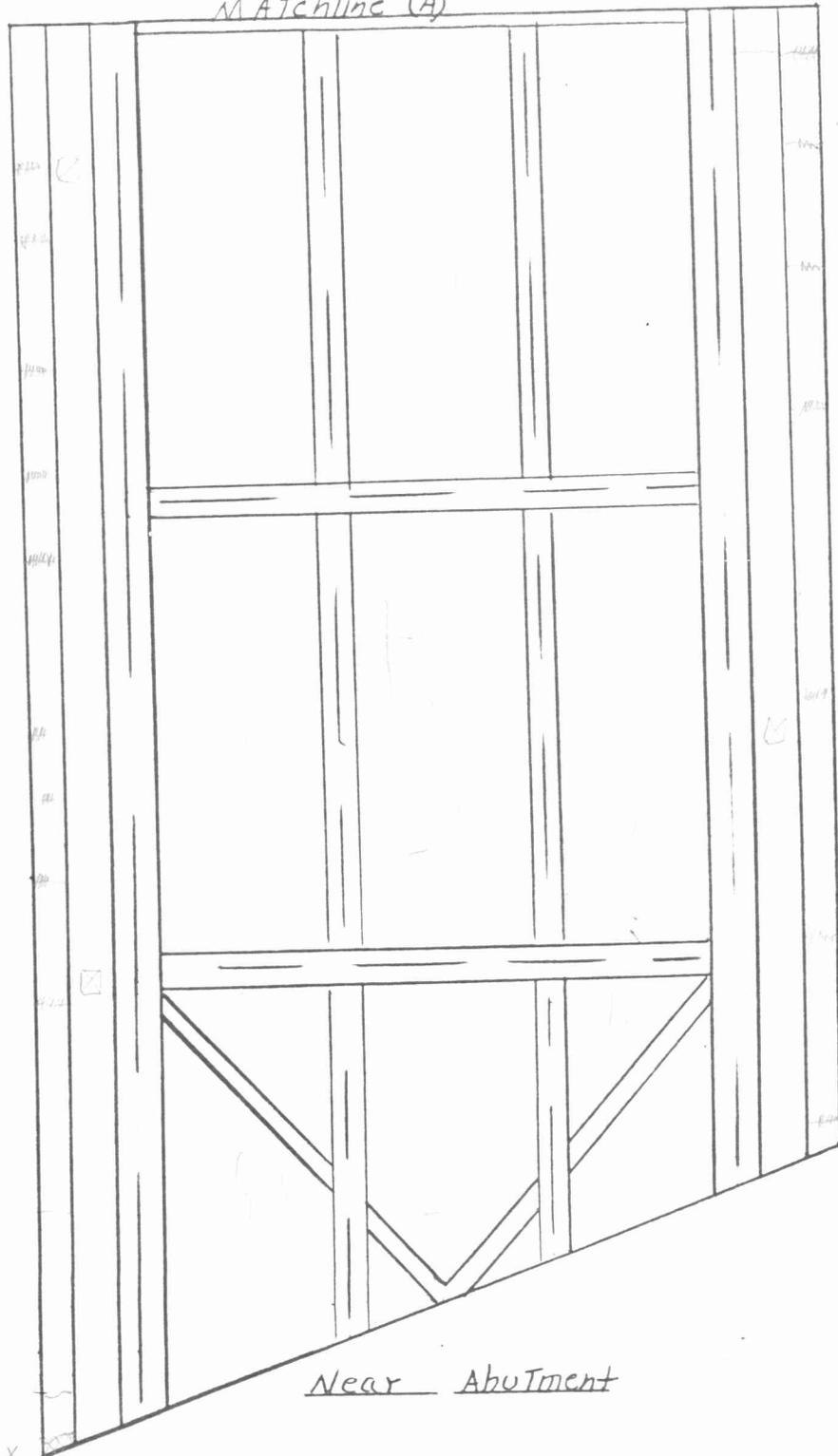
HANDRAIL

State	Bridge No. 8550.2 ⁶ 030	sketcher by	Date	Page
	Sketch of SPAN No. 1 Bottom Deck	Boro	(N.C.) 8-29-84	8-43
		Holms	12-13-86	B-44
				B-15
				B-17

NOTE: Federal 94
~~Some~~ AIRCIVE
 RANDOM CRACKING (1986)

Holms 11-1
 Boro 6-2-88
 Holms 7-4-90
 Holms 11-10-92
 Holms 2-1-95 N.C.
 Boro 3-12-96 N.C.
 F.B.E. 5-17-99 N.C.
 Boro 3-23-00 N.C.
 Holms 7-11-02 N.C.

MATCHLINE (A)



Holms 11-9-08 N.C.
 Pka 10-4-06 N.C.
 Pka 10-7-10 N.C.
 D-ENC 10-1-12

(2)

X

ENCLOSURE 8550.2^A 030

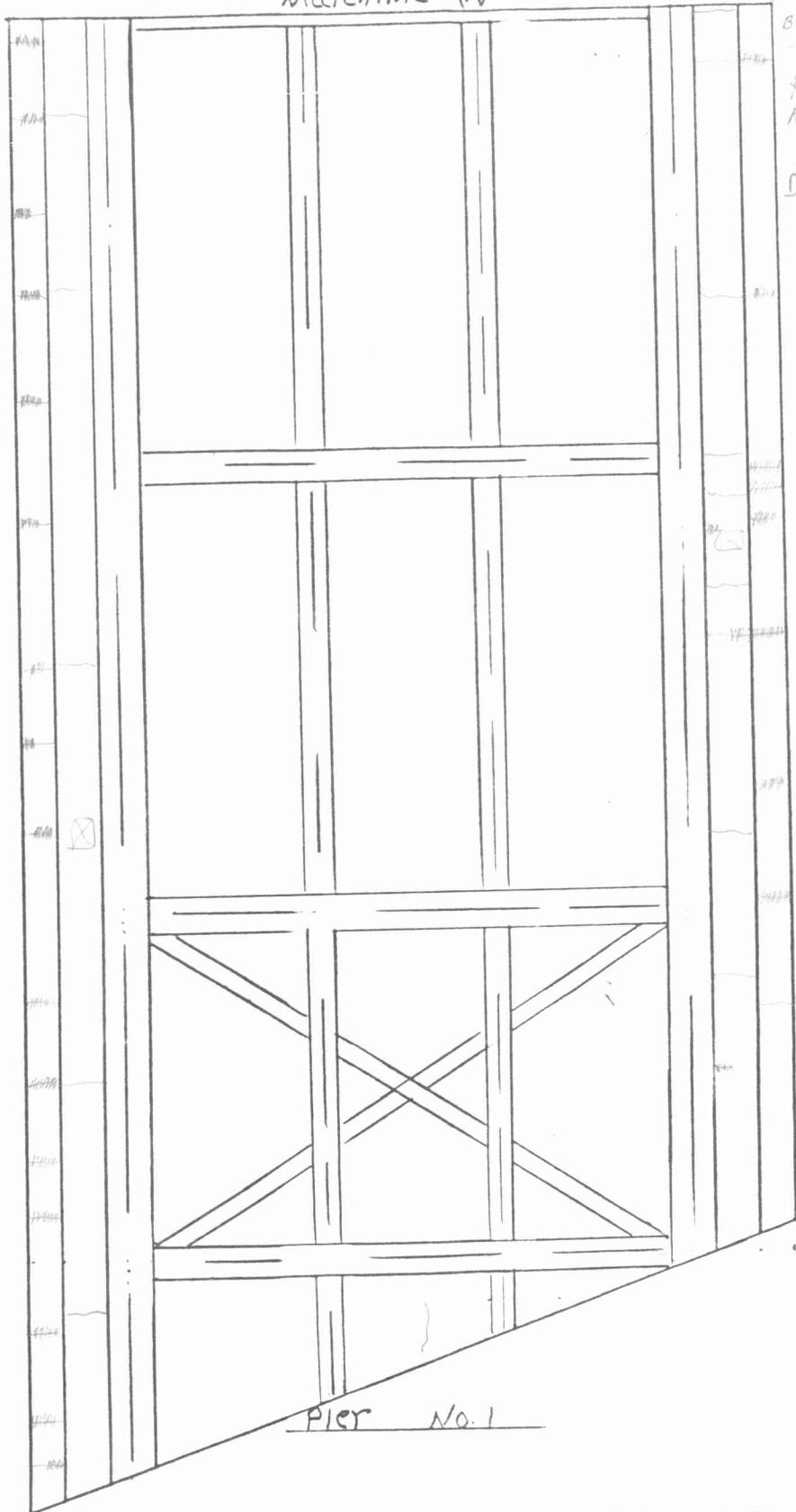
Sketch of. SECD N.E. - Eastern BASK

Sketch by	Date	Page
POW	(N.C.) 8-28-84	3-11
HORN	12-12-86	B-46

1985/1
NOTE: ~~Some~~ RANDOM CHECKING
(1986)

MW	6-23-85	B-17
BUN	9-2-90	B-19
HORN	10-10-87	
HORN	5-1-88	
D.G.B.	10-16-96 N.C.	
D.G.B.	5-17-98 N.C.	

Matchline (A)



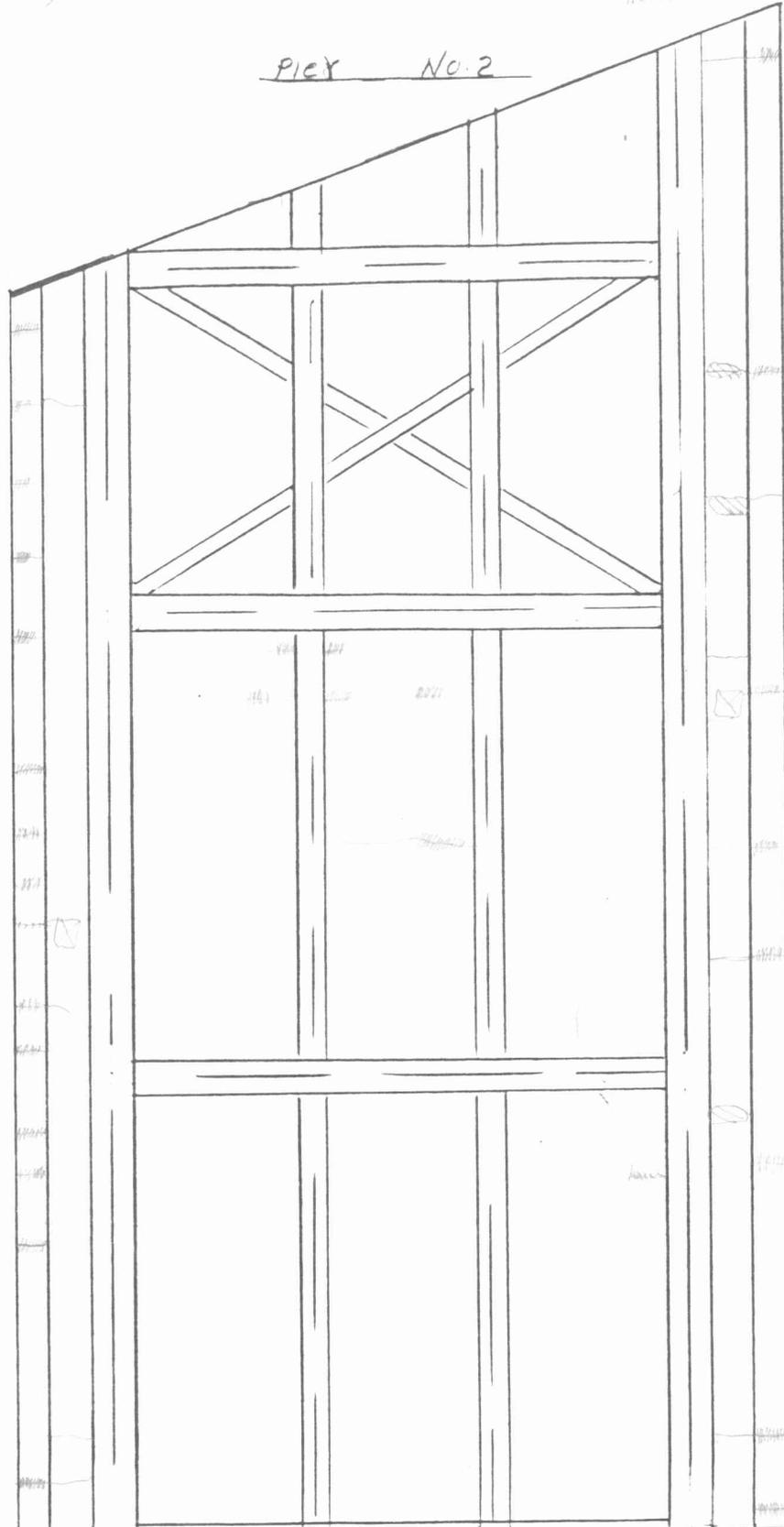
B970 3-28-00 MINOR
 7-11-83 N.C.
 HORN 11-9-84 NC
 RCD 10-4-86 NC
 BUN 10-7-10 NC
 D.E. NC 10-1-12

Pier No. 1

Scale	Bridge No. 8550-2-030	Sketch of	Scale	Page
	Sketch of: SFWD No 2 - Bottom Deck	Base	(N.C.) 3-23-94	B-15
	Hubb. 8-27-94	Hoops	12-17-86	B-17
		Base	MN 6-2-94	B-18
		Hoops	MN 9-4-80	B-20
		Hoops	11-10-92 MN	

NOTE: ~~SOME~~ RANDOM
CRACKING (1986)

PIER No. 2



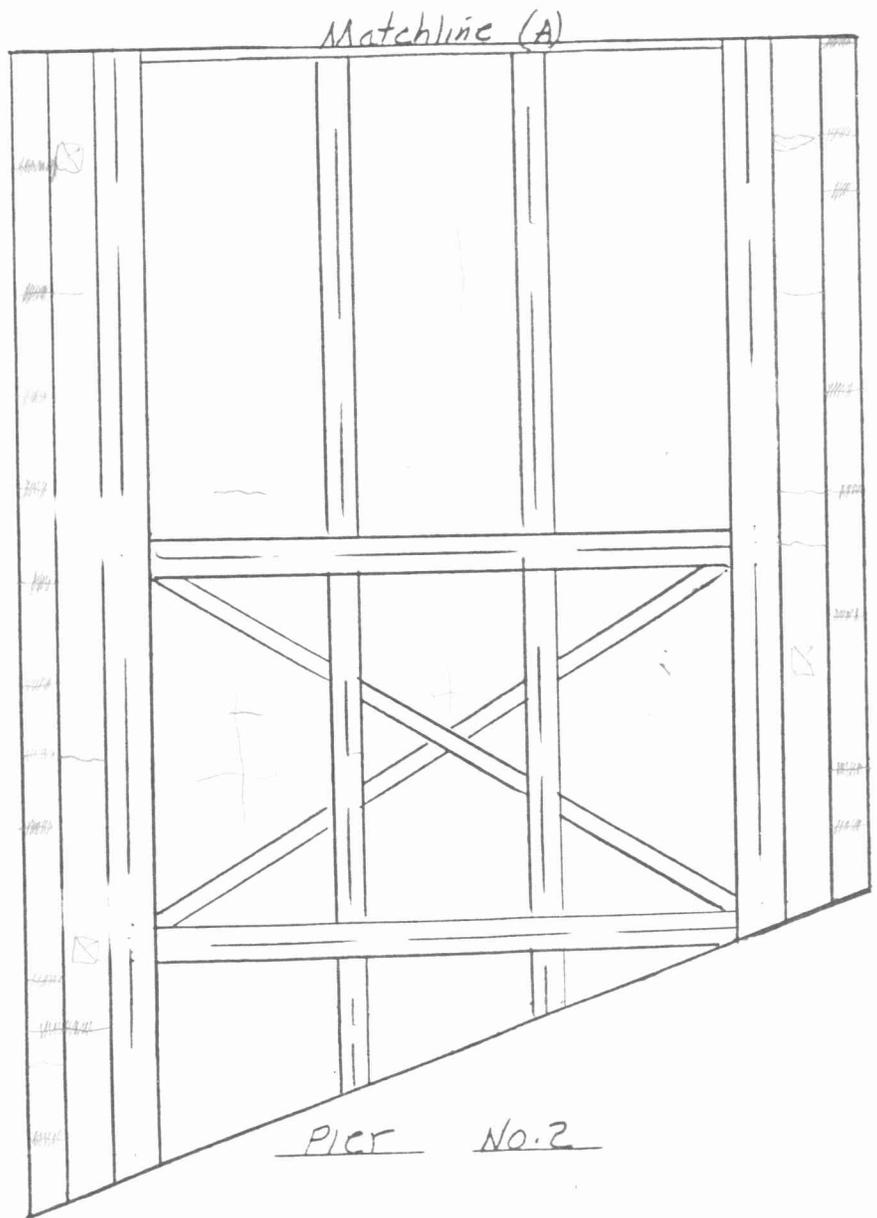
O.G.B. 10-16-96 N.C.
 Lt. 5-17-95 N.C.
 Base 3-23-94 N.C.
 Hoops 11-10-92 MN
 Ribs 10-4-06 NC
 Box 10-7-10 NC
 D.E. NC 10-1-12

Matchline(A)

Bridge No. 8550.2 R 030	Sketch by	Date	Page
Sketch of: SPAN NO 3 - FUTURE P.C.C.	Roko	8-28-84	B-46
	Holm	12-12-86	B-48
	B...	11-...	B-19
	Holm	8-28-84	B-21

NOTE: ~~SOME~~ RANDOM
CHECKING. (1986)

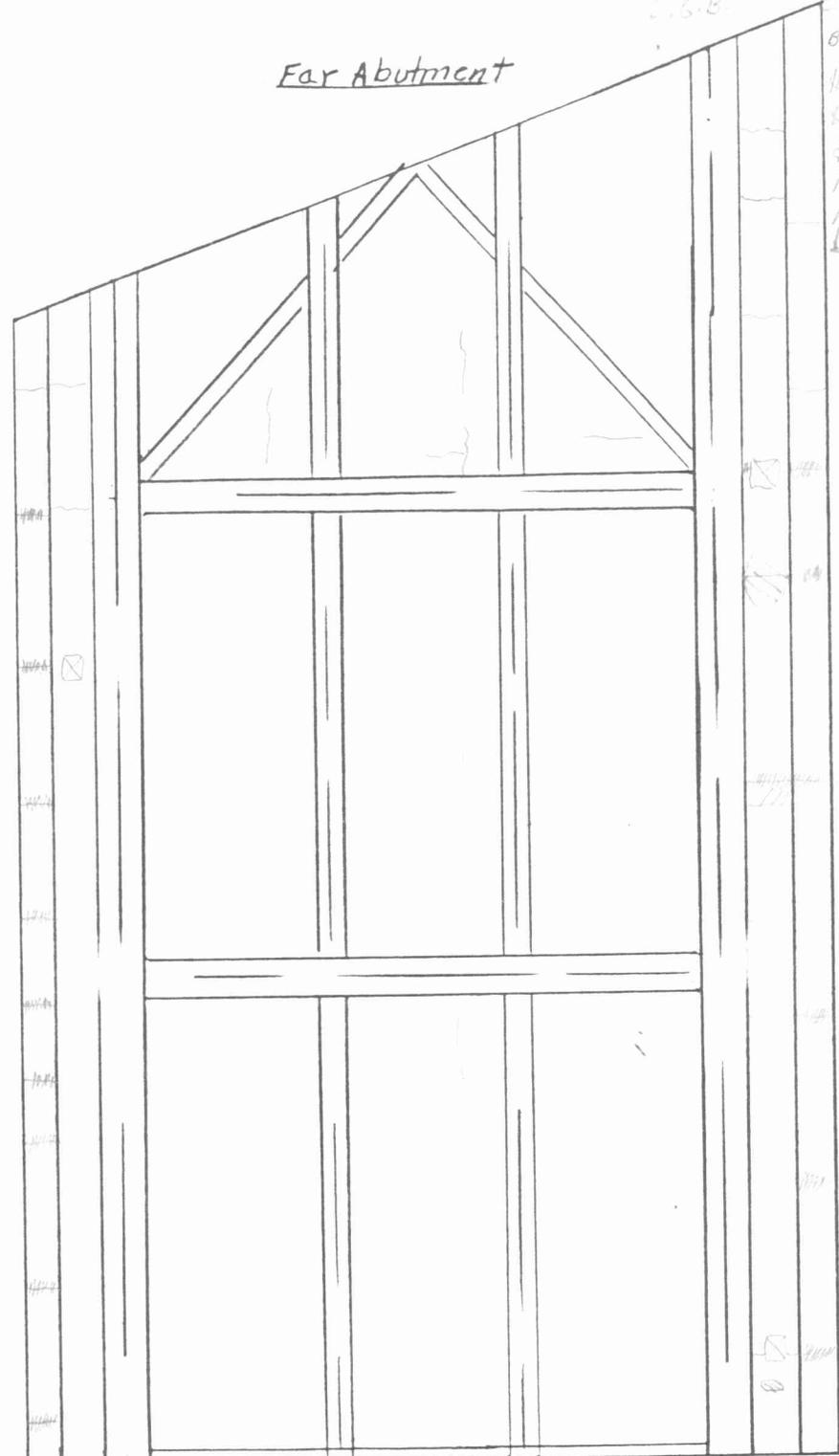
- Holm 12-12-86
- B... 11-...
- Holm 8-28-84
- D.G.B. 10-16-96 N.C.
- R.K. 5-19-95 N.C.
- B... 3-28-00 N.C.
- Holm 7-...
- Holm 1-2-...
- Rko 10-4-06 NC
- Rko 10-20-08 NC
- 1/... 10-7-10 NC
- D.E. 10-1-12 NC



Scale	Bridge No. 8550.2 R 030	Date	90
Sketch of: SPAR No. 3 - Bottom Deck		Base	8-22-84
		Hoops	12-12-86
			B-49
			B-20
		Base	5-23-83
			11-1-90
		Hoops	11-10-82
		Hoops	8-15-84
		Dig. B.	10-16-96 N.C.
		C.B.B.	5-19-75 N.C.

NOTE: ~~STONE~~ RANDOM
CRACKING: 86

Far Abutment



Base 3-28-00 minn
Hoops 11-10-82
Hoops 11-9-82 NC
Hoops 10-20-82 NC
Hoops 10-7-10 NC
D.E. NC 10-1-12

MATCHLINE (A)

Scale	Bridge No. 8550.2 R 030	Sketch by	Date	Page
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Sketch of: span No. 1 TOP DECK	HOLM	M.C. OVERLAY 12-12-86	B-50
--------------------------------	------	--------------------------	------

Hollow 7 - 02 Shallow Spans	22-76	6-28-83	B-24
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Hollow	MN	9-4-90	B-23
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Hollow	11-10-90 NC		
--------	-------------	--	--

Est	3-29-94	minn	
-----	---------	------	--

Boys	10-16-96	N.C.	
------	----------	------	--

HC	5-19-98	N.C.	
----	---------	------	--

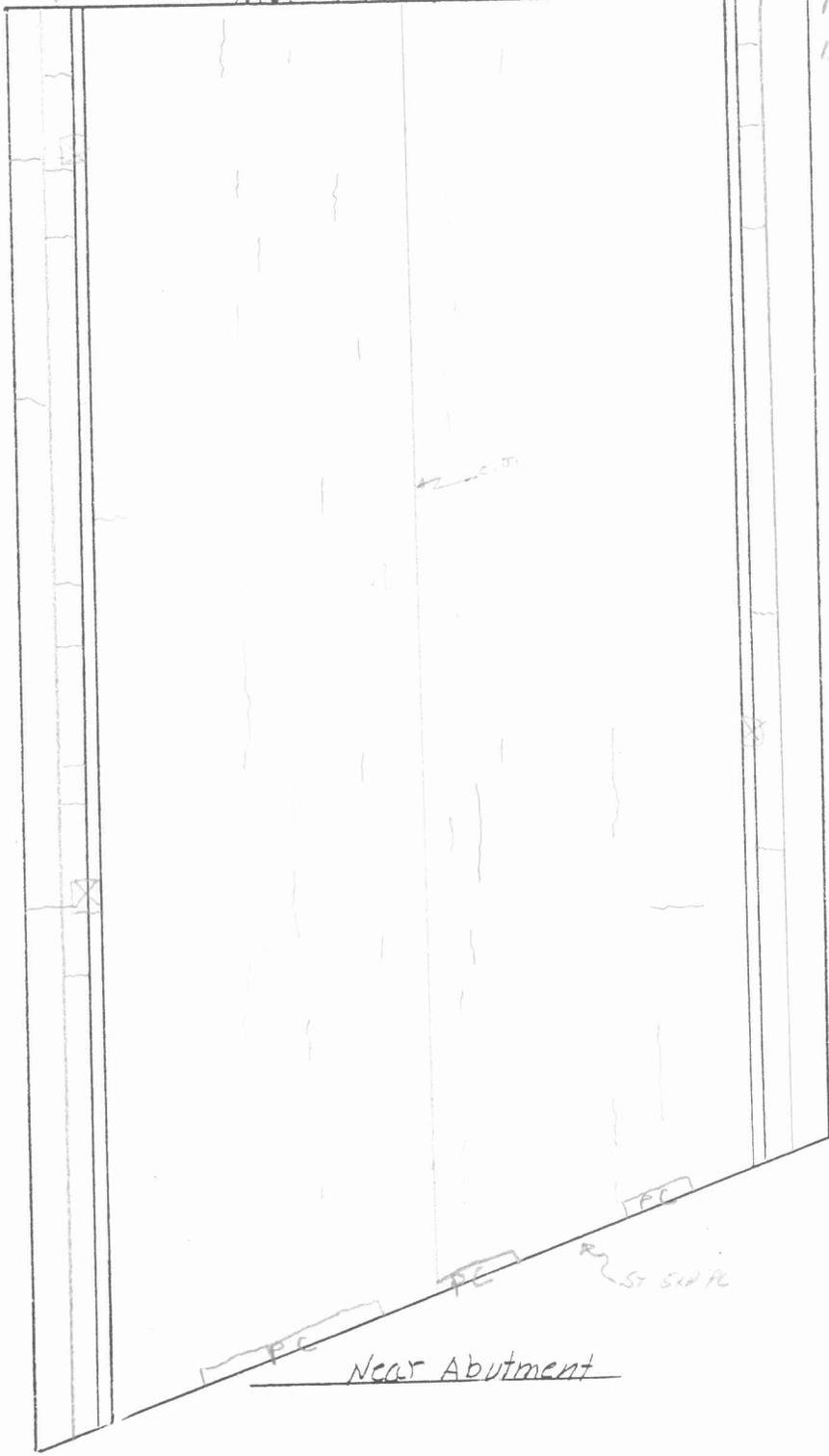
Boys	3-23-99	N.C.	
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Hollow	11-10-90 NC		
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CONC. SADDLE
GUT

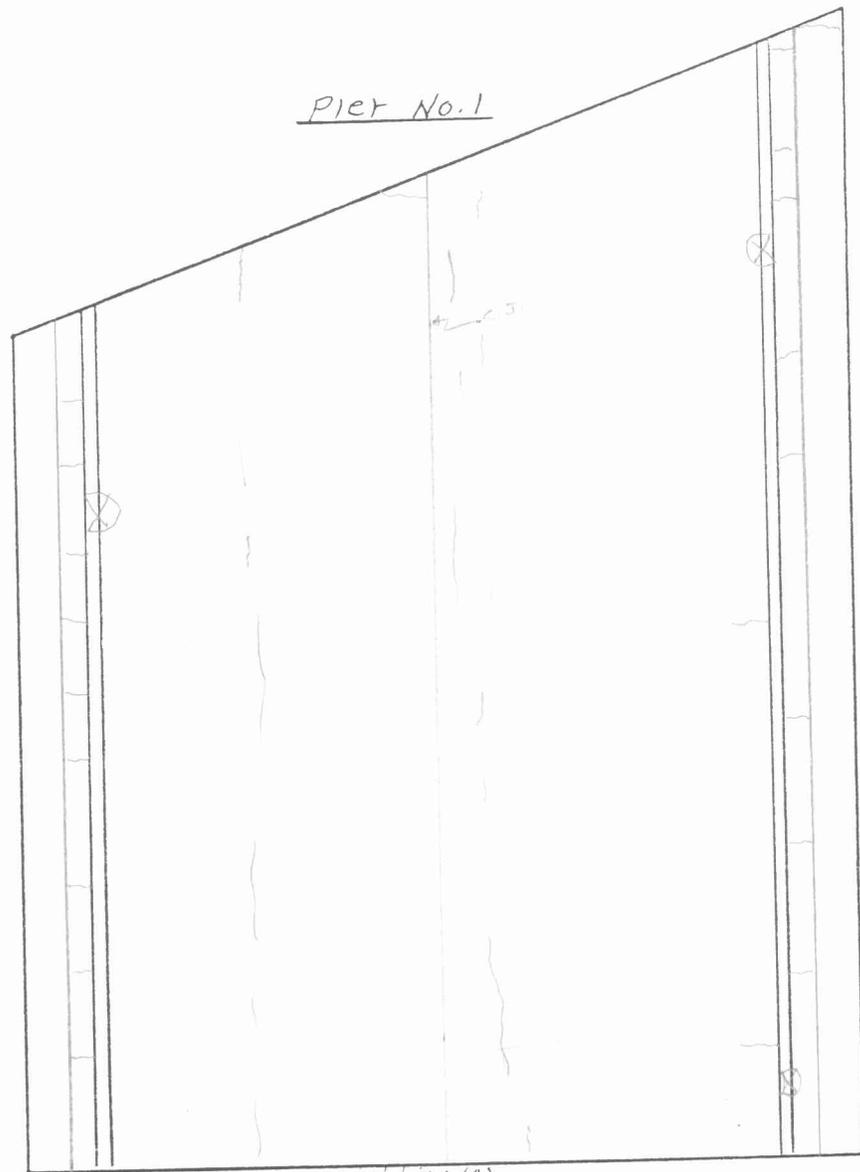
CONC. SADDLE
Rks 10-4-06 NOT ✓
Rks 10-21-08 Small
Rks 11-3-10 PC PATCH
Bua 10-1-12 NC

Matchline (A)



Near Abutment

Scale	Bridge No. <u>9550.2^R030</u>	Sketch by	Date	Page
	Sketch of: <u>Span No. 1 TOP DECK</u>	<u>Holm</u>	<u>P.C. OVERLAY</u> <u>12-12-86</u> <u>IMHS</u>	<u>B-51</u>
		<u>Boro</u>	<u>6-23-83</u>	<u>B-22</u>
		<u>Holm</u>	<u>9-4-90</u>	<u>B-24</u>
		<u>Holm</u>	<u>11-10-92 NC</u>	
		<u>Boro</u>	<u>3-29-94 MISSO</u>	
		<u>Boro</u>	<u>10-1-94 MISSO</u>	
		<u>HC</u>	<u>4-9-98 NC</u>	
		<u>Boro</u>	<u>3-23-99 N.C.</u>	
		<u>Holm</u>	<u>11-10-99 NC</u>	
		<u>Holm</u>	<u>11-9-04 NC</u>	
		<u>RKS</u>	<u>10-4-06 NOT ✓</u>	
		<u>RKS</u>	<u>10-21-08 NC</u>	
		<u>RKS</u>	<u>11-3-10 NC</u>	
		<u>Bun</u>	<u>10-1-12 NC</u>	



Scale	Bridge No. <i>8550.2^R 030</i>	Sketch by	Date	Page
Sketch of: <i>SPEC No. 2 TOP DECK</i>		<i>Horn</i>	<i>P.C. OVERLAY 12-12-86</i>	<i>B-52</i>
		<i>Bozo</i>	<i>MINNESOTA 6-28-88</i>	<i>B-23</i>
		<i>Horn</i>	<i>MN 9-4-90</i>	<i>B-25</i>
		<i>Holan</i>	<i>11-10-92 NC</i>	
		<i>Bozo</i>	<i>3-29-94 minor</i>	
			<i>Bozo 10-15-90 N.C.</i>	
			<i>HC 5-19-98 N.C.</i>	
			<i>Bozo 3-28-93 minor</i>	
			<i>Holan 11-9-02 NC</i>	
			<i>Rkco 10-4-06 NC</i>	
			<i>Rkco 10-21-08 NC</i>	
			<i>Rkco 11-3-10 NC</i>	
			<i>Bun 10-1-12 NC</i>	

matchline (A)

PIER No. 1

Scale	Bridge No. <u>5550.2^R 030</u>	Sketch by	Date	Page
	Sketch of: <u>Span No. 2 TOP DECK</u>	<u>Hamm</u>	<u>PC OVERLAY</u> <u>12-12-86</u>	<u>B-53</u>
		<u>Boys</u>	<u>Minor</u> <u>6-28-88</u>	<u>B-24</u>
		<u>Hamm</u>	<u>MW</u> <u>7-4-90</u>	<u>B-26</u>
		<u>H.L.</u>	<u>11-11-90</u>	

PIER No. 2

Matchline (A)

BOT 5-28-92 minor
 BOT 10-16-96 minor
 HC 5-19-98 N.C
 BOT 3-28-00 minor
 H.L. 7-11-90
 H.L. 11-9-04 NC
 RKS 10-4-06 NC
 RKS 10-21-08 NC
 RKS 11-3-10 NC
 Bun 10-1-12 NC

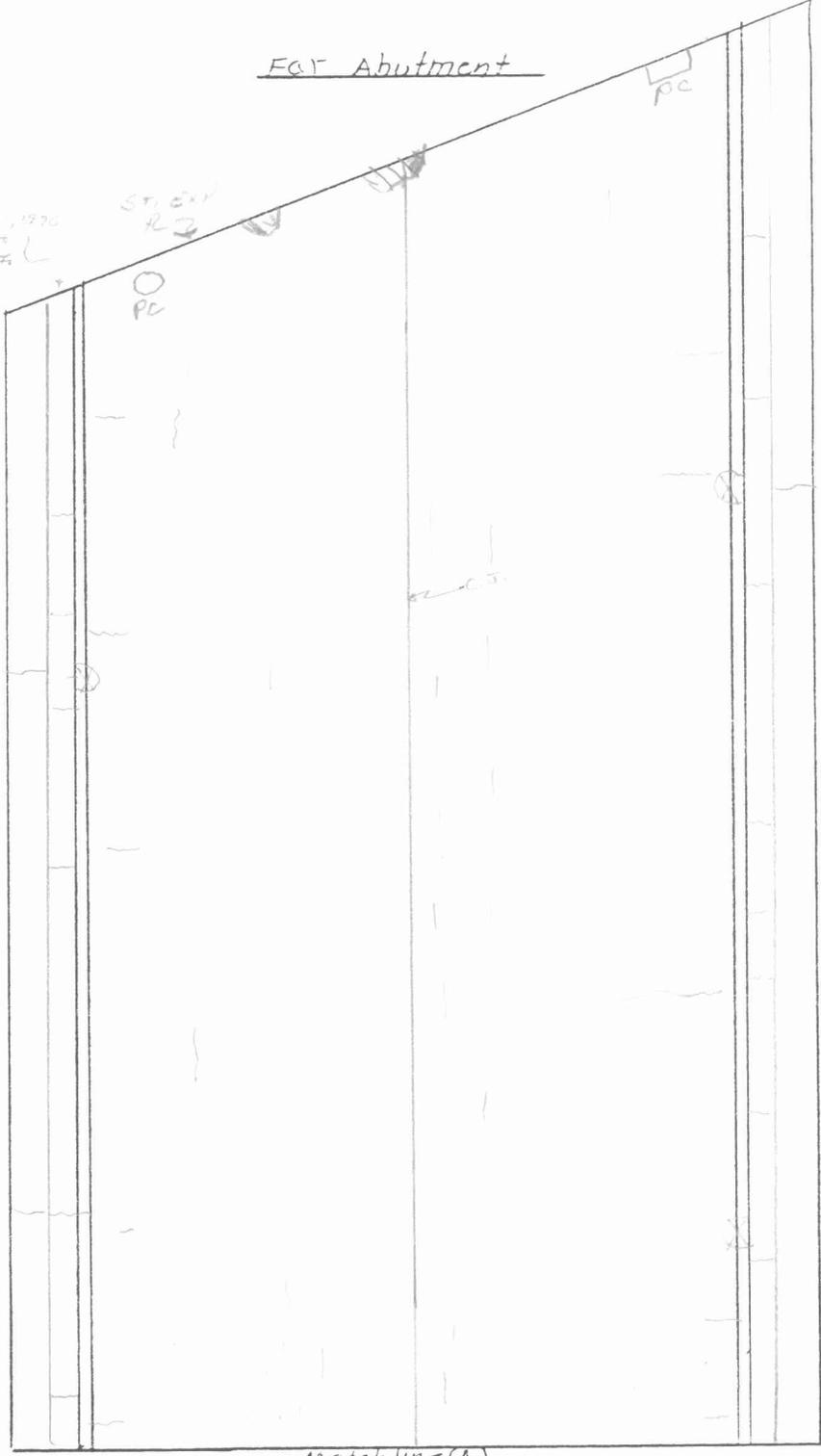
Scale	Bridge No. <i>E550.2^B030</i>	Sketch by	Date	Page
	Sketch of: <i>SPAR NO. 3 TOP DECK</i>	<i>Holm</i>	<i>P.C. OVERLAY 12-10-56</i>	<i>B-54</i>
		<i>Boys</i>	<i>M 6-23-53</i>	<i>B-25</i>
		<i>Holm</i>	<i>MW 7-4-90</i>	<i>B-27</i>
		<i>Holm</i>	<i>11-10-11 MW</i>	
		<i>Boys</i>	<i>9-27-74 m. in</i>	
		<i>Boys</i>	<i>10-16-96 m. in</i>	
		<i>HC</i>	<i>5-19-98 N.C.</i>	
		<i>Boys</i>	<i>3-28-00 m. in</i>	
		<i>Holm</i>	<i>11-9-02 N.C.</i>	
		<i>Rke</i>	<i>10-4-06 NOT V</i>	
		<i>Rke</i>	<i>10-21-08 N.C.</i>	
		<i>Rke</i>	<i>11-3-10 N.C.</i>	
		<i>Bun</i>	<i>10-1-12 N.C.</i>	

Match line (A)

SPAR No. 2

Scale	Bridge No. 2550.2⁴030	Sketch by	Date	Page
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Sketch of: SPAN NO. 3 TOP DECK	<i>Horn</i>	<i>P.C. OVERLAY</i> <i>12-12-84</i>	<i>E-53</i>
	<i>Boro</i>	<i>M.W.</i> <i>6-28-89</i>	<i>B-20</i>
	<i>Horn</i>	<i>M.W.</i> <i>9-4-90</i>	<i>B-20</i>
	<i>Horn</i>	<i>M.W.</i> <i>10-1-90</i>	
	<i>Boro</i>	<i>3-29-94 M.W.</i>	
		<i>Boro 10-16-95 N.C.</i>	
		<i>HC 5-18-98 N.C.</i>	
		<i>Boro 3-28-00 N.C.</i>	
		<i>Nelson 7-11-00 M.W.</i>	
		<i>Nelson 11-9-02 Space Hole</i>	
		<i>Rks 10-4-06 Not V</i>	
		<i>Rks 10-21-08 Hollow</i>	
		<i>PC PATCH</i>	
		<i>Rks 11-3-10 PC</i>	
		<i>PATCH</i>	
		<i>Bun 10-1-12 Millin</i>	



Flow Deck, 1970
ATTN SPACE

ST. 511
R2

PC

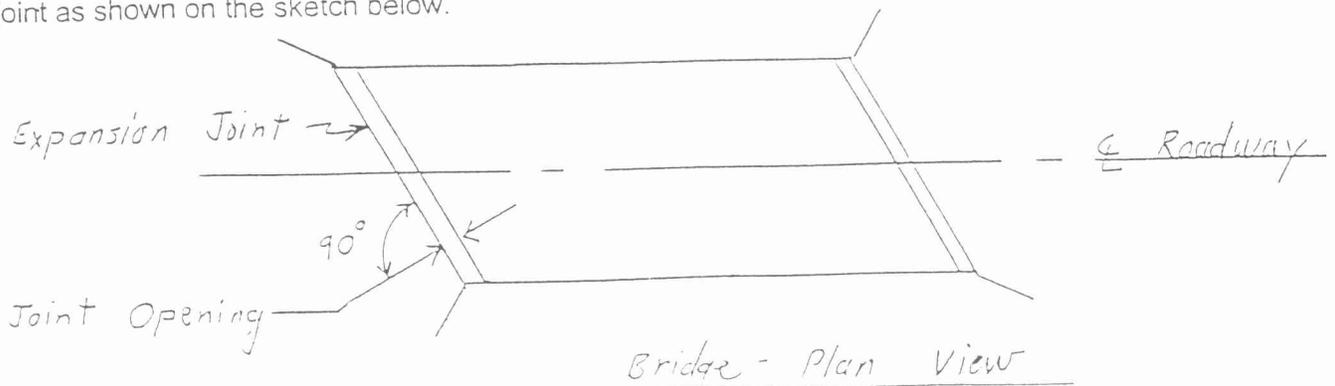
PC

Match line (A)

Scale	Bridge No. <u>8550.2R030</u>	Sketch by	Change since last ins.	Date	Page
	Sketch of: <u>Expansion or Relief Joint</u>	<u>Bun</u>		<u>11-9-04</u>	B- <u>29</u>
		<u>RKS</u>		<u>10-4-06</u>	B-
				<u>10-21-08</u>	B-
		RKS		11-1-10	B-
		<u>Bun</u>		<u>10-1-12</u>	B-

Location	Clearance at			Type of Joint	Remarks:	Temp: <u>60</u>
	Left Gutter	Center Line	Right Gutter			
<u>100' from near Abut.</u>	<u>> 2</u>	<u>2</u>	<u>2</u>	<u>Polyurethane Relief Joint</u>		
<u>Over near Abut over Far Abut</u>	<u>2 1/4"</u>	<u>2"</u>	<u>2 1/4"</u>	<u>Sliding Steel Expansion Jt</u>	<u>10' ± VERTICAL STI PLATE MISSING IN LT LANE</u>	
<u>65' from far Abut</u>	<u>7"</u>	<u>1"</u>	<u>1"</u>	<u>Polyurethane Relief Joint</u>		

The deck expansion joint opening for skewed bridges is measured perpendicular to the expansion joint as shown on the sketch below.



Rail Height	NL	NR	FL	FR
27" W-Beam Top < 25"				
27" W-Beam Top > 32"				
31" W-Beam Top < 28"				
31" W-Beam Top > 36"				
32" Thrie Beam Top < 28"				
32" Thrie Beam Top > 36"				

End Terminals	NL	NR	FL	FR
Anchor Cable - Missing or Loose (Moves > 1")				
Cable Bracket - Missing, Loose, or Not Seated				
Bearing Plate - Missing, Loose, or Twisted				
Circular End - Missing, Disconnected, or Torn				
Impact Head Prevented From Smooth Travel				
Impact Head Loose or Not Attached to Post				

General Construction	NL	NR	FL	FR
Splice Bolt(s) Missing, Loose, Damaged				
Anchor Bolt(s) Missing, Loose, Damaged				
Post(s) - Missing, Broken, or Rotted				
Post(s) - Separated from rail				
Blockout(s) - Missing, Broken, or Rotted				
End Post Soil Tubes ≥ 4" Above Ground				

Rail Geometry	NL	NR	FL	FR
Rail Dented - W-Beam < 9" or Thrie Beam < 17"				
Rail Deflection > 6" at Any Point				
Flattening W ≥ 17" or Thrie ≥ 26" over ≥ 6' of rail				
Flattening W ≥ 17" or Thrie ≥ 26" over ≥ 12' of rail				
Vertical Tears of Any Length				
Horiz. Tears ≥ 12" Long and/or ≥ 1/2" Wide				
One or more holes in W-Beam or Thrie Beam				
Section Loss within 1-1/4" of a bolt				

Terminus:	NL	NR	FL	FR
FLEAT				
None				

Misc. Findings	NL	NR	FL	FR

Rail:	NL	NR	FL	FR
W-Beam, Square Posts				
None				

Transition:	NL	NR	FL	FR
Thrie beam 5-Bolt Thru				
None				

Comments:

Scale	Bridge No. <u>8550.2 R 030</u>	Sketch by	Date	Page
	Sketch of: <u>DECK THICKNESS</u>	<u>T. W. ...</u>	<u>12-22-86</u>	<u>B-57</u>
				<u>B-28</u>
				<u>B-30</u>
Span # <u>1</u> HI <u>104.25</u>	<u>Left</u> <u>97.96</u> <u>4.29</u>	<u>∅ Top Deck</u> <u>102.15</u> <u>4.20</u>	<u>Right</u> <u>102.00</u> <u>4.25</u>	
HI <u>97.53</u>	<u>.82</u> <u>97.14</u> <u>+ 3.00</u>	<u>Bottom</u> <u>.80</u> <u>97.26</u> <u>+ 3.00</u>	<u>.87</u> <u>97.13</u> <u>+ 3.00</u>	
Span # <u>2</u> HI <u>104.25</u>	<u>Left</u> <u>100.00</u> <u>4.25</u>	<u>∅ Top Deck</u> <u>102.75</u> <u>2.75</u>	<u>Right</u> <u>102.20</u> <u>2.70</u>	
HI <u>96.53</u>	<u>.80</u> <u>97.33</u> <u>+ 3.00</u>	<u>Bottom</u> <u>.84</u> <u>97.47</u> <u>+ 3.00</u>	<u>.79</u> <u>97.39</u> <u>+ 3.00</u>	
Span # <u>3</u> HI <u>104.25</u>	<u>Left</u> <u>100.00</u> <u>4.25</u>	<u>∅ Top Deck</u> <u>102.74</u> <u>2.74</u>	<u>Right</u> <u>102.60</u> <u>2.60</u>	
HI <u>96.33</u>	<u>.82</u> <u>97.35</u> <u>+ 3.00</u>	<u>Bottom</u> <u>.78</u> <u>97.96</u> <u>+ 3.00</u>	<u>.75</u> <u>97.35</u> <u>+ 3.00</u>	
Span # _____ HI _____	<u>Left</u>	<u>∅ Top Deck</u>	<u>Right</u>	
HI _____		<u>Bottom</u>		
c-c _____ o-o _____ slab _____ sh-sh _____ length _____	<u>100.00</u> BM Elev. <u>I, H, C, S, M, W, P, F, A, L, T, W, I, N, G, T, O, R, D, E, R, S.</u> <u>9.25</u> <u>104.25</u> <u>18.50</u> <u>36.65</u> <u>97.01</u>	<u>97.01</u> <u>16.20</u> <u>103.21</u> <u>3.20</u> <u>101.41</u>	<u>∇</u> - <u>...</u> <u>□</u> - <u>...</u> <u>∅</u> - <u>...</u>	

BRIDGE ID: 8550.2R030

INSP. DATE: 10/01/2012

FHWA #48730 EB US 30 OVER SOUTH SKUNK RIVER

Structure Unit:

ELEM NBR	ELEMENT NAME	ENV	INSP. DATE	QUANTITY	QTY CS 1	QTY CS 2	QTY CS 3	QTY CS 4	QTY CS 5
22	Concrete Deck - Protected w/ Rigid Overlay	4	10/01/2012	9750	0	9750	0.00	0.00	0.00
			10/15/2013	9750	0	9750	0.00	0.00	0.00
The top of the deck has shallow spalls and PC patches along both deck joints and several transverse and longitudinal cracks .									
107/4	Painted Steel I-Beam or Girder	4	10/01/2012	640.03	588.83	51.20	0.00	0.00	0.00
			10/15/2013	640.03	588.83	51.20	0.00	0.00	0.00
There is scattered light to moderate rust on the main girders.									
113/2	Painted Steel Stringer	2	10/01/2012	640.03	627.23	12.80	0.00	0.00	0.00
			10/15/2013	640.03	627.23	12.80	0.00	0.00	0.00
There is scattered light to moderate rust on the stringers.									
152/2	Painted Steel Floor Beam	2	10/01/2012	494.02	405.10	49.40	39.52	0.00	0.00
			10/15/2013	494.02	405.10	49.40	39.52	0.00	0.00
There is scattered light to moderate rust on the intermediate floor beams, and some light to severe rust on the abutment floor beams, mostly on the back wall side.									
210/2	Reinforced Concrete Pier Wall or Shaft of T-Pier	2	10/01/2012	76.00	76.00	0.00	0.00	0.00	0.00
			10/15/2013	76.00	76.00	0.00	0.00	0.00	0.00
234/2	Reinforced Concrete Pier Cap	2	10/01/2012	45.00	45.00	0.00	0.00	0.00	0.00
			10/15/2013	45.00	45.00	0.00	0.00	0.00	0.00
271/4	Reinforced Concrete Stub Abutment	4	10/01/2012	80.00	60.00	16.00	4.00	0.00	0.00
			10/15/2013	80.00	60.00	16.00	4.00	0.00	0.00
The 2004 inspection of the near abutment noted the bridge seat had a spalled area with exposed rebar and hollow areas between Bearing 1 and the left Floor Beam bearing pedestal. There were additional hollow areas at the center and right ends of the bridge seat. The 2012 inspection finds more hollow on the near footing and seat.									
275/4	Reinforced Concrete Backwall-used w/ Stub Abutment	4	10/01/2012	76.00	57.76	5.32	12.92	0.00	0.00
			10/15/2013	76.00	57.76	5.32	12.92	0.00	0.00
The 2008 inspection noted the top face of the near backwall had a small spall in the right lane. The 2012 inspection finds no change to this location.									
The 2008 inspection noted the top face of the far backwall had been PC patched in the left lane. The 2012 inspection finds the PC patch has spalled and is hollow.									

BRIDGE ID: 8550.2R030

INSP. DATE: 10/01/2012

FHWA #48730 EB US 30 OVER SOUTH SKUNK RIVER

Structure Unit:

ELEM NBR	ELEMENT NAME	ENV	INSP. DATE	QUANTITY	QTY CS 1	QTY CS 2	QTY CS 3	QTY CS 4	QTY CS 5
309	Sliding Steel Plate Expansion Joint	4	10/01/2012	64.00	54	10.0	0.00		
			10/15/2013	64.00	54	10.0	0.00		

The 2008 inspection noted the far deck joint was missing a 10 ft. length of the stop bar in the left lane. The top of the backwall has been PC patched. The 2012 inspection finds the PC patch has spalled.

The effective widths of the deck expansion joints, at about 60 degrees F, are as follows:

Sliding plate over the near abutment, 2 inches

Sliding plate over the far abutment, 1 7/8 inches

313/2	Fixed Bearing	2	10/01/2012	2	2	0	0		
			10/15/2013	2	2	0	0		

321	Reinforced Concrete Approach Slab	4	10/01/2012	2	0	2	0	0	
			10/15/2013	2	0	2	0	0	

The near approach has a few moderate sized spalls.

The far approach has an AC filled spall at the abutment and a moderate sized spall in right lane.

331	Reinforced Concrete Bridge Railing	4	10/01/2012	650.03	585.03	65.00	0.00	0.00	
			10/15/2013	650.03	585.03	65.00	0.00	0.00	

Both retrofit rectangular concrete rails have hairline vertical cracks with some light leaching.

352/2	Rocker Bearing	2	10/01/2012	2	2	0	0		
			10/15/2013	2	2	0	0		

352/4	Rocker Bearing	4	10/01/2012	4	3	0	1		
			10/15/2013	4	3	0	1		

The 2004 inspection noted there was severe rust and some pack rust on the abutment bearings. The 2012 inspection finds minor change to these locations.

356	Steel - Fatigue Cracks	2	10/01/2012	1	1	0	0		
			10/15/2013	1	1	0	0		

The 1984 inspection identified a fatigue crack in Girder 1, in Span 3, at Floor Beam 4. The crack was confined to two holes drilled in 1984. The 2012 inspection finds no change to this location.

The 2000 inspection identified a fatigue crack in Span 1 at Floor Beam 0. The crack was confined to two holes drilled in 2000. The 2012 inspection finds no change to this location.

In 2012, a 3" core hole was drilled at the intersecting welds above the piers on each girder.

359	Bottom of Deck, Slab or Box	2	10/01/2012	1	0	1	0	0	0
			10/15/2013	1	0	1	0	0	0

The 2008 inspection of the bottom of the deck noted hairline cracks with some leaching, mostly in the overhang. The left overhang had a small spall with exposed steel at the near end. The right overhang had several hollow areas. The 2012 inspection finds no change at these locations.

BRIDGE ID: 8550.2R030

INSP. DATE: 10/01/2012

FHWA #48730 EB US 30 OVER SOUTH SKUNK RIVER

Structure Unit:

ELEM NBR	ELEMENT NAME	ENV	INSP. DATE	QUANTITY	QTY CS 1	QTY CS 2	QTY CS 3	QTY CS 4	QTY CS 5
385	Channel Alignment	2	10/01/2012	1	1				
			10/15/2013	1	1				
The streambed elevation is relatively stable.									
386	Pressure Relief Joint	2	10/01/2012	2	2				
			10/15/2013	2	2				
The far pressure relief joint is < 2" wide.									

Inspector's Signature

Reviewer's Signature / Date



Maintenance Recommendations

FHWA Number: 48730

Bridge ID.: 8550.2R030

Status: Contract Work

Proposed Maintenance Recommendations

Recommendation Code: 314

Corrective

Preventive

Monitor

From RMS

Recommendation Text

The far abutment backwall was reported to be broken and deteriorated. Repair is necessary. Repair will probably include repair or replacement of the deck joint over the abutment.

Status

Work Already Done

Comments

Bridge will be replaced

Repaired Date: _____

Repaired By: _____

Deferred Date: _____

Deferred By: _____

Recommend for Contract
Work Date: 29-NOV-11

Recommend for Contract
Work By: dennis.howe@dot.iowa.gov



Maintenance Recommendations

FHWA Number: 48730

Bridge ID.: 8550.2R030

Status: Open

Proposed Maintenance Recommendations

Recommendation Code: 301

Corrective

Preventive

Monitor

From RMS

Recommendation Text

The severely rusted bearing devices should be cleaned and sealed.

Status

Work Already Done

Comments

Repaired Date: _____

Repaired By: _____

Deferred Date: _____

Deferred By: _____

Recommend for Contract
Work Date: _____

Recommend for Contract
Work By: _____



Maintenance Recommendations

FHWA Number: 48730

Bridge ID.: 8550.2R030

Status: Open

Proposed Maintenance Recommendations

Recommendation Code: 532

Corrective

Preventive

Monitor

From RMS

Recommendation Text

The guardrails at both ends of the bridge are in need of repair. There are loose anchor cables at all 3 locations.

Status

Work Already Done

Comments

Repaired Date: _____

Repaired By: _____

Deferred Date: _____

Deferred By: _____

Recommend for Contract Work Date: _____

Recommend for Contract Work By: _____

APPENDIX B: BRIDGE PLANS

STATE OF IOWA
STATE HIGHWAY COMMISSION
 DESIGN FOR
BRIDGES AND CULVERTS
PRIMARY ROAD SYSTEM
 PROJECT NO. FU-1065(10)
STORY COUNTY

JANUARY, 1963

**CONSTRUCTION PLANS SHOWING
 PROJECT AS BUILT**

DATE 3-4-64 COPIES PREPARED 3

PREPARED BY James C. George
 RESIDENT ENGINEER

ONE COPY APPROVED & FORWARDED TO AMES
 DIST. ENGR. DATE
 TWO COPIES TO BE MADE & RETURNED TO:
 STEINER SILENCE DIST. ENGR.
 ROBERT SHELQUIST RES. MAINT ENGR.

STA. 1301+20.00
 WASHINGTON TOWNSHIP

DUAL 320' X 30' CONTINUOUS WELDED GIRDER BRIDGES 20° SKEW

ESTIMATE OF QUANTITIES

ITEM	UNIT	TOTAL
Concrete	Cu. Yds.	1,272.0
Reinforcing Steel	Lbs.	267,444
Structural Steel	Lbs.	519,468
Class 10 Channel Excavation	Cu. Yds.	1,600
Class 20 Excavation	Cu. Yds.	888
Class 21 Excavation	Cu. Yds.	520
Creosoted Piling 96 at 35'	Lin. Ft.	3,360
Untreated Piling (Oak or Gumwood) 192 at 35'	Lin. Ft.	6,720
Aluminum Handrail (Q - Q End Posts)	Lin. Ft.	1,248.0
Steel Handrail (Q - Q End Posts)	Lin. Ft.	1,254.0
Granular Backfill	Tons	897
Welded Wire Fabric Retard (Q - Q End Piles include Windmills)	Lin. Ft.	840
Porous Backfill	Cu. Yds.	46

DESIGN NO. 3261 T-63N R-24W STA. 1258+95.40 EAST BOUND LANE
 SECTION 14 STA. 1259+02.25 WEST BOUND LANE
 U. S. 30 RELOC. OVER U. S. 30 WASHINGTON TOWNSHIP

DUAL 211'3 X 30' & VARIABLE ROADWAY PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES 5° 31' SKEW

ESTIMATE OF QUANTITIES

ITEM	UNIT	TOTAL
Concrete	Cu. Yds.	991.4
Reinforcing Steel	Lbs.	198,663
Pretensioned Prestressed Concrete Beams	Only	17
Creosoted Piling 169 at 30'; 30 at 40'; 33 at 45'; 70 at 50'	Lin. Ft.	7,755
OR Aluminum Handrail (Q - Q End Posts)	Lin. Ft.	814.6
Steel Handrail (Q - Q End Posts)	Lin. Ft.	814.0
Concrete Slope Protection	Sq. Yds.	894.9
Class 20 Excavation	Cu. Yds.	756
Granular Backfill	Tons	285
4" ϕ Tile Drain	Lin. Ft.	263
2" ϕ Rigid Steel Conduit	Lin. Ft.	426
Creosoted Test Piling 2 at 30'	L. S.	Lump Sum

* Includes 12 Lin. Ft. of 1" ϕ Rigid Steel Conduit

DESIGN	LOCATION			DESCRIPTION	ESTIMATE OF QUANTITIES					REMOVALS
	SECTION	TOWNSHIP	STATION		CONCRETE CUBIC YARDS	REINFORCING STEEL LBS.	EXCAVATION -- CUBIC YARDS			
				SIZE AND TYPE			CLASS 20	CLASS 24	CLASS 10 CHANNEL	
3361	14	WASHINGTON	1249+85	6' X 4' X 254' Reinf. Conc. Box Culv. 30° Skew	204.0	20,743	426			
TOTALS					204.0	20,743	426			

SPECIFICATIONS

CONSTRUCTION: Standard Specifications of the Iowa State Highway Commission, Series of 1960, plus current Supplemental Specifications and Special Provisions.

DESIGN STRESSES for the following materials are in accordance with A. A. S. H. U. Standard Specifications, Series of 1961.

- Reinforcing Steel in accordance with Section 1.4.12 "Reinforcement" for Intermediate, Hard, or Rail Steel Grade.
- Concrete in accordance with Section 1.4.11 $f'_c = 3500$ p. s. i.
- Prestressed Concrete in accordance with Section 1.13.7 $f'_c = 5000$ psi.
- Prestressing Steel in accordance with Section 1.13.7 $f'_s = 250,000$ psi.

Design stresses for Structural Steel (A-36) to be in accordance with the Bureau of Public Roads Circular Memorandum entitled, "Unit Stresses for A. S. T. M. A-36 Carbon Steel and for Rivets and Bolts", dated August 17, 1962.

These bridges will require bridge Sign Assemblies furnished and placed by others as specified in Traffic and Highway Planning Instruction No. 11, Revised October 1, 1961.

45-Sheets

MILEAGE SUMMARY 105-1

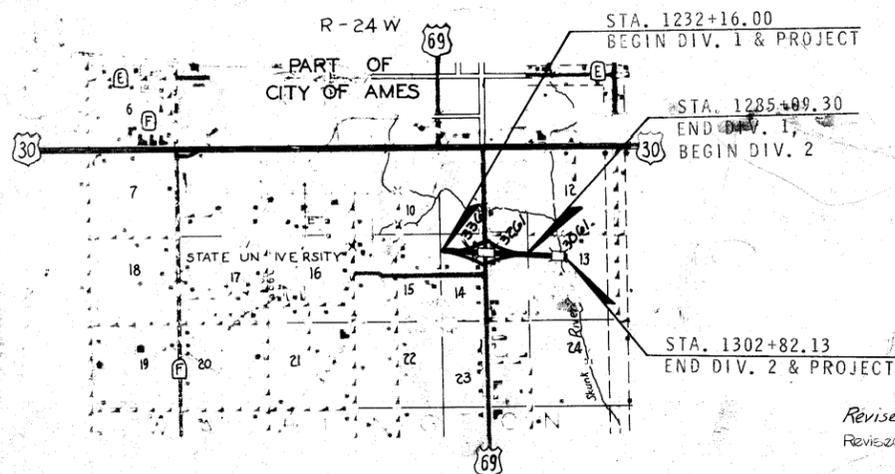
DIV.	LOCATION	LIN. FT.	MILES
	BRIDGE AT STA. 1258+98.85	214,094	.040
	BRIDGE AT STA. 1301+20.00	324,792	.062
TOTAL			.102

DEPUTY ENGINEER

DIVISION

Revised 7-22-63: Sheet 7a of 23 Design 3261 added for corrected footing layout, quantities changed on sheets 1 and 7 of 23.
 Revised 6-10-63 Design 3261: Number and weight of bars 5g1 corrected on Sh.# 2 & 3 of 23.
 Number and weight of bars 5c1 & 5c2-7 corrected on Sh.# 6 of 23.

Revised 5-6-63 Design 3061: Structural Steel quantity corrected on sheets 1 & 10
 Revised 2-27-63 Design 3061: Structural Carbon Steel designation changed for minor members; Notes on Sheets 1 & 11 changed.



LAYOUT SCALE 1" = 1 MILE

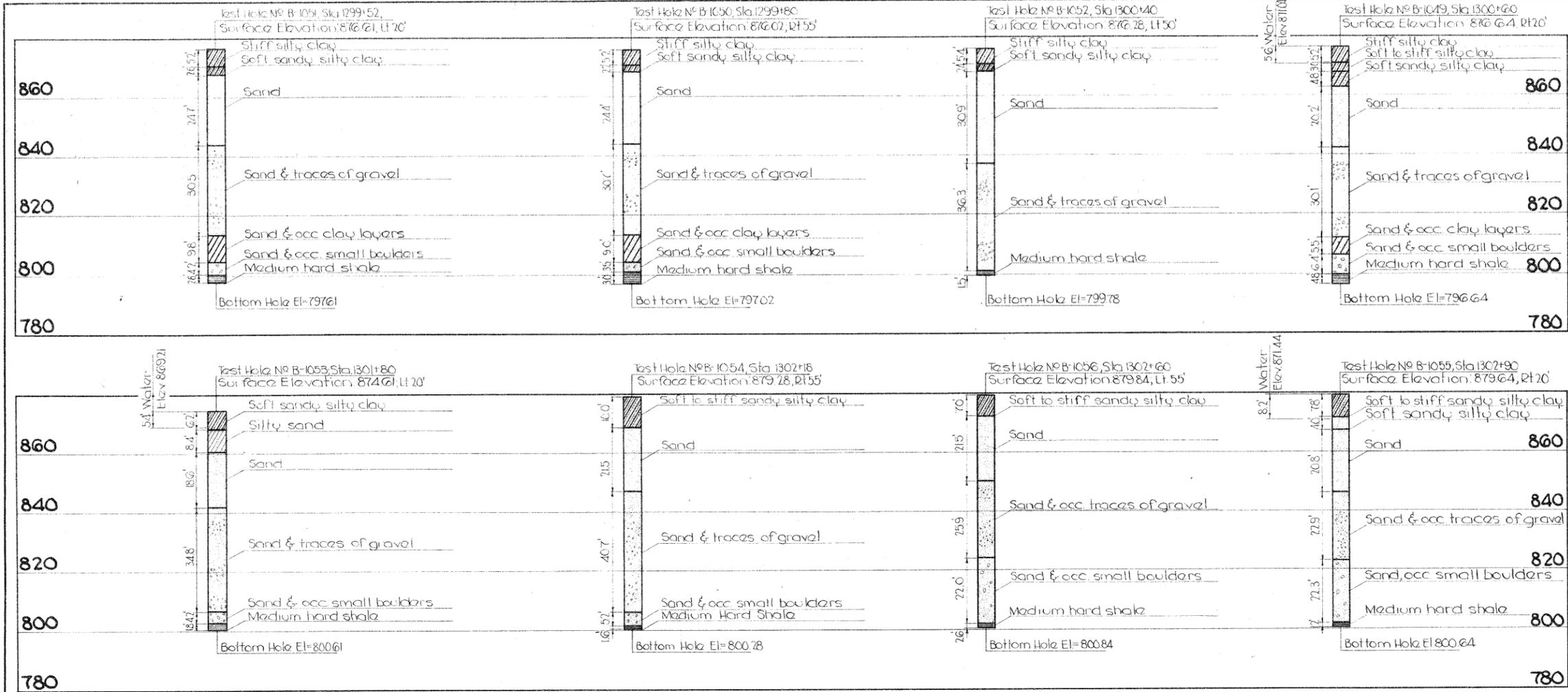
Story U.S. 30 #7

COUNTY STORY

PROJECT NO. FU-1065(10)

FILE NO. 21508

FU-1065(10) APRIL 2 1963



Bench Mark No. 23, Sta. 1300+91. RR spike in E. side of 15' Willow 122' E of Elev. 891.75
 Bench Marks: N^o 23B Sta. 1299+80 I.H.C. RM. on SW wing E.B. Bridge Elev. 891.74
 N^o 24B Sta. 1302+60 I.H.C. RM. on N. Ewing J.P. Bridge

S O U N D I N G D A T A

Dated: 2-14-62

GENERAL NOTES:

These bridges were designed for 420-516 loading plus an allowance of 191b per square foot of roadway for future wearing surface. Approach fills are not a part of this contract but are to be in place before abutment piles are driven. The Bridge Contractor is to level and shape the batters to the elevations and dimensions shown in the plans. The Bridge Contractor is to clear the channel to 65 feet on each side of the survey as indicated by the cross hatched areas on the Situation Plan and Longitudinal Sections, sheet 4. The excavation quantities for the piers are based on the assumption that the channel clearance will be completed before the construction of the piers is begun. The dirt from the channel clearance and footing excavation shall be deposited in the waste area shown on the General Plan, sheet 2, as directed by the Engineer. The construction of the wing dikes and the remainder of the channel clearance is to be done by others and is not a part of this contract. The formed beam guardrail and crocated posts at the ends of the bridges are to be furnished and placed by others and are not a part of this contract. A test load pile was driven at Pier 1 of the Eastbound Lane. For the location and the driving and testing procedure see details on sheet 2. The Bridge Contractor is to cooperate with the Engineer in the performance of this test and is to assist in setting and removing the test beam. The cost of this work is considered incidental to the driving of the footing piles and no separate payment will be made for this work or for delays caused by testing. Untreated piling for pier footings shall be either oak or gumwood. The bid item "Welded Wire Fabric Retard" shall include the cost of all labor, excavation, furnishing and driving piling materials, and other incidental items necessary for the construction of the retard and wingdams. The 1" and 3/4" cable shall be furnished by the I.S.H.C.; see sheet 3.

SPECIFICATIONS:

Design: A.A.S.H.O. Series of 1961 plus U.S.B.P.R. Circular memo dated August 17, 1962, Unit Stresses for ASTM A-36 Carbon Steel.
 Design stresses for:
 Reinforcing Steel in accordance with Sec. 1.4.1.2 "Reinforcement for intermediate, hard or rail steel grade," AASHO.
 Concrete in accordance with Sec. 1.4.1.1 f'c = 3500 psi, AASHO.
 Structural Steel: All structural steel in accordance with U.S. B.P.R. Circular Memo 8-17-62, Unit Stresses for ASTM A-36 Carbon Steel.
 Construction: I.S.H.C. Standard Specifications Series of 1960, plus current special provisions and supplemental specifications.
 Revised 2-27-63. Specifications Note changed to include different carbon steels.

TOTAL ESTIMATED QUANTITIES				
Items	4 Abuts.	4 Piers	2 Superst.	Totals
Concrete	3176	3240	630.4	1,272.0 cu yd
Reinforcing Steel	30,148	39,768	197,328	267,244 lb
Structural Steel			519,408	519,408 lb
Class 10 Channel Excavation			572.310	1600 cu yd
Class 20 Excavation	748	140		888 cu yd
Class 21 Excavation		520		520 cu yd
Crocated Piling	96 @ 35'			3,360 LF
Untreated Piling (Oak or Gumwood)		192 @ 35'		6,720 LF
Aluminum Handrail (E & End Posts) or Steel Handrail (E & End Posts)				1248 LF
Granular Backfill	897			897 Tons
Welded Wire Fabric Retard (E & End Piles - Includes wingdams)				840 LF
Porous Backfill	46			46 cu yd

Note: Superstructure reinforcing steel quantity is based on the use of Aluminum Handrail. (See sheet 10)

LOCATION:
 Story County
 T83N R24W
 Washington Twp
 Section 13
 U.S. No 30 over
 Skunk River

DESIGN FOR 20° SKEW
DUAL 320'-0" x 30" CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE RETARD

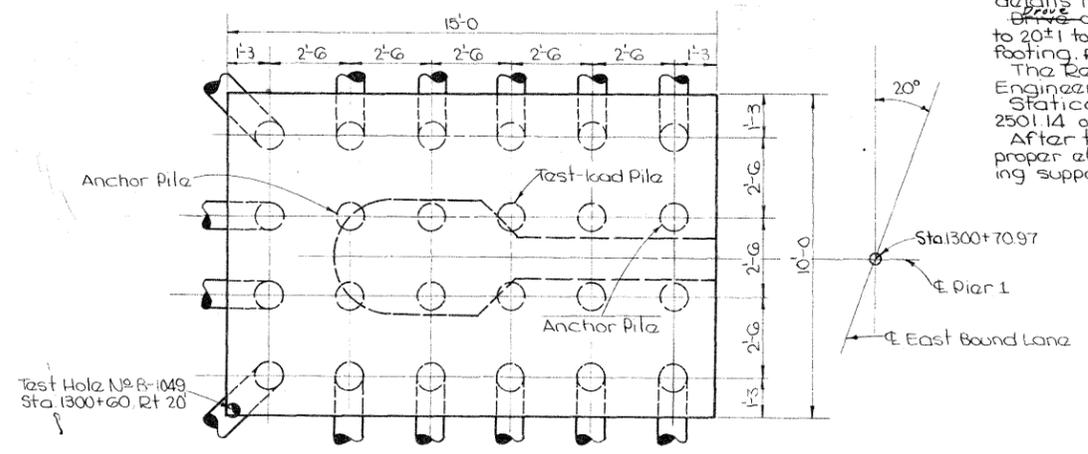
97'-6" End Spans CONCRETE FLOOR & SUBSTRUCTURE 125' INTERIOR SPAN Tubular HAND RAIL

SOUNDING DATA

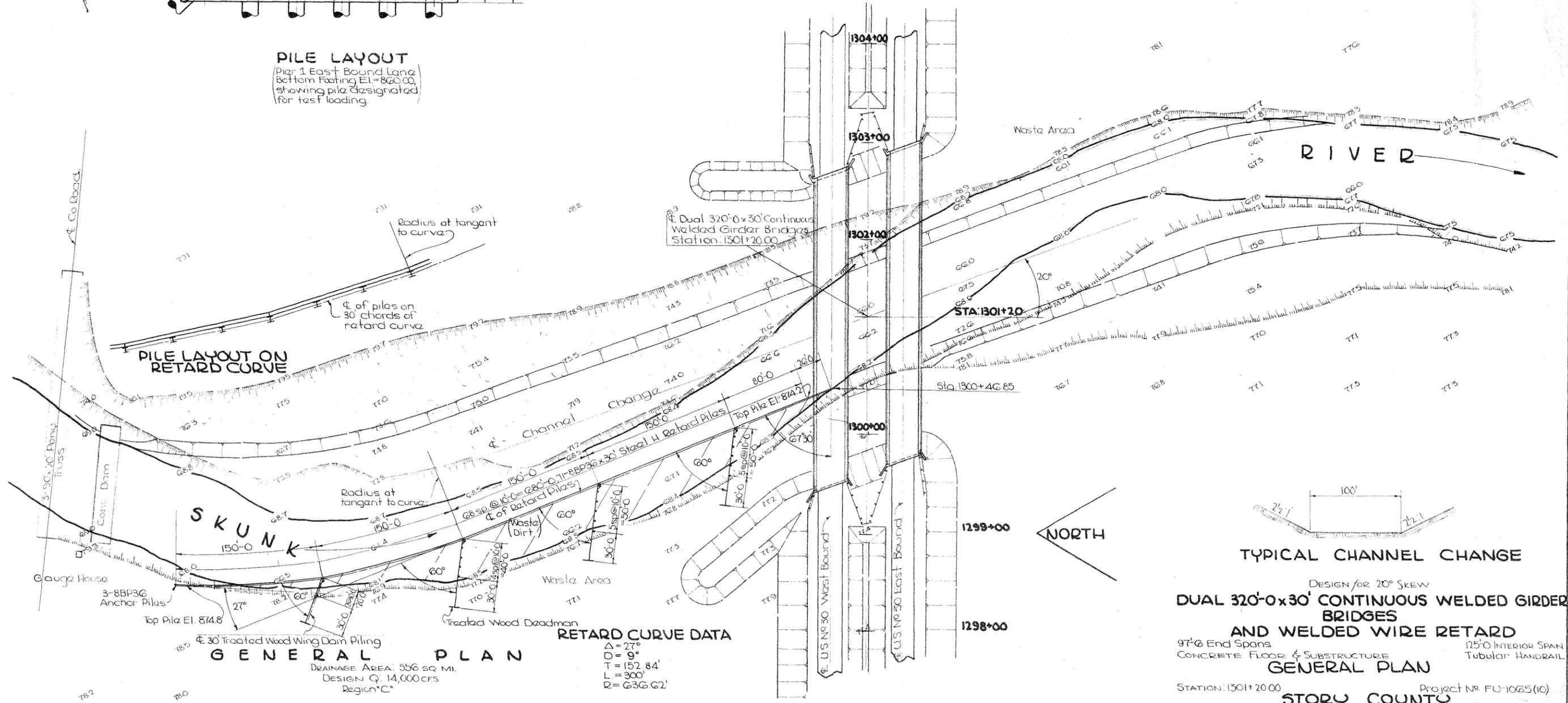
STATION: 1301+20.00 Project No. FU-1025(10)
STORY COUNTY
 IOWA STATE HIGHWAY COMMISSION
 December 1962 SHEET 1 of 15
 DESIGN No. 3061 STORY COUNTY FILE No. 21508

Benchmark No. 23, Sta. 1300+01, 2" spike in E. side 1 1/2" Willow, 122' Pl. Elev. = 878.13
 Bench Marks No. 23B Sta. 1299+80 I.H.C. B.M. on S.W. wing E.R. Bridge Elev. 871.75
 No. 24B Sta. 1302+60 I.H.C. B.M. on N.E. wing W.R. Bridge Elev. 871.74

PILE NOTES FOR TEST LOAD: (REFER TO SKETCH)
 Test load one pile only for Pier 1 East Bound Lane. For pile notes and details not shown see Pier Details, sheet 7.
 Drive all footing pile as shown, except test-load pile. Drive test-load pile to 20+1 ton. Top of anchor piles are to be 3ft above bottom of footing pile to be tested. Piles are to be driven without jacking.
 The Resident Construction Engineer, with notification of the Materials Engineer in Ames, when test-load pile is ready for loading.
 Statically load test-load pile to yield point as described in Article 2501.14 of the Standard Specifications.
 After testing, the test-load pile and the anchor piles shall be cut off to proper elevation and shall be left in acceptable condition for footing support.



PILE LAYOUT
 Pier 1 East Bound Lane
 Bottom Footing El. = 860.00
 Showing pile designated for test loading

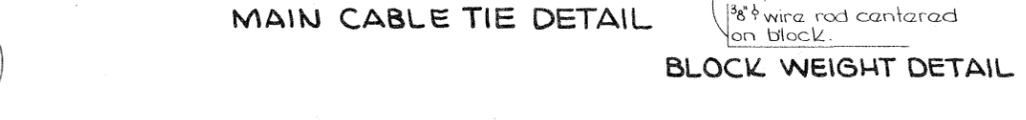
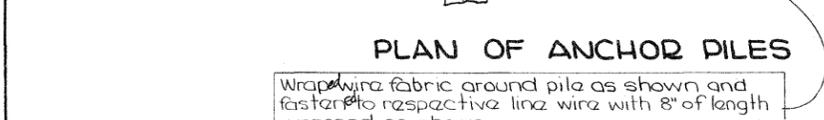
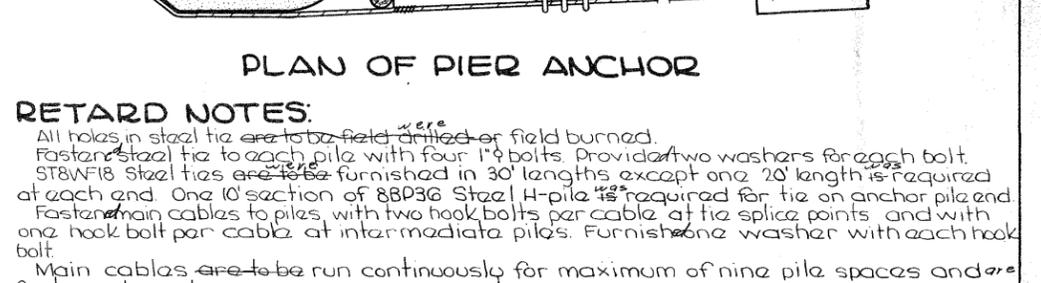
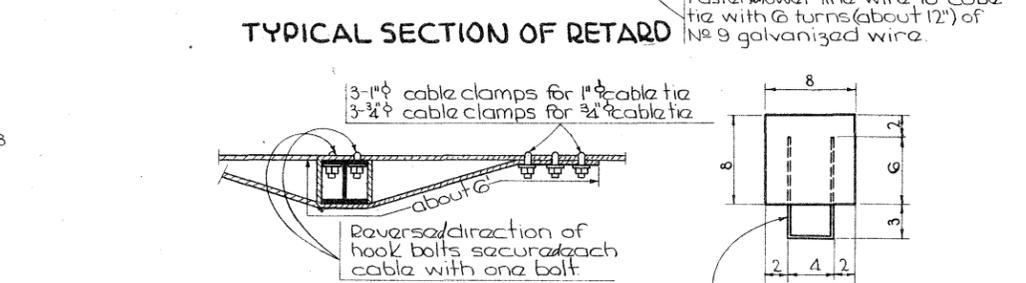
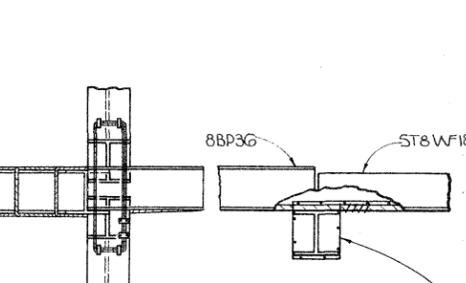
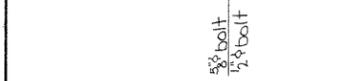
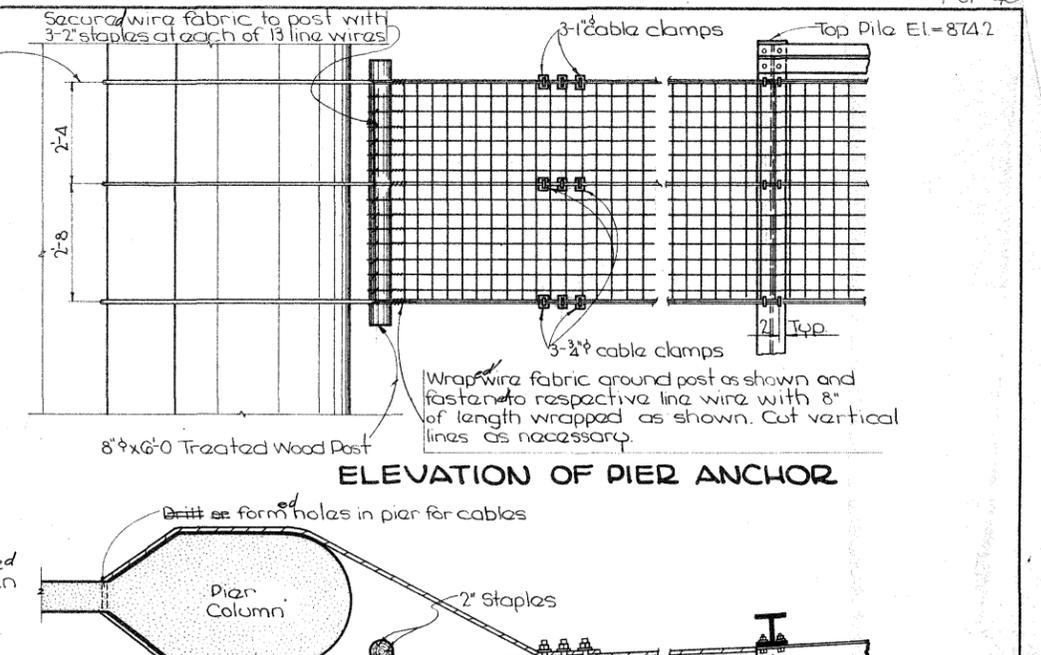
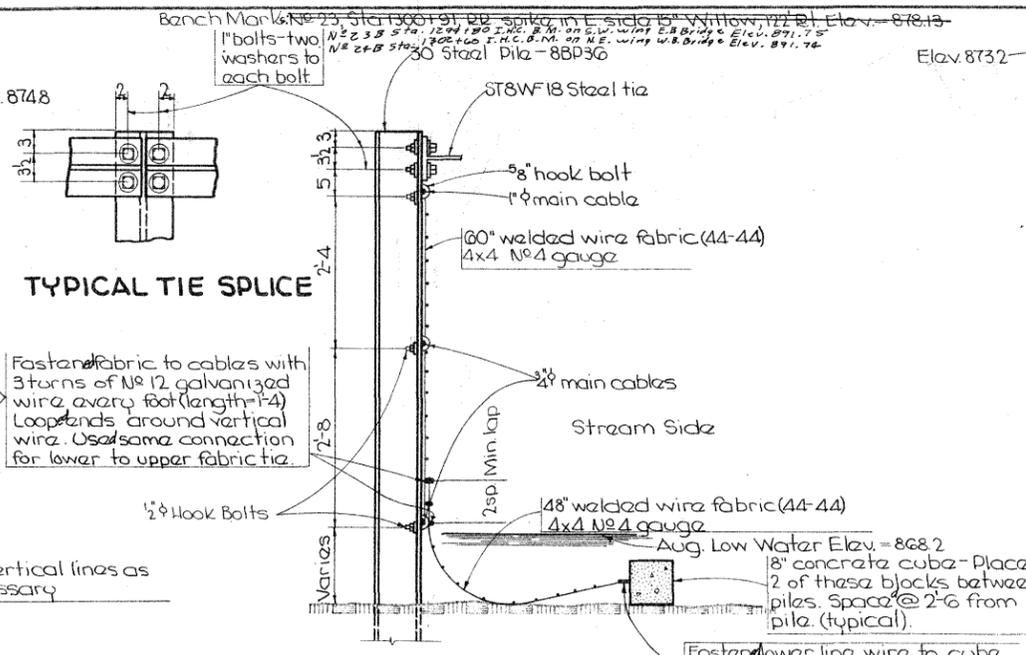
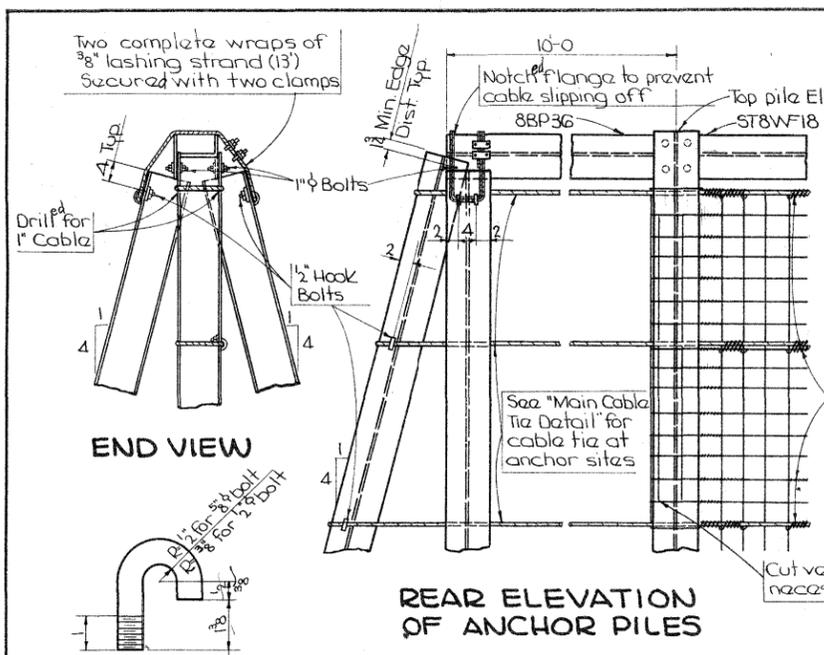


GENERAL PLAN
 Drainage Area: 556 SQ. MI.
 Design Q: 14,000 CFS
 Region "C"

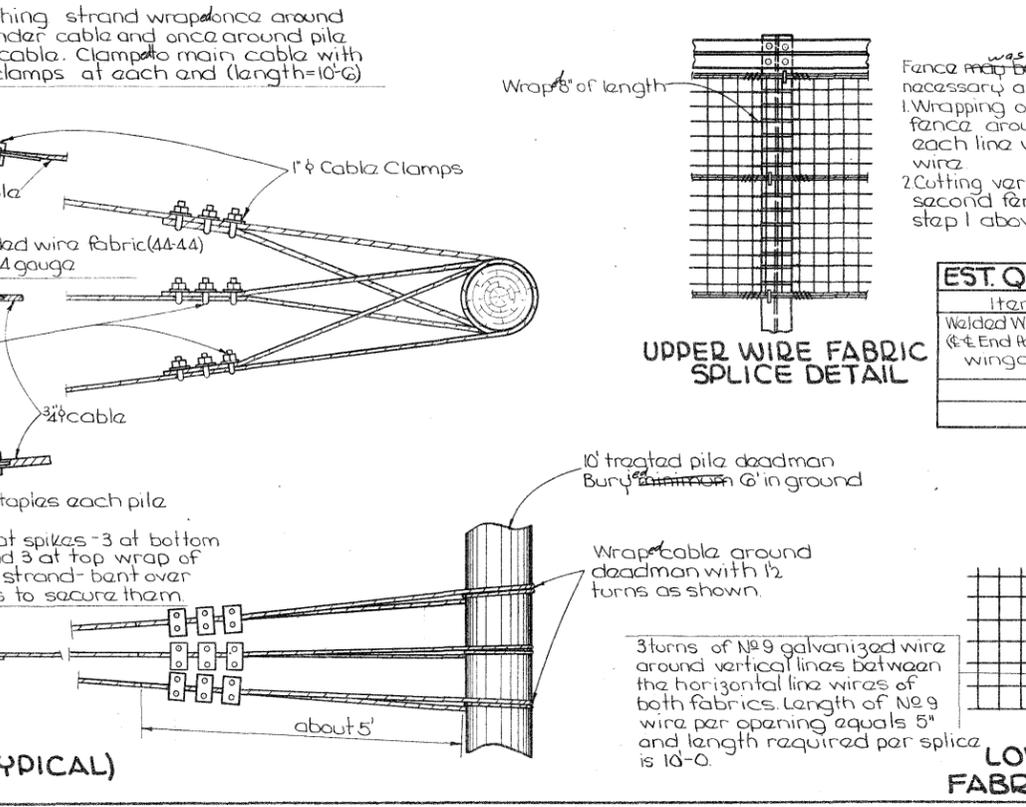
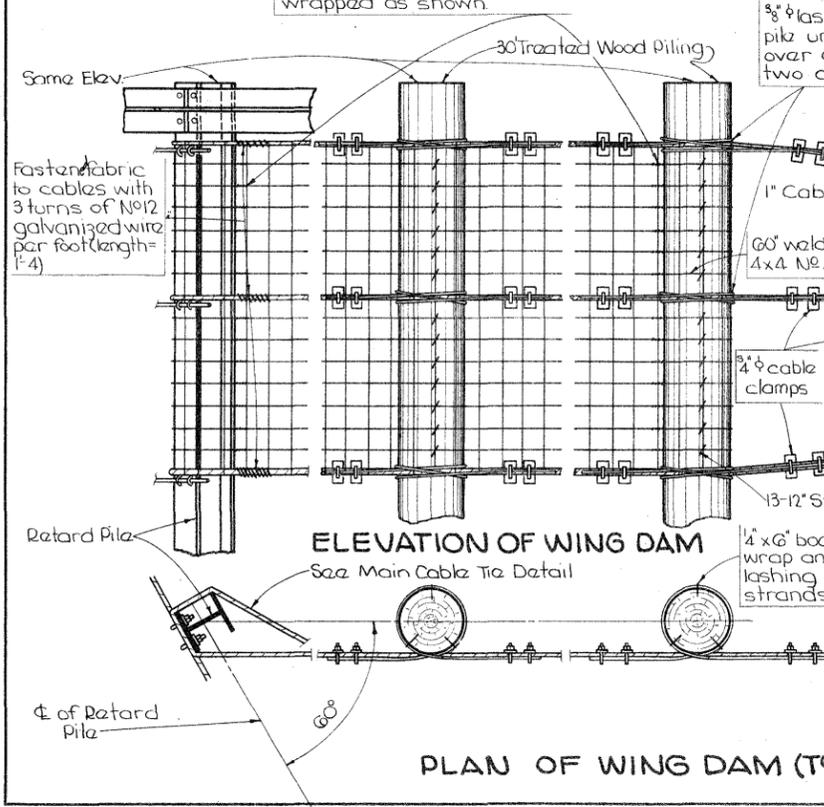
RETARD CURVE DATA
 $\Delta = 27^\circ$
 $D = 9'$
 $T = 152.84'$
 $L = 300'$
 $R = 636.62'$

TYPICAL CHANNEL CHANGE
 DESIGN FOR 20° SKEW
DUAL 320'-0" x 30' CONTINUOUS WELDED GIRDER BRIDGES
 AND WELDED WIRE RETARD
 97'-6" End Spans
 CONCRETE FLOOR & SUBSTRUCTURE
 125'-0" INTERIOR SPAN
 Tubular Handrail
GENERAL PLAN

STATION: 1301+20.00
 PROJECT NO. FU-1065 (10)
STORY COUNTY
 IOWA STATE HIGHWAY COMMISSION
 December 1962 SHEET 2 OF 13
 DESIGN NO. 3061 STORY COUNTY FILE NO. 21508



RETARD NOTES:
 All holes in steel tie are to be field drilled or field burned. Fasten steel tie to each pile with four 1" bolts. Provide two washers for each bolt. ST8WF18 Steel ties are to be furnished in 30' lengths except one 20' length is required at each end. One 10' section of 88P36 Steel H-pile is required for tie on anchor pile end. Fasten main cables to piles, with two hook bolts per cable at tie splice points and with one hook bolt per cable at intermediate piles. Furnish one washer with each hook bolt. Main cables are to be run continuously for maximum of nine pile spaces and are fastened as shown. Steel H piles are to be driven to full penetration if practicable. Top of pile elevations are shown on sheet 1 for end piles. Tops of intermediate piles are on a straight line between tops of end piles. All hardware is to be galvanized. The 1" and 3/4" cable is to be furnished by the ISHC Maintenance Yard at Ames. The contractor is to haul the cable to site and return unused cable to Maintenance Yard. Cost of hauling to be included in price bid for "Welded Wire Fabric Retard."

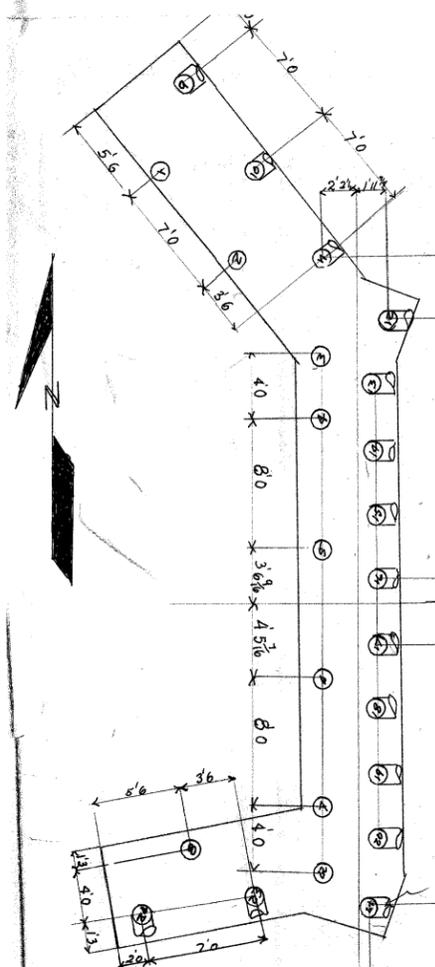


BILL OF MATERIAL FOR WIRE FABRIC RETARD

ITEM	QUANTITY
ST8WF18 Steel Ties	21 @ 30', 2 @ 20'
Steel H Piles 88P36	furnish 71 @ 30'; 1 @ 10'
	drive 71 @ 30';
Crosstied Piles	16 @ 30'
60" 44-44 Welded Wire Fabric (approx length)	890 LF
48"	683 LF
* 1" Main Cable	1150 LF
* 3/4"	2306 LF
1" Cable Clamps	200
3/8" Lashing Strand	(approx. length)
4" x 6" Boat Spikes	288
5/8" Hook Bolts (includes one washer each bolt)	92
2" Hook Bolts	190
2" Staples	247
Treated Wood Deadman	40 LF
1" x 3" Bolts (includes two washers each bolt)	274
8" x 6" Treated Wood Post	6 LF
8" Concrete Block Weights	134
No. 9 Wire, Galvanized	184 LF
No. 12 Wire, Galvanized	4253 LF
3/8" Cable Clamps	2

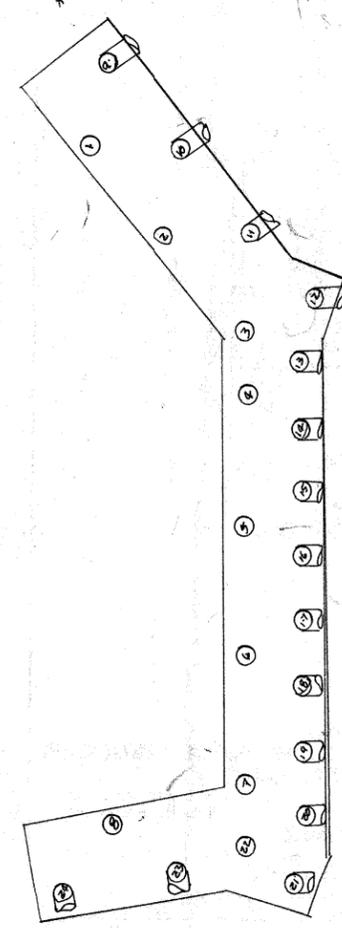
*Furnished by ISHC. See Retard Notes above.

DESIGN FOR 20° SKEW
DUAL 320'-0" x 30' CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE RETARD
 97'-0" End Spans
 Concrete floor & substructure
 125'-0" Interior Span
 Tubular Handrail
RETARD DETAILS
 STATION: 1301+20.00
 STATE: STORY COUNTY
 PROJECT NO: FU-1065(10)
 HIGHWAY
 IOWA
 Dec. 1962
 DESIGN NO: 3061
 STORY CO.
 SHEET 3 OF 15
 FILE NO: 21508



West Abutment West Bound Lane

Pile No.	Date Driven	Length in Leads	Length of Pile	Length of Structure	Avg. Pen Last 5' (Inches)	Drop in Feet	Bearing in Tons
1	9-3-63	35	0.6	36.0	1.15	8	27.1
2	9-3-63	35	1.0	36.0	0.85	8	32.2
3	9-3-63	35	0.7	34.3	0.725	8	31.9
4	9-3-63	35	1.3	21.8	0	6	K
5	9-3-63	35	0.8	36.2	1.025	8	29.5
6	9-3-63	35	1.1	36.9	0.78	8	36.3
7	9-3-63	35	0.7	34.3	0.90	8	32.5
8	9-3-63	35	1.1	33.9	1.00	8	30.1
9	9-3-63	35	0.8	36.2	1.35	8	23.2
10	9-3-63	35	0.9	36.1	1.00	8	28.5
11	9-3-63	35	1.1	35.9	1.00	8	28.5
12	9-3-63	35	0.8	36.2	0.90	8	30.2
13	9-3-63	35	1.0	36.0	0.90	8	30.2
14	9-3-63	35	0.8	36.1	0.95	8	29.5
15	9-3-63	35	1.1	33.9	0.95	8	28.5
16	9-3-63	35	1.3	33.7	0.80	8	22.4
17	9-3-63	35	1.3	33.7	0.65	8	28.4
18	9-3-63	35	1.1	33.8	0.85	8	32.0
19	9-3-63	35	1.1	33.9	0.85	8	32.0
20	9-3-63	35	1.3	33.7	1.05	8	27.4
21	9-3-63	35	1.2	33.7	1.20	8	24.8
22	9-3-63	35	1.2	33.8	0.80	8	35.3
23	9-3-63	35	1.2	33.8	0.80	8	32.4
24	9-3-63	35	1.2	33.8	0.85	8	29.5



West Abutment East Bound Lane

Pile No.	Date Driven	Length in Leads	Length of Pile	Length of Structure	Avg. Pen Last 5' (Inches)	Drop in Feet	Bearing in Tons
1	8-22-63	35	1.4	33.6	0.80	8	32.5
2	8-22-63	35	1.3	33.7	1.00	8	30.1
3	8-22-63	35	1.3	33.7	0.75	8	26.9
4	8-22-63	35	2.0	23.0	1.05	8	52.0
5	8-22-63	35	1.9	33.1	0.95	8	31.2
6	8-22-63	35	1.3	33.7	1.20	10	32.8
7	8-22-63	35	0.6	35.4	0.70	8	28.7
8	8-22-63	35	1.30	22.0	K	10	-
9	8-22-63	35	1.3	33.7	0.85	8	32.0
10	8-22-63	35	1.9	33.1	0.85	8	32.7
11	8-22-63	35	3.1	31.9	0.70	8	36.6
12	8-22-63	35	1.4	33.6	0.70	8	26.6
13	8-22-63	35	1.5	33.5	0.75	8	28.9
14	8-22-63	35	1.5	33.5	0.55	8	42.7
15	8-22-63	35	1.5	33.5	0.65	8	38.4
16	8-22-63	35	1.1	33.9	0.80	8	33.9
17	8-22-63	35	1.1	33.9	0.95	8	29.5
18	8-22-63	35	1.4	33.6	0.65	8	38.4
19	8-22-63	35	1.3	33.7	0.60	8	30.5
20	8-22-63	35	1.1	33.9	0.75	8	32.9
21	8-22-63	35	1.2	33.8	1.20	8	24.8
22	8-22-63	35	0.8	36.2	0.85	8	33.9
23	8-22-63	35	1.2	33.8	0.70	8	26.6
24	8-22-63	35	1.2	33.8	0.80	8	27.4

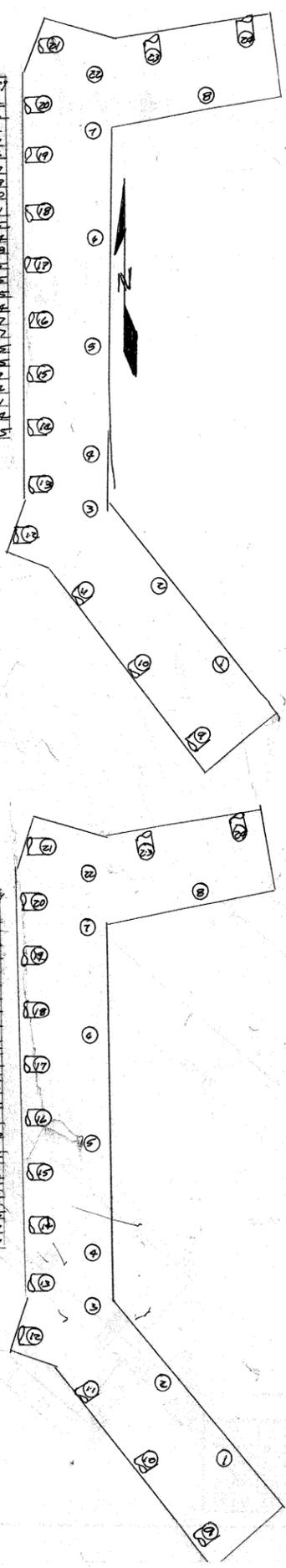
35ft. Piles Creosote
 Type hammer - Gravity
 Gross Weight - 5090
 weight of pile - 1550
 I.H.C. hammer No. 289
 Effective weight - 5080
 I.H.C. cap No. - 168
 Weight of cap - 1050
 Formula used - $P = \frac{2WH}{0.3575 \times W + 144} \text{ Vert.}$
 $P = \frac{(3)(5080)(0)}{0.3575 \times 5090 + 144} \text{ Vert.}$
 $P = \frac{60.96}{510.35 + 144} \text{ Vert.}$
 $P = \frac{60.96}{654.35} \text{ Vert.}$
 (") 0.946 Battered 1:4

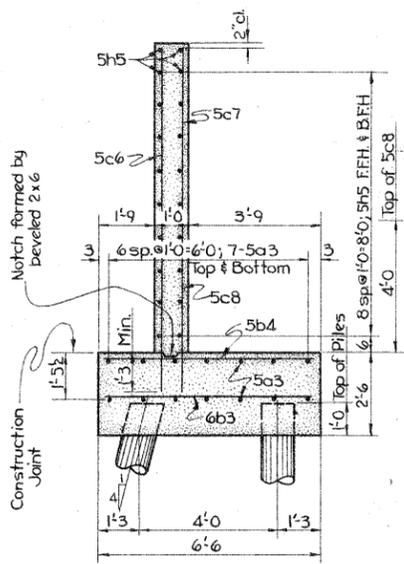
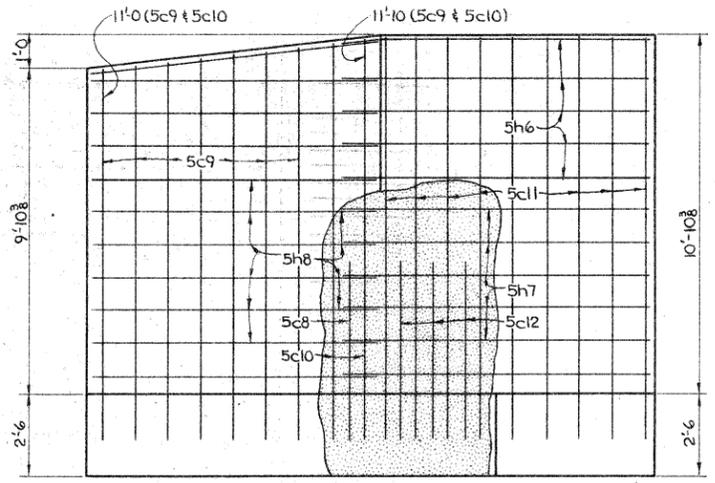
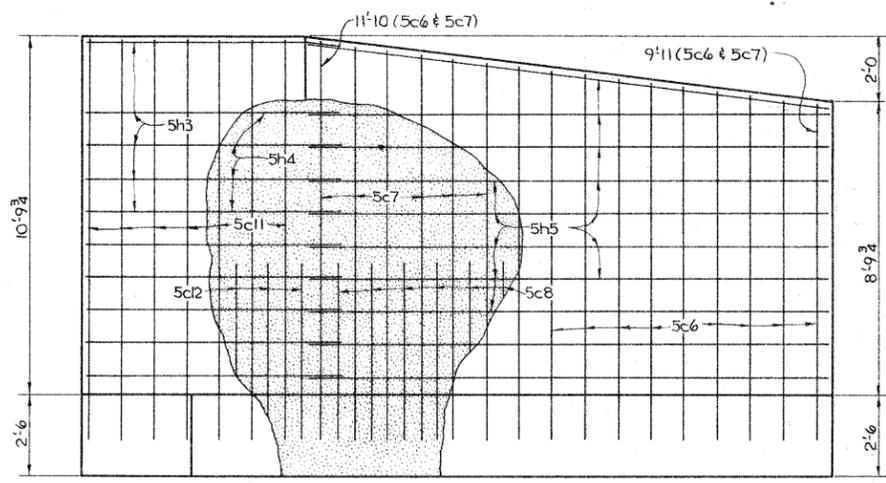
East Abutment West Bound Lane

Pile No.	Date Driven	Length in Leads	Length of Pile	Length of Structure	Avg. Pen Last 5' (Inches)	Drop in Feet	Bearing in Tons
1	9-17-63	35	0.7	34.3	0.95	8	31.2
2	9-17-63	35	0.8	34.2	0.85	8	32.9
3	9-17-63	35	1.1	32.9	0.70	8	30.7
4	9-17-63	35	0.3	38.7	0.65	8	30.6
5	9-17-63	35	0.7	34.3	0.70	8	38.7
6	9-17-63	35	3.0	32.0	0.50	8	48.8
7	9-18-63	35	0.3	34.7	1.10	8	28.0
8	9-18-63	35	0.8	34.2	1.00	8	30.1
9	9-17-63	35	0.9	34.1	1.00	8	28.5
10	9-17-63	35	0.9	34.1	0.65	8	28.4
11	9-17-63	35	0.7	34.3	1.20	8	28.4
12	9-17-63	35	0.8	34.2	0.95	8	29.5
13	9-17-63	35	0.7	34.3	1.10	8	26.5
14	9-17-63	35	0.5	34.5	1.00	8	28.5
15	9-17-63	35	1.3	33.7	0.65	8	32.4
16	9-17-63	35	0.7	34.3	0.90	8	30.7
17	9-17-63	35	0.5	34.5	0.90	8	30.7
18	9-18-63	35	0.6	34.4	0.95	8	29.5
19	9-18-63	35	0.6	34.4	1.00	8	28.5
20	9-18-63	35	1.0	34.0	0.75	8	28.9
21	9-18-63	35	0.9	34.1	0.80	8	27.4
22	9-18-63	35	0.8	34.2	1.15	8	27.1
23	9-18-63	35	0.9	34.1	0.80	8	33.4
24	9-18-63	35	0.8	34.2	0.95	8	29.5

East Abutment East Bound Lane

Pile No.	Date Driven	Length in Leads	Length of Pile	Length of Structure	Avg. Pen Last 5' (Inches)	Drop in Feet	Bearing in Tons
1	9-16-63	35	0.4	34.6	0.60	8	35.8
2	9-16-63	35	0.9	34.1	0.95	8	31.2
3	9-16-63	35	0.8	34.2	1.10	8	28.0
4	9-16-63	35	0.8	34.2	0.65	8	40.6
5	9-16-63	35	0.8	34.2	0.70	8	38.7
6	9-16-63	35	0.9	34.1	0.50	8	48.8
7	9-17-63	35	0.7	34.3	0.75	8	36.9
8	9-17-63	35	1.0	34.0	0.50	8	48.8
9	9-16-63	35	0.9	34.1	0.90	8	30.2
10	9-16-63	35	1.1	33.9	0.60	8	40.5
11	9-16-63	35	1.0	34.0	0.70	8	36.6
12	9-16-63	35	1.3	33.7	0.60	8	40.5
13	9-16-63	35	1.1	33.9	0.85	8	48.0
14	9-16-63	35	1.0	34.0	0.80	8	33.4
15	9-16-63	35	0.9	34.1	0.75	8	37.9
16	9-16-63	35	0.9	34.1	0.70	8	36.6
17	9-16-63	35	0.9	34.1	0.65	8	35.9
18	9-16-63	35	0.9	34.1	0.60	8	50.5
19	9-16-63	35	0.8	34.2	0.40	8	51.2
20	9-17-63	35	0.5	34.5	0.95	8	29.5
21	9-17-63	35	0.9	34.1	1.00	8	28.5
22	9-17-63	35	0.7	34.3	0.90	8	32.5
23	9-17-63	35	1.1	33.9	0.55	8	42.7
24	9-17-63	35	1.3	33.7	0.55	8	42.7



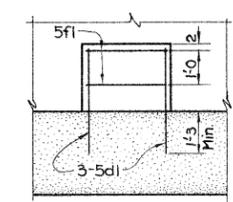


VIEW D-D

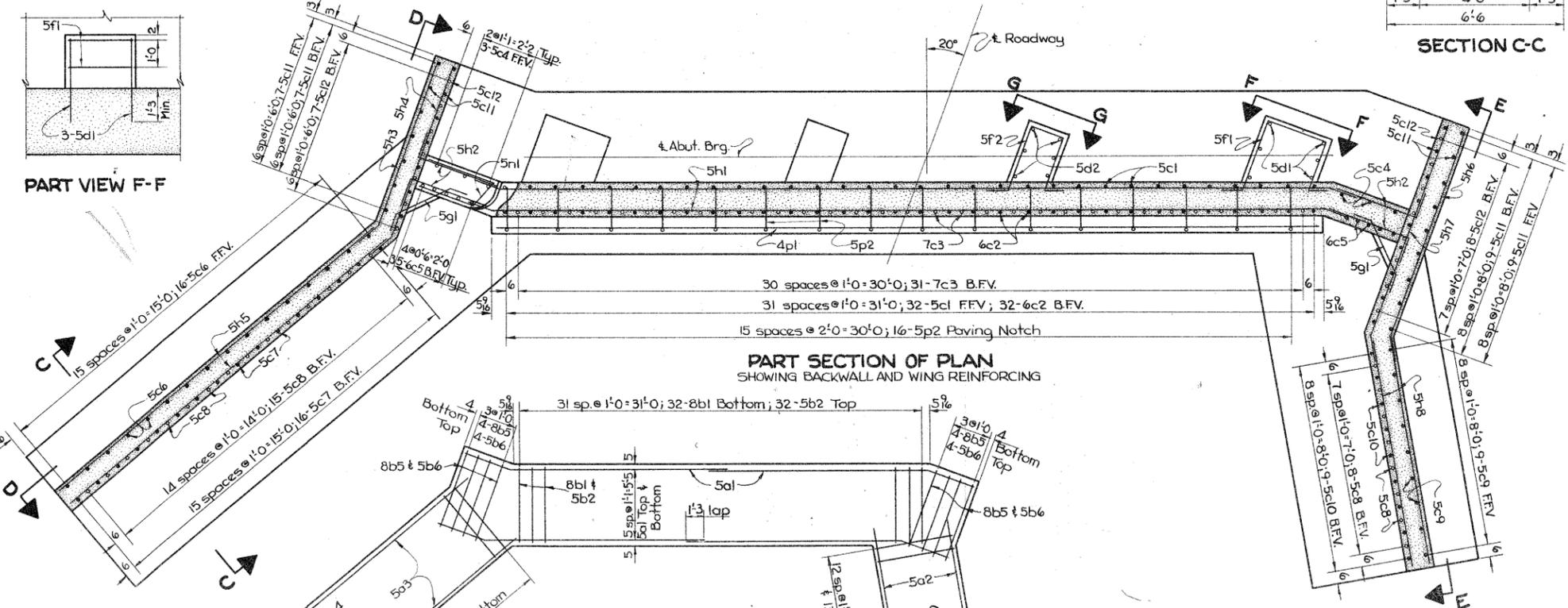
VIEW E-E

SECTION C-C

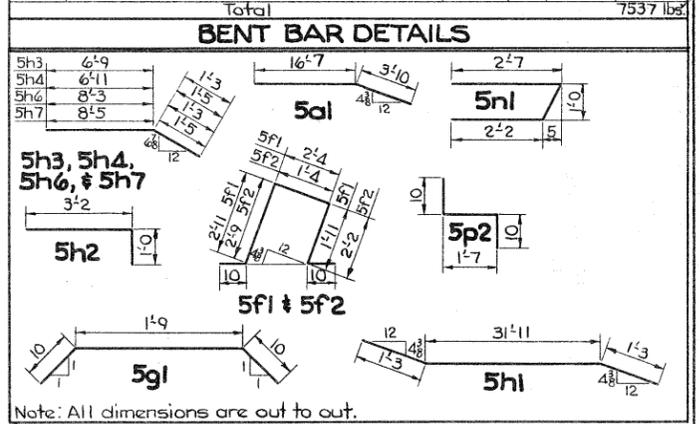
REINFORCING STEEL ~ ONE ABUTMENT					
Bar	Location	Shape	N ^o	Length	Weight
5a1	Footing, Top & Bottom, Longitudinal		24	20'-5"	511
5a2	Wing Footing, Top & Bottom, Longitudinal		14	13'-8"	199
5a3	Wing Footing, Top & Bottom, Longitudinal		14	20'-8"	302
8b1	Footing, Bottom, Transverse		32	5'-11"	505
5b2	Footing, Top, Transverse		32	5'-11"	197
6b3	Wing Footing, Bottom, Transverse		33	6'-2"	306
5b4	Wing Footing, Top, Transverse		33	6'-2"	212
8b5	Footing, Bottom, Transverse		8	6'-3"	133
5b6	Footing, Top, Transverse		8	6'-3"	52
5c1	Backwall, F.F.V.		32	11'-8"	389
5c2	Backwall, B.F.V.		32	11'-11"	573
7c3	Backwall, B.F.V.		31	6'-6"	412
5c4	Backwall, F.F.V.		6	12'-4"	77
5c5	Backwall, B.F.V.		10	12'-7"	189
5c6	Long Wing, F.F.V.		16	Varies	181
5c7	Long Wing, B.F.V.		16	Varies	181
5c8	Both Wings, B.F.V.		23	5'-3"	126
5c9	Short Wing, F.F.V.		9	Varies	107
5c10	Short Wing, B.F.V.		9	Varies	107
5c11	Both Wings, F.F.V. & B.F.V.		32	11'-11"	398
5c12	Both Wings, B.F.V.		15	5'-3"	82
5d1	Step, Girder Bearing, Vertical		12	3'-2"	40
5d2	Step, Floor Beam Bearing, Vertical		12	6'-7"	82
5f1	Step, Girder Bearing, Horizontal		4	8'-6"	35
5f2	Step, Floor Beam Bearing, Horizontal		10	7'-7"	79
5g1	Backwall & Wing Fillet		20	3'-5"	71
5h1	Backwall, F.F.H. & B.F.H.		22	34'-5"	790
5h2	Backwall, F.F.H. & B.F.H.		44	4'-2"	191
5h3	Long Wing, F.F.H.		10	8'-0"	83
5h4	Long Wing, B.F.H.		10	8'-4"	87
5h5	Long Wing, B.F.H. & F.F.H.		20	15'-9"	329
5h6	Short Wing, F.F.H.		11	9'-6"	109
5h7	Short Wing, B.F.H.		11	9'-10"	113
5h8	Short Wing, B.F.H. & F.F.H.		22	8'-9"	201
5n1	Backwall, Curb, Horizontal		2	6'-1"	13
4p1	Backwall, Paving Notch, Horizontal		1	3'-7"	21
5p2	Backwall, Paving Notch, Vertical		16	3'-3"	54
Total					7537 lbs.



PART VIEW F-F

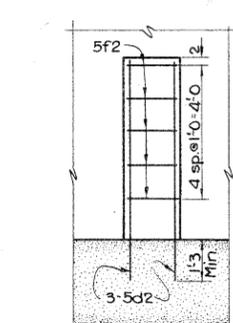


PART SECTION OF PLAN SHOWING BACKWALL AND WING REINFORCING



Note: All dimensions are out to out.

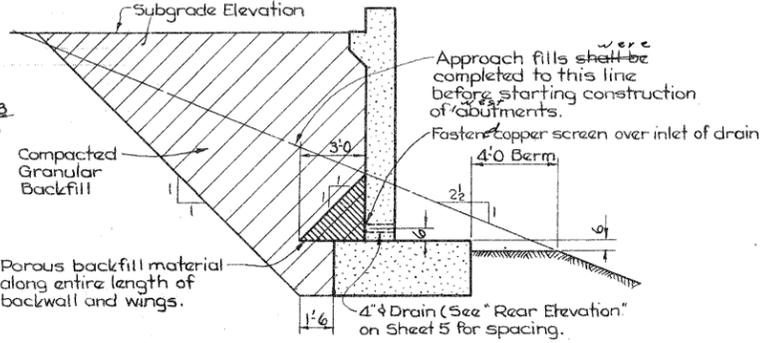
CONCRETE PLACEMENT QUANTITIES ~ ONE ABUT.	
Footing	40.5
Wings	15.6
Bearing Seats & Backwall below Construction Joint	20.4
Backwall above Construction Joint	2.1
Paving Block	0.8
Total	79.4 c.y.



PART VIEW G-G

ABUTMENT NOTES:

All exposed corners of 90° or sharper ^{were} to be filleted with a 3" dressed and beveled strip. Minimum clear distance from face of concrete to near reinforcing bar is to be 2" unless otherwise noted or shown. The Bridge Contractor is to backfill abutments between wings to subgrade elevation with granular backfill complying with Section 4133 of the Standard Specifications. Piling shall be driven to full penetration, if practicable, but to not less than 20 ton nor more than 40 ton bearing value. The porous backfill material to be used along the backwall and wings shall comply with Section 4131 of the Standard Specifications.



SECTION SHOWING SPECIAL BACKFILL

Note: Excavation outside of the limits shown shall also be backfilled with granular backfill but at the Contractor's expense.

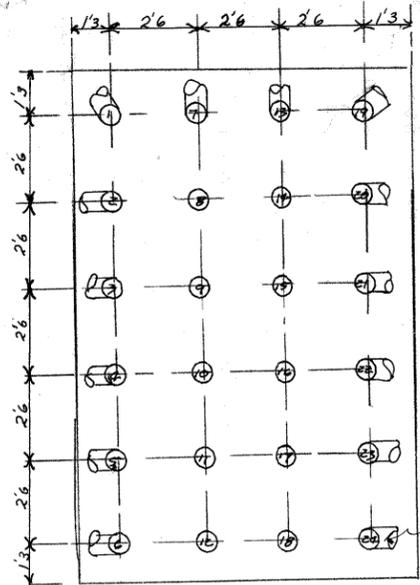
ESTIMATED QUANTITIES ~ 4 ABUTMENTS	
Concrete	317.6 c.y.
Reinforcing Steel	30,128 lbs.
Crested Piling 96 @ 35'	3360 l.f.
Class 20 Excavation	748 c.y.
Granular Backfill	897 tons
Porous Backfill	46 c.y.

DUAL 320'0 x 30' CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE RETARD

97'6" End Spans Concrete Floor & Substructure 125'0" Interior Span Tubular Handrail

Station: 1301 + 20.00 Project No FU-1065(10)

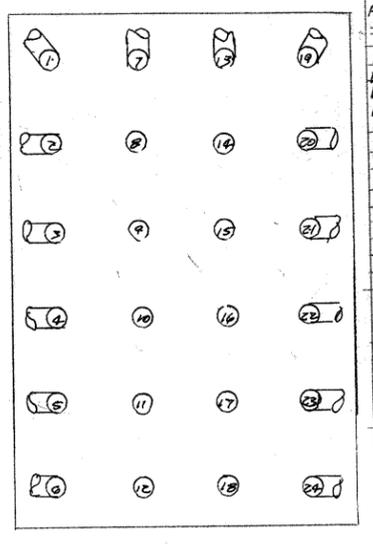
December 1962 Iowa State Highway Commission Story County Sheet 6 of 15 Design No 3061 File No 21508



Pier No 1 West Bound Lane

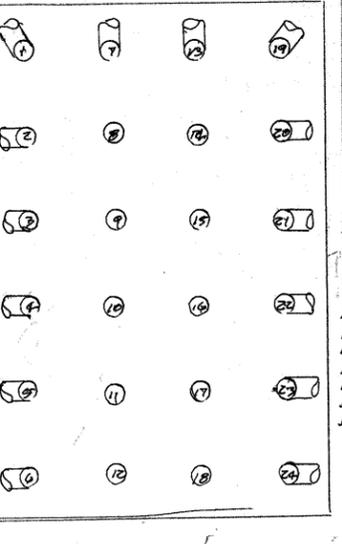
Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B1	8-16-63	35	1.0	34.0	1.35	B	22.9
B2	8-15-63	35	2.1	32.9	0.80	B	32.2
B3	8-15-63	35	2.2	32.8	1.30	B	22.5
B4	8-16-63	35	1.4	33.6	1.30	B	22.8
B5	8-15-63	35	1.1	34.4	1.05	B	22.8
B6	8-16-63	35	0.9	34.1	1.00	B	22.8
B7	8-16-63	35	1.8	33.2	1.05	B	22.8
B8	8-16-63	35	1.2	33.3	1.10	B	31.7
B9	8-16-63	35	1.2	33.6	0.75	B	22.4
B10	8-16-63	35	1.2	33.3	0.80	B	22.4
B11	8-16-63	35	1.2	32.3	0.85	B	32.2
B12	8-16-63	35	2.3	32.7	0.85	B	32.2
B13	8-16-63	35	1.0	34.0	0.85	B	32.4
B14	8-16-63	35	1.3	32.7	0.75	B	32.4
B15	8-16-63	35	1.4	33.6	0.70	B	32.2
B16	8-16-63	35	1.2	33.8	1.10	B	22.0
B17	8-16-63	35	1.6	33.4	0.80	B	35.8
B18	8-16-63	35	1.2	33.8	0.85	B	32.3
B19	8-16-63	35	1.2	33.3	1.10	B	26.9
B20	8-15-63	35	2.3	32.7	0.95	B	30.0
B21	8-15-63	35	1.5	32.5	1.00	B	22.8
B22	8-15-63	35	1.2	33.1	0.90	B	31.2
B23	8-15-63	35	1.2	32.7	1.05	B	22.8
B24	8-15-63	35	2.1	32.9	0.55	B	43.3

Battered 1:4



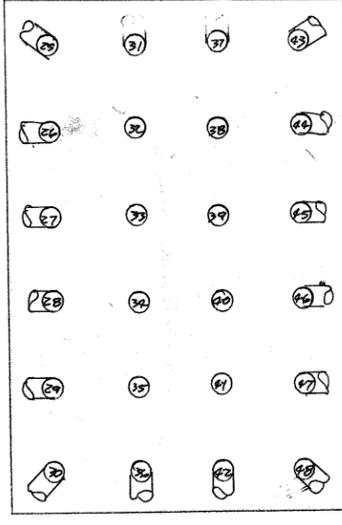
Pier No 2 West Bound Lane

Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B1	9-6-63	35	0.8	34.2	0.625	B	40.0
B2	9-6-63	35	1.2	33.3	0.60	B	41.0
B3	9-9-63	35	0.7	34.3	0.90	B	31.2
B4	9-9-63	35	0.7	34.3	0.85	B	32.2
B5	9-9-63	35	1.0	34.0	0.50	B	45.9
B6	9-9-63	35	0.9	34.1	0.80	B	45.9
B7	9-6-63	35	0.7	34.3	0.825	B	32.1
B8	9-6-63	35	0.8	34.2	0.625	B	42.3
B9	9-9-63	35	0.9	34.1	0.80	B	38.8
B10	9-9-63	35	0.9	34.1	1.00	B	30.5
B11	9-9-63	35	0.8	34.2	1.05	B	29.4
B12	9-10-63	35	0.7	34.3	1.30	B	26.9
B13	9-6-63	35	0.9	34.1	0.75	B	22.4
B14	9-9-63	35	0.9	34.1	0.70	B	32.2
B15	9-9-63	35	1.0	34.0	0.85	B	32.3
B16	9-9-63	35	0.9	34.1	0.80	B	35.8
B17	9-9-63	35	0.7	34.3	0.70	B	32.2
B18	9-10-63	35	1.3	33.7	0.625	B	32.0
B19	9-9-63	35	0.9	34.1	0.80	B	32.9
B20	9-9-63	35	0.9	34.1	0.85	B	32.9
B21	9-9-63	35	0.9	34.1	0.85	B	32.9
B22	9-9-63	35	0.5	34.5	1.00	B	22.8
B23	9-9-63	35	1.6	33.6	0.80	B	32.9
B24	9-10-63	35	1.0	34.0	0.60	B	41.0

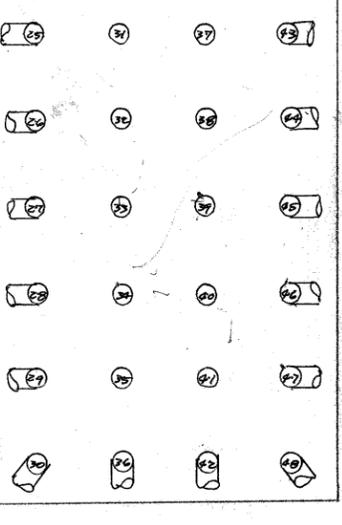


Pier No 1 East Bound Lane

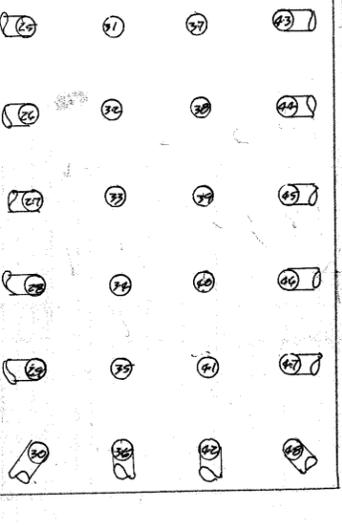
Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B1	8-12-63	35	1.7	33.3	1.075	B	22.3
B2	8-12-63	35	2.2	32.8	0.975	B	22.4
B3	8-12-63	35	0.9	34.1	0.90	B	31.2
B4	8-12-63	35	1.0	34.0	0.85	B	32.4
B5	8-12-63	35	1.1	33.9	1.10	B	26.9
B6	8-12-63	35	1.2	33.8	0.60	B	41.0
B7	8-12-63	35	1.9	33.6	1.35	B	22.9
B8	8-12-63	35	2.0	33.0	0.80	B	35.8
B9	8-12-63	35	1.0	34.0	0.675	B	40.2
B10	8-12-63	35	1.6	33.4	1.205	B	22.4
B11	8-12-63	35	0.8	34.2	1.025	B	22.4
B12	8-12-63	35	1.7	33.3	1.05	B	22.4
B13	8-12-63	35	1.5	33.5	1.10	B	26.2
B14	8-12-63	35	2.8	32.2	0.70	B	32.2
B15	8-12-63	35	1.2	33.8	0.95	B	31.7
B16	8-12-63	35	2.1	32.9	1.45	B	22.9
B17	8-12-63	35	1.0	34.0	0.90	B	33.0
B18	8-12-63	35	2.8	32.2	0.80	B	35.8
B19	8-12-63	35	1.1	33.9	1.10	B	26.9
B20	8-12-63	35	1.4	33.6	0.875	B	31.6
B21	8-12-63	35	0.9	34.1	0.875	B	31.6
B22	8-12-63	35	1.8	33.2	0.85	B	32.4
B23	8-12-63	35	0.7	34.3	1.075	B	32.3
B24	8-12-63	35	1.6	33.4	0.70	B	37.1



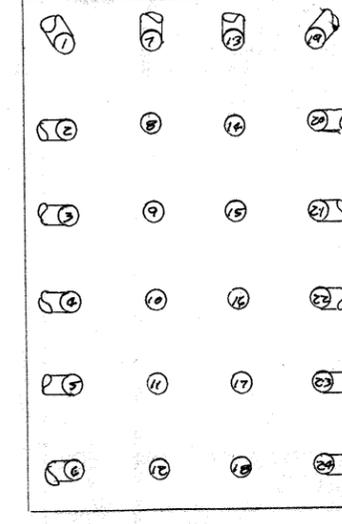
Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B25	8-19-63	35	1.0	34.0	0.80	B	32.4
B26	8-19-63	35	0.1	34.9	0.875	B	31.6
B27	8-19-63	35	1.6	33.4	0.85	B	32.4
B28	8-19-63	35	0.3	34.7	1.10	B	26.9
B29	8-19-63	35	1.4	33.6	1.25	B	22.9
B30	8-19-63	35	0.4	34.6	0.85	B	32.4
B31	8-19-63	35	1.4	33.6	1.20	B	26.6
B32	8-19-63	35	1.6	33.4	0.80	B	35.8
B33	8-20-63	35	1.5	33.5	1.20	B	26.6
B34	8-20-63	35	1.8	32.2	0.85	B	32.3
B35	8-20-63	35	1.7	33.3	1.10	B	22.4
B36	8-20-63	35	1.2	33.7	1.25	B	22.0
B37	8-19-63	35	1.8	32.2	1.25	B	32.4
B38	8-19-63	35	1.9	33.1	0.75	B	32.4
B39	8-20-63	35	1.7	33.3	1.10	B	22.4
B40	8-20-63	35	1.6	33.4	0.95	B	32.2
B41	8-20-63	35	2.1	32.9	0.625	B	52.2
B42	8-19-63	35	1.4	33.6	0.95	B	30.0
B43	8-19-63	35	1.7	33.3	1.10	B	26.5
B44	8-19-63	35	1.0	34.0	1.80	B	22.2
B45	8-19-63	35	1.4	33.6	0.90	B	31.2
B46	8-19-63	35	0.6	34.2	1.05	B	22.8
B47	8-19-63	35	1.0	34.0	0.95	B	30.0
B48	8-19-63	35	0.3	34.7	1.20	B	25.2



Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B49	9-10-63	35	0.6	34.4	0.60	B	41.0
B50	9-10-63	35	0.6	34.4	0.50	B	45.9
B51	9-10-63	35	1.1	33.9	0.90	B	31.2
B52	9-10-63	35	1.0	34.0	0.85	B	32.0
B53	9-10-63	35	0.6	34.4	1.15	B	26.0
B54	9-10-63	35	1.3	33.7	1.15	B	26.0
B55	9-10-63	35	0.4	34.6	0.70	B	37.1
B56	9-10-63	35	0.7	34.3	1.10	B	22.4
B57	9-10-63	35	1.0	34.0	0.80	B	35.8
B58	9-10-63	35	0.8	34.2	0.70	B	32.2
B59	9-10-63	35	0.7	34.3	0.90	B	32.0
B60	9-11-63	35	0.4	34.6	1.00	B	22.8
B61	9-10-63	35	0.7	34.3	0.65	B	41.2
B62	9-10-63	35	0.6	34.4	0.60	B	43.4
B63	9-10-63	35	1.0	34.0	0.80	B	41.2
B64	9-10-63	35	0.7	34.3	0.90	B	32.2
B65	9-10-63	35	0.7	34.3	0.90	B	32.2
B66	9-10-63	35	1.0	34.0	0.95	B	31.7
B67	9-11-63	35	1.0	34.0	0.60	B	41.0
B68	9-10-63	35	0.7	34.3	0.80	B	32.9
B69	9-10-63	35	1.1	33.9	1.00	B	22.8
B70	9-10-63	35	1.0	34.0	1.10	B	26.9
B71	9-10-63	35	0.8	34.2	0.65	B	32.0
B72	9-10-63	35	0.7	34.3	1.10	B	26.9
B73	9-11-63	35	1.0	34.0	1.15	B	26.0

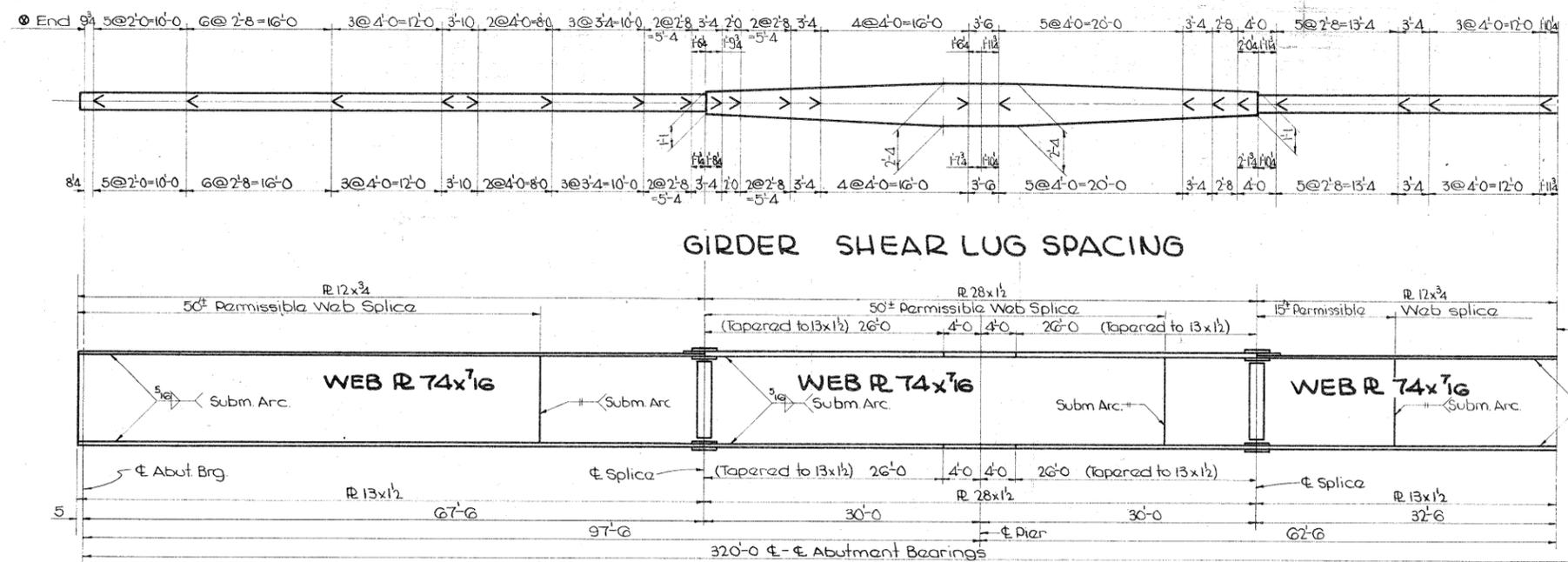


Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B74	8-10-63	35	1.5	33.5	0.85	B	32.4
B75	8-9-63	35	1.5	33.5	0.675	B	32.0
B76	8-9-63	35	1.2	33.8	1.10	B	26.9
B77	8-9-63	35	1.3	33.7	1.15	B	26.6
B78	8-9-63	35	1.4	33.6	1.45	B	26.6
B79	8-10-63	35	1.5	33.5	1.60	B	20.0
B80	8-10-63	35	1.1	33.9	1.25	B	26.7
B81	8-9-63	35	1.1	33.9	1.35	B	26.2
B82	8-9-63	35	1.1	33.9	1.25	B	25.3
B83	8-7-63	35	1.2	33.8	0.90	B	26.9
B84	8-10-63	35	1.3	33.7	0.85	B	32.3
B85	8-10-63	35	1.2	33.8	1.10	B	26.2
B86	8-9-63	35	1.0	34.0	0.95	B	30.0
B87	8-10-63	35	2.0	33.0	1.00	B	30.5
B88	8-10-63	35	2.1	32.9	0.85	B	32.3
B89	8-10-63	35	1.4	33.6	1.175	B	27.0
B90	8-10-63	35	2.3	32.7	0.875	B	32.8
B91	8-10-63	35	1.8	33.2	1.25	B	26.3
B92	8-9-63	35	0.7	34.3	1.225	B	22.7
B93	8-9-63	35	1.1	33.9	1.15	B	26.0
B94	8-9-63	35	0.6	34.4	1.10	B	26.9
B95	8-9-63	35	0.9	34.1	1.025	B	22.3
B96	8-9-63	35	0.9	34.1	1.225	B	22.7
B97	8-9-63	35	0.5	34.5	1.225	B	24.7



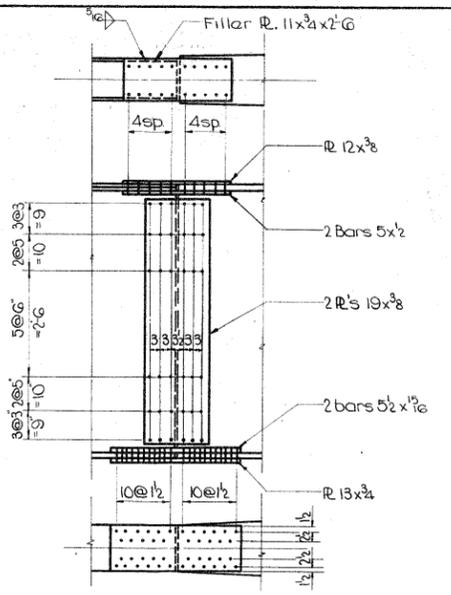
1/2 Pier No 2 East Bound Lane

Pile No.	Date Driven	Length in 1200's	Length cut off	Length in Structure	Ave. Pen. in last 5' (blows/ft)	Drop in feet	Bearing in tons
B98	9-6-63	35	0.8	34.2	1.20	B	25.2
B99	9-6-63	35	1.0	34.0	1.10	B	26.9
B100	9-6-63	35	1.1	33.9	0.85	B	32.4
B101	9-5-63	35	0.7	34.3	1.00	B	30.5
B102	9-5-63	35	1.3	33.7	0.90	B	31.2
B103	9-5-63	35	1.1	33.9	1.25	B	22.3
B104	9-6-63	35</					

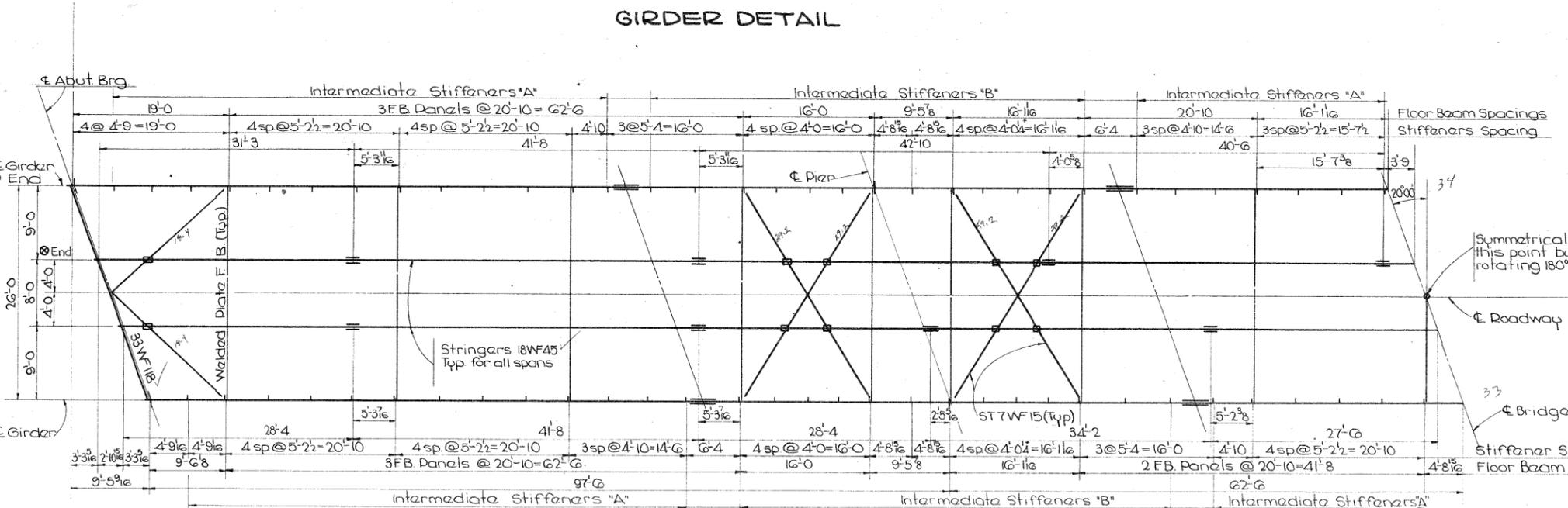


GIRDER SHEAR LUG SPACING

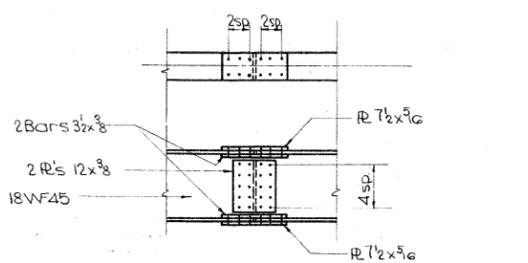
WELD NOTE:
 The design drawings indicate AWS prequalified welded joints and, unless otherwise noted, the design joint details are for manual shielded metal arc welding. Alternate joint details may be submitted for approval. Flange to web tee joints do not require full penetration of submerged arc fillet weld. Except as noted above, Article 2408.14 of the Iowa State Highway Commission Standard Specifications shall apply.



GIRDER SPLICE DETAIL



GIRDER DETAIL



STRINGER SPLICE DETAIL

Note: Positive Moments due to D.L. #2, Live Load and impact are resisted by composite action of girder and slab. Shear lugs are used to insure composite action. D.L. #1 includes weight of slab, girders, stringers, floor beams and diaphragms. D.L. #2 includes weight of curbs, rail and future wearing surfaces. Max Neg Mom increase at Piers 17.7%

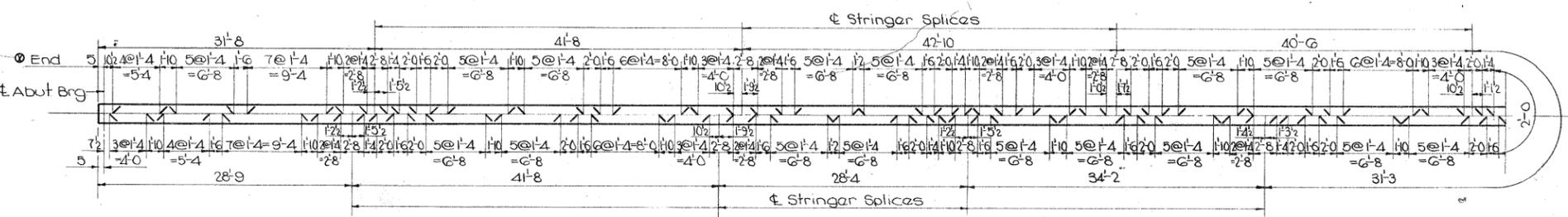
ITEM	LOAD (Kips/ft)	Max Positive Mom's		Max Neg M		Max Reactions	
		End Span	Cntr Span	At Pier	Abut	Pier	
D.L. #1	1.980	1085.0	910.0	2940.0	66.3	250.3	
D.L. #2	0.697	445.0	480.0	879.0	25.0	86.5	
C.L.L.*	2146/3100	/	/	4292/	/	310	
U.L.L.	0.763	/	/	1083.8	/	100.4	
H20-S16	38.15	1420.0	1491.0		75.8		
Imp.		318.0	298.0	320.0	17.0	27.8	
TOTAL				8652.0	184.1	496.0	

Note: Moments are in Foot-kips and Reaction in Kips. *Upper figure is for Moment, lower figure is for shear.

Note: Connecting stiffeners on girder at each end of floor beam are staggered as shown to facilitate the erection of floor beam.

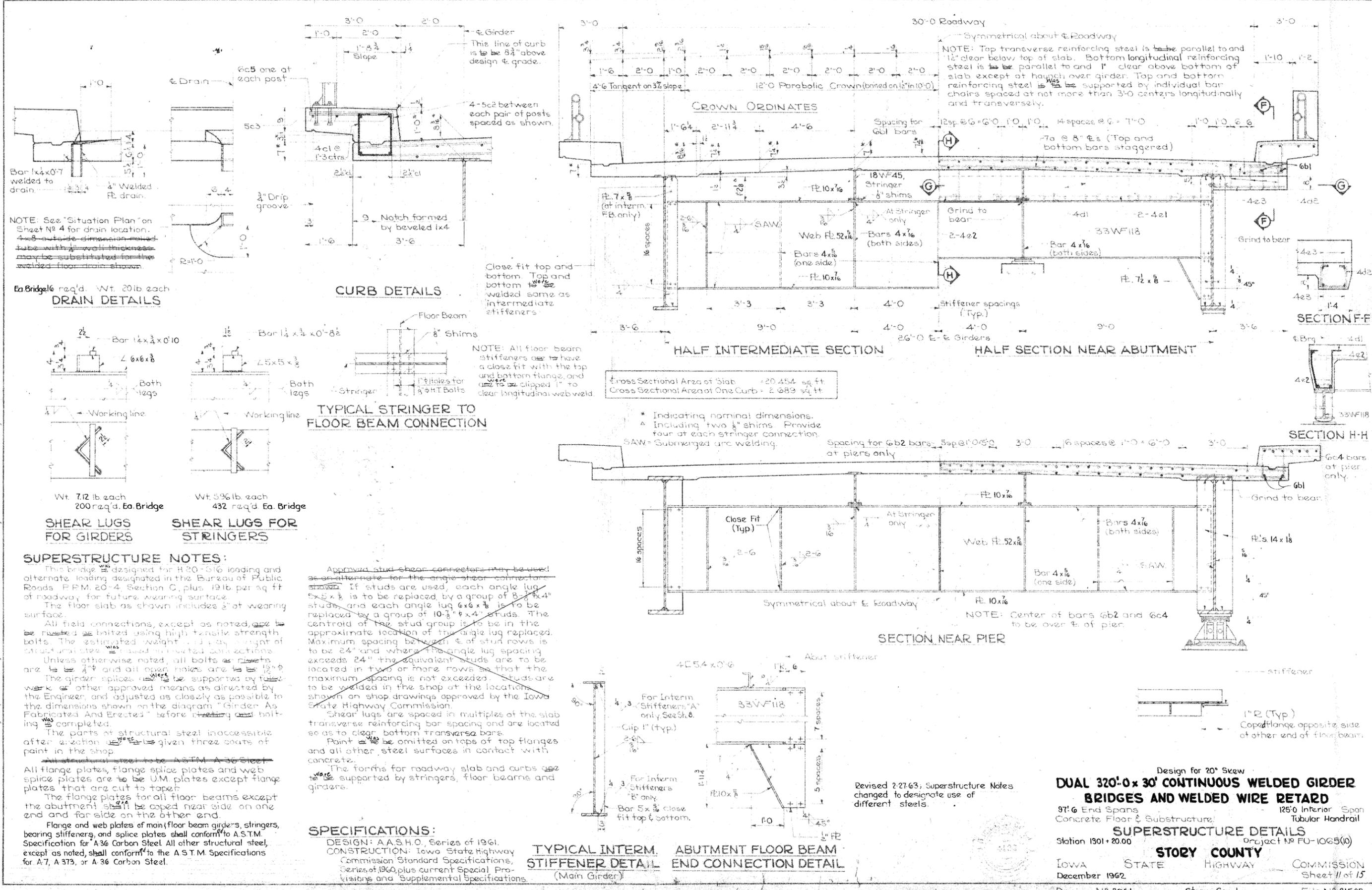
□ Indicates cross bracing hangers. See hanger detail Sheet No. 9.

STRUCTURAL STEEL LAYOUT



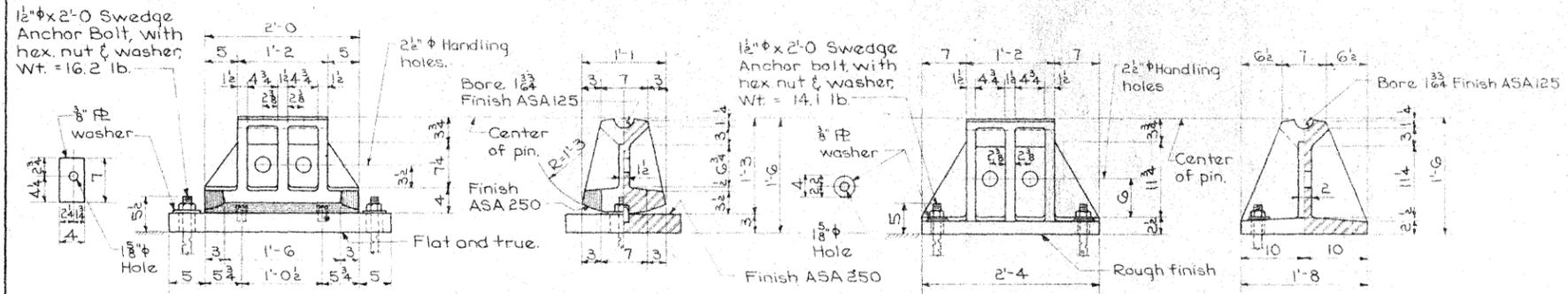
STRINGER SHEAR LUG SPACING

Design for 20' SKZW
DUAL 320'-0" x 30' CONTINUOUS WELDED GIRDER AND WELDED WIRE RETARD BRIDGES
 9'-6" End Spans ; 125'-0" Interior Span
 Concrete floor & substructure Tubular handrail
SUPERSTRUCTURE DETAILS
 Station: 1301+20.00 Project No FU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 December 1962
 Design No 3061 Story Co. File No 21508



Revised 11-15-62 Slab reinforcing at pier changed & intermediate weld on girder stiffeners changed.

Design for 20' Skew
DUAL 320'-0" x 30' CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE REINFORCED CONCRETE
 97'6" End Spans 125'0" Interior Span
 Concrete Floor & Substructure Tubular Handrail
SUPERSTRUCTURE DETAILS
 Station 1301+20.00 Project No. FU-1065(10)
STORY COUNTY
 IOWA STATE HIGHWAY COMMISSION
 December 1962 Sheet 11 of 15
 Design No. 3061 Story County File No. 21508
 Checked by: J.B.M.

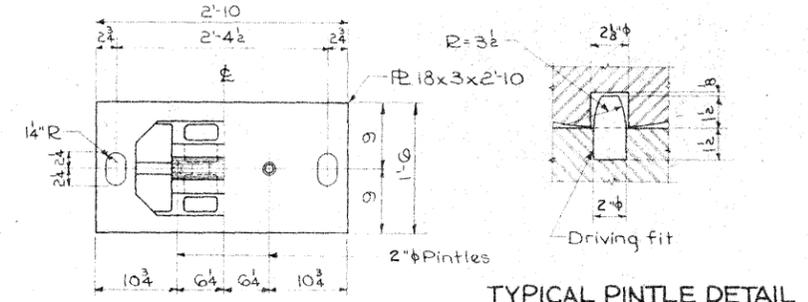


ROCKER R4
Wt. = 464 lb.

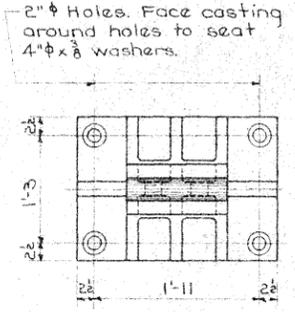
SOLE PLATES SP4 FOR R4 & S4
Wt. = 85 lb

BEARING NOTES:
Nodular Iron Castings shall comply with Article 4153.04 of the Standard Specifications and with ASTM A-339, Grade 60-45-10.
The following shall be Nodular Iron Castings:
R4 MP4P S4
R5 MP5Pb S5

All plates and bars shall comply with ASTM A-36. Pins shall comply with Article 4153.02 of the Standard Specifications and with ASTM A-108.
All bearings are to be set in paint and canvas. Anchor bolts shall be set in accordance with Article 2408.46 of the Standard Specifications.
After, masonry plates, rockers and shoes are in correct location, poured mortar around anchor bolts to fill slotted holes.
The weight of bearings shown does not include the weight of paint.
Surface finished with an ASA 125 Finish shall be shop coated with an application of white lead and tallow as soon as the surfacing process is done. The shop coated surfaces shall be wiped clean and then a field coat of white lead and tallow is to be applied just before the erection of structural steel in the field.

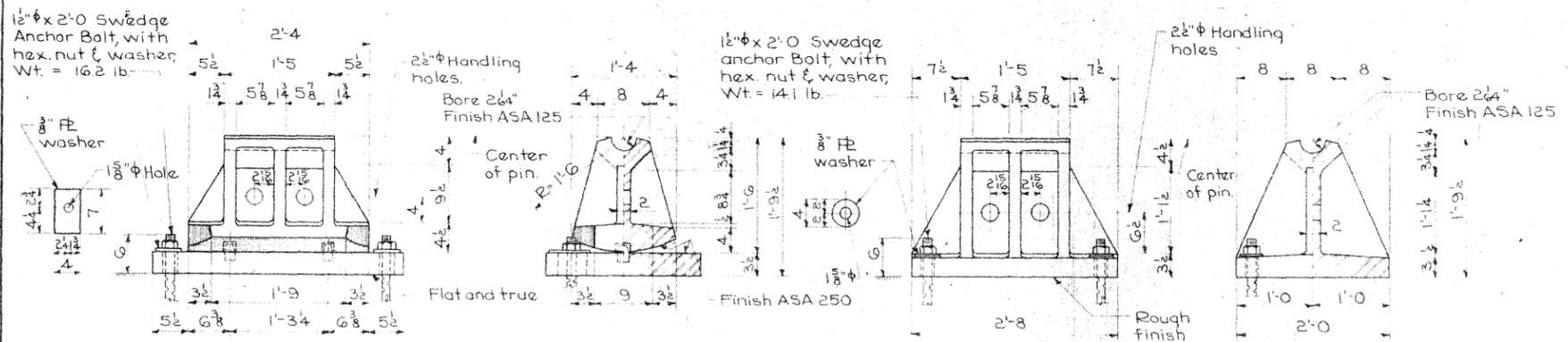


TYPICAL PINTLE DETAIL



FIXED SHOE S4
Wt. = 135 lb.

PIER MASONRY PLATE MP4P
Wt. = 497 lb.



ROCKER R5
Wt. = 776 lb.

SOLE PLATES SP5 FOR R5 & S5
Wt. = 159 lb

DISTANCE FROM TOP OF SOLE PLATE TO BRIDGE SEAT	
Rockers & Fixed Shoes	
R4 & S4	* 1'-8 1/16
R5 & S5	* 2'-0 1/16

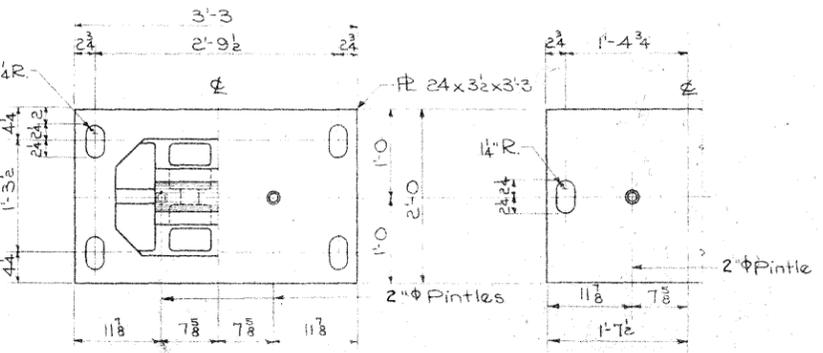
* Note: Sole Plate is to be thickened by amounts shown and at locations shown in the following table.

Lane	Pier	Girder	Amount
W.B.	1	S.	5/16
E.B.	1	S.	1/4
W.B.	2	N.	1/4
E.B.	2	N.	5/16

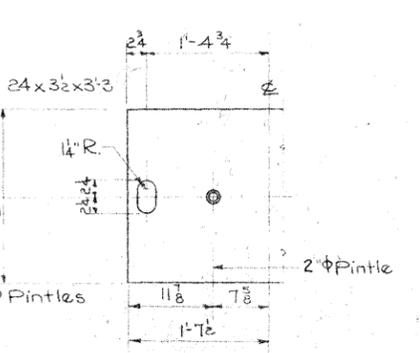
* Including 1/16" paint and canvas. Varies with changes in sole plate thickness, as shown in table at left.

MAXIMUM REACTION (In Kips)	
R4 S4	R5 S5
475	650

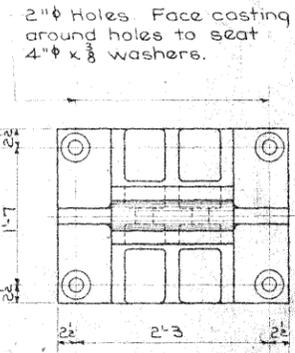
Note: Used SP5, S5, R5, and MP5Pb from this sheet for pier bearing material.



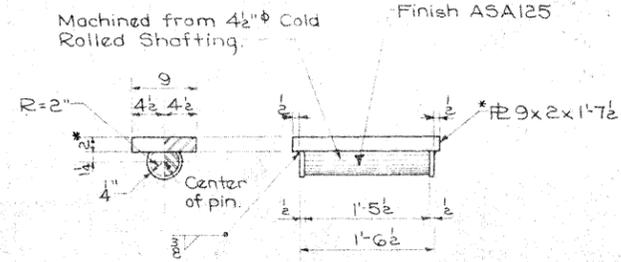
PIER MASONRY PLATE MP5Pa FOR SPAN LENGTH GREATER THAN 150'
Wt. = 877 lb.



PIER MASONRY PLATE MP5Pb FOR SPAN LENGTH 101' TO 150'
Wt. = 897 lb.



FIXED SHOE S5
Wt. = 1274 lb.



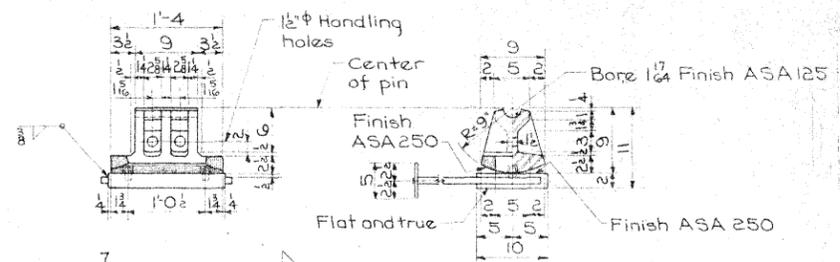
Design for 20° Skew
DUAL 320'-0 x 30' CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE RETARD

97% End Spans Concrete Floor & Substructure
125'-0 Interior Span Tubular Handrail

BEARING DETAILS

Station 1301+20.00
Project No. FU-1065(10)
STORY COUNTY
Iowa State Highway Commission
December 1962 Bearing Standard Sheet 1009 Sheet 12 of 15

Design 3061 Story County File No. 21508



SOLE PLATE SPI, SP2 & SP3

Wt. SPI = 34 lb.
SP2 = 37 lb.
SP3 = 43 lb.

BEARING NOTES:

The casting of R1A, R2A, S2, R3A and S3 shall comply with Article 4153.04 of the I.H.C. Standard Specifications.

The masonry plates marked MP1A, MP2A, MP3A and MP3P shall comply with the requirements of ASTM A-36 steel.

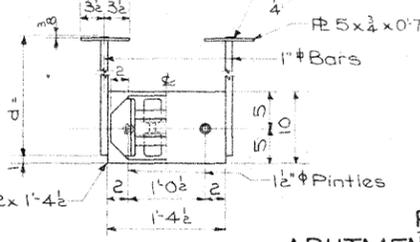
The pins shall comply with Article 4153.02 of the I.H.C. Standard Specifications and with the requirements of ASTM A-108 steel.

All bearings are to be set in paint and canvas. Anchor bolts shall be set in accordance with Article 2408.46 of the I.H.C. Standard Specifications.

After masonry plates, rockers and shoes are in correct location, pour mortar around anchor bolts to fill the slotted holes.

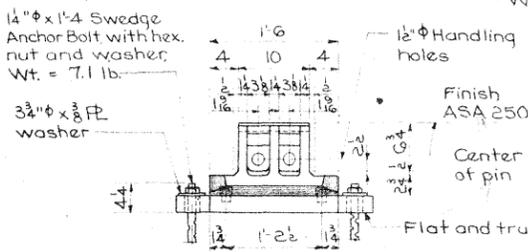
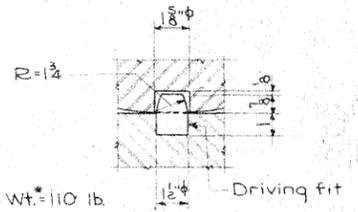
The weight of bearings shown does not include the weight of paint.

Surfaces finished with an ASA 125 finish shall be shop coated with an application of white lead and tallow as soon as the surfacing process is done. The shop coated surfaces are to be wiped clean and then a field coat of white lead and tallow is to be applied just before the erection of structural steel in the field.

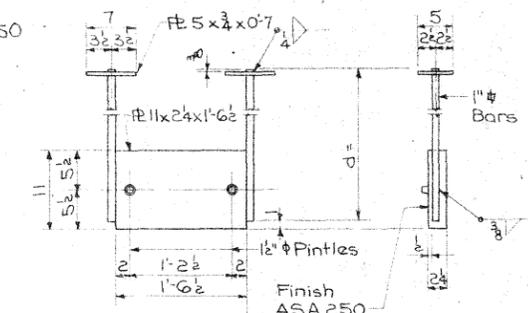


ROCKER R1A Wt. = 143 lb
ABUTMENT MASONRY PLATE MP1A Wt. = 110 lb

TYPICAL PINTLE DETAIL



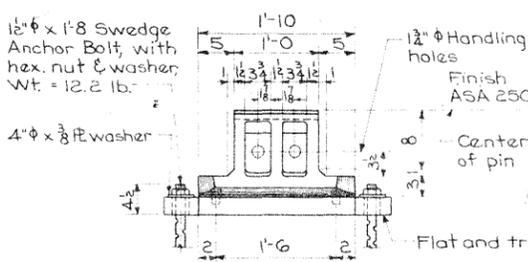
ROCKER R2A
Wt. = 178 lb



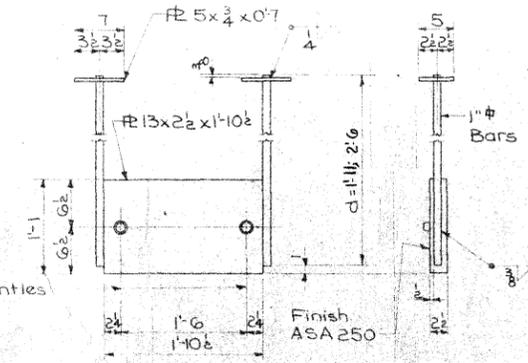
FIXED SHOE S2
Wt. = 222 lb. (Similar to S2 V12-1)

DISTANCE FROM TOP OF SOLE PLATE TO BRIDGE SEAT	
Rockers & Fixed Shoes	
R1A	1'-0 1/8"
R2A & S2	1'-1 1/8"
R3A & S3	1'-4 1/8"

* Including 1/8" paint and canvas.



ROCKER R3A
Wt. = 259 lb



FIXED SHOE S3
Wt. = 349 lb. (Similar to S1 V10A-7)

MAXIMUM REACTION (In Kips)			
R1A	R2A S2	R3A S3	
132	171	263	

Note: Use SP3, R3A, and MP3A from this sheet for abutment bearing material.

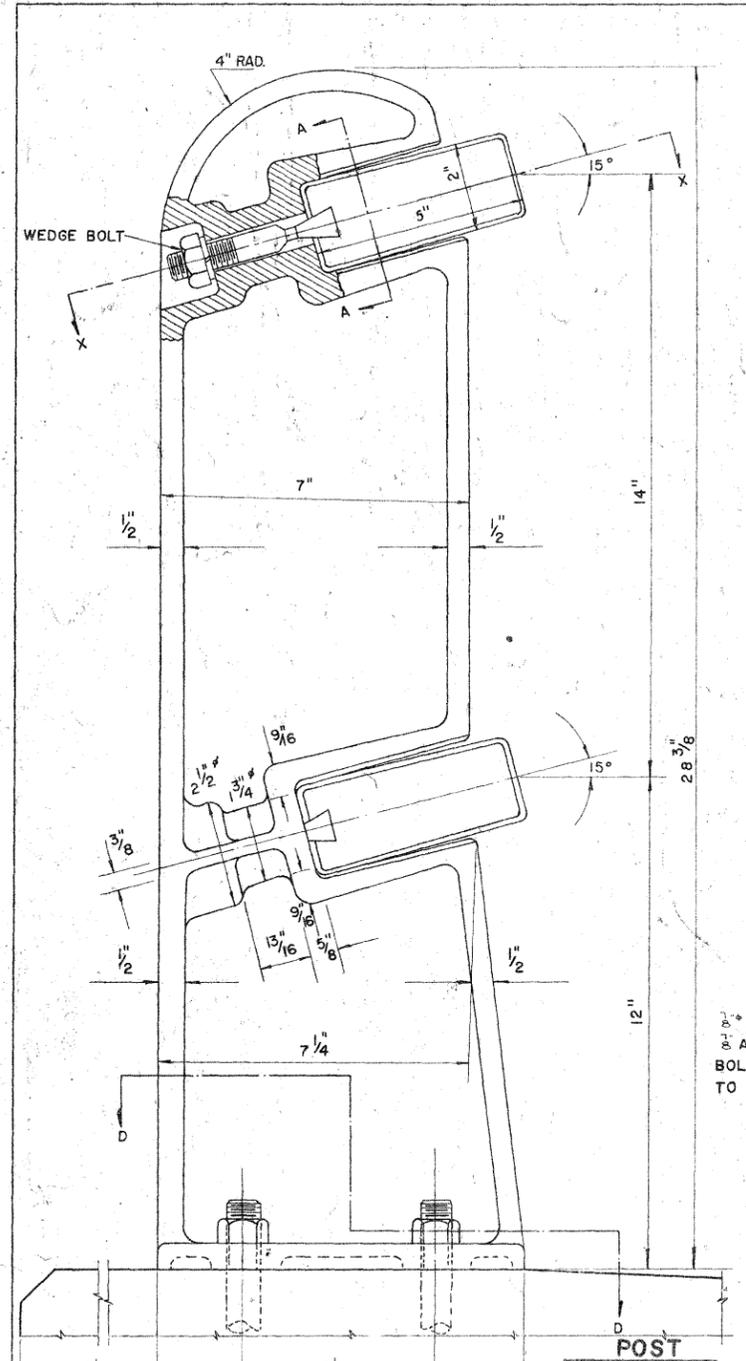
DUAL 320'0 x 30' CONTINUOUS WELDED GIRDER BRIDGES AND WELDED WIRE RETARD

97% End Spans
Concrete Floor & Substructure

125'0 Interior Span
Tubular Handrail

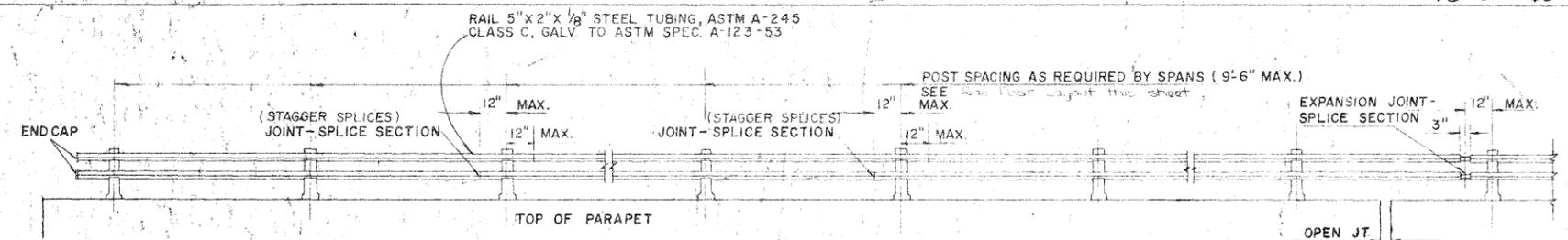
BEARING DETAILS
Station 1301 + 20.00 Project No. FU-1065(10)

STORY COUNTY
Iowa State Highway Commission
December, 1962 Bearing Standard Sheet 100B Sheet 13 of 15

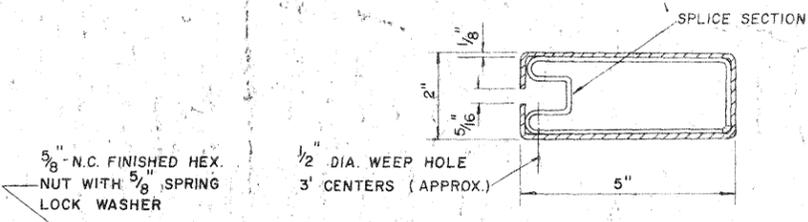


POST
MALLEABLE IRON CASTING
A.S.T.M. A-47 GRADE 35018
GALV. TO A.S.T.M. A-153-53

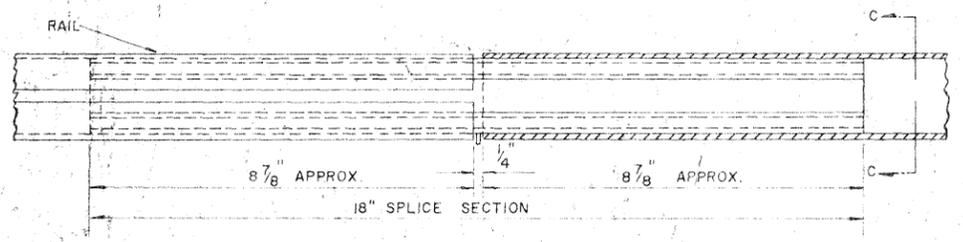
2" x 0.9" ANCHOR BOLTS
& A.S.H. HEX. NUTS
BOLTS & NUTS GALV.
TO A.S.T.M. A-153-53



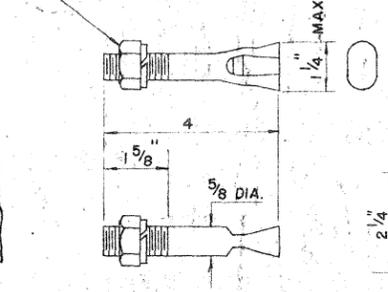
TYPICAL ELEVATION OF RAILING



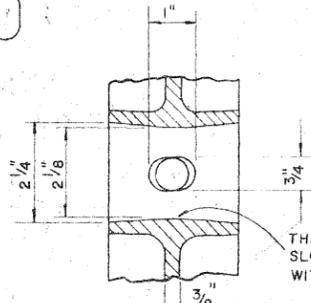
SECTION C-C



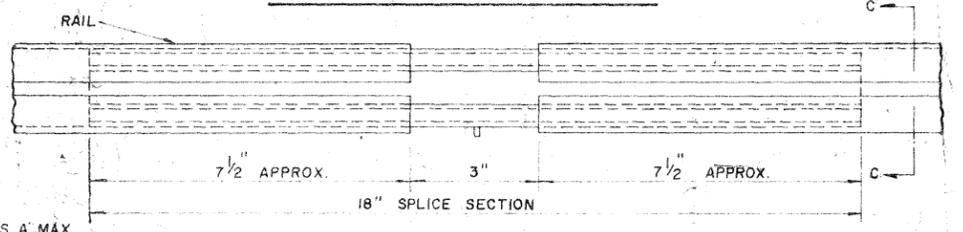
TYPICAL SPLICE JOINT



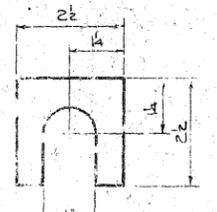
WEDGE BOLT
WEDGE BOLT & WASHER
GALVANIZED TO A.S.T.M.
A-153-53



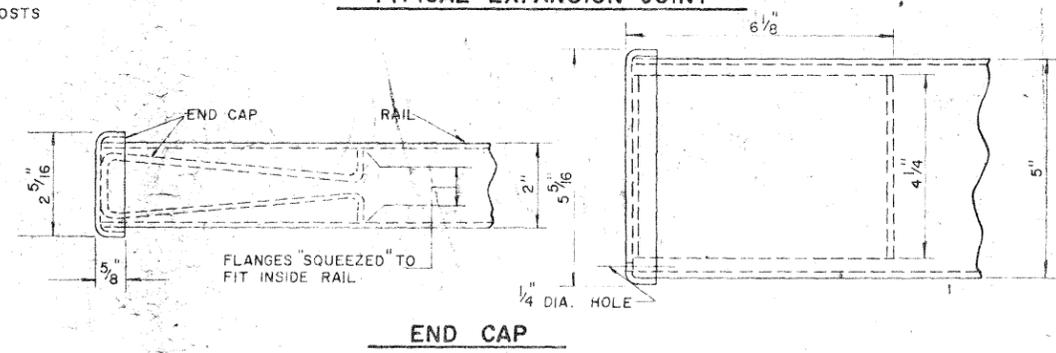
SECTION A-A



TYPICAL EXPANSION JOINT



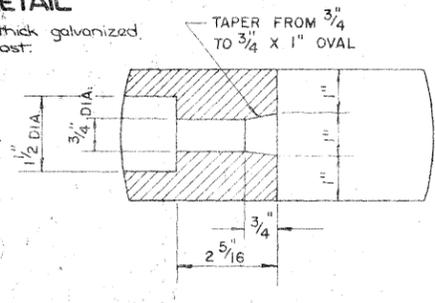
SHIM DETAIL
Provide 4 1/8" thick galvanized
shims each post.



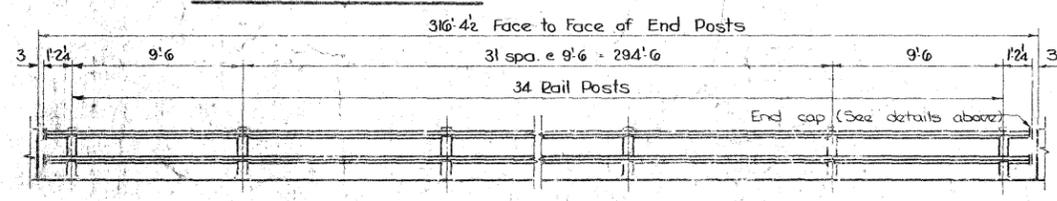
END CAP

STEEL HANDRAIL NOTES -

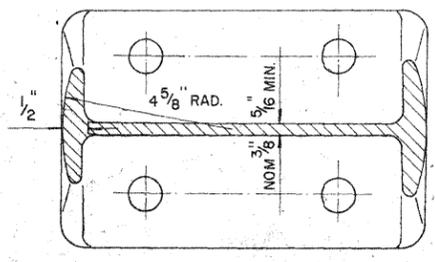
The steel handrail shall be bid on a lineal foot basis measured from centerline to centerline of end posts. The price bid for Steel Handrail shall be full compensation for furnishing all material including the anchor bolts and all equipment and labor required to erect the rail in accordance with these plans and Specifications. No painting will be required for handling, storage and installation of steel handrail, Section 244.06 of the Standard Specifications shall apply. Each rail section must pass thru at least three posts before being spliced, for as many rail sections as possible.



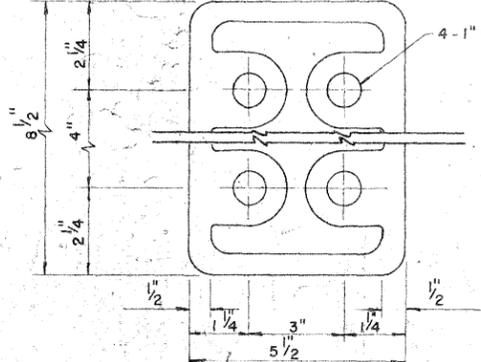
SECTION X-X



RAIL POST LAYOUT



SECTION D-D



* STEEL HANDRAIL QUANTITIES				
Steel Handrail (6" x 6" End Posts)		1254.0 Lin. Ft.		
IF Steel Handrail is used, the superstructure reinforcement steel quantities shall be modified as noted at right.	Change	No.	Bar	Length Weight
	+	36	5c2	2'9" +104
	-	24	6c5	5'6" -198
				- 94

Note that anchor bolt spacing for steel rail posts is not the same as for aluminum posts.
* Quantities shown are for two bridges.

Design for 20° Skew
DUAL 320'-0" x 30' CONTINUOUS WELDED GIRDER
BRIDGES AND WELDED WIRE RETARD
97'6" End Spans
Concrete Floor & Substructure
125'-0" Interior Span
Tubular Handrail
STATION 1301+20.00
Project No. FU-1065(10)
STORY COUNTY
Iowa State Highway Commission
December 1962
Design 3061
Drawn by [Signature]
Story County
File No. 21508
Checked by: CED

10-20-61
10-24-62 - Rails made continuous thru 3 posts

STATE OF IOWA
STATE HIGHWAY COMMISSION
 DESIGN FOR
BRIDGES AND CULVERTS
PRIMARY ROAD SYSTEM
 PROJECT NO. FU-1065(10)
STORY COUNTY

JANUARY, 1963

**CONSTRUCTION PLANS SHOWING
 PROJECT AS BUILT**

DATE 3-4-64 COPIES PREPARED 3

PREPARED BY James C. George
 RESIDENT ENGINEER

ONE COPY APPROVED & FORWARDED TO AMES

DIST. ENGR. _____ DATE _____

TWO COPIES TO BE MADE & RETURNED TO

STEINER SILENCE DIST. ENGR.

ROBERT SHELQUIST RES. MAINT ENGR.

DUAL 320' X 30' CONTINUOUS WELDED GIRDER BRIDGES 20° SKEW

ESTIMATE OF QUANTITIES

ITEM	UNIT	TOTAL
Concrete	Cu. Yds.	1,272.0
Reinforcing Steel	Lbs.	267,444
Structural Steel	Lbs.	519,468
Class 10 Channel Excavation	Cu. Yds.	1,600
Class 20 Excavation	Cu. Yds.	888
Class 21 Excavation	Cu. Yds.	520
Creosoted Piling 90 at 35'	Lin. Ft.	3,360
Untreated Piling (Oak or Gumwood) 192 at 35'	Lin. Ft.	6,720
Aluminum Handrail (4 - 4 End Posts)	Lin. Ft.	1,248.0
Steel Handrail (4 - 4 End Posts)	Lin. Ft.	1,254.0
Granular Backfill	Tons	897
Welded Wire Fabric Retard (4 - 4 End Piles includes Windings)	Lin. Ft.	840
Gravel Backfill	Cu. Yds.	46

DESIGN NO. 3261 T-83N R-24W STA. 1258+95.40 EAST BOUND LANE
 SECTION 14 STA. 1259+02.23 WEST BOUND LANE
 U. S. #30 RELOC. OVER U. S. #30 WASHINGTON TOWNSHIP

DUAL 211'3 X 30' & VARIABLE ROADWAY PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES 5° 31' SKEW

ESTIMATE OF QUANTITIES

ITEM	UNIT	TOTAL
Concrete	Cu. Yds.	991.1
Reinforcing Steel	Lbs.	197,294
Pretensioned	38' - 4" Special Only	17
Prestressed	42' - 6" B1 Only	18
Concrete Beams	63' - 4" B6 Only	35
Creosoted Piling 169 at 30'; 30 at 40'; 33 at 45'; 70 at 70'	Lin. Ft.	4,965
OR Aluminum Handrail (4 - 4 End Posts)	Lin. Ft.	814.6
Steel Handrail (4 - 4 End Posts)	Lin. Ft.	814.0
Concrete Slope Protection	Sq. Yds.	894.9
Class 20 Excavation	Cu. Yds.	756
Granular Backfill	Tons	285
4" Tile Drain	Lin. Ft.	263
2" Rigid Steel Conduit	Lin. Ft.	450
Creosoted Test Piling 2 at 30'	L. S.	Lump Sum

* Includes 12 Lin. Ft. of 1" Rigid Steel Conduit

DESIGN	LOCATION			DESCRIPTION	ESTIMATE OF QUANTITIES					
	SECTION	TOWNSHIP	STATION		CONCRETE CUBIC YARDS	REINFORCING STEEL LBS.	EXCAVATION -- CUBIC YARDS			REMOVALS
				SIZE AND TYPE			CLASS 20	CLASS 24	CLASS 10 CHANNEL	
3361	14	WASHINGTON	1249+85	6' X 4' X 254' Reinf. Conc. Box CULV. 30° Skew	204.0	20,743	426			
TOTALS					204.0	20,743	426			

SPECIFICATIONS

CONSTRUCTION: Standard Specifications of the Iowa State Highway Commission, Series of 1960, plus current Supplemental Specifications and Special Provisions.

DESIGN STRESSES for the following materials are in accordance with A. A. S. H. U. Standard Specifications, Series of 1961.

- Reinforcing Steel in accordance with Section 1.4.12 "Reinforcement" for Intermediate, Hard, or Rail Steel Grade.
- Concrete in accordance with Section 1.4.11 $f'_c = 3500$ p. s. i.
- Prestressed Concrete in accordance with Section 1.13.7 $f'_c = 5000$ psi.
- Prestressing Steel in accordance with Section 1.13.7 $f'_s = 250,000$ psi.

Design stresses for Structural Steel (A-36) to be in accordance with the Bureau of Public Roads Circular Memorandum entitled, "Unit Stresses for A. S. T. M. A-36 Carbon Steel and for Rivets and Bolts", dated August 17, 1962.

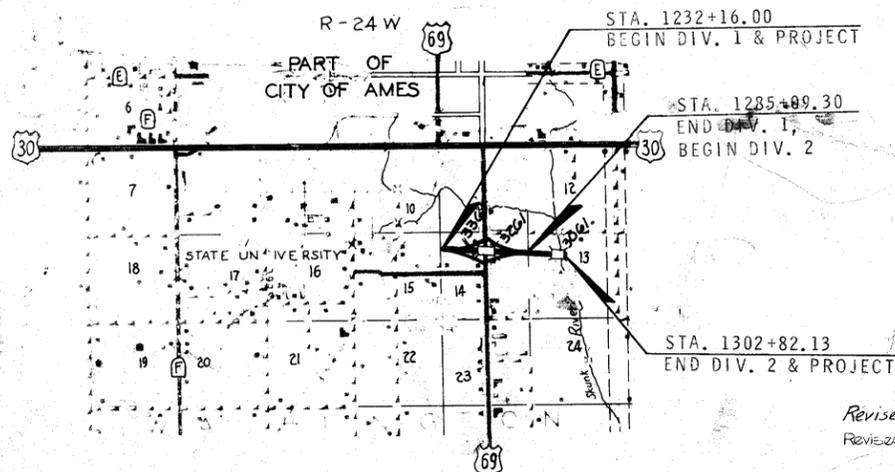
These bridges will require ridge Sign Assemblies furnished and placed by others as specified in Traffic and Highway Planning Instruction No. 11, Revised October 1, 1961.

45-Sheets

MILEAGE SUMMARY			105-1
DIV.	LOCATION	LIN. FT.	MILES
	BRIDGE AT STA. 1258+98.85	214.094	.040
	BRIDGE AT STA. 1301+20.00	324.792	.062
TOTAL			.102

R. M. [Signature]
 DEPUTY ENGINEER

DIVISION



Revised 7-22-63: Sheet 7a of 23 Design 3261 added for corrected footing layout, quantities changed on sheets 1 and 7 of 23.
 Revised 6-10-63 Design 3261: Number and weight of bars 5g1 corrected on Sh. # 2 & 3 of 23.
 Number and weight of bars 5c1 & 5c2-7 corrected on Sh. # 6 of 23.

Revised 5-6-63 Design 3061: Structural Steel quantity corrected on sheets 1 & 10
 Revised 2-27-63 Design 3061: Structural Carbon Steel designation changed for minor members; Notes on Sheets 1 & 11 changed.

Story US 30 #7

LAYOUT SCALE 1" = 1 MILE

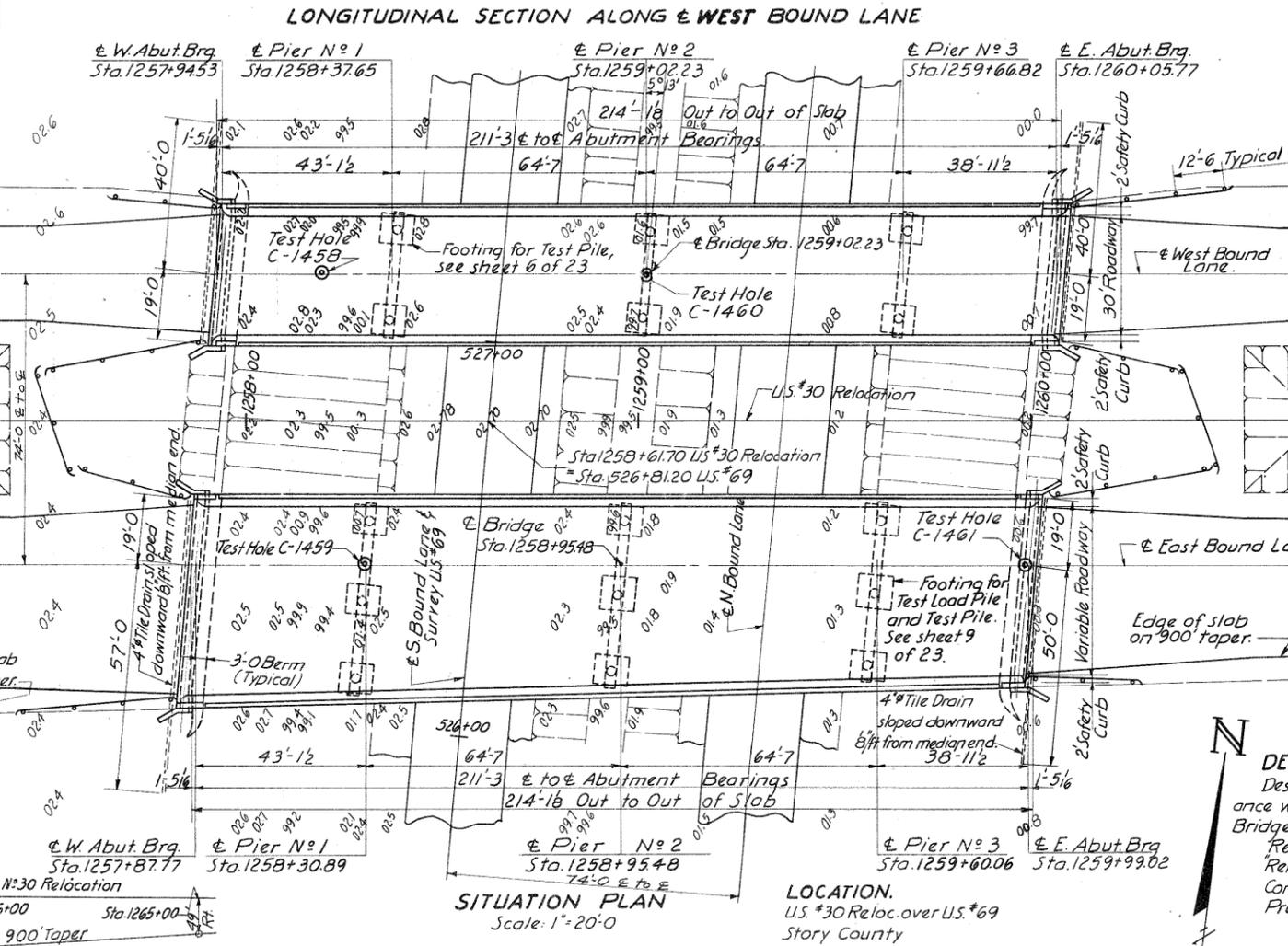
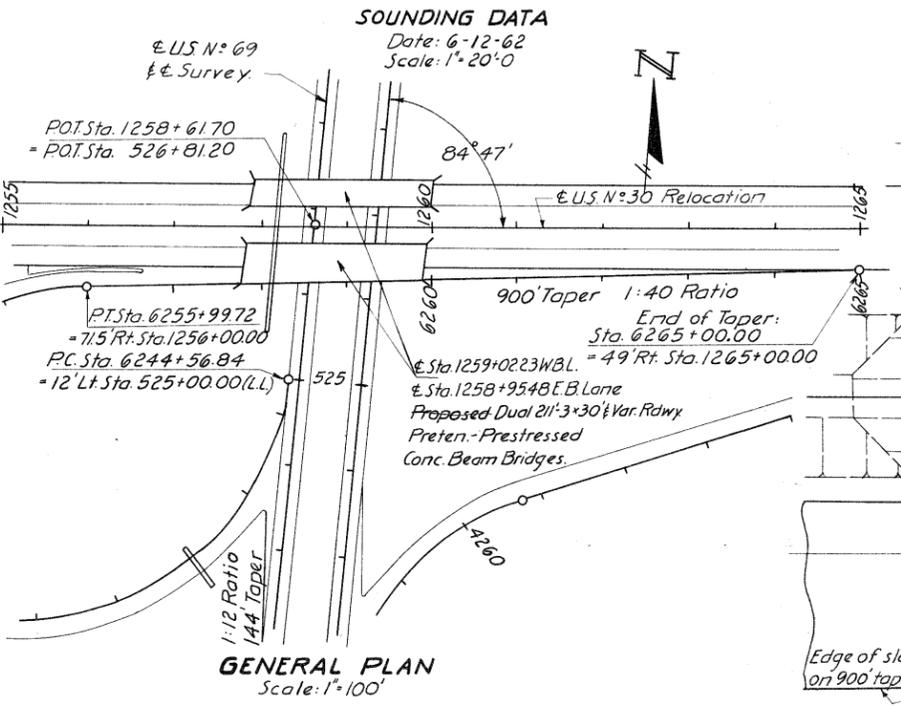
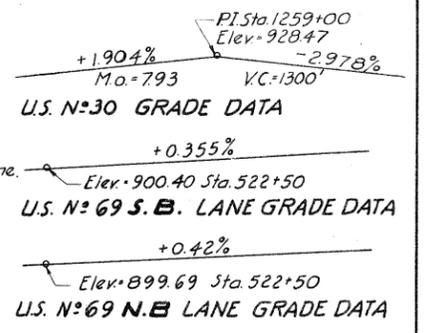
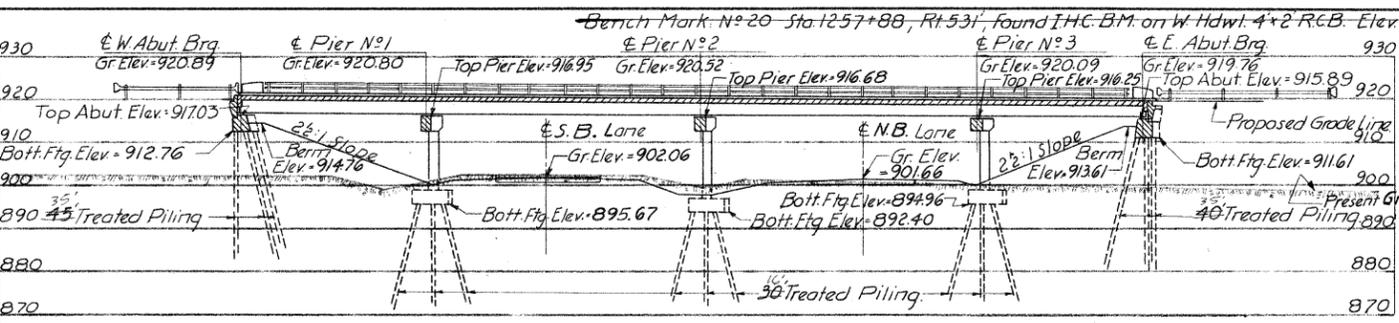
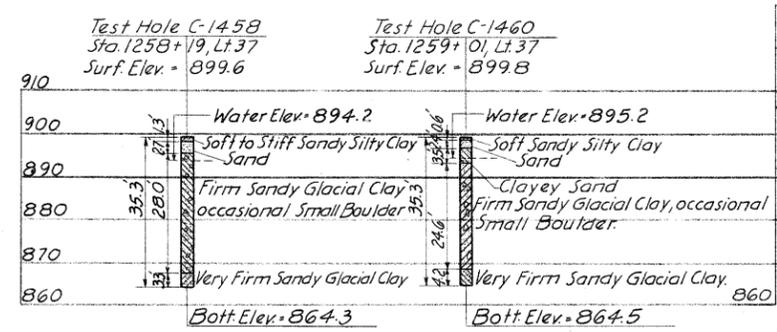
COUNTY STORY

PROJECT NO. FU-1065 (10)

FILE NO. 21508

FU-1065(10) APRIL-2-1963 LEM

Bench Marks: N=142 Sta. 1257+99 I.H.C. B.M. on N.E. wing E.B. Bridge Elev. 920.11
 N=19C Sta. 1257+74 I.H.C. B.M. on S.W. wing W.B. Bridge Elev. 920.14



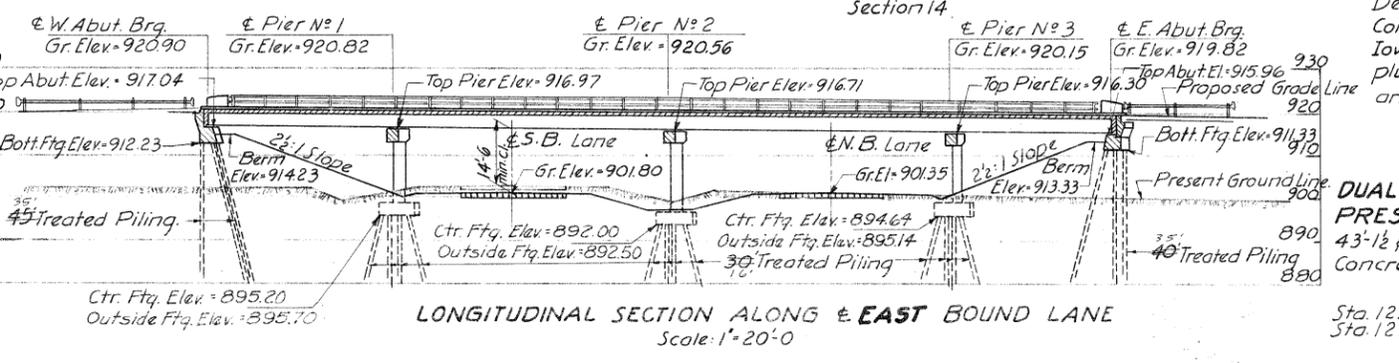
GENERAL NOTES.
 These bridges are designed for H20-16 loading plus 19 lbs. per sq. ft. of roadway for future wearing surface. The approach fills are not a part of this contract, but they are to be in place before abutment piles are driven. Abutment piles are to be driven through predrilled holes through the approach fills to elevation 902.0. The minimum diameter of the drilled holes is to be 4 inches greater than the diameter of the pile, 3 feet from the butt. Voids around piles are to be filled with dry sand. No separate payment will be made for drilling holes or filling voids since it is considered incidental to driving piles.
 The Bridge Contractor is to level and shape the berms to the elevations shown. The formed steel beam guard rail and treated posts are not a part of this contract and will be furnished and placed by others. The Bridge Contractor is to install the tile drain behind each abutment as detailed. The price bid for "Tile Drain" is to include the excavation necessary for installation. Bridge excavation quantities are based on the assumption that roadway cut and fill will be completed by others before the bridge construction is started. The concrete surface finish shall comply with Article 2403.2B of the standard specifications. The lengths shown for Creosoted Piling are estimated lengths for bidding purposes only and two test pile shall be driven before ordering any piling. See sheet 6 of 23 for Test Load Pile Notes and procedure.
DESIGN STRESSES.
 Design stresses for the following materials are in accordance with AASHTO Standard Specifications for Highway Bridges, Series of 1961.
 Reinforcing Steel in accordance with Sec. 1.4.12 Reinforcement for Intermediate, Hard or Rail Steel Grade. Concrete in accordance with Sec. 1.4.11 $f'_c = 3500$ psi. Prestressed Beam Materials, See Sheet #10.

TOTAL ESTIMATED QUANTITIES-2817

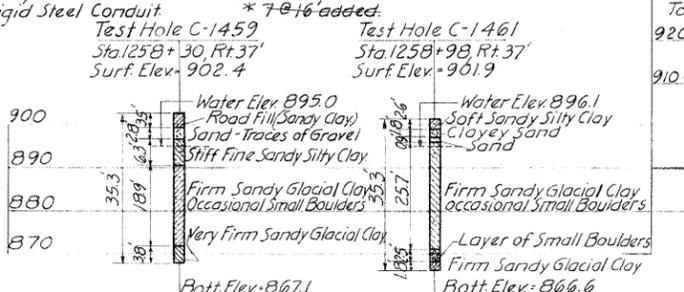
Item	Unit	2 Superstr.	4 Abuts	6 Piers	Total
Concrete	C.Y.	494.4	131.2	475.5	901.1
Reinforcing Steel	Lb.	137,895	13,392	46,007	197,294
Prestressed Conc. Beam-Special (38'4" only)	"	17	13,510	4,258	17
" " " " B1 (42'-6" only)	"	18			18
" " " " B6 (63'-4" only)	"	35			35
Creosoted Piling	L.F.		308	169	775
Aluminum Handrail & End Steel Handrail Posts	L.F.				814.6
Concrete Slope Protection	Sq.Yd.				814.0
Class 20 Excavation	C.Y.		370	386	756
Granular Backfill	Ton				285
4" Tile Drain	L.F.				263
*2" Rigid Steel Conduit	L.F.				450
Creosoted Test Piling	L.S.			2 @ 30'	Lump Sum

* Includes 12 L.F. of 1" Rigid Steel Conduit. * 7 @ 16' added.

EDGE OF SLAB TAPER DATA



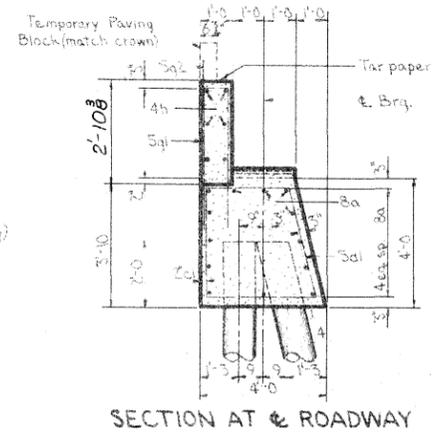
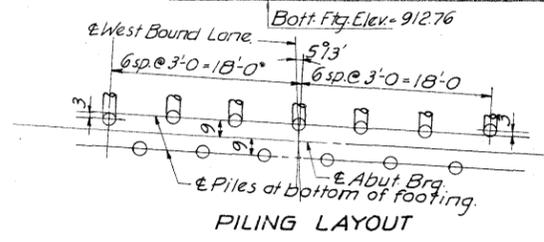
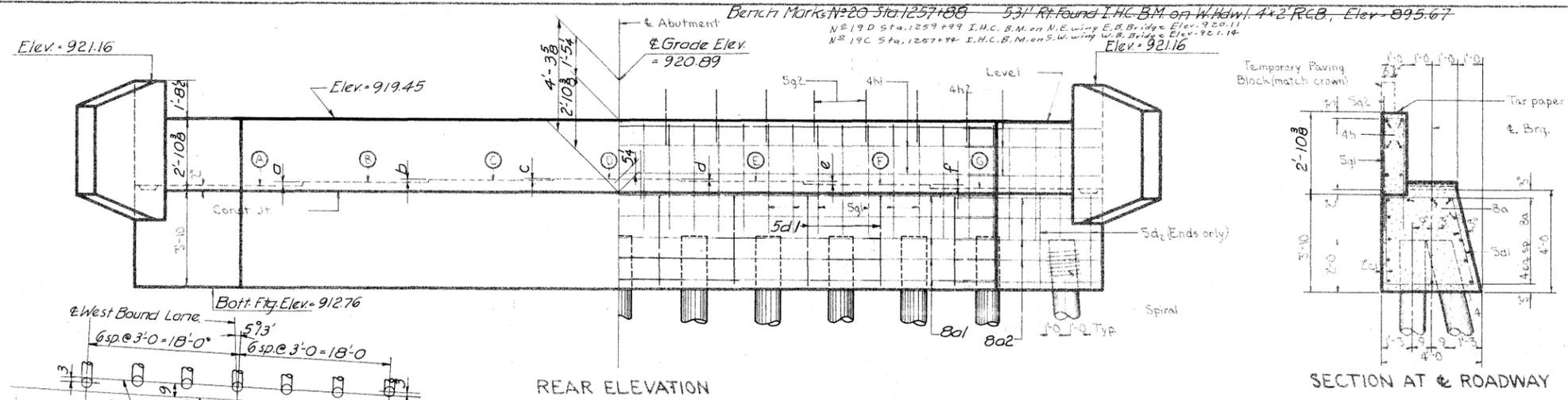
SPECIFICATIONS.
 Design: AASHTO, Series of 1961.
 Construction: Standard Specifications of the Iowa State Highway Commission, Series of 1960, plus current supplemental specifications and special provisions.
 Design for 5°13' Skew
DUAL 211'-3" x 30' VAR. RDWY. PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1 1/2' x 38'-11 1/2' End Spans 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
GENERAL & SITUATION PLAN
 Sta. 1258+95.48 E. Bound Lane Project No: FU-1065(10)
 Sta. 1259+02.23 W. Bound Lane
STORY COUNTY



Revised 7-22-63: Sheet 7a of 23 added for corrected footing layout, quantities changed.
 Revised 6-10-63: Number and weight of bars in Pier and Abutment corrected.

Iowa State Highway Commission
 September 1962
 Design No 3261 Story County File No 21508

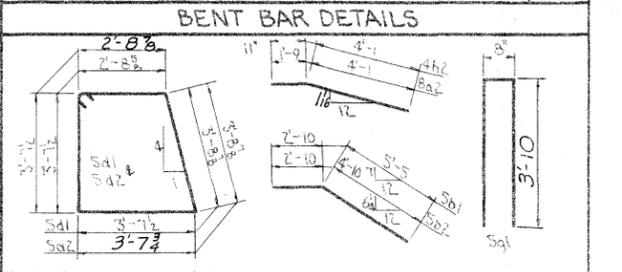
Designed by: B.F. Traced by: [Signature] Checked by: [Signature]



Note: Spirals at the top of each pile - 7 turns of 1/2" rod; 2" diameter, 3" pitch with 2" x 2" CO. 07" spacers punched to hold spiral. Before placing the temporary paving block, drive down all Sg1 bars and cover the top of the backwall with tar paper to prevent bond.

REINFORCING STEEL - ONE ABUTMENT						
Bar	Location	Shape	No.	Length	Weight	
Ba1	Footing Longitudinal		13	29'-11"	1038	
Ba2	"	Ends	26	5'-10"	405	
Sb1	Wing Horizontal	BF	12	8'-3"	103	
Sb2	"	EE	12	7'-8"	96	
Sb3	Vertical	FF	8	5'-7"	44	
Sb4	"	FF	14	5'-11"	221	
Sb5	"	Both Faces	20	Varies	87	
Sa1	Footing Hoops		10	4'-5"	150	
Sa2	Footing Hoops (Ends Only)		4	14'-6"	60	
Sg1	Backwall Vertical		31	8'-2"	256	315
Sg2	Paving Dowels		15	2'-0"	51	
4h1	Backwall Horizontal		6	29'-11"	120	
4h2	"	End	12	5'-0"	40	
	Pile Spirals & Rod		13	38'-6"	84	
	Spiral Spacers 1/2" x 2" x 6"		26	1'-10"	33	
* Structural Grade						
Total					2768	2827

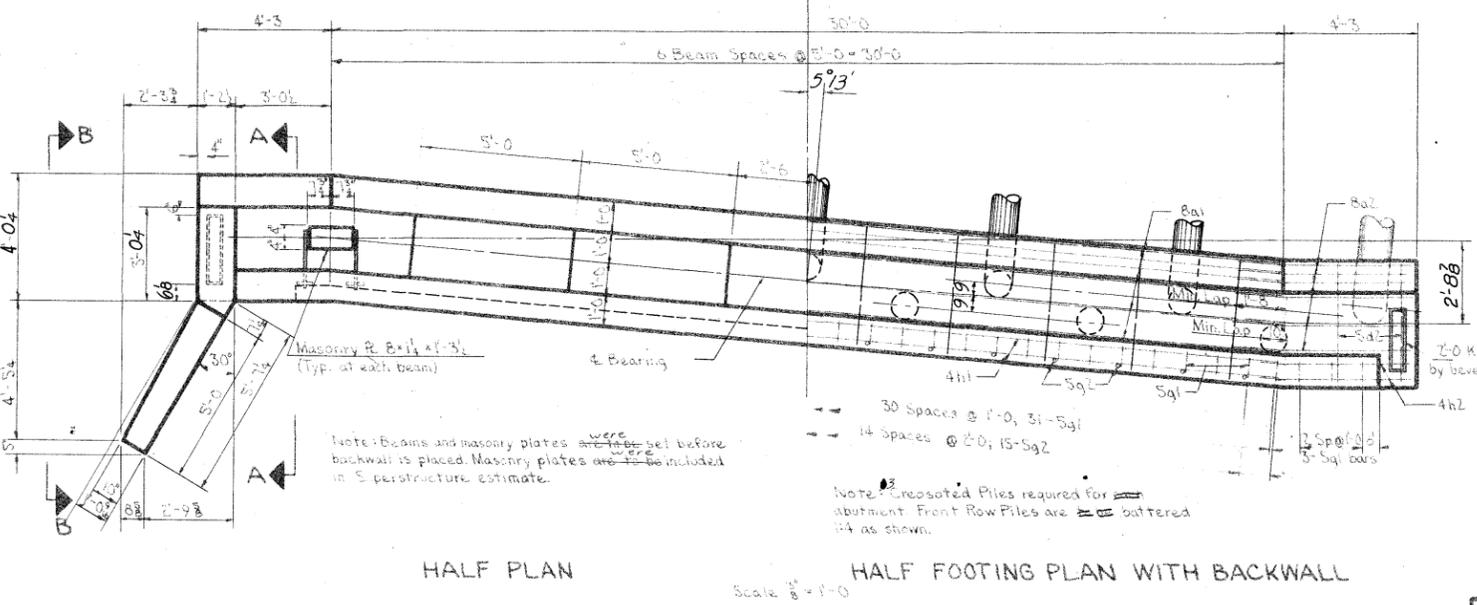
ABUTMENT NOTES:
 All exposed corners of 90° or sharper are to be filleted with a 1/2" dressed and beveled strip.
 Reinforcing steel is to be securely wired in place before concrete is poured.
 Clear distance from face of concrete to near reinforcing bars is to be as specified unless otherwise noted or shown.
 Piling shall be driven to full penetration if practicable but not less than 20 feet minimum but no more than 40 feet maximum bearing value.
 Bridge contractor to backfill abutments between wingwalls to subgrade elevation with granular backfill material complying with Section 4155 of the Standard Specifications.



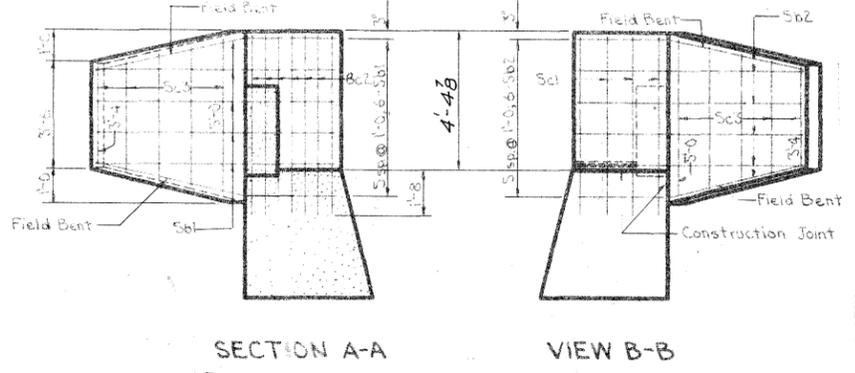
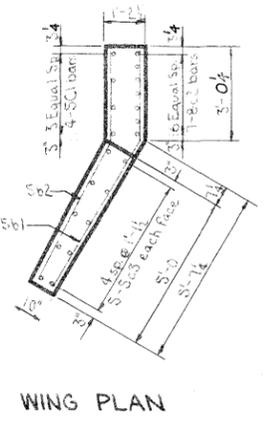
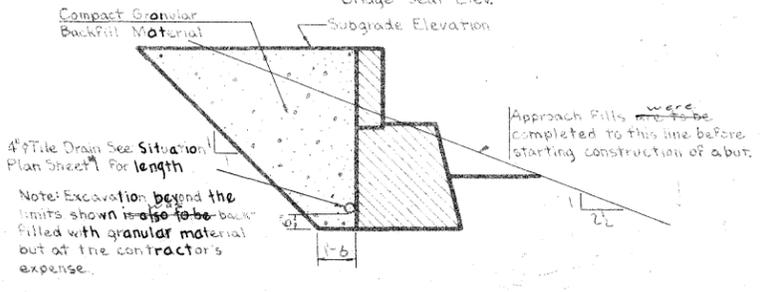
CONC. PLACEMENT QUANT. - ONE ABUT.	
Footings (Includes Steps)	19.5 c.y.
Backwall	3.6 "
Wings	2.9 "
Paving Block	0.9 "
Total	26.9 c.y.

ESTIMATED QUANTITIES - ONE ABUTMENT		
Concrete	Cu. Yd.	26.9
Reinforcing Steel	Lbs.	2768
Crossed Piles	Lin. Ft.	585
Class 70 Excavation	Cu. Yd.	77
Granular Backfill	Tons	54

SPECIFICATIONS:
 Design: A.A.S.H.O. Series of 1961. See Sheet 1 for Stresses.
 Construction: Iowa State Highway Commission Standard Specifications, Series of 1960, plus current special provisions and current Supplemental Specifications.



ABUT. ELEV.		ABUT. STEPS	
Pt	W. Abut	Abut.	Pt. West Abut
A	916.76	a	1/8
B	916.90	b	1/8
C	917.00	c	1/8
D	917.03	d	1/8
E	917.00	e	1/8
F	916.91	f	1/8
G	916.76		

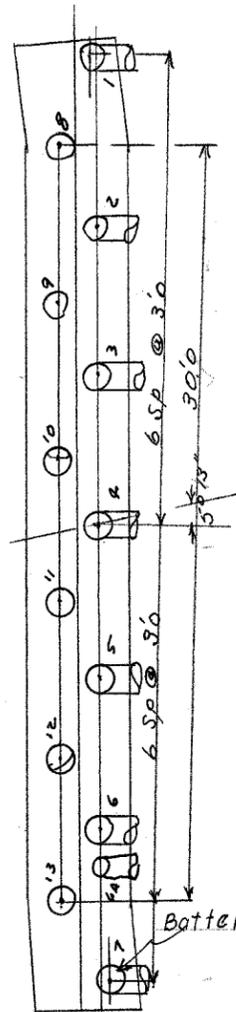


Revised 6-10-63: Number and weight of bars Sg1 corrected.

Design for 5°/3' Skew.
DUAL 211'-3" x 30' & VAR. RDWY. PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 End Spans 43'-12" & 38'-11 1/2" 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
WEST BOUND LANE - WEST ABUTMENT DETAILS
 Station 1259+02.23 W.B. Lane Project No. FU-1065 (10)

STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 2 of 23
 Design No. 3261 Story County File No. 21508

This sheet is for 30 rdwy. prestressed bridges. 19C.60B beam X-section. 13 piles @ back will work for 55-75' end span with skew, 500 thru 750 LF. Revised 1-3-62. Specifications changed, 1/16" bearing value changes.



West Abutment West Bound Lane

Pile No.	Date Driven	Length in Leads nearest ft.	Length cut nearest ft.	Length in Structure	Avg. Pen. last 5 Blows (inches)	Drop in feet	Bearing in tons
71	6-27-63	35	1.2	33.8	0.80	10	28.8
72	6-27-63	35	11.2	23.8	R	10	-
73	6-27-63	35	10.9	24.1	0.90	10	42.6
74	6-27-63	35	9.9	25.1	0.90	10	42.6
75	6-27-63	35	1.5	33.5	1.30	10	19.3
76	6-27-63	35	17	18	broke		
77	6-27-63	35	4.2	30.8	0.775	10	28.4
78	6-27-63	35	7.6	27.4	0.975	10	41.0
79	6-26-63	35	0.6	34.4	0.70	10	32.2
80	6-26-63	35	0.9	34.1	0.95	10	42.2
81	6-26-63	35	4.3	30.7	0.35	10	48.3
82	6-26-63	35	7.5	27.5	0.225	10	59.3
83	6-26-63	35	1.1	33.9	0.60	10	35.6
6A	6-28-63	30	1.2	28.8	0.90	10	27.3

35 ft. Piles

Type hammer - Gravity

Gross Weight - 3643

Weight of pile - 1336

I.H.C. hammer N² - 749

Effective Weight - 3600

I.H.C. cap N² - 788

Weight of cap - 992

Formula used - $P = \frac{2WH}{5+0.35 \times \frac{W}{W+M}} \text{ Vert}$

$$P = \frac{(3)(1.8)(10)}{5+0.35 \times \frac{3600}{5928}}$$

$$P = \frac{54}{5+0.35 \times 0.6073}$$

$$P = \frac{33.79}{(") 0.946 \text{ Batt. 1:4}}$$

30 ft. Piles

Type hammer - Gravity

Gross Weight - 3643

Weight of pile - 1136

I. H.C. hammer N² - 749

Effective weight - 3600

I.H.C. cap N² - 788

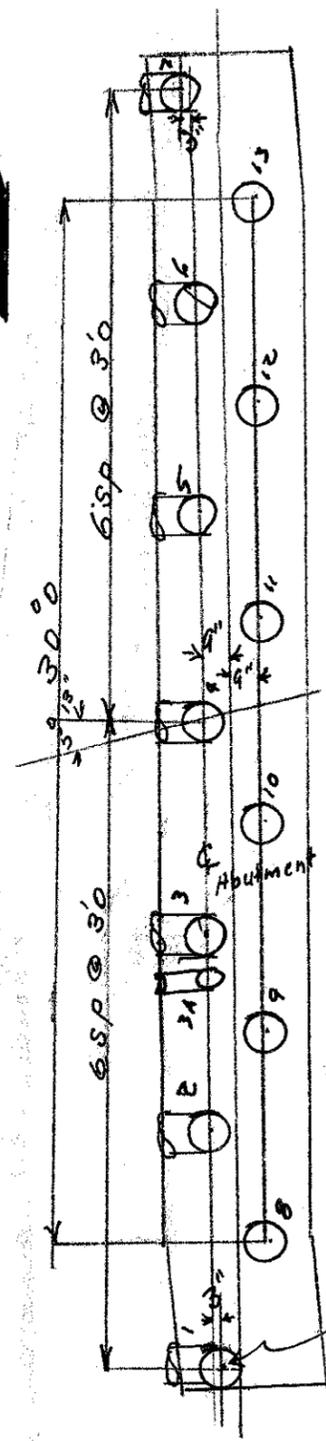
Weight of cap - 992

Formula used - $P = \frac{2WH}{5+0.35 \times \frac{W}{W+M}} \text{ Vert.}$

$$P = \frac{(3)(1.2)(10)}{5+0.35 \times \frac{3600}{5728}}$$

$$P = \frac{54}{5+0.35 \times 0.628}$$

$$P = \frac{33.91}{(") 0.946 \text{ Batt. 1:4}}$$



East Abutment West Bound Lane

Pile No	Date Driven	Length in Leads Nearest ft.	Length cut off Nearest 1 ft.	Length in Structure	Avg. Pen lost 5 blows	Drop in feet	Bearing in tons
B1	7-9-63	35	1.5	33.5	0.55	10	35.6
B2	7-9-63	35	12.6	22.4	0.375	10	44.1
B3	7-9-63	35	9.7	25.3	broke		
B4	7-9-63	35	1.1	33.9	1.00	10	23.6
B5	7-9-63	35	13.6	21.4	R	10	-
B6	7-9-63	35	1.5	33.5	0.75	10	29.0
B7	7-9-63	35	12.1	22.9	0.35	10	45.6
B8	7-9-63	35	1.2	33.8	0.75	10	30.7
B9	7-9-63	35	1.4	33.6	0.85	10	28.1
B10	7-9-63	35	1.2	33.8	1.35	10	18.9
B11	7-9-63	35	6.1	28.9	1.225	10	20.2
B12	7-9-63	35	8.2	26.8	0.30	10	52.0
B13	7-9-63	35	12.0	23.0	R	10	-
B3A	7-9-63	35	1.4	33.6	0.60	10	33.6

35 ft. Piles
 Type Hammer - Gravity
 Gross Weight - 3643
 Weight of pile - 1336
 I. H. C. Hammer No - 749
 Effective weight - 3600
 I. H. C. cap No. 788
 Weight of cap - 992

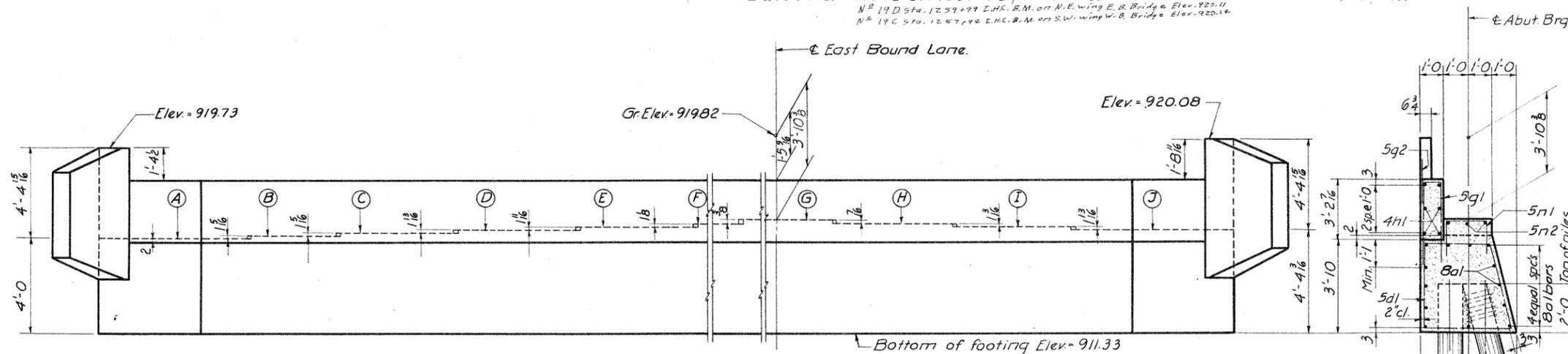
Formula used - $P = \frac{3WH}{5+0.35} \times \frac{W}{W+M} \text{ Vert.}$

$$P = \frac{(3)(1.8)(10)}{5+0.35} \times \frac{3600}{5928}$$

$$P = \frac{54}{5+0.35} \times 0.6073$$

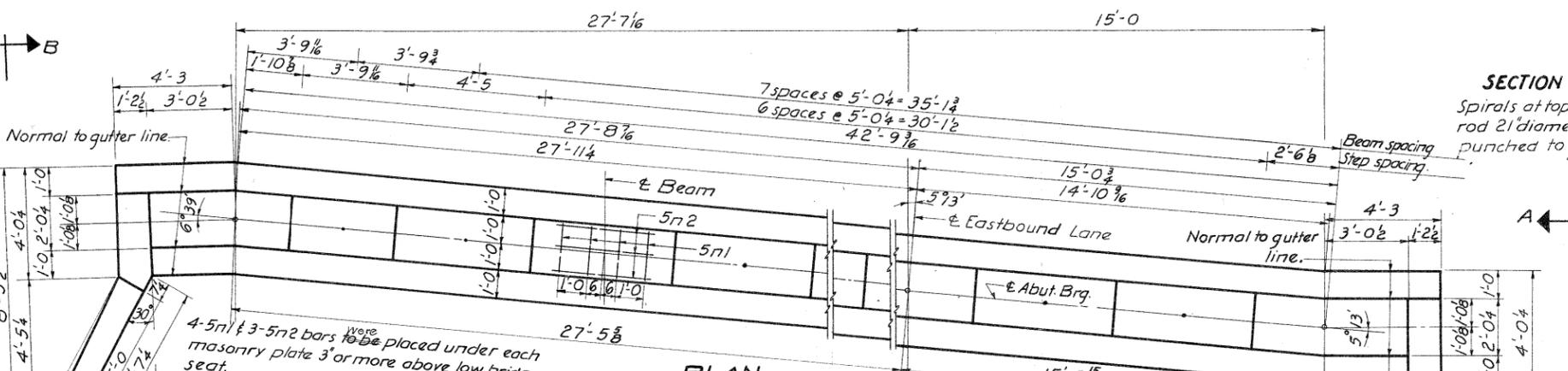
$$P = \frac{33.79}{5+0.35}$$

Bench Marks: N^o 20 Sta. 1257+88, Rt. 531' Found I.H.C. B.M. on W. Hdwl 4'x2' R.C.B. Elev. = 895.67
 N^o 19 D Sta. 1259+97 I.H.C. B.M. on N.E. Wing E.B. Bridge Elev. = 920.11
 N^o 19 C Sta. 1257+92 I.H.C. B.M. on S.W. Wing W.B. Bridge Elev. = 920.14



REAR ELEVATION - EAST ABUTMENT

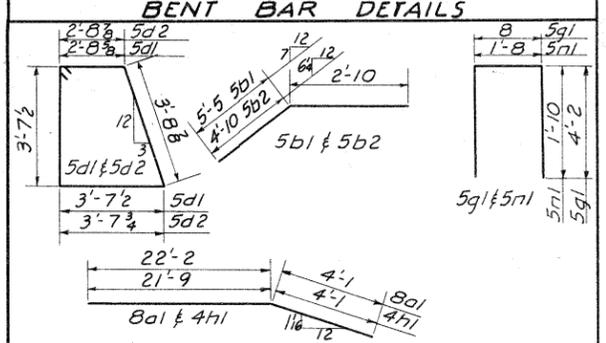
REINFORCING BAR LIST					
Bar	Location	Shape	N ^o	Length	Weight
8a1	Footing Longit.	∕	26	26'-3"	1822
5b1	Wing Horiz. BF	∕	12	8'-3"	103
5b2	" " FF	∕	12	7'-8"	96
5c1	" " Vertical FF	∕	8	5'-4"	44
8c2	" " BF	∕	14	5'-11"	221
5c3	" " FF & BF	∕	20	Varies	87
5a1	Footing Hoops	□	14	14'-5"	211
5d2	" " "	□	4	14'-6"	60
5g1	Backwall Vertical	∕	49	8'-10"	451
5g2	Paving Notch Dowels	∕	22	2'-0"	46
4h1	Backwall Horiz.	∕	12	25'-10"	207
5n1	Step Hoop	□	28	5'-2"	151
5n2	" Longit.	∕	21	3'-3"	71
	Pile Spirals 4" Rod	∕	17	38'-6"	109
	Pile Spacers 8C069	∕	34	1'-10"	43
* See Abutment Notes					Total 3722 lbs



PLAN

SECTION AT EAST BOUND LANE
 Spirals at top of each pile consist of 7 turns of 1/4" rod 21" diameter 3" pitch with 2-8C069 spacers punched to hold spiral.

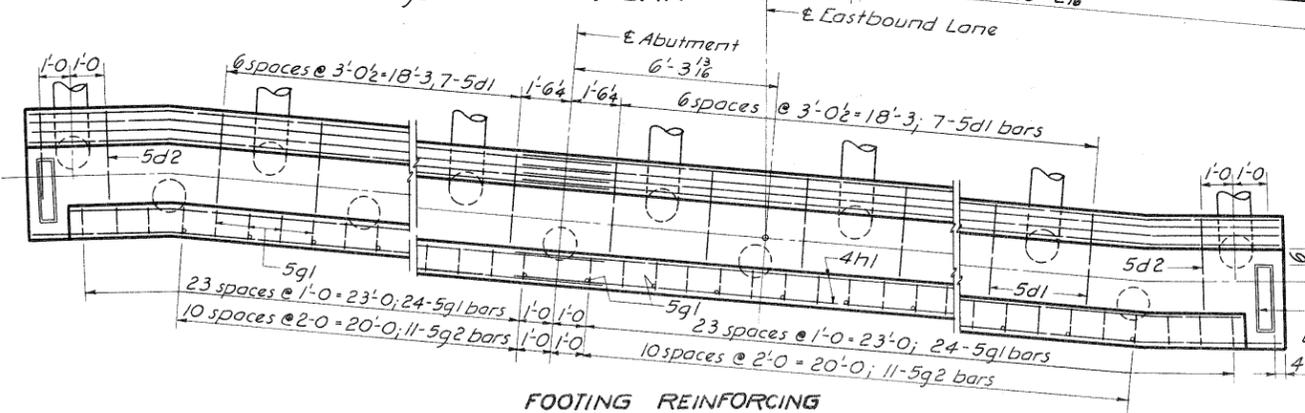
TABLE OF ELEVATIONS	
Point	Elevation
A	915.33
B	915.44
C	915.55
D	915.70
E	915.84
F	915.93
G	915.96
H	915.92
I	915.82
J	915.67



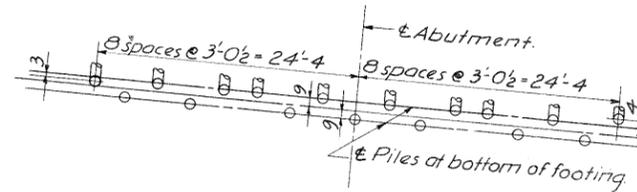
Note: All dimensions are out to out.

CONCRETE PLACEMENT QUANTITIES	
Item	Quantity
Footing (includes steps)	26.8 c.y.
Backwall	5.8 c.y.
Wings	2.9 c.y.
Paving Block	1.1 c.y.
Total	36.6 c.y.

ESTIMATED QUANTITIES	
Item	Quantity
Concrete	36.6 c.y.
Reinforcing Steel	3722 lbs.
Creosoted Piling 17 @ 40'	595 680 L.F.
Class 20 Excavation	103 c.y.
Granular Backfill	84 tons

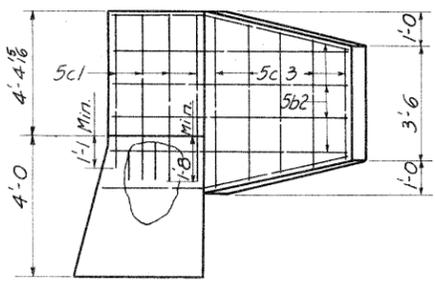


FOOTING REINFORCING

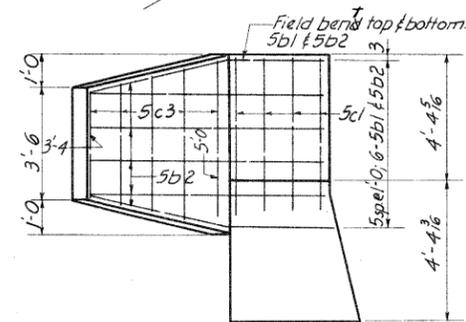


PILING LAYOUT

Note: 17 creosoted piles required. Batter at front piles 1:4 as shown.



VIEW B-B



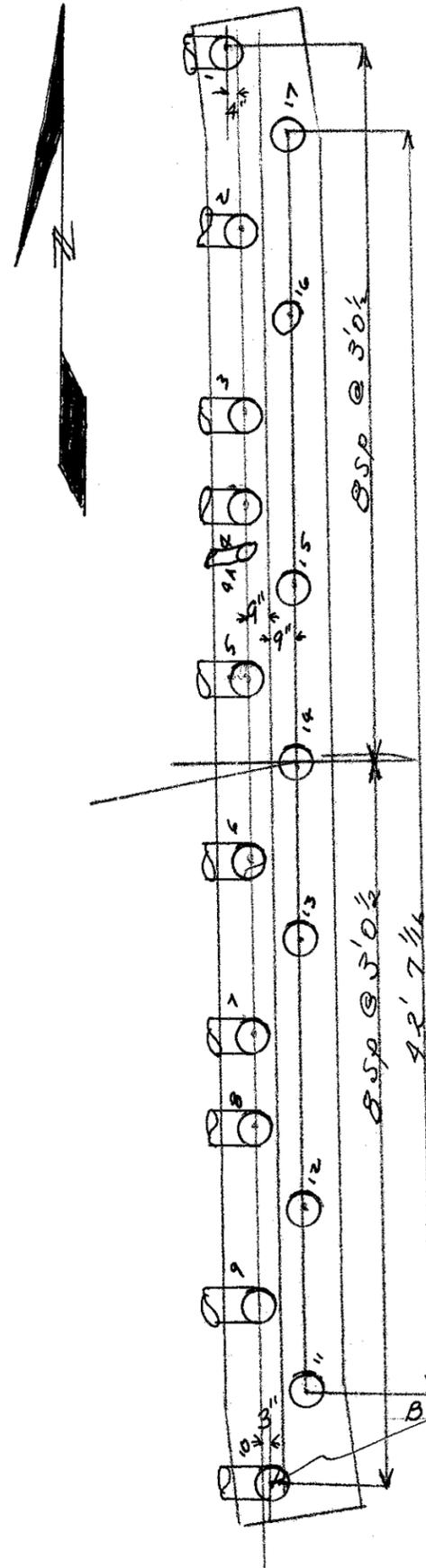
VIEW A-A

ABUTMENT NOTES.
 Before placing temporary paving block, bend all 5g2 bars and cover the top of the backwall with tarpaper to prevent bond, 5g2 are to be made of structural grade reinforcing steel.
 All exposed corners 90° or sharper are to be formed with a 3/4" dressed and beveled fillet.
 Minimum clear distance between face of concrete and near reinforcing bar shall be 2" unless shown otherwise.
 All piling shall be driven to full penetration, if practicable, but to at least 20 ton bearing value, but no more than 40 ton maximum bearing value.
 Masonry plates and beams are to be set before backwall is placed.
 Reinforcing Steel is to be securely wired in place before concrete is poured.
 The Bridge Contractor is to backfill behind abutments between wingwalls to subgrade elevation with granular backfill complying with Section 4133 of the Standard Specifications. See detail on sheets 2 and 3.

Design for 5°13' Skew
DUAL 211'3x30' VARIABLE ROADWAY PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 43'-12" & 38'-11 1/2" End Spans 2'-6 1/2"-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE - EAST ABUTMENT DETAILS
 Station: 1258+95.48 E.B. Lane Project N^o FU-1065(10)

STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 4 of 23
 Design N^o 3261 Story County File N^o 2150B

Designed by: B.F. Traced by: J.F. Checked by: R.D.W.



East Abutment East Bound Lane

Pile No.	Date Driven	Length in leads nearest ft.	Length cut off nearest .1 ft	Length in Structure	Avg. Pen. lost blows (inches)	Drop in feet	Bearing in tons
B1	7-8-63	35	10.3	24.7	R	10	-
B2	7-8-63	35	12.4	22.6	0.325	10	47.3
B3	7-8-63	35	11.3	23.7	0.425	10	41.2
B4	7-8-63	35	0.1	34.9	2.0	10	13.6
B5	7-8-63	35	12.1	22.9	0.425	10	41.2
B6	7-8-63	35	5.9	29.1	R	10	-
B7	7-8-63	35	11.7	23.3	0.35	10	45.6
B8	7-8-63	35	1.4	33.6	1.00	10	23.6
B9	7-8-63	35	12.7	22.3	0.425	10	41.2
B10	7-8-63	35	10.5	24.5	0.45	10	39.9
B11	7-8-63	35	12.1	22.9	0.40	10	45.0
B12	7-8-63	35	2.2	32.8	0.45	10	42.2
B13	7-8-63	35	1.2	33.8	1.20	10	21.8
B14	7-8-63	35	10.4	24.6	0.375	10	46.6
B15	7-8-63	35	10.9	24.1	0.35	10	48.3
B16	7-8-63	35	1.9	33.1	0.45	10	42.2
B17	7-8-63	35	1.3	33.7	0.70	10	32.2
4A	7-8-63	35	14.3	20.7	0.30	10	62.0

35 ft. Piles

Type hammer - Gravity

Gross Weight - 3643

Weight of pile - 1236

I.H.C. hammer N^o - 749

Effective weight - 3600

I.H.C. cap N^o - 788

Weight of cap - 992

Formula used - $P = \frac{3WH}{S+0.35} \times \frac{W}{W+M}$ Vert.

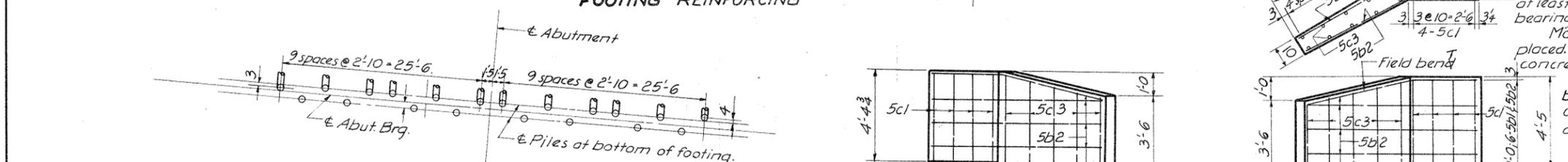
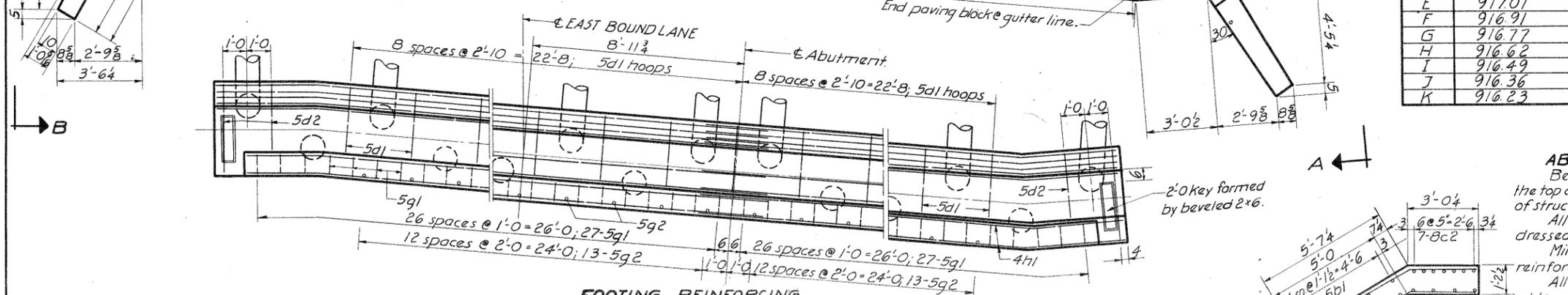
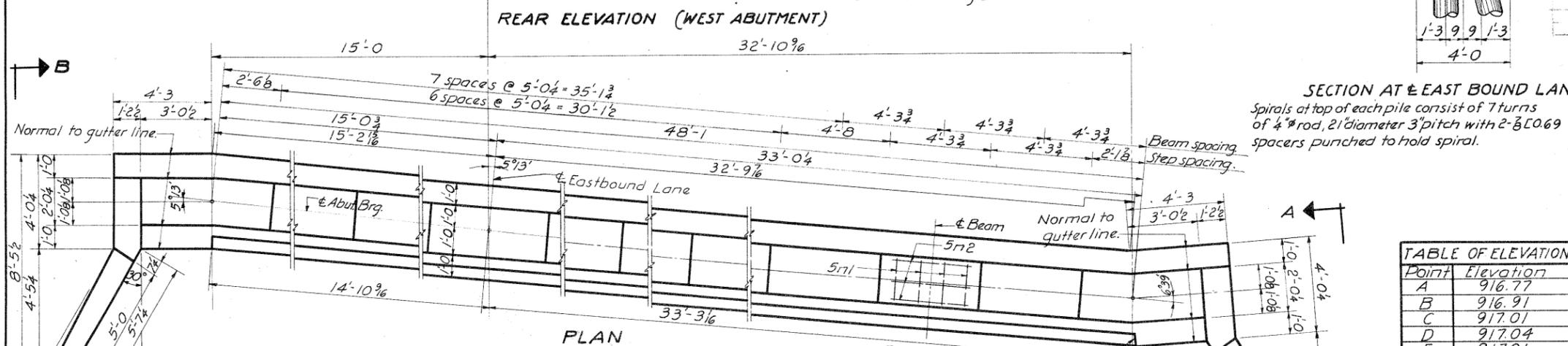
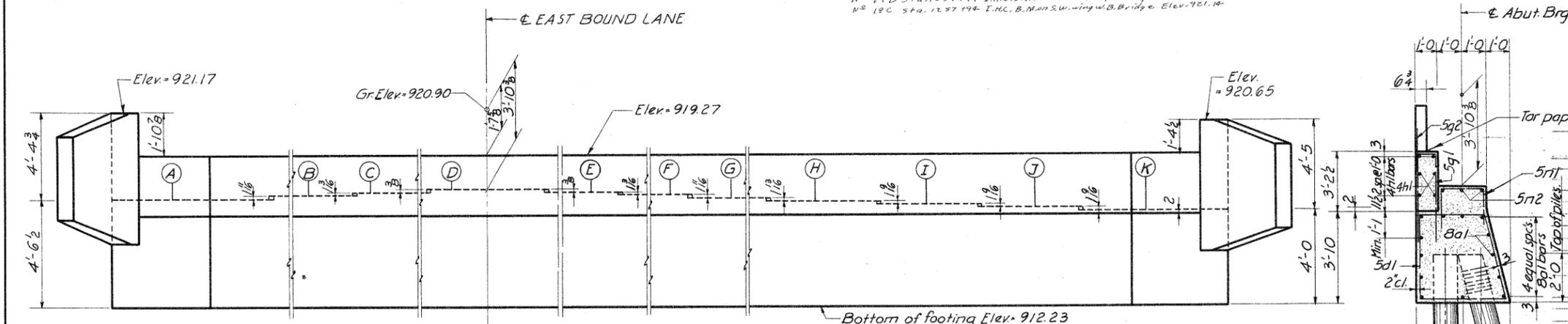
$$P = \frac{(3)(1.8)(10)}{S+0.35} \times \frac{3600}{5928}$$

$$P = \frac{54}{S+0.35} \times 0.6073$$

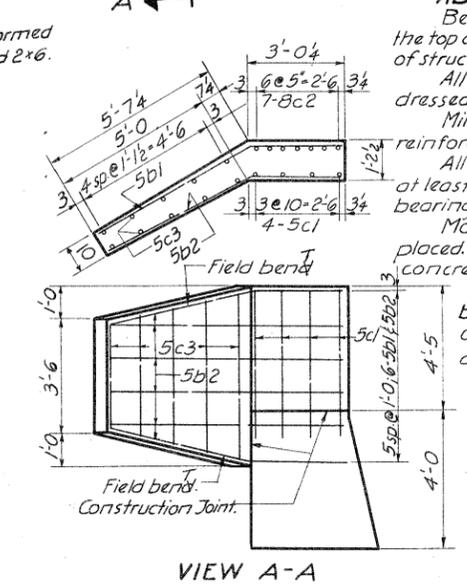
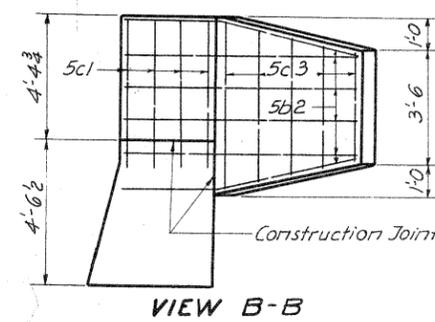
$$P = \frac{33.29}{S+0.35} \text{ Vert.}$$

(") 0.996 Bat. 1:4

Bench Marks: N^o 20 Sta. 1257+88, Rt. 531 Found I.H.C.B.M. on W. Hwy 4'-2" R.C.B. Elev. 895.67.
 N^o 19 D Sta. 1259+79 I.H.C.B.M. on E. wing E.B. Bridge Elev. 920.11
 N^o 19 C Sta. 1257+74 I.H.C.B.M. on S.W. wing W.B. Bridge Elev. 921.10

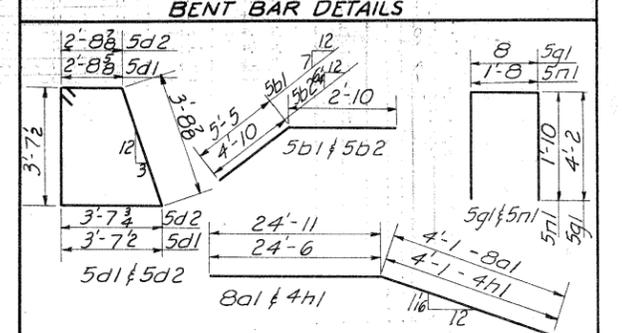


Note: 20 Creosoted piles required. Batter front piles 1:4 as shown.



Point	Elevation
A	916.77
B	916.91
C	917.01
D	917.04
E	917.01
F	916.91
G	916.77
H	916.62
I	916.49
J	916.36
K	916.23

Bar	Location	Shape	N ^o	Length	Weight	
8a1	Footing Longit.	—	26	29'-0"	2013	
5b1	Wing Horiz. BF	—	12	8'-3"	103	
5b2	" " FF	—	12	7'-8"	96	
5c1	" " Vert. FF	—	8	5'-6"	46	
8c2	" " BF	—	14	6'-1"	227	
5c3	" " FF & BF	—	20	Varies	87	
5d1	Footing Hoops	—	17	14'-5"	256	
5d2	" " (Ends only)	—	4	14'-6"	60	
5g1	Backwall Vert.	—	54	8'-10"	497	
5g2	Paving Notch Dowels	—	26	2'-0"	54	
4h1	Backwall Horiz.	—	12	28'-7"	229	
5n1	Step Hoop	—	36	5'-2"	194	
5n2	Step Longit.	—	27	3'-3"	92	
	Pile Spirals 4" Rod	—	20	38'-6"	129	
	Pile Spacers 3/8 L.O.69	—	40	1'-10"	51	
* See Abutment Notes.					Total	4134 lbs



Item	Quantity
Footing (Includes Steps)	30.0 c.y.
Backwall	6.4 "
Wings	3.0 "
Paving Block	1.4 "
Total	40.8 c.y.

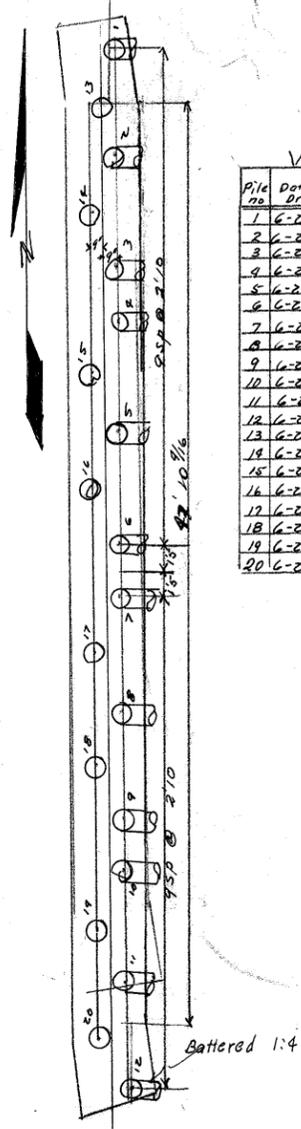
Item	Quantity
Concrete	40.8 c.y.
Reinforcing Steel	4134 lbs.
Creosoted Piling 20" x 45"	900 L.F. Prod.
Class 20 Excavation	113 c.y.
Granular Backfill	93 tons

ABUTMENT NOTES.
 Before placing temporary paving block, bend all 5g2 bars and cover the top of the backwall with tar paper to prevent bond, 5g2 are to be made of structural grade reinforcing steel.
 All exposed corners of 90° or sharper are to be formed with a 3/4" dressed and beveled fillet.
 Minimum clear distance between face of concrete and near reinforcing bar shall be 2" unless shown otherwise.
 All piling shall be driven to full penetration if practicable but to at least 20 ton bearing value, but no more than 40 ton maximum bearing value.
 Masonry plates and beams are to be set before backwall is placed. Reinforcing steel is to be securely wired in place before concrete is poured.
 The Bridge Contractor is to backfill behind abutments between wingwalls to subgrade elevation with granular backfill complying with Section 4133 of the Standard Specifications. See detail on sheets 2 and 3.

Design for 5° 13' Skew
DUAL 21" x 30" VARIABLE ROADWAY PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1/2" x 38'-11/2" End Spans 2'-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE - WEST ABUTMENT DETAILS
 Station 1258+95.48 E.B. Lane Project N^o FL-1065(10)

STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 5 of 23
 Design N^o 3261 Story County File N^o 2150B

Designed by: B.F. Traced by: J.C. Checked by: R.D.W.



West Abutment		East Bound Lane							
Pile no.	Date Driven	Length in feet	Cap No.	Structure	Drop	Drop	Drop	Drop	Drop
1	6-27-63	35	0.5	38.5	1.25	10	18.9		
2	6-27-63	35	5.2	29.8	R	5	-		
3	6-27-63	35	9.1	20.9	0.375	10	48.1		
4	6-27-63	35	13.6	21.4	0.90	10	42.6		
5	6-27-63	35	11.7	23.3	0.35	10	45.6		
6	6-28-63	35	13.9	21.1	R	10	-		
7	6-28-63	35	13.4	21.6	R	10	-		
8	6-28-63	35	18.1	20.9	0.30	10	49.3		
9	6-28-63	35	15.5	19.5	0.375	10	48.1		
10	6-28-63	35	15.2	20.7	R	10	-		
11	6-28-63	35	2.9	32.1	0.60	10	33.6		
12	6-28-63	35	7.5	27.5	R	10	-		
13	6-27-63	35	13.3	21.8	R	10	-		
14	6-27-63	35	11.5	23.5	R	10	-		
15	6-27-63	35	1.2	33.8	0.80	10	39.7		
16	6-27-63	35	18.5	20.5	R	10	-		
17	6-27-63	35	1.1	33.9	0.85	10	38.1		
18	6-27-63	35	5.3	29.7	0.30	10	48.0		
19	6-27-63	35	5.0	30.0	0.30	10	48.0		
20	6-27-63	35	7.1	31.9	0.90	10	45.0		

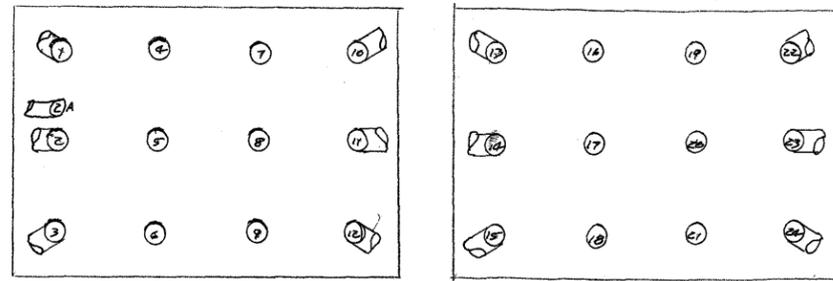
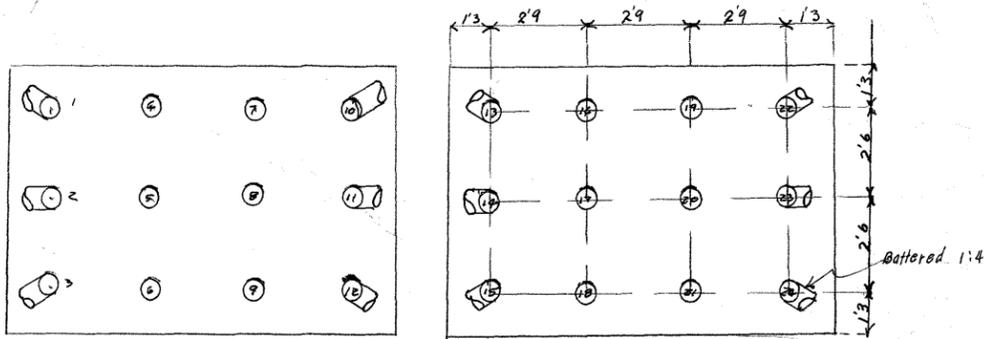
35 ft. Piles
 Type hammer - Gravity
 Gross Weight - 3623
 Weight of pile - 1336
 I.H.C. hammer N# - 749
 Effective weight - 3600
 I.H.C. cap N# - 788
 Weight of cap - 992

Formula used - $P = \frac{3WM}{5+0.35} + \frac{W}{5+0.35} \text{ Vert.}$

$$P = \frac{(3)(3600)}{5+0.35} + \frac{3600}{5+0.35}$$

$$P = \frac{54}{5+0.35} + 0.6073$$

$$P = \frac{33.79}{5+0.35}$$

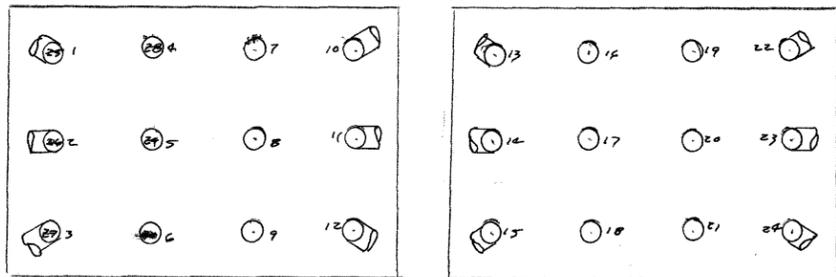


Pier No. 1 West Bound Lane

Pile No.	Date Driven	Length in 100's ft	Length cut off nearest ft	Length in Structure	Avg Pen last 5 blows (inches)	Drop in feet	Bearing in tons
B1	7-11-63	16	5.8	10.5	5.8	5	-
B2	7-11-63	16	7.6	8.8	0.20	5	31.4
B3	7-11-63	16	5.0	11.0	R	5	-
4	7-11-63	16	8.2	7.8	R	5	-
5	8-26-63	30	2.0	1.0	1.01	R	2.0
6	7-11-63	16	8.6	7.9	R	5	-
7	7-11-63	16	9.9	11.1	R	5	-
8	4-26-63	16		16	test pile		71.4
9	7-11-63	16	8.0	8.0	0.50	5	22.8
B10	7-11-63	16	7.8	8.2	0.50	5	21.6
B11	7-11-63	16	6.6	9.4	0.20	5	31.4
B12	7-4-63	16	6.5	9.5	0.275	5	29.3
B13	7-10-63	16	1.5	18.5	0.20	5	31.4
B14	7-11-63	16	3.8	12.2	0.20	5	21.4
B15	7-11-63	16	6.7	9.3	0.45	5	22.7
16	7-10-63	16	2.0	14.0	0.225	5	32.6
17	7-10-63	16	7.7	8.3	R	5	-
18	7-10-63	16	10.0	6.0	0.50	5	22.8
19	7-10-63	16	5.8	10.2	0.225	5	33.6
20	7-10-63	16	8.3	7.7	0.225	5	32.6
21	7-10-63	16	8.9	11.1	0.20	5	22.8
B22	7-10-63	16	6.9	9.1	0.20	5	22.8
B23	7-10-63	16	7.1	8.9	0.20	5	22.8
B24	7-10-63	16	4.8	11.2	0.50	5	32.6

Pier No. 2 West Bound Lane

Pile No.	Date Driven	Length in 100's ft	Length cut off nearest ft	Length in Structure	Avg Pen last 5 blows (inches)	Drop in feet	Bearing in tons
B1	6-3-63	16	3.0	13.0	0.55	10	40.7
B2	6-3-63	16	2.7	8.3	break		
B3	6-3-63	16	8.5	7.5	-	6	R
4	6-3-63	16	0.7	15.3	0.65	10	38.6
5	6-3-63	16	1.2	14.8	0.65	10	38.6
6	6-3-63	16	3.3	12.7	0.55	10	41.0
7	6-3-63	16	1.6	14.4	0.70	10	36.8
8	6-3-63	16	2.8	13.2	0.70	10	36.8
9	6-3-63	16	1.9	14.1	0.60	10	40.7
B10	6-3-63	16	8.5	11.5	0.60	10	38.5
B11	6-3-63	16	1.1	14.9	0.85	10	30.4
B12	6-3-63	16	1.4	14.6	0.95	10	28.1
B13	6-3-63	16	8.2	7.8	-	R	-R
B14	6-3-63	16	7.4	8.6	-	10	R
B15	6-3-63	16	6.2	9.8	-	8.5	R
16	6-3-63	16	6.0	10.0	-	7	R
17	6-3-63	16	7.2	8.8	0.50	10	55.5
18	6-3-63	16	1.6	14.4	0.75	10	35.1
19	6-3-63	16	1.0	15.0	0.80	10	31.8
20	6-3-63	16	1.1	14.9	0.50	10	45.5
21	6-3-63	16	4.2	11.8	-	R	R
B22	6-3-63	16	3.1	12.9	0.70	10	35.8
B23	6-3-63	16	0.6	15.4	0.90	10	27.2
B24	6-3-63	16	8.2	14.8	0.70	10	R
B24	6-3-63	16	1.2	14.8	0.60	10	38.5



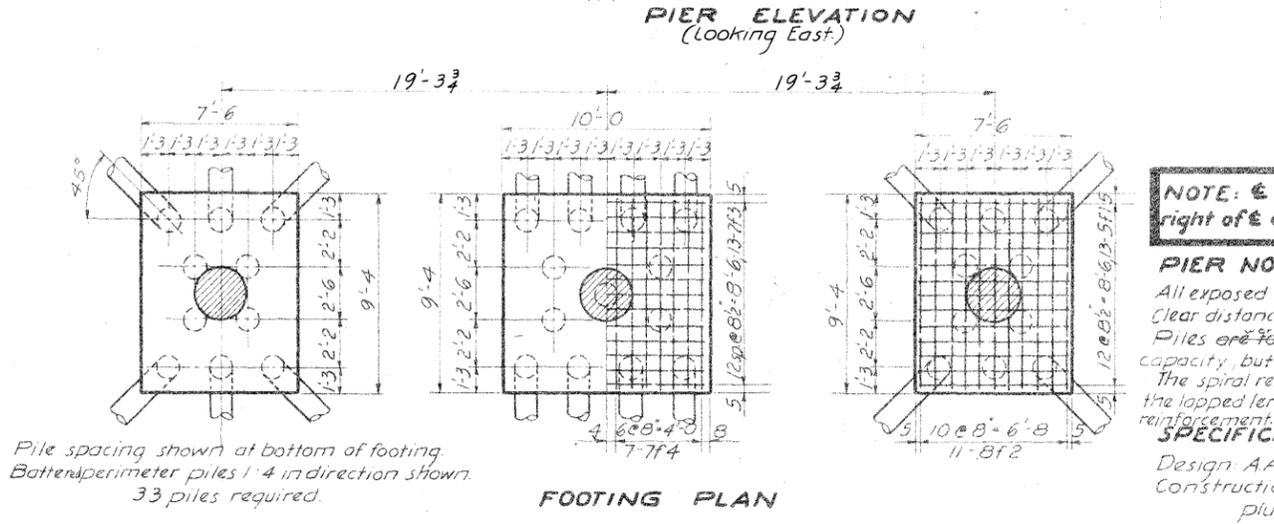
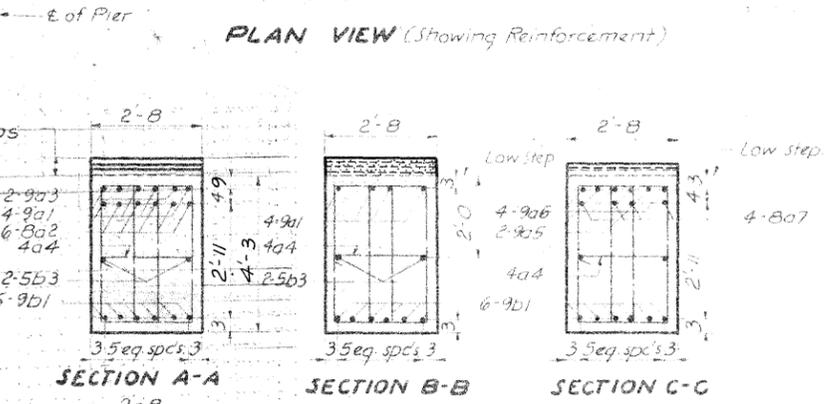
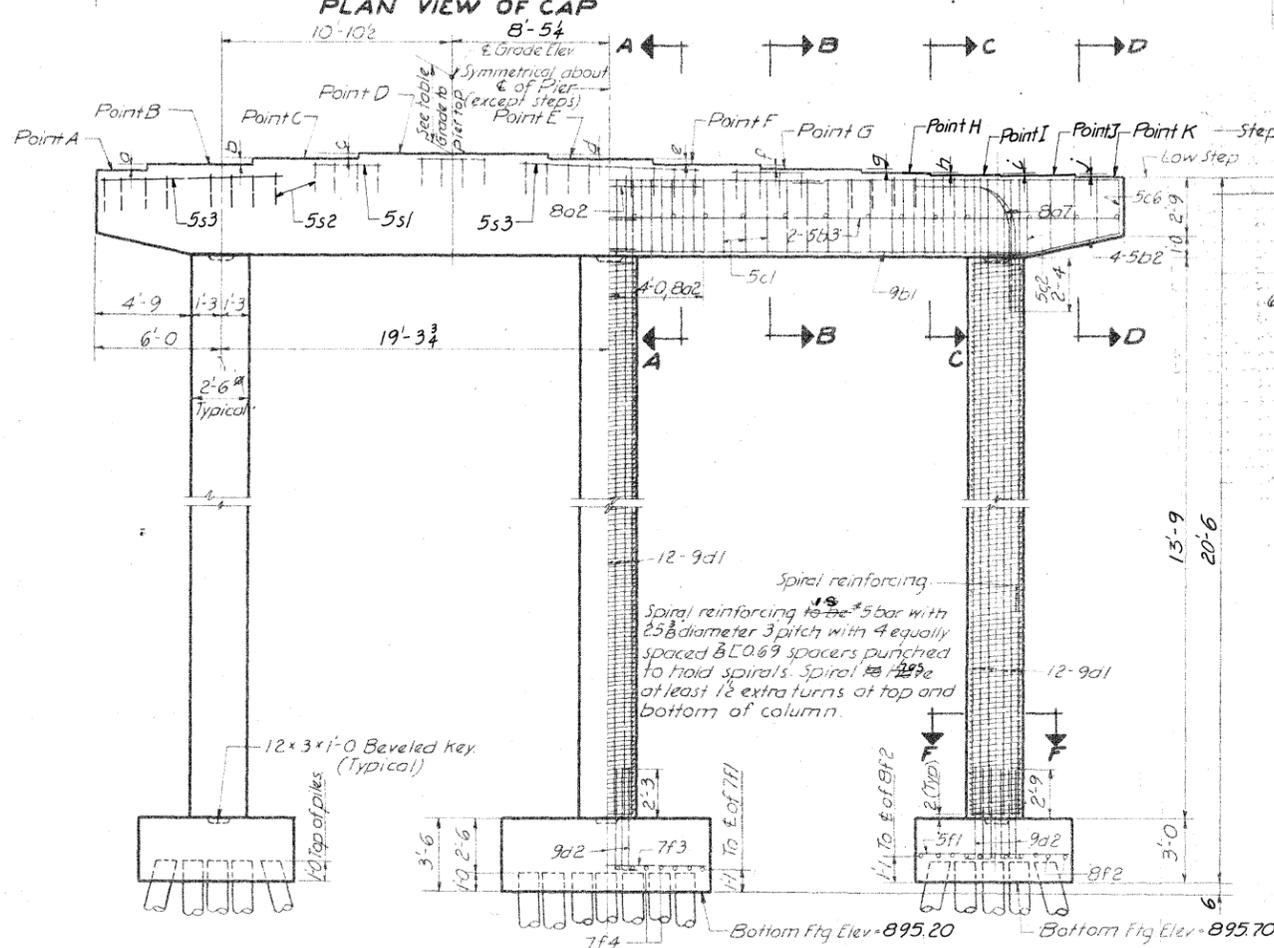
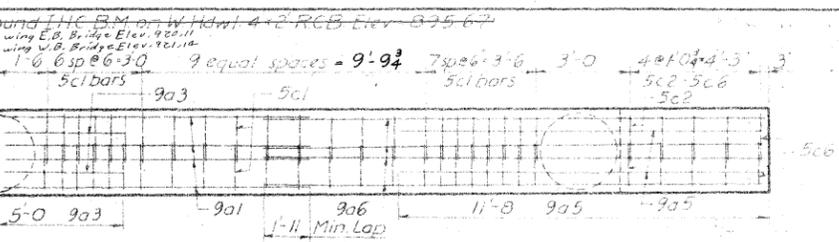
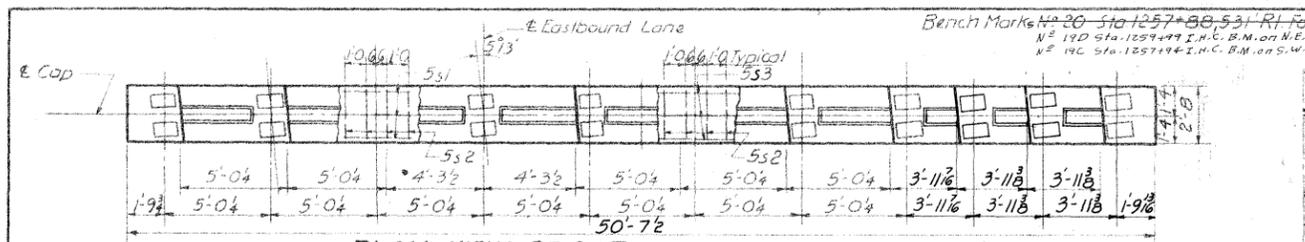
Pier No. 3 West Bound Lane

Pile No.	Date Driven	Length in 100's ft	Length cut off nearest ft	Length in Structure	Avg Pen last 5 blows (inches)	Drop in feet	Bearing in tons
B1	6-12-63	16	7.3	8.7	R	6	-
B2	6-12-63	16	5.9	10.6	0.85	5	28.2
B3	6-12-63	16	8.7	7.3	R	5	-
4	6-12-63	16	7.9	12.1	R	10	-
5	6-12-63	16	1.6	14.4	0.70	10	36.8
6	6-12-63	16	1.3	14.7	1.10	10	26.6
7	6-12-63	16	1.8	14.2	0.80	10	33.5
8	6-12-63	16	1.6	14.4	1.05	10	27.6
9	6-12-63	16	1.9	14.1	1.00	10	28.6
B10	6-12-63	16	9.2	6.8	R	6	-
B11	6-12-63	16	9.5	6.5	1.0	10	27.0
B12	6-12-63	16	1.3	14.7	0.85	10	30.4
B13	6-12-63	16	8.2	7.8	1.0	10	22.0
B14	6-12-63	16	2.9	8.1	R	10	-
B15	6-12-63	16	8.4	7.6	1.0	10	27.0
16	6-12-63	16	1.5	14.5	0.95	10	27.7
17	6-12-63	16	2.3	13.7	1.0	10	28.6
18	6-12-63	16	1.9	14.1	1.10	10	26.6
19	6-12-63	16	5.2	10.8	R	8	-
20	6-12-63	16	2.5	13.5	0.70	10	32.8
21	6-12-63	16	1.2	14.8	1.00	10	28.6
B22	6-12-63	16	3.1	13.9	1.00	10	27.0
B23	6-12-63	16	9.1	6.9	1.20	10	33.6
B24	6-12-63	16	3.0	14.0	0.85	10	20.4

16 ft. Piles

Type hammer - Gravity
 Gross Weight - 3643
 Weight of pile - 440
 I.H.C. Hammer No. 749
 Effective weight - 3600
 I.H.C. Cap No. 788
 Weight of cap - 992

Formula used - $P = \frac{3WH}{5+0.35} \times \frac{W}{W+M} \text{ Vert.}$
 $P = \frac{(3)(18)(10)}{5+0.35} \times \frac{3600}{3600+5072}$
 $P = \frac{54}{5+0.35} \times 0.7154$
 $P = \frac{38.63}{5+0.35} \text{ Vert.}$
 (") 10.946 Batt. 1:4



NOTE: ϵ of pier is 8'-5 1/2" to right of ϵ of Eastbound Lane.

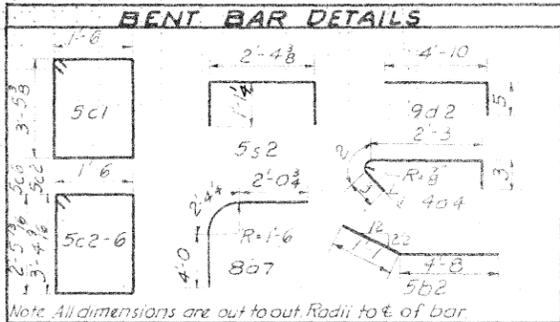
PIER NOTES.

All exposed corners of 90° or sharper are to be formed with a 3/8" dressed and beveled fillet. Clear distance from face of concrete to near reinforcing bar shall be 2" unless otherwise shown or noted. Piles are to be driven to full penetration if practicable, but in no case to less than 20 ton bearing capacity, but no more than 40 ton bearing value. The spiral reinforcing may be spliced by lapping 12 turns. The length of spiral shown does not include the lapped length of splices. The cost of laps of splices is to be included in the price bid for other reinforcement. The spiral reinforcement may be made of plain structural grade reinforcing steel.

SPECIFICATIONS.

Design: A.A.S.H.O. Series of 1961.
Construction: Standard Specifications of the Iowa State Highway Commission, Series of 1960, plus current supplemental specifications and special provisions.

Bar	Location	Shape	Nº	Length	Weight
9a1	Beam Longit. Top		4	20'-0"	272
8a2	"		6	8'-0"	128
9a3	"		2	10'-0"	68
4a4	Beam Transverse		26	2'-0"	49
9a5	Beam Longit. Top		4	11'-8"	156
9a6	"		8	17'-1"	465
8a7	" Corner		8	8'-5"	180
9b1	Beam Horiz. Bottom		12	21'-1"	860
5b2	Corntievers		8	5'-9"	48
5b3	Beam Intermediate		4	25'-9"	107
5c1	Beam Hoops		92	10'-7"	1016
5c2-6	" " Ends		20	Varies	200
9d1	Column Vert.		36	17'-2"	2101
9d2	" Dowels		36	5'-7"	825
5f1	Footng Bolt Transv		34	7'-2"	254
3f2	" Longit		32	9'-3"	769
7f3	" Transverse		17	9'-3"	336
7f4	" Longit		18	9'-0"	331
5s1	Bridge Seat Longit		12	3'-6"	44
5s2	" Transv		32	4'-5"	147
5s3	" Longit		6	8'-6"	53
	Column Spiral		3	377'-0"	1180
	5/8" @ 9" Spiral Spacer		12	13'-9"	114
				9500'	
				Total lbs	9048



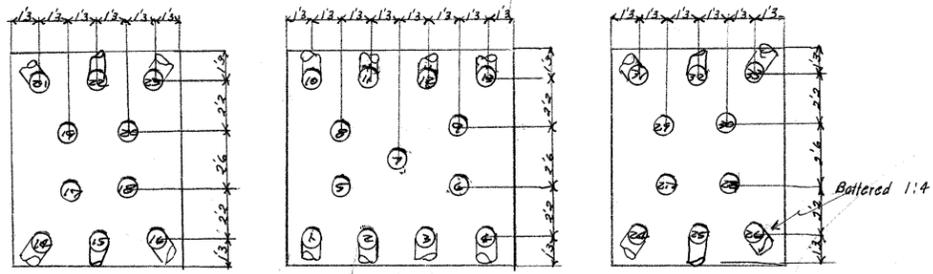
Point	Elevation
A	916.69
B	916.84
C	916.94
D	916.97
E	916.94
F	916.85
G	916.70
H	916.55
I	916.43
J	916.32
K	916.20
ϵ Grade Elev	920.82
Gr to Pier Top	3'-10 1/8"

Item	Unit	Quantity
Concrete	c.y.	55.2 614
Reinforcing Steel	lbs.	9048 9500
*Crested Piling 33 @ 30'	LF	584 778 H02
Class 20 Excavation	cy	71

CONCRETE PLACEMENT QUANTITIES	
Location	Quantity
Pier Cap (Includes Steps)	21.0 c.y.
Pier Columns	7.5 c.y.
Footng	32.9 26.7 c.y.
Total	61.4 55.2 c.y.

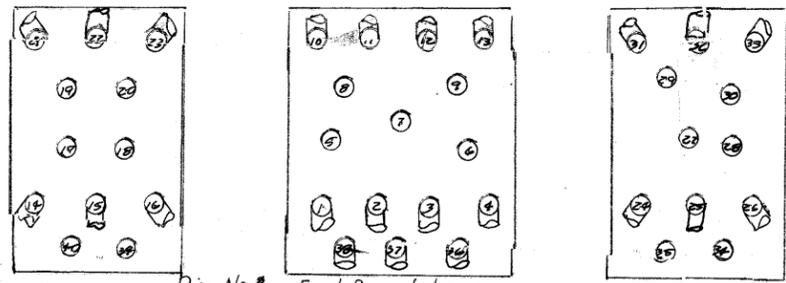
ESTIMATED QUANTITIES	
Item	Quantity
Concrete	55.2 614
Reinforcing Steel	9048 9500
*Crested Piling 33 @ 30'	584 778 H02
Class 20 Excavation	71

Design for 5°13' Skew
DUAL 21'-30" VAR. ROWY PRESTRESSED CONCRETE BEAM BRIDGES
 43'-12" & 38'-11 1/2" End Spans - 2'-6 1/4" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE-PIER NO. 1 DETAILS
 Station 1258+95.48 Project No. FLU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 7 of 23
 Design No. 3261 Story County File No. 21508
 Designed by B.F. Traced by J.S. Checked by R.D.U.



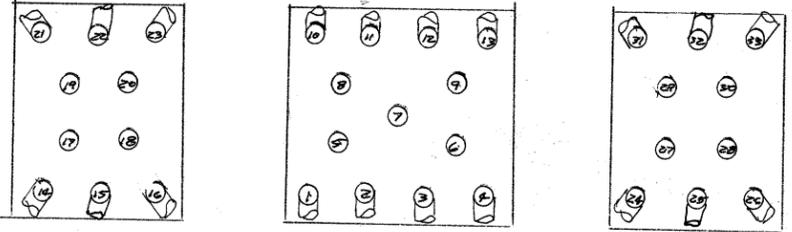
Pier No. 2 East Bound Lane

Pile No.	Date Driven	Length in 16ft. nearest ft.	Length cut off nearest ft.	Length in Structure	Avg. Pen. last 5 blows (inches)	Drop in feet	Bearing in tons
B1	6-5-63	16	1.3	14.7	0.60	10	38.5
B2	6-5-63	16	3.0	13.0	0.70	10	38.8
B3	6-5-63	16	1.8	14.2	0.65	10	38.5
B4	6-5-63	16	1.1	14.9	0.85	10	45.7
B5	6-5-63	16	3.3	12.7	1.20	10	28.9
B6	6-5-63	16	1.4	14.6	1.10	10	26.6
B7	6-5-63	16	1.1	14.9	1.25	10	24.2
B8	6-5-63	16	1.5	14.5	1.30	10	23.4
B9	6-5-63	16	0.7	15.3	1.20	10	28.9
B10	6-5-63	16	1.2	14.8	1.00	10	22.0
B11	6-5-63	16	1.1	14.9	1.45	10	22.8
B12	6-5-63	16	4.8	11.2	0.80	10	31.8
B13	6-5-63	16	1.0	15.0	1.00	10	27.0
B14	6-5-63	16	3.7	12.3	0.60	10	38.5
B15	6-5-63	16	3.2	12.8	-	R	R
B16	6-5-63	16	2.8	12.5	0.80	10	48.8
B17	6-5-63	16	5.1	10.9	0.65	10	38.6
B18	6-5-63	16	2.4	13.6	0.70	10	38.5
B19	6-5-63	16	3.3	12.7	0.75	10	35.1
B20	6-5-63	16	0.7	15.3	0.70	10	36.8
B21	6-5-63	16	1.6	14.4	0.85	10	30.0
B22	6-5-63	16	0.8	15.2	0.80	10	21.8
B23	6-5-63	16	2.0	14.0	1.05	10	26.1
B24	6-5-63	16	0.8	15.2	1.25	10	22.8
B25	6-5-63	16	1.0	15.0	1.20	10	23.6
B26	6-5-63	16	3.4	12.6	1.00	10	27.0
B27	6-5-63	16	0.8	15.2	0.80	10	33.6
B28	6-5-63	16	5.2	10.8	1.70	10	R
B29	6-5-63	16	3.0	13.0	1.00	10	26.6
B30	6-5-63	16	9.3	11.7	0.80	10	36.8
B31	6-5-63	16	1.0	15.0	1.35	10	21.5
B32	6-5-63	16	2.6	13.4	0.80	10	29.2
B33	6-5-63	16	2.9	13.1	R	10	-



Pier No. 3 East Bound Lane

Pile No.	Date Driven	Length in 16ft. nearest ft.	Length cut off nearest ft.	Length in Structure	Avg. Pen. last 5 blows (inches)	Drop in feet	Bearing in tons
B1	7-17-63	16	0.3	15.7	0.60	5	12.2
B2	7-17-63	16	8.3	7.7	R	5	-
B3	7-17-63	16	7.0	9.0	0.25	5	30.5
B4	7-17-63	16	1.4	14.6	0.45	5	23.9
B5	7-17-63	16	6.7	9.8	R	5	29.8
B6	7-17-63	16	7.8	8.1	R	5	-
B7	7-17-63	16	5.1	10.9	0.85	5	38.8
B8	7-17-63	16	0.2	15.8	0.30	5	29.8
B9	7-17-63	16	8.2	7.8	R	5	-
B10	7-17-63	16	4.2	11.8	0.35	5	26.2
B11	7-17-63	16	6.8	9.2	R	5	-
B12	7-17-63	16	1.2	14.8	0.25	5	30.8
B13	7-17-63	16	5.9	10.1	0.20	5	32.3
B14	7-16-63	16	9.5	6.5	R	5	-
B15	7-16-63	16	8.0	8.0	R	5	-
B16	7-16-63	16	11.2	4.8	R	5	-
B17	7-16-63	16	2.2	13.8	0.30	5	28.8
B18	7-16-63	16	3.5	12.5	0.30	5	28.8
B19	7-16-63	16	7.8	8.2	R	5	-
B20	7-16-63	16	4.7	11.3	0.25	5	32.2
B21	7-16-63	16	11.3	4.7	R	5	-
B22	7-16-63	16	8.0	8.0	0.25	5	33.3
B23	7-16-63	16	8.3	11.7	0.10	5	44.8
B24	7-16-63	16	6.8	9.2	0.20	5	33.3
B25	7-16-63	16	8.2	7.8	R	5	-
B26	7-16-63	16	5.0	11.0	0.15	5	45.5
B27	7-16-63	16	2.2	13.8	0.20	5	48.2
B28	7-16-63	16	7.2	8.2	0.10	5	48.2
B29	7-16-63	16	6.9	9.1	R	5	-
B30	7-16-63	16	6.4	9.6	0.075	5	45.5
B31	7-16-63	16	5.8	10.2	0.45	5	22.9
B32	7-17-63	16	7.2	8.8	0.45	5	22.9
B33	7-17-63	16	8.4	7.6	0.20	5	32.3
B34	7-23-63	8	3.6	4.4	0.45	5	25.3
B35	7-23-63	8	2.8	5.2	1.00	10	28.9
B36	7-23-63	8	1.3	6.7	0.80	10	33.2
B37	7-23-63	8	2.0	5.0	0.75	10	38.8
B38	7-23-63	8	2.6	5.4	0.10	5	44.9
B39	7-23-63	8	1.7	6.3	0.20	5	31.1
B40	7-23-63	8	1.7	6.3	0.10	5	44.9



Pier No. 3 East Bound Lane

Pile No.	Date Driven	Length in 16ft. nearest ft.	Length cut off nearest ft.	Length in Structure	Avg. Pen. last 5 blows (inches)	Drop in feet	Bearing in tons
B1	6-19-63	16	1.9	14.1	0.75	10	33.2
B2	6-19-63	16	0.8	15.2	1.65	10	18.3
B3	6-19-63	16	1.8	14.2	1.00	10	22.0
B4	6-19-63	16	2.2	13.8	1.30	10	23.1
B5	6-19-63	16	3.1	12.9	R	6	-
B6	6-19-63	20	2	18	-	66.7	-
B7	6-19-63	16	8.9	10.1	0.50	10	45.4
B8	6-19-63	16	5.5	13.5	0.50	10	45.4
B9	6-19-63	16	4.2	14.6	1.30	10	33.4
B10	6-19-63	16	6.6	9.8	0.20	5	48.8
B11	6-19-63	16	2.5	13.5	0.80	10	31.7
B12	6-19-63	16	2.2	13.8	0.80	10	38.5
B13	6-19-63	16	8.3	7.7	R	7	-
B14	6-19-63	16	8.1	7.9	R	5	-
B15	6-19-63	16	8.4	7.6	R	5	-
B16	6-19-63	16	3.0	13.0	0.60	10	38.5
B17	6-19-63	16	3.1	12.9	0.80	10	51.5
B18	6-19-63	16	3.5	12.5	1.05	10	27.6
B19	6-19-63	16	6.8	9.2	R	10	-
B20	6-19-63	16	7.2	8.8	R	10	-
B21	6-19-63	16	7.8	8.5	R	5	-
B22	6-19-63	16	2.8	13.2	R	10	-
B23	6-19-63	16	9.0	7.0	R	5	-
B24	6-19-63	16	5.7	10.3	0.85	10	30.9
B25	6-19-63	16	5.6	10.4	0.35	10	52.1
B26	6-19-63	16	8.5	7.5	R	5	-
B27	6-19-63	16	1.5	14.5	0.65	10	38.6
B28	6-19-63	16	1.8	14.2	0.60	10	40.7
B29	6-19-63	16	1.5	14.5	0.80	10	33.6
B30	6-19-63	16	6.6	9.8	R	5	-
B31	6-19-63	16	1.9	14.1	0.65	10	38.5
B32	6-19-63	16	2.0	14.0	0.60	10	38.5
B33	6-19-63	16	4.2	11.8	0.80	5	31.7

8 ft. Piles
Type of hammer - Gravity
Gross Weight - 3643
Weight of pile - 220
I.H.C. hammer No. - 749
Effective weight - 3600
I.H.C. cap No. - 788
Weight of cap - 992

16 ft. Piles
Type of hammer - Gravity
Gross Weight - 3643
Weight of pile - 440
I.H.C. hammer No. - 749
Effective weight - 3600
I.H.C. cap No. - 788
Weight of cap - 992

Formula used:

$$P = \frac{2WH}{5 + 0.35 \frac{W}{L}} \times \frac{W}{W+M} \text{ Vert.}$$

$$P = \frac{(3)(1.8)(60)}{5 + 0.35 \times \frac{3600}{4812}} \times \frac{3600}{510.35 \times 4812}$$

$$P = \frac{37}{510.35 \times 0.748}$$

$$P = \frac{202.0}{510.35} \text{ Vert.}$$

(") 749 Cap Bot. 1:4

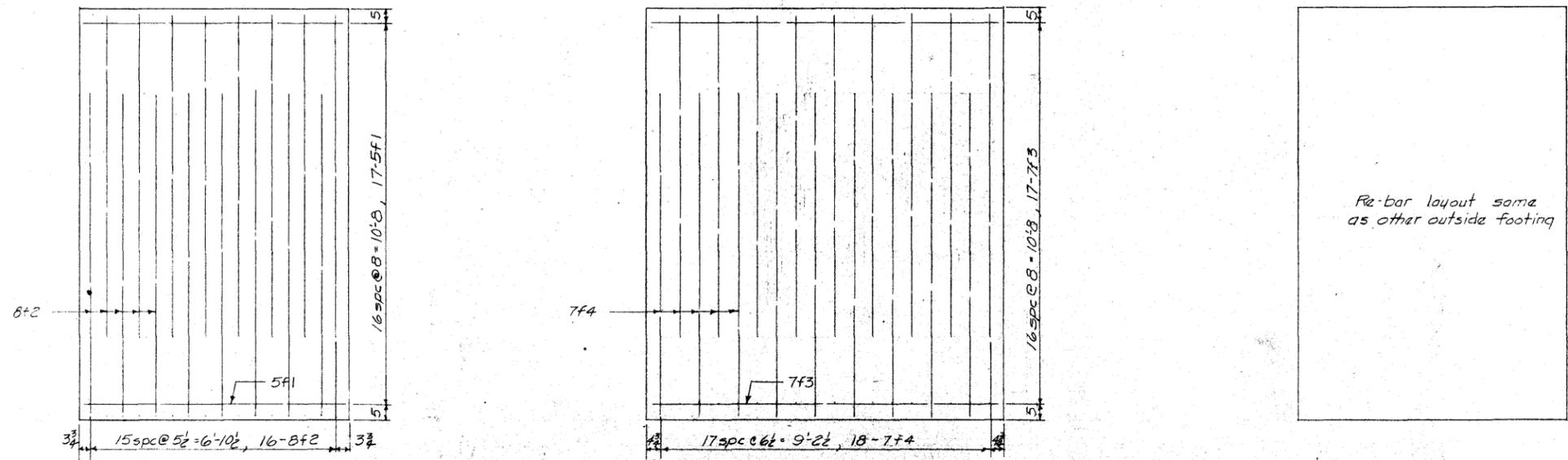
$$P = \frac{2WH}{5 + 0.35 \frac{W}{L}} \times \frac{W}{W+M} \text{ Vert.}$$

$$P = \frac{(3)(1.8)(60)}{5 + 0.35 \times \frac{3600}{5032}} \times \frac{3600}{510.35 \times 5032}$$

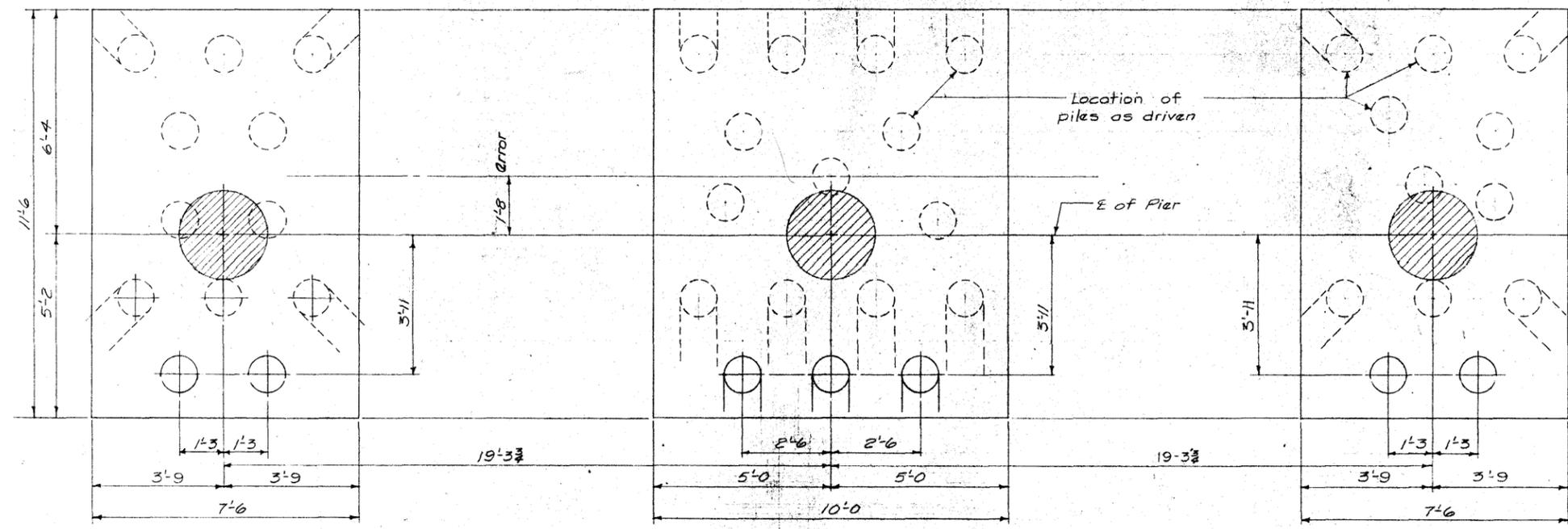
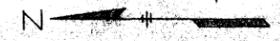
$$P = \frac{54}{510.35 \times 0.7154}$$

$$P = \frac{38.63}{510.35} \text{ Vert.}$$

(") 0.946 Bot. 1:4



NEW REINFORCING BAR LAYOUT



NEW FOOTING LAYOUT

Note: Pile spacing shown at bottom of footing. Batter new piles 1:4 in the direction shown.

Scale: 1/4" = 1'-0"

Revised 7-22-63 This sheet added to Design 3261

*ADDITIONAL ESTIMATED QUANTITIES	
Item	Quantity
Concrete	6.2 C.Y.
Reinforcing Steel	452 lb
Cresoted Piling 70 #6	56 H2 L.F.

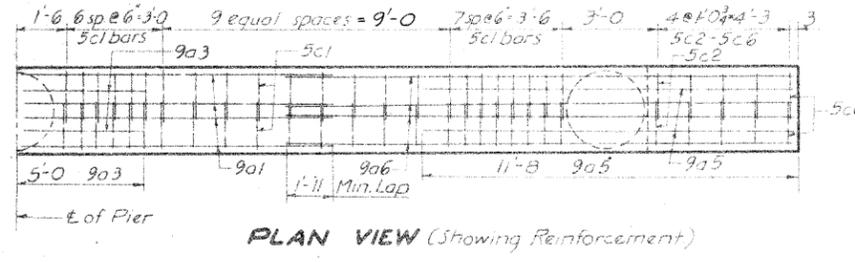
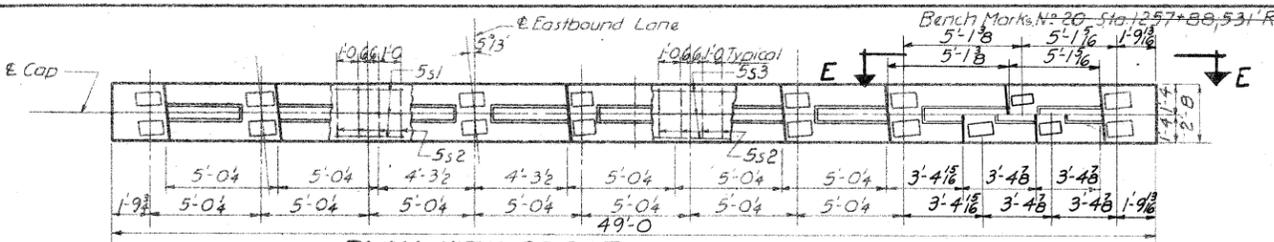
* See sheet 7 of 23 for revised quantities for Pier No 1 E.B. Lane.

Design for 5°13 Skew
 DUAL 211'3 x 30' VAR RDWY. PRETENSIONED
 PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1/2 # 38'-11/2 End Spans 2-64'-7 Interior Spans
 Concrete Floor & Substructure Tubular Rail
 NEW FOOTING FOR PIER No 1 E.B. LANE
 Station 1258+95.48 Project No FU-1065(10)

STORY COUNTY

Iowa State Highway Commission

July 1963 Sheet 7a of 23
 Design No 3261 Story County File No 21508



REINFORCING BAR LIST - ONE PIER					
Bar	Location	Shape	Nº	Length	Weight
9a1	Beam Longit. Top	4	20'-0"	272	
8a2	" "	6	8'-0"	128	
9a3	" "	2	10'-0"	68	
4a4	Beam Transverse	26	2'-10"	49	
9a5	Beam Longit. Top	4	11'-6"	156	
9a6	" "	8	16'-3"	442	
8a7	" Corner	7	8'-5"	180	
9b1	Beam Horiz. Bottom	12	20'-3"	826	
5b2	Cartilever	8	5'-9"	48	
5b3	Beam Intermediate	4	24'-11"	104	
5c1	Beam Hoops	92	10'-7"	1016	
5c2-6	" Ends	20	Varies	200	
9d1	Column Vert.	36	20'-2"	2468	
9d2	" Dowels	36	5'-7"	622	
5f1	Footng Bott. Transv.	26	7'-2"	194	
8f2	" Longit.	22	9'-0"	529	
7f3	" Transverse	13	9'-8"	257	
7f4	" Longit.	14	9'-0"	258	
5s1	Bridge Seat Longit.	12	3'-6"	44	
5s2	" " Transv.	32	4'-5"	147	
5s3	" " Longit.	6	8'-5"	53	
	Column Spiral	3	457'-0"	1430	
	3" x 0.67" Spiral Spacer	12	16'-9"	139	
					Total lbs 9630

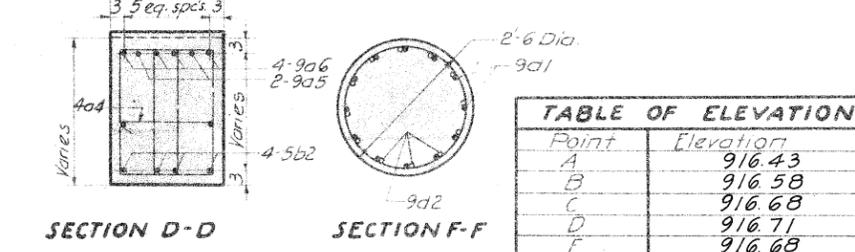
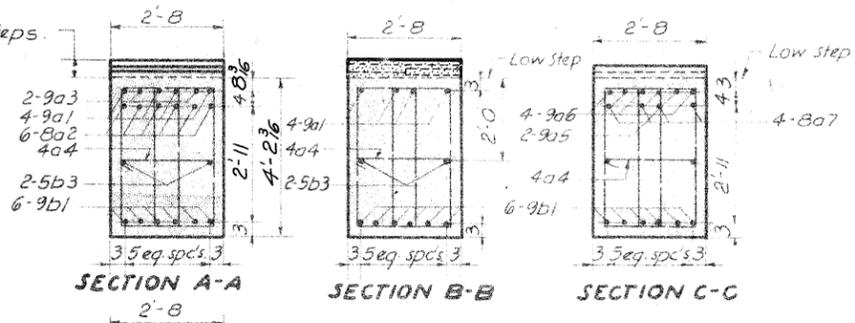
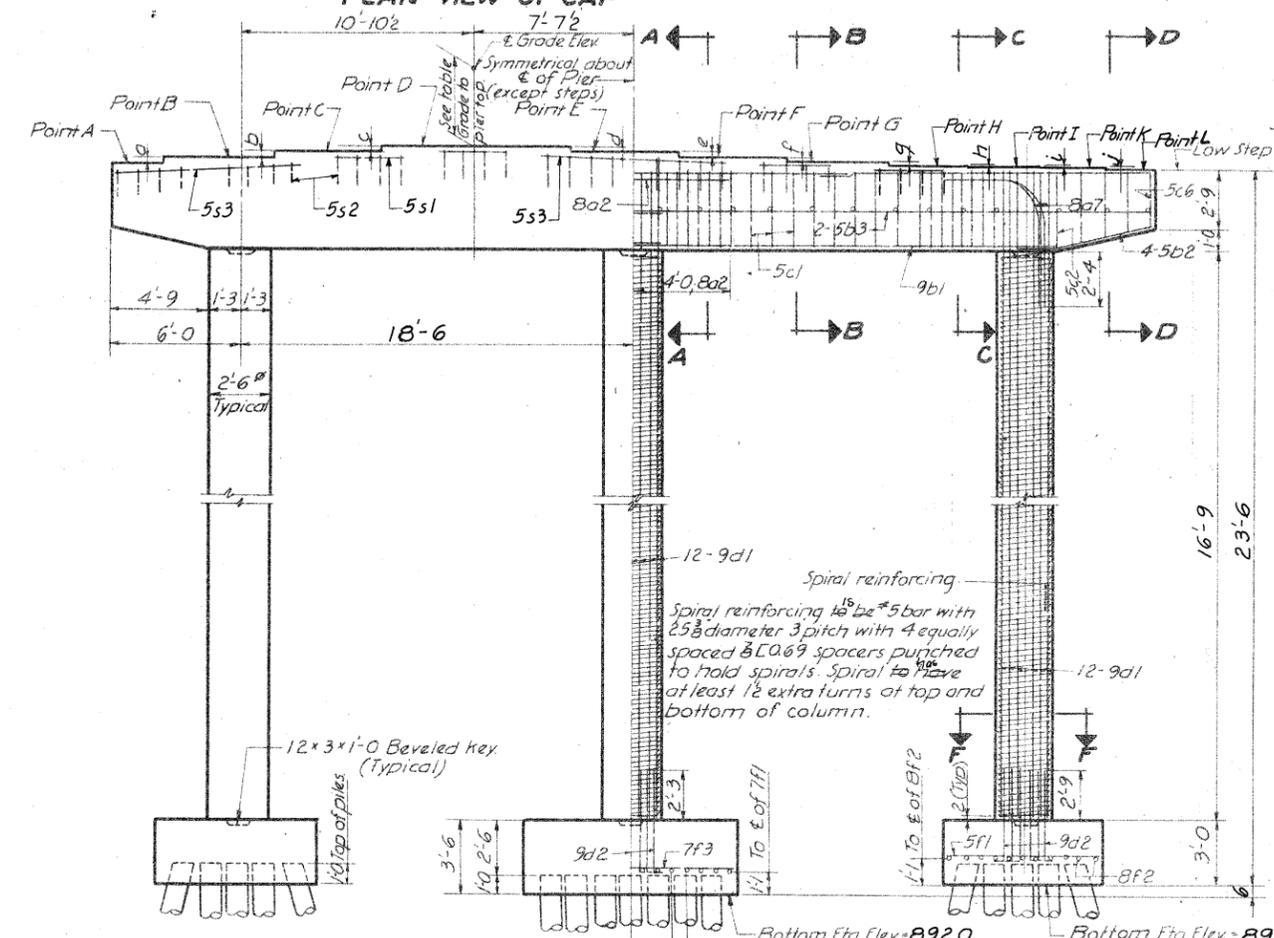
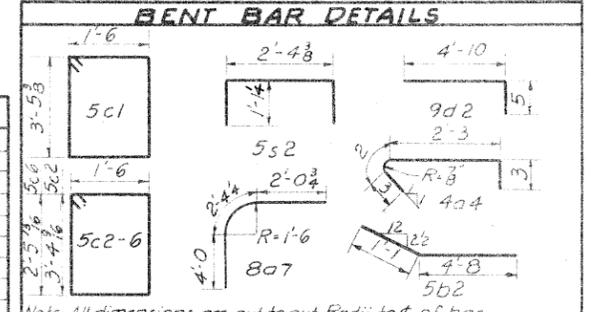


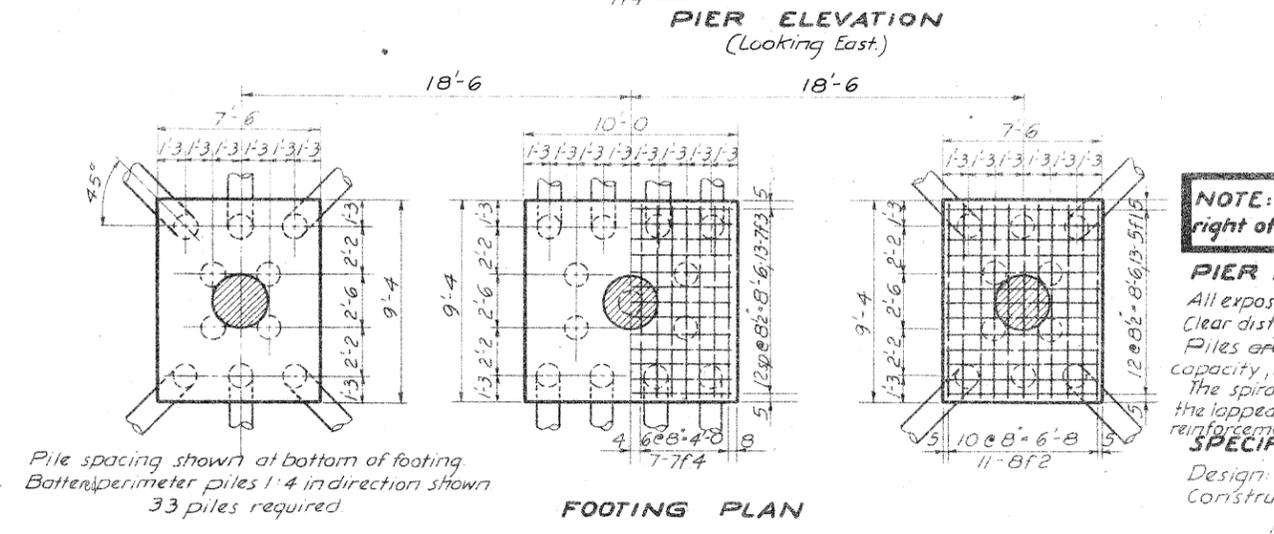
TABLE OF ELEVATIONS	
Point	Elevation
A	916.43
B	916.58
C	916.68
D	916.71
E	916.68
F	916.59
G	916.45
H	916.30
I	916.20
J	916.15
K	916.10
L	916.00
± Grade Elev.	920.56
Gr to Pier Top	3'-10 1/8"

TABLE OF PIER STEPS	
Point	Elevation
a	1 1/8"
b	1 3/8"
c	3"
d	3 1/8"
e	1 1/8"
f	1 1/8"
g	1 1/8"
h	1 3/8"
i	1 3/8"
j	1 1/8"
k	1 1/8"
l	1 1/8"



CONCRETE PLACEMENT QUANTITIES	
Location	Quantity
Pier Cap (Includes Steps)	20.1 c.y.
Pier Columns	9.1 c.y.
Footng	26.7 c.y.
Total	55.9 c.y.

ESTIMATED QUANTITIES		
Item	Unit	Quantity
Concrete	c.y.	55.9
Reinforcing Steel	lbs.	9630
Crested Piling 33x36	L.F.	930
Class 20 Excavation	c.y.	78



NOTE: ± of pier is 7'-7 1/2" to right of ± of Eastbound Lane.

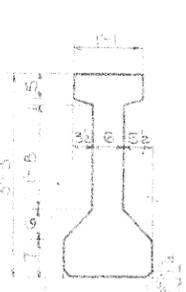
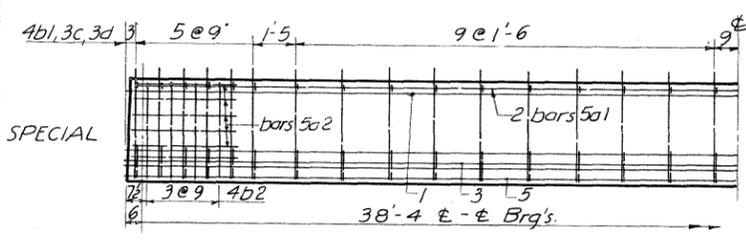
PIER NOTES.

All exposed corners of 90° or sharper are to be formed with a 1/4" dressed and beveled fillet. Clear distance from face of concrete to near reinforcing bar shall be 2" unless otherwise shown or noted. Piles are to be driven to full penetration if practicable, but in no case to less than 20 ton bearing capacity, but no more than 40 ton bearing value. The spiral reinforcing may be spliced by lapping 12 turns. The length of spiral shown does not include the lapped length of splices. The cost of laps of splices is to be included in the price bid for other reinforcement. The spiral reinforcement is to be made of plain structural grade reinforcing steel.

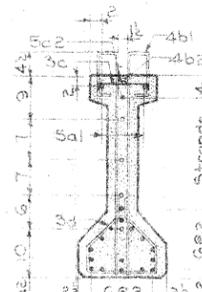
SPECIFICATIONS.

Design: A.A.S.H.O. Series of 1961. Construction: Standard Specifications of the Iowa State Highway Commission, Series of 1960, plus current supplemental specifications and special provisions.

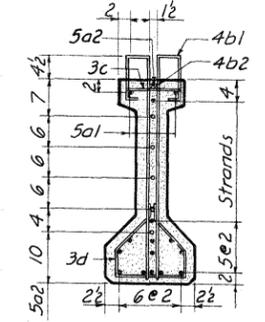
Design for 5'13" Skew
DUAL 211-3x30 (VARIABLE) PRESTRESSED CONCRETE BEAM BRIDGES
 43'-12" & 38'-11 1/2" End Spans - 2'-6 1/4"-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE - PIER N° 2 DETAILS
 Station 1258+95.4B Project N° FL-1065(10)



BEAM B



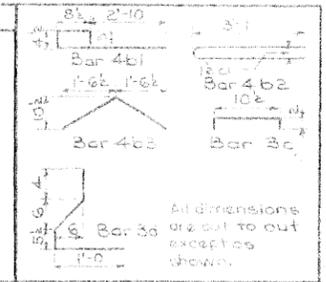
BEAM B1



SPECIAL

A = 392.5 sq.in.
 V = 17.06 in.³
 I = 68,001 in.⁴

REINFORCING BAR LIST			
Beam	Span	Bar Shape	N ^o Length
B1	42'-6"	Special	38'-4"
B6	63'-4"		
5a1	4	22-6	2 38'-11"
4a2			
5a2	10	5-0	12 5'-6"
4b1	12	4-8	64 4'-8"
4a2	2	6-2	8 6'-2"
4b3			
3c	36	1-2	32 1'-2"
3d	72	2-4	64 2'-4"



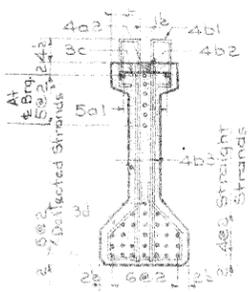
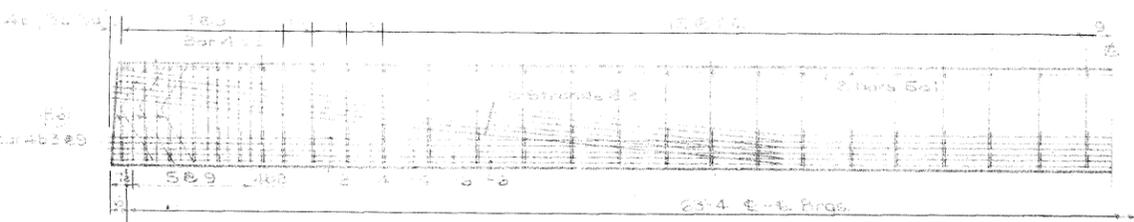
BEAM DATA			
Beam	B1	Special	B6
Span	42'-6"	38'-4"	63'-4"
Initial Prestress	Kips	321	246
Strand Size		7/8"	7/8"
Straight Strands		17	13
Deflected Strands			
Hold Down Stress	Kips		
Camber	in.	34	0.21
D.L. Deflection in (5'-0" Spc)		.15	0.11
D.L. Deflection in (6'-6" Spc)		.20	.95
Reinforcing Steel	lb	481	452
Concrete	cy	4.28	3.87

NOTES:
 ① Increase 5% if artificial curing is to be used. ② Due to weight of slab
 Unless otherwise specified an allowance of .0005 L is to be made on all beams for shrinkage and elastic shortening. All deflected strands are to be held down at the third points of the beams except that the hold down point may be moved toward the center of the beam a distance not to exceed .05 span at the producer's option. Tops of beams are to be scored transversely at about 3" centers with a pointed tool. Scores are to be 1/8" deep. Hold down devices and procedure for tensioning and detensioning are to be approved by the Engineer. Bearing details are to be as detailed on specific designs. Unless otherwise noted, the cost of bearing details, including masonry plates and/or neoprene pads, coil ties, coil rods and lifting loops is to be included in the price bid for prestressed concrete beams. Strand ends which will be encased in the finished structure are to be cut with a 1" projection with the exception of four strands at the pier end of the beam which are to be cut with a 9" projection and bent as detailed. Strand ends which will be exposed in the finished structure are to be cut flush and painted with 2 coats of red lead at plant.

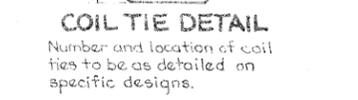
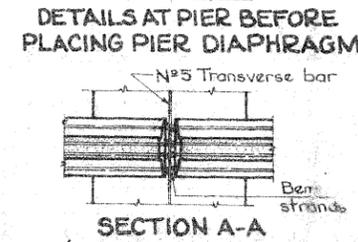
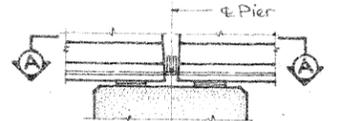
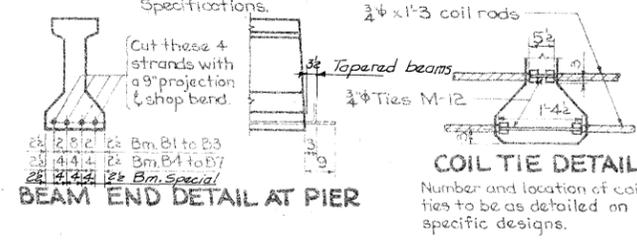
DESIGN STRESSES: Design stresses for the following materials are in accordance with A.A.S.H.O. Standard Specifications for Highway Bridges, Series of 1961:
 Reinforcing steel in accordance with Section 1.4.12, "Reinforcement" for Intermediate, Hard or Rail Steel Grade.
 Concrete in accordance with 1137, f_c = 5000 p.s.i. Prestressing steel in accordance with 1137, f_s = 250,000 p.s.i.

SPECIFICATIONS:
 DESIGN: A.A.S.H.O. Series 1961.
 CONSTRUCTION: Standard Specifications of the Iowa State Highway Commission, current series, plus current Special Provisions and current Supplemental Specifications.

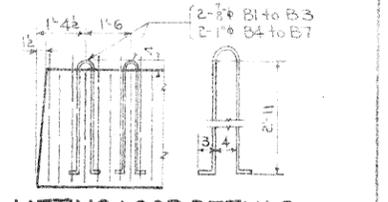
MAXIMUM SPACING OF BEAMS FOR SPANS SHOWN		
Loading	Future W.S.	Maximum Spacing
H-20-S16 (Primary)	19'0"	5'-0"
H-20 (Primary)	19'0"	6'-0"
H-20 (Secondary)	19'0"	6'-6"
H-15 (Secondary)		7'-3"



BEAM B6

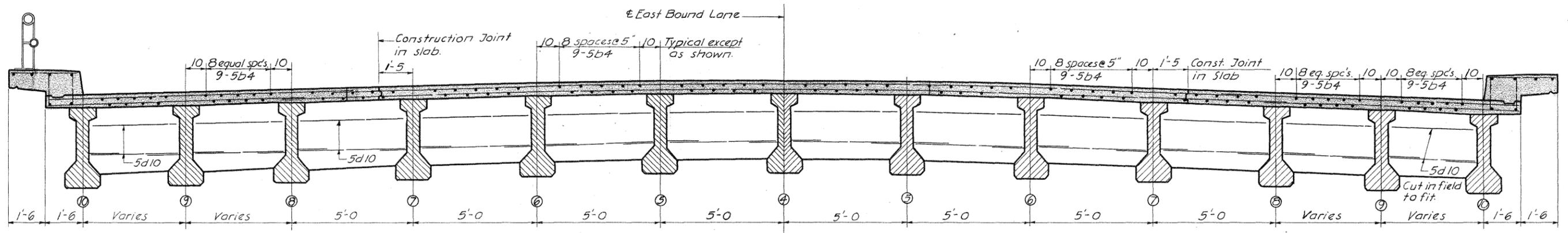


Coil ties and anchors are to be manufactured by the Superior Concrete Products Co., Richmond Screw Anchor Co. or an approved equal.



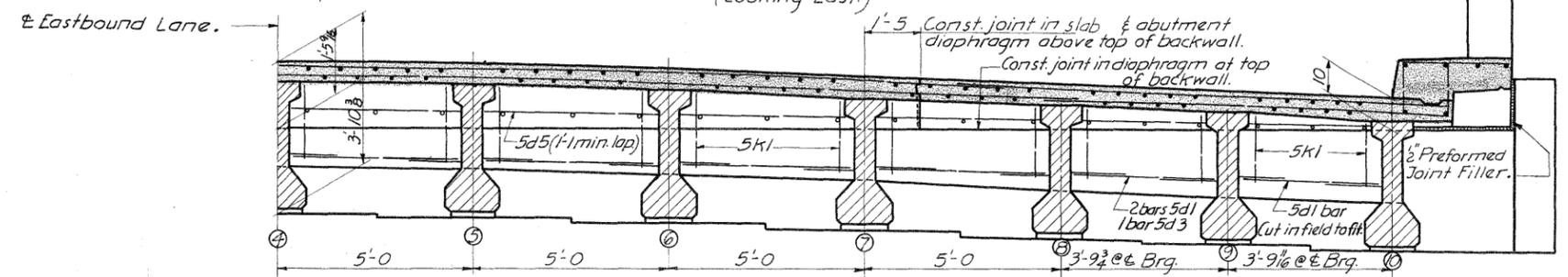
DUAL 21'-3" x 30' VAR. ROWY. PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1/2' & 38'-1/2' End Spans - 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
BEAM DETAILS
 Sta. 1258+95.48 E. Bound Lane Project No. FL-1065(10)
 Sta. 1259+02.23 W. Bound Lane
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 10 of 23
 Design No. 3261 Story County File No. 2150B

Revised (12-6-60): Minor mistakes corrected. Specifications changed.
 Revised 1-3-62: Score note changed. Specifications changed.

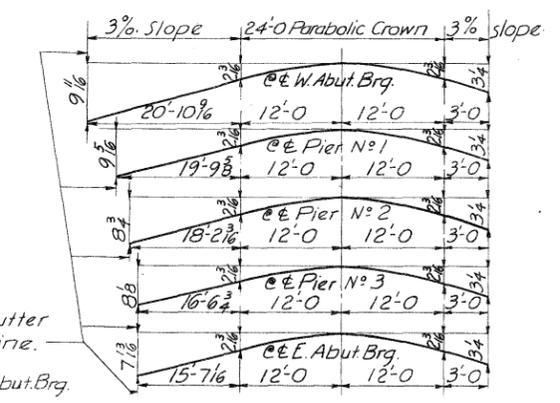


NEAR MIDSPAN - EAST INTERIOR SPAN
(Looking West)

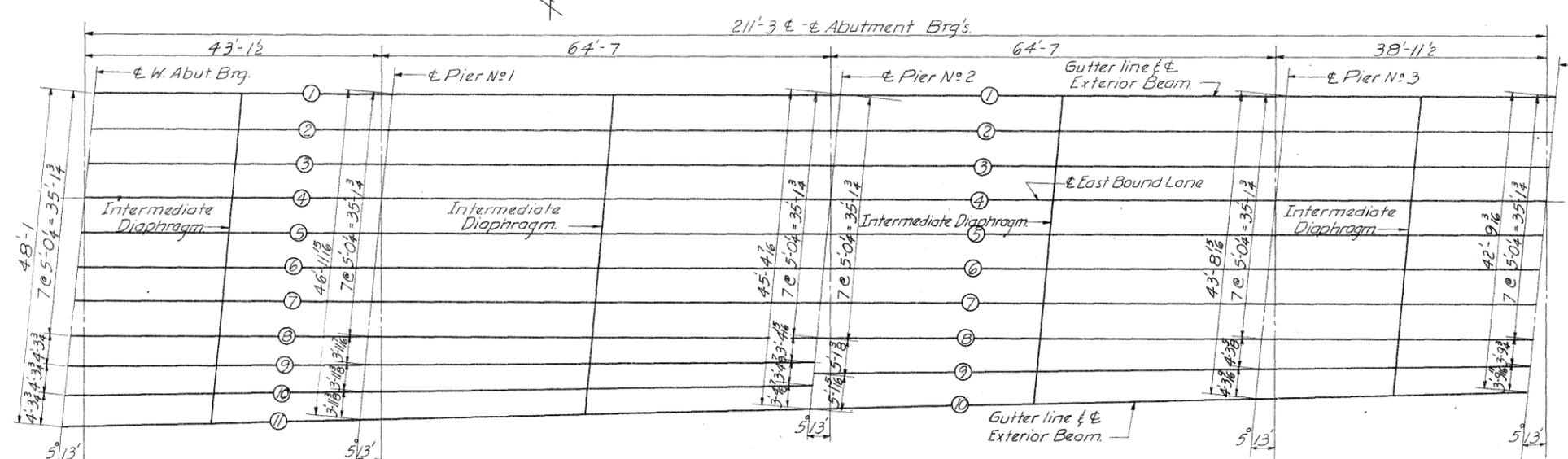
NEAR MIDSPAN - EAST END SPAN
(Looking East)



EAST ABUTMENT
(Looking East)

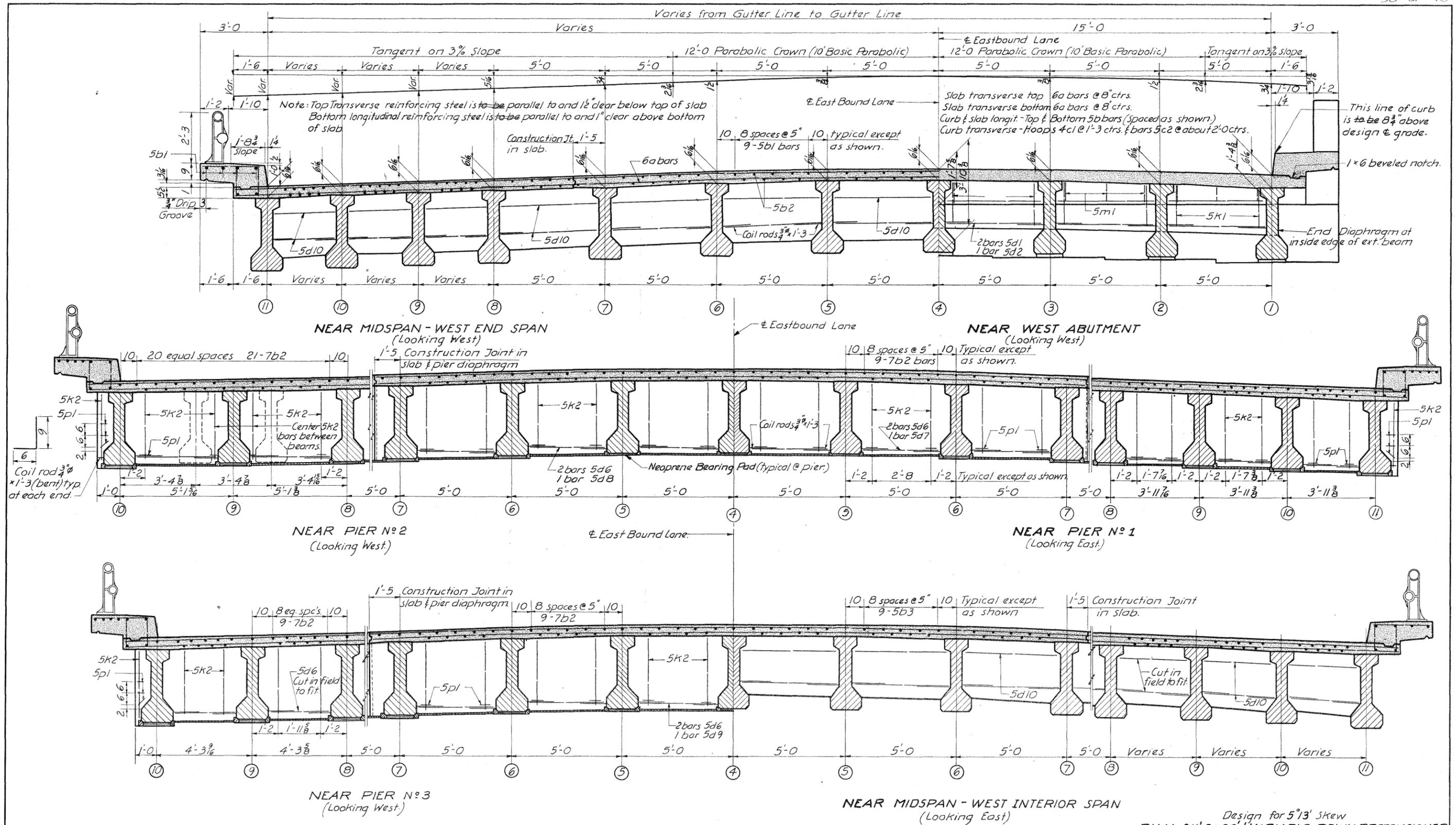


EAST BOUND LANE CROWN ORDINATES
Sections are normal to Eastbound Lane - Looking West.

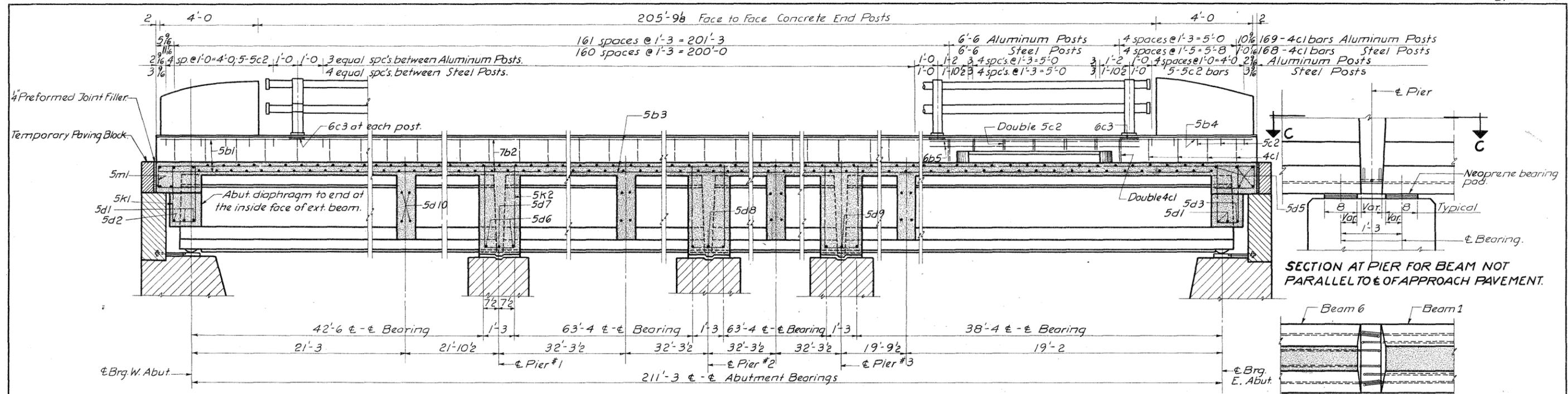


EAST BOUND BRIDGE PRESTRESSED BEAM LAYOUT

Design for 5°13' Skew
**DUAL 211'-3" x 30' VARIABLE RDWY. PRETENSIONED
 PRESTRESSED CONCRETE BEAM BRIDGES**
 43'-12" & 38'-11 1/2" End Spans 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tabular Rail
EAST BOUND LANE - SUPERSTRUCTURE DETAILS
 Station: 1258+95.48 E.B. Lane Project No. FU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 13 of 23
 Design No. 3261 Story County File No. 21508



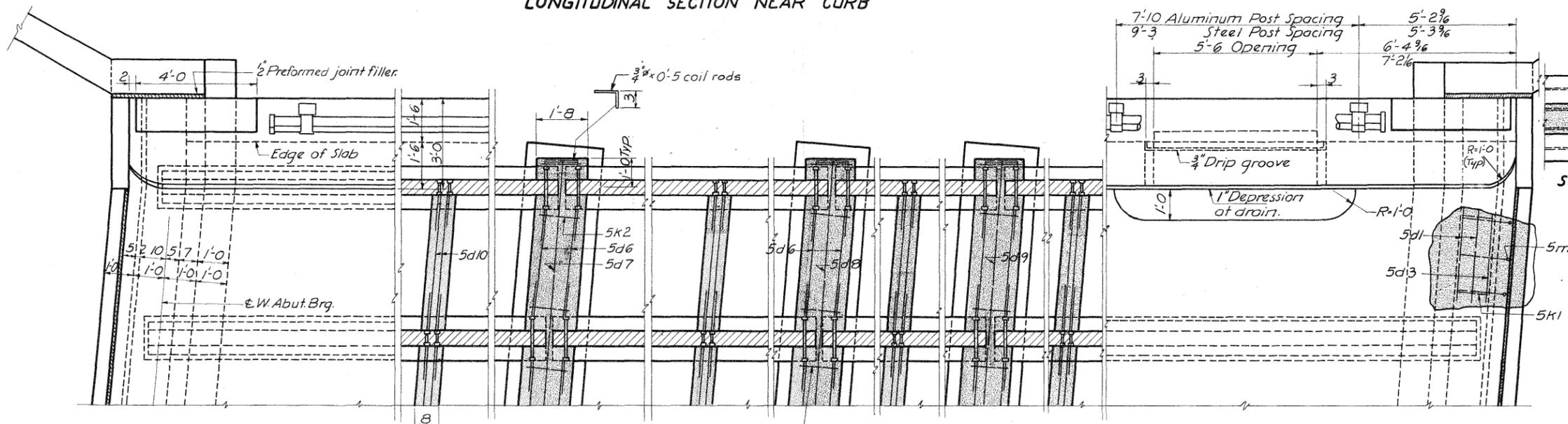
Design for 5'13" Skew
**DUAL 21'-3" x 30' VARIABLE RDWY. PRETENSIONED
 PRESTRESSED CONCRETE BEAM BRIDGES**
 43'-1 1/2' & 38'-11 1/2' End Spans 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE - SUPERSTRUCTURE DETAILS
 Station: 1258+95.48 E. Bound Lane - Project No. EU-1065(10)
 STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 14 of 23
 Design No. 3261 Story County File No. 21508



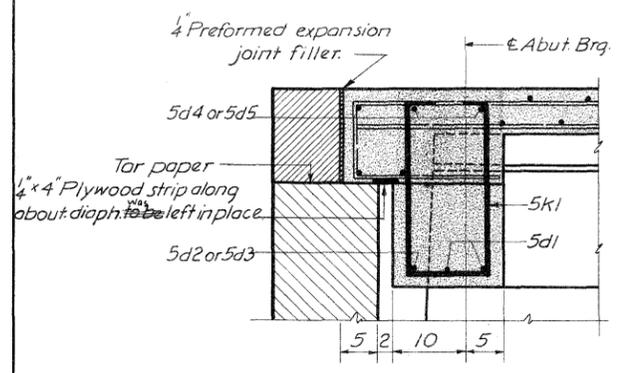
LONGITUDINAL SECTION NEAR CURB

SECTION C-C PIER 1

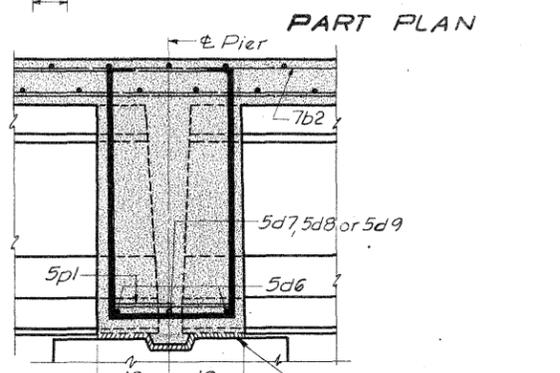
SECTION C-C PIER 2



PART PLAN



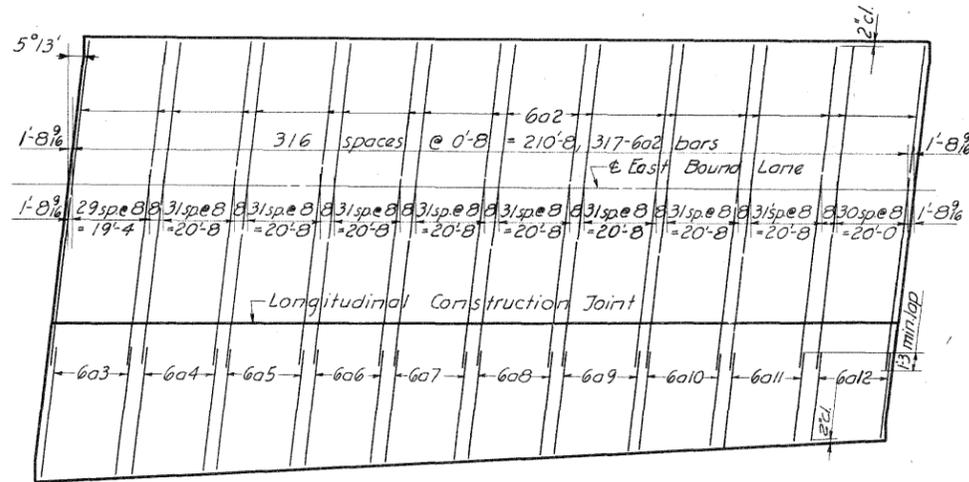
ABUTMENT DIAPHRAGM
Section normal to ε Abut. Brg.



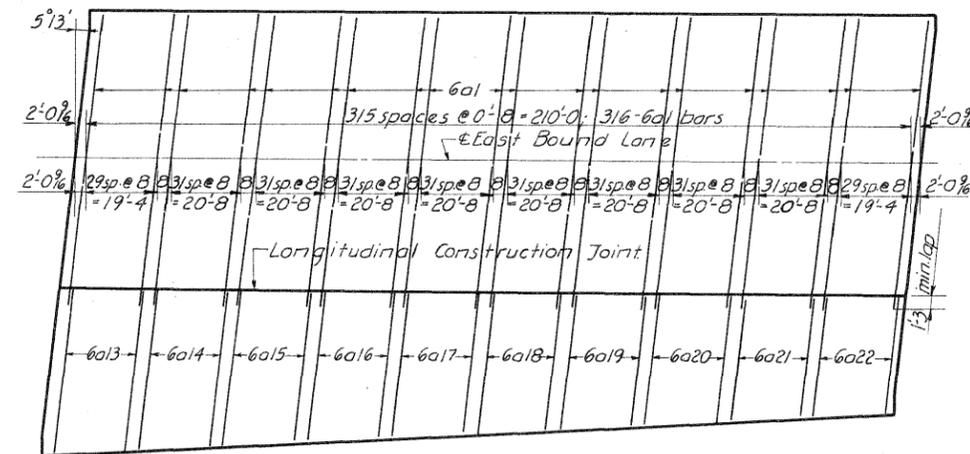
PIER DIAPHRAGM
Section normal to ε Pier.

Design for 5°13' Skew
**DUAL 211'-3" x 30' VARIABLE ROADWAY PRETENSIONED
 PRESTRESSED CONCRETE BEAM BRIDGES**
 43'-1 1/2' & 38'-11 1/2' End Spans 2-64'7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE - SUPERSTRUCTURE DETAILS
 Station: 1258+95.48 E.B. Lane Project No: FU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 15 of 23
 Design No: 3261 Story County File No: 21508

Designed by: B.F. Traced by: J.F. Checked by: RDU

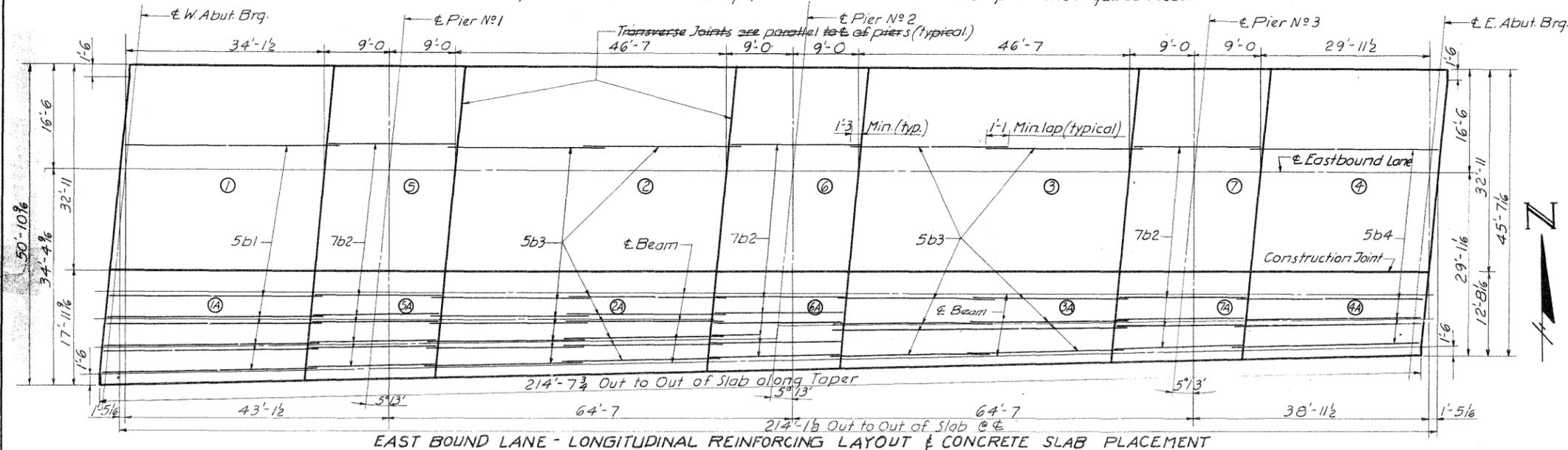


EAST BOUND LANE-BOTTOM TRANSVERSE REINFORCING LAYOUT

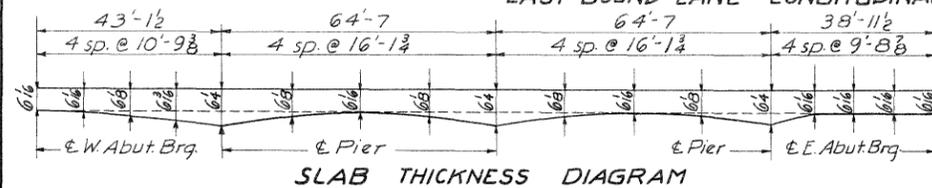


EAST BOUND LANE-TOP TRANSVERSE REINFORCING LAYOUT

Slab was placed continuously.
 Note: Encircled numbers indicate slab placement sequence. Pier diaphragms are to be placed with slab sections. Curb may be placed continuously. Alternate procedures for placing concrete may be submitted for approval together with a statement of the proposed method and evidence that the contractor possesses the necessary equipment and facilities to accomplish the required result.



EAST BOUND LANE - LONGITUDINAL REINFORCING LAYOUT & CONCRETE SLAB PLACEMENT



SLAB THICKNESS DIAGRAM

Note: The slab thicknesses shown are based on the anticipated beam camber remaining after placing the slab and are not guaranteed for construction. To meet final grade line, slab is to be thickened to compensate for deficient beam camber and thinned a max. of 8" for excess beam camber.

CONCRETE PLACEMENT QUANTITIES

Item	Amount
Section 1	27.4 c.y.
Section 1A	14.7 "
Section 2	30.5 "
Section 2A	1.51 "
Section 3	30.5 "
Section 3A	13.6 "
Section 4	24.7 "
Section 4A	9.9 "
Section 5	17.0 "
Section 5A	8.7 "
Section 6	17.0 "
Section 6A	7.8 "
Section 7	17.0 "
Section 7A	6.9 "
Curb	43.4 "
End Posts	1.5 "
Total	283.7 c.y.

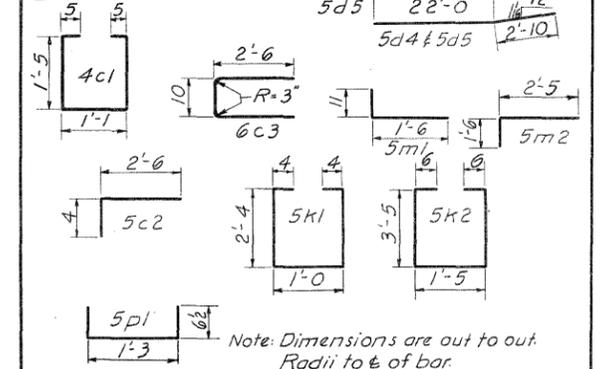
ESTIMATED QUANTITIES-SUPERSTRUCTURE-E. BOUND LANE

Item	Unit	Amount
Concrete	c.y.	283.7
Reinforcing Steel	lb.	82110
Prest. Conc. Beam (Special) 38'-4"	only	10
Prest. Conc. Beam (B1) 42'-6"	only	11
Prest. Conc. Beam (B6) 63'-4"	only	21
Aluminum Handrail (E-End Posts)	L.F.	407.3
Steel Handrail (E-End Posts)	L.F.	407.0

REINFORCING STEEL - SUPERSTRUCTURE

Bar	Location	Shape	Nº	Length	Weight
6a1	Slab Transverse Top	---	316	34'-8"	16454
6a2	" " Bottom	---	317	37'-2"	17696
6a3	" " " "	---	30	14'-10"	668
6a4	" " " "	---	32	14'-4"	689
6a5	" " " "	---	32	13'-10"	665
6a6	" " " "	---	32	13'-4"	641
6a7	" " " "	---	32	12'-10"	617
6a8	" " " "	---	32	12'-4"	593
6a9	" " " "	---	32	11'-10"	569
6a10	" " " "	---	32	11'-4"	545
6a11	" " " "	---	32	10'-10"	521
6a12	" " " "	---	31	10'-4"	481
6a13	Slab Transverse Top	---	30	17'-0"	766
6a14	" " " "	---	32	16'-4"	785
6a15	" " " "	---	32	15'-10"	761
6a16	" " " "	---	32	15'-4"	737
6a17	" " " "	---	32	14'-10"	713
6a18	" " " "	---	32	14'-4"	689
6a19	" " " "	---	32	13'-10"	665
6a20	" " " "	---	32	13'-4"	641
6a21	" " " "	---	32	12'-10"	617
6a22	" " " "	---	30	12'-4"	556
5b1	Slab & Curb Longit. W. End	---	102	36'-7"	3892
7b2	" " " " Over Pier	---	333	17'-8"	12025
5b3	" " " " Center	---	390	25'-1"	10203
5b4	" " " " E. End	---	93	32'-5"	3144
4c1	Curb Hoops	□	336	4'-6"	1010
5c2	Curb Transverse	□	220	2'-9"	631
6c3	Rail Post Anchors	□	54	5'-6"	446
*5d1	Abut. Diaphragm-Horiz.	---	38	4'-3"	168
5d2	" " " West "	---	2	24'-4"	51
5d3	" " " East "	---	2	21'-8"	45
5d4	" " " West "	---	10	27'-6"	287
5d5	" " " East "	---	10	24'-10"	259
*5d6	Pier Diaphragm Horiz.	---	57	3'-4"	198
5d7	" " " " "	---	2	24'-10"	52
5d8	" " " " "	---	2	24'-0"	50
5d9	" " " " "	---	2	23'-3"	48
*5d10	Intermediate Diaphragm	---	152	4'-3"	674
5k1	Abut. Diaphragm Hoops	□	38	6'-0"	238
5k2	Pier " " " "	□	62	8'-4"	577
5m1	Abut. Diaphragm Trans.	---	69	2'-4"	168
5m2	Curb Transverse End	---	16	3'-10"	64
5p1	Pier Diaphragm Ties	---	74	2'-2"	167
4s1	End Post Vert.	---	32	2'-10"	61
4t1	" " " Horizontal	---	16	3'-6"	37
6b5	Curb Longit. @ Single Drain	---	8	8'-0"	96
6b6	" " " @ Double Drain	---	8	17'-6"	210
Total lbs.					81870

BENT BAR DETAILS



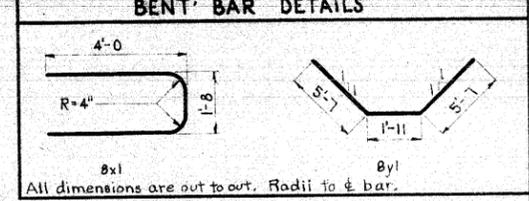
Note: Dimensions are out to out Radii to center of bar.

* Cut to fit for other than 5'-0 beam spacing.

Design for 5'-3" Skew
DUAL 211'-3x30' VARIABLE ROADWAY PRETENSIONED PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1/2' & 38'-11/2' End Spans 2'-64'-7' Interior Spans
 Concrete Floor & Substructure Tubular Rail
EAST BOUND LANE-SUPERSTRUCTURE DETAILS
 Station: 1258+95.48 E. B. Lane Project No: FU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Sheet 7 of 23
 Design No 3261 Story County File No 21508

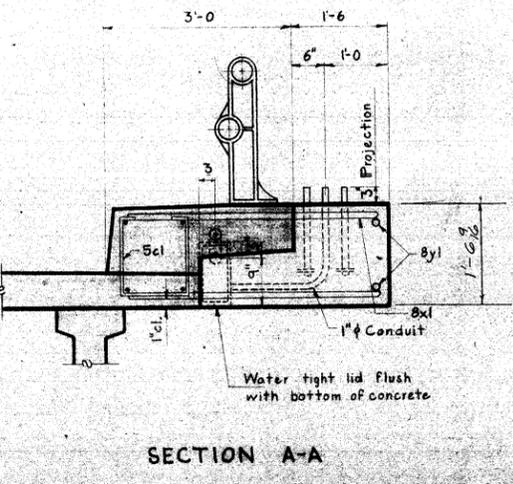
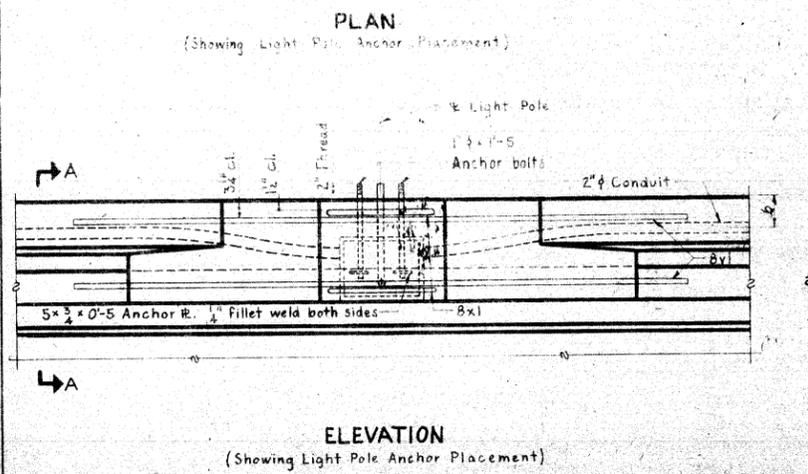
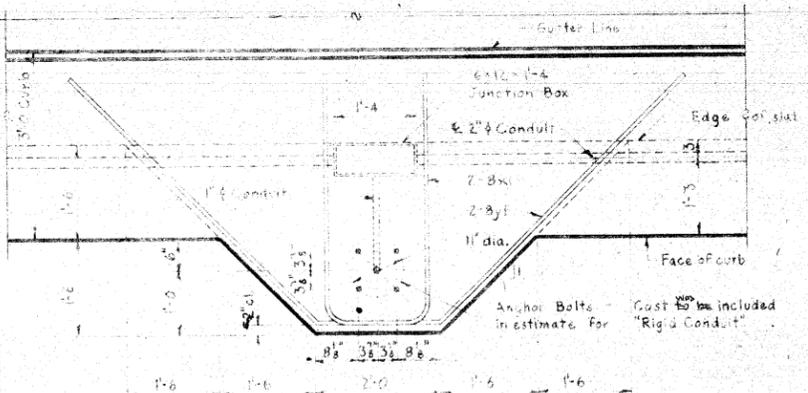
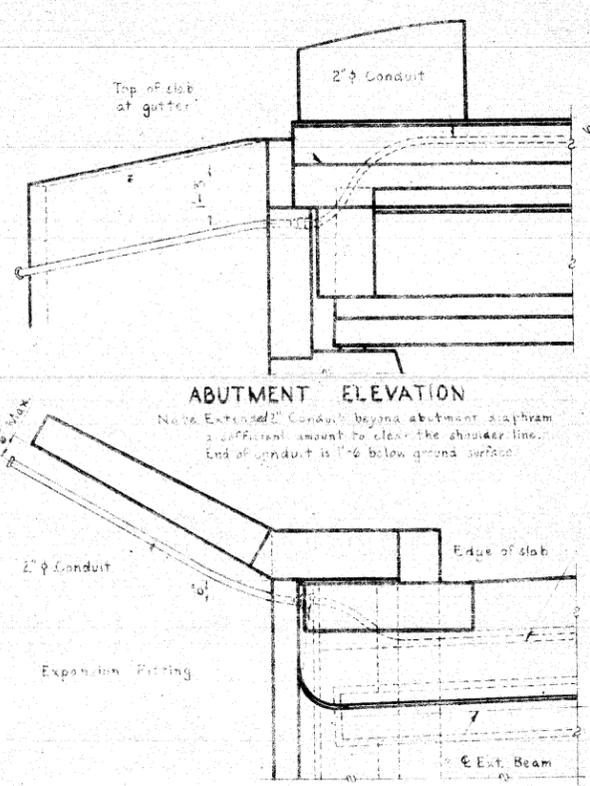
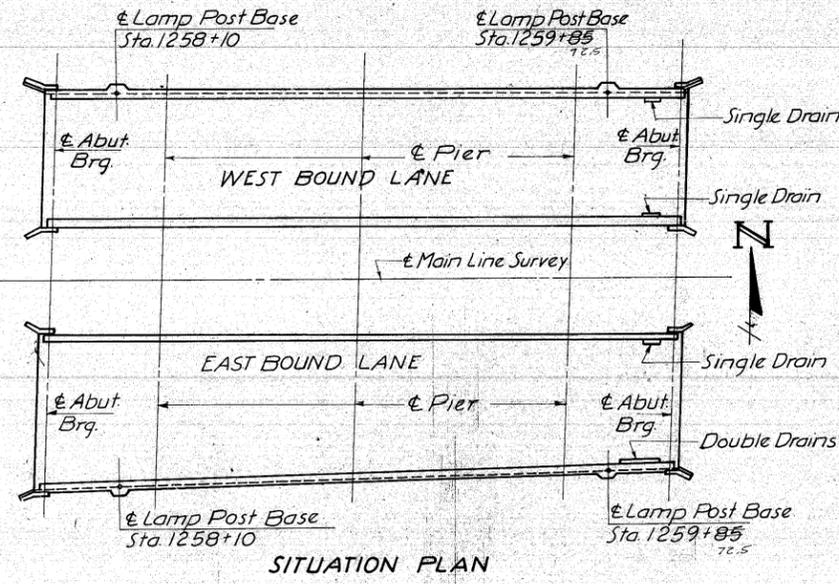
REINFORCING STEEL - LAMP POST BASE

Bar	Location	Shape	No.	Length	Weight
8x1	Lamp post base, horizontal		2	9'-3"	50
8y1	" " " "		2	13'-1"	70
Total (One lamp post base)					120 lb.



The weight of reinforcing steel is included in the Superstructure Estimated Quantities.
The length of conduit installed shall be measured in feet by the Engineer. Cost of finishing and installing poles, lights, lighting conductor is not a part of this estimate.

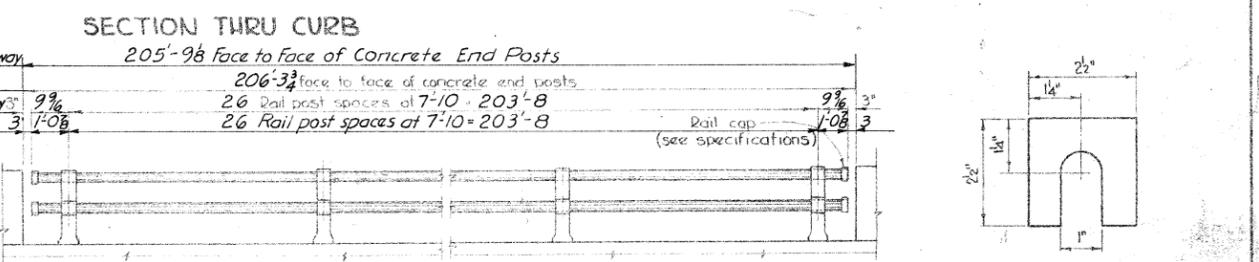
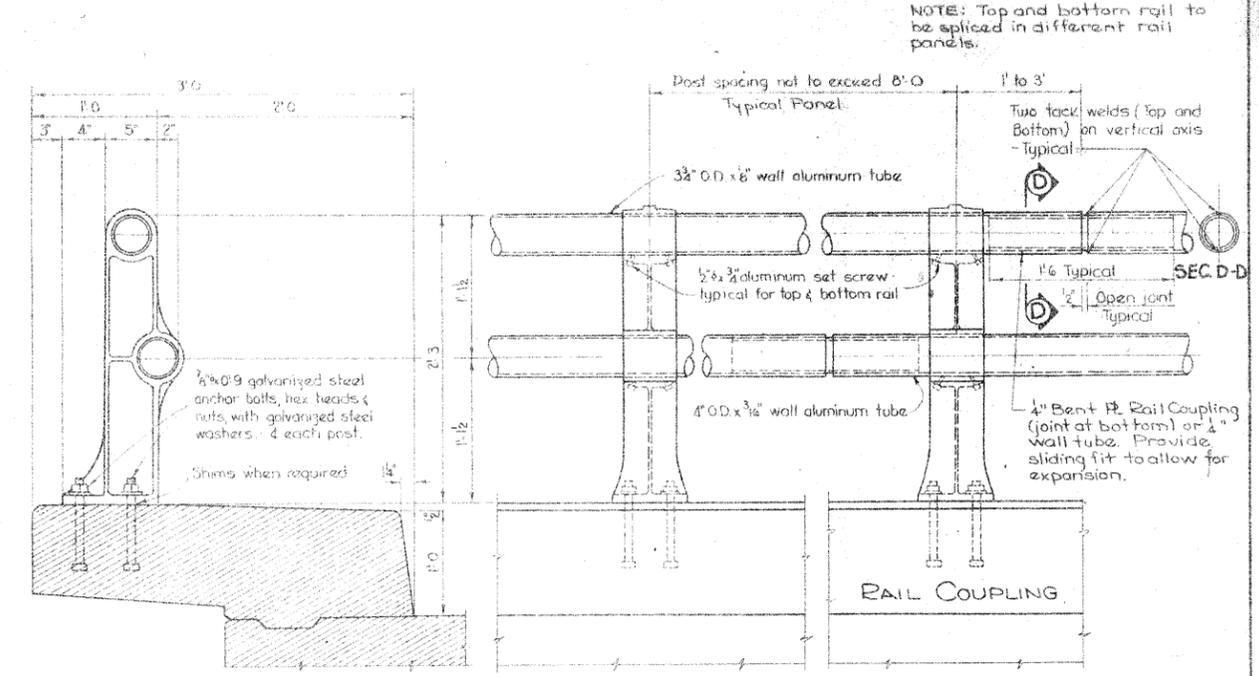
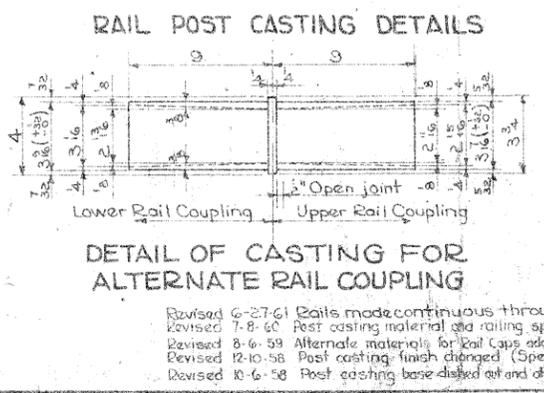
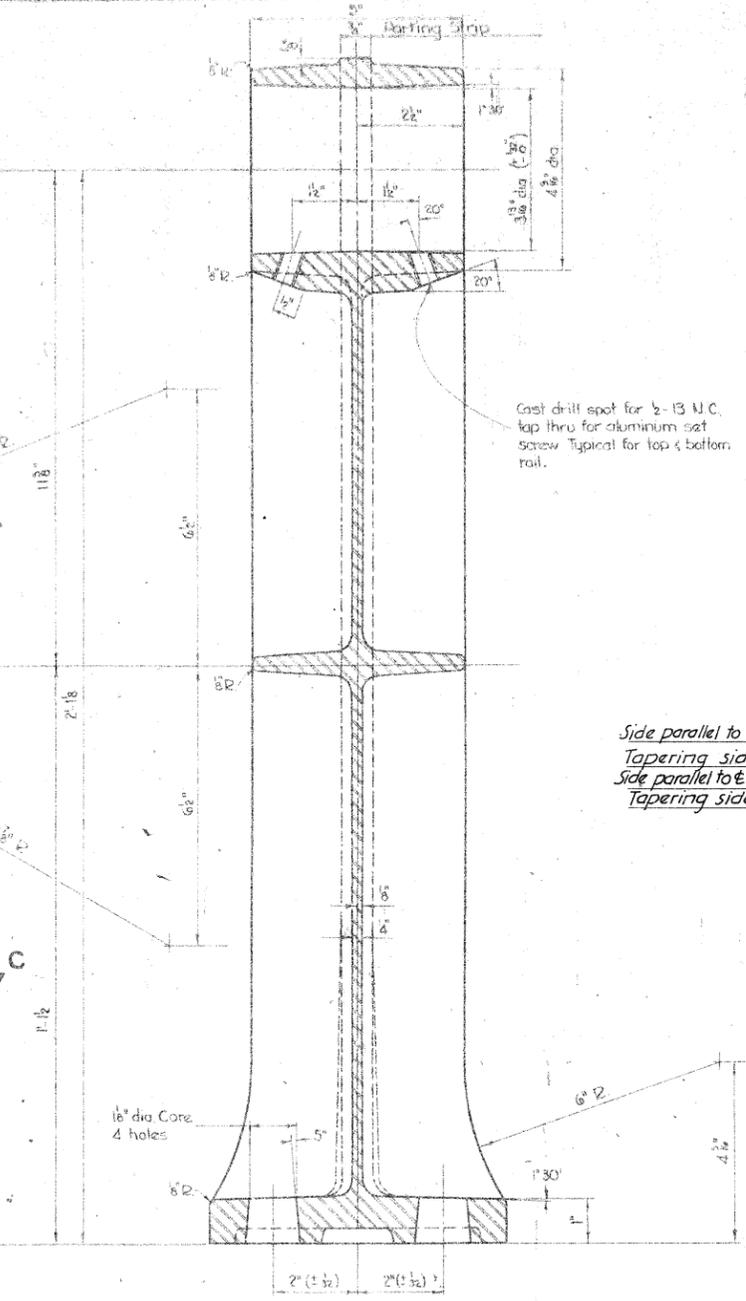
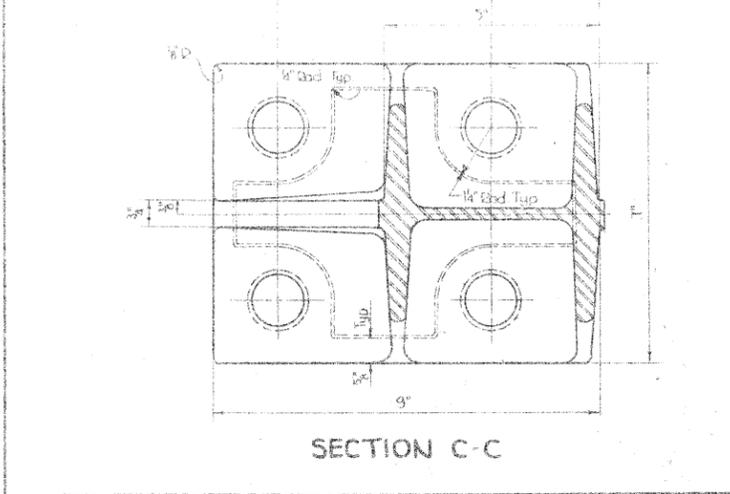
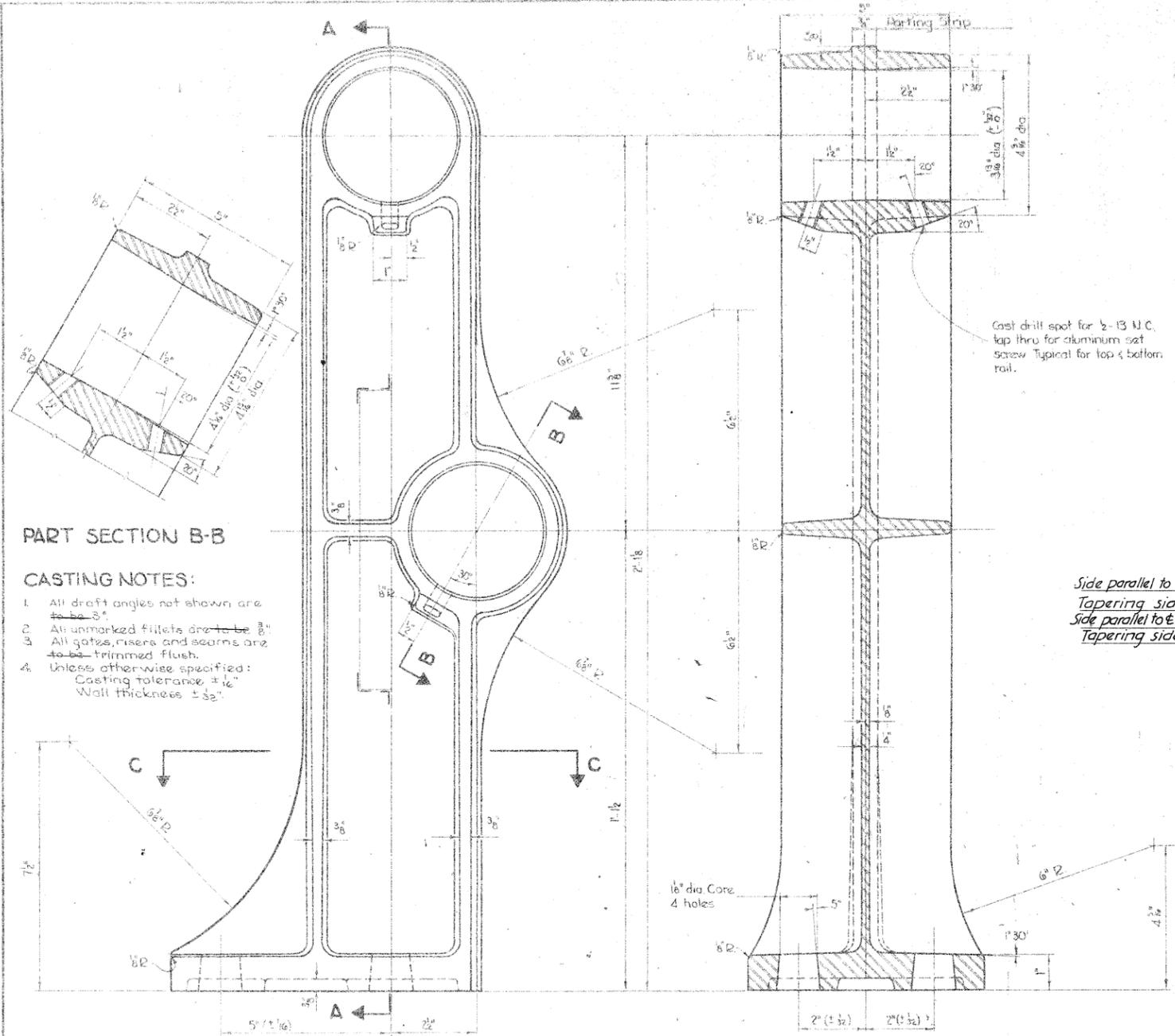
LIGHTING NOTES:
Construction shall conform with Iowa Highway Commission Standard Specification for Highway Lighting (Specifications #441).
All Expansion Fittings shall be O-Z Expansion Fitting Type A-200 or an approved equal.
All exposed conduit ends are to be capped to exclude dirt and moisture.
Specifications for Rigid Steel Conduit and Junction Boxes is Specification #441 (Specifications for Highway Lighting) articles 2518.11 and 2518.13 respectively.
The contract unit price per linear foot of conduit shall be full compensation for furnishing all material (including junction boxes, fittings, and anchor bolts), labor and any work incidental to the installation. The concrete and



ESTIMATED QUANT. - 4 LAMP POST BASES

2" Rigid Steel Conduit	450 LF ✓
1" Rigid Steel Conduit	12 LF ✓

Design for 5 1/3% SKEW
DUAL 21'-3" x 30' VARIABLE ROADWAY PRESTRESSED CONCRETE BEAM BRIDGES
43'-1 1/2' End Spans 2'-6 1/2' Intermediate Spans
Concrete Floor & Substructure Tubular Rail
FLOOR DRAIN & LIGHTING DETAILS
Station 1258+95.48 E.B. Lane Project No. FU-1065(10)
Station 1259+02.23 W.B. Lane
STORY COUNTY
IOWA STATE HIGHWAY COMMISSION
September 1962 Sheet 18 of 23
Design No. 3261 Story County File No. 2150B



ALUMINUM SHIM DETAIL
 Note: Provide 1/16" thick shims at each post.

SPECIFICATIONS:

1. DESCRIPTION OF BID ITEM
 A. Aluminum Handrail shall be bid on a linear foot basis measured from center to center of end posts. The price bid for "Aluminum Handrail" shall consist of furnishing, fabricating, erecting, and cleaning all metal handrail and shall include the furnishing and installation of anchor bolts and all other incidental items in accordance with these plans and specifications.

2. COMPONENT PARTS AND MATERIALS
 A. Aluminum Bridge Rail Tubing
 1. Aluminum tubing shall comply with the A.S.T.M. Specification B 235 - alloy 6061-T6 (commercial designation 6061-T6). The rail tubing shall be fabricated from random length tubing and joined as indicated. Each rail section shall pass thru at least three posts before being spliced, for as many rail sections as possible.
 2. The aluminum rail tubing shall be closed at the ends next to the concrete end post as detailed, by means of cast caps or plugs or by means of welded end plates. The cast caps or plugs shall comply with the material specifications as outlined for post castings or with A.S.T.M. Specification B 108 or B 206 alloy 505A (AA Alloy 43) condition F.
 B. Aluminum Castings For Rail Posts, End Caps And Rail Couplings
 1. Aluminum castings shall comply with the Iowa State Highway Commission Supplemental Specifications for "Aluminum Rail Posts And Cast End Caps" dated May 22, 1962.

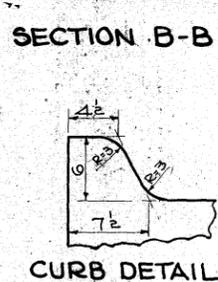
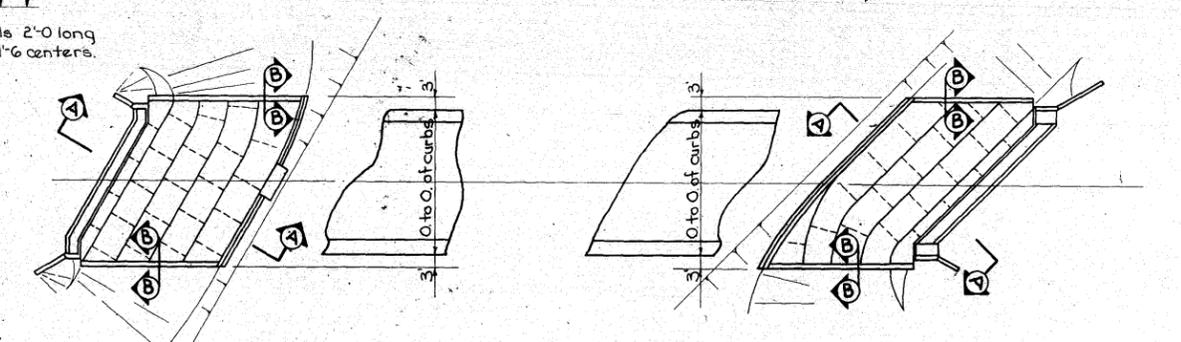
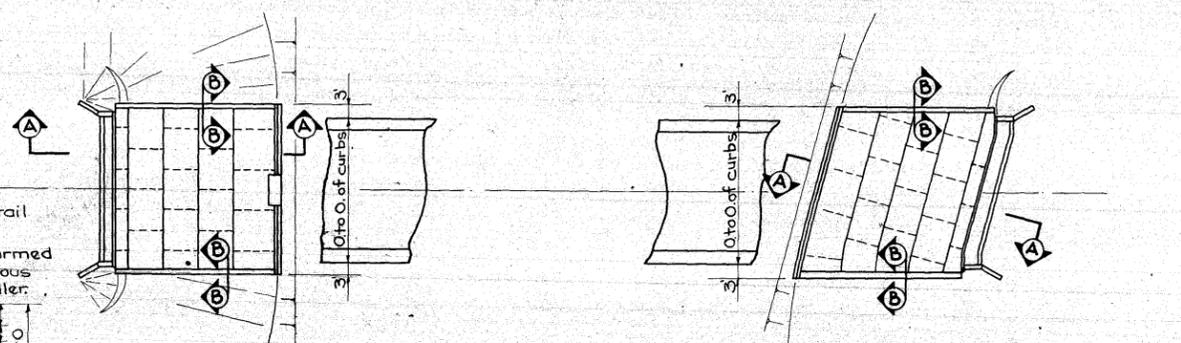
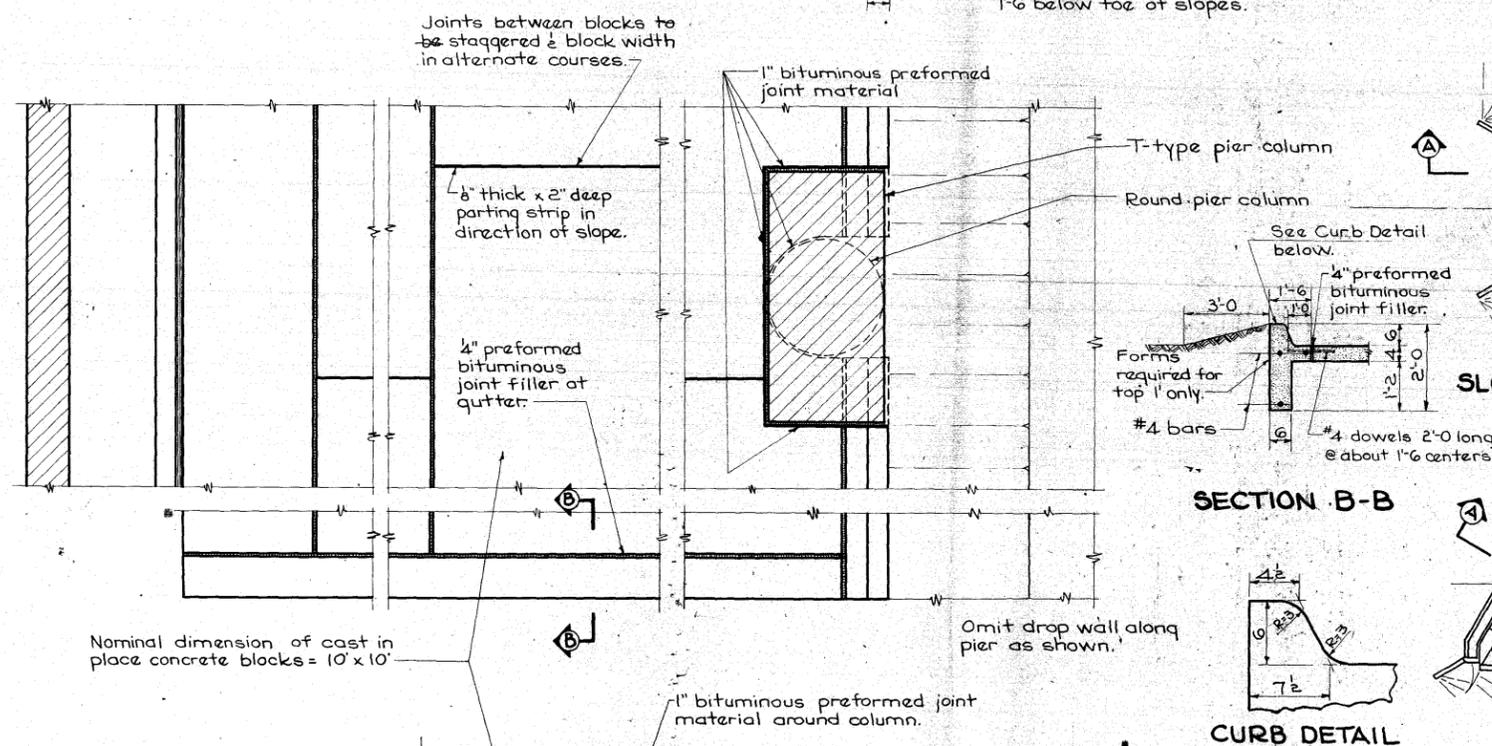
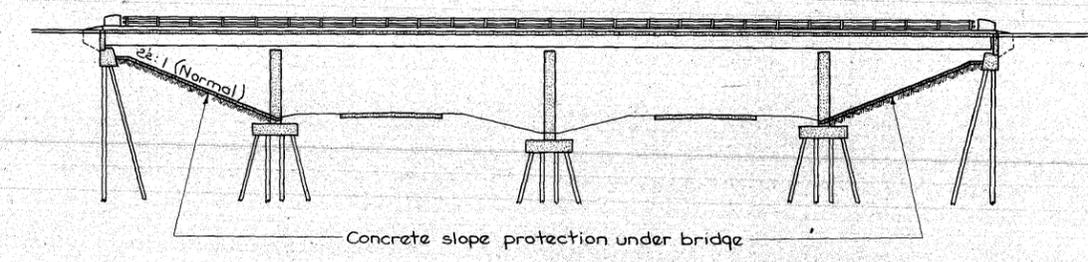
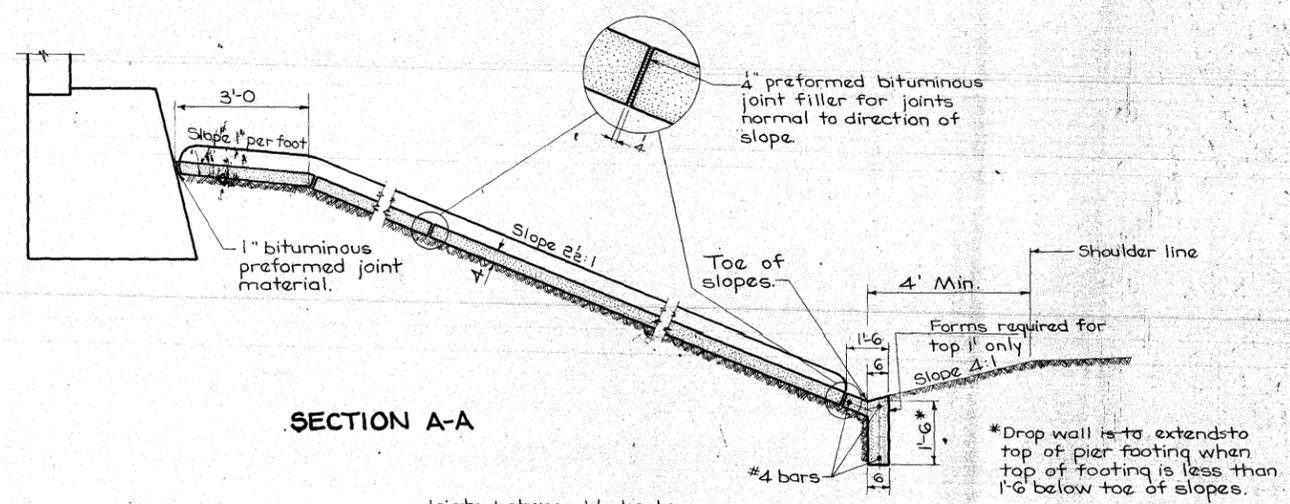
3. CONSTRUCTION
 A. The specifications for construction shall be the Standard Specifications of the Iowa State Highway Commission, Series of 1960 plus current Special Provisions and current Supplemental Specifications with these added provisions:
 1. The anchor bolts for the aluminum posts shall be set at the line and elevations shown on the plans. They shall be firmly held in place by suitable templates that will assure their correct position during the placement of concrete. Aluminum shims, as detailed, shall be used if necessary to insure the correct elevation of the rails.
 2. The cast aluminum posts and the aluminum tube rails shall be carefully handled during their unloading, handling, and erection. Members that are marked, distorted or damaged to the extent that they impair their usefulness or appearance shall be rejected and replaced at the contractor's expense.
 3. The aluminum handrail shall be stored above ground upon suitable platforms and kept free from dirt, grease, and contact with dissimilar metals. The stored aluminum handrail shall be protected from moisture as far as practical.
 4. After anchor bolts have been tightened, the excess caulking compound shall be removed and all openings around the base of the post pointed full and flush with caulking compound.
 5. After erection, rails and posts and the concrete around the post bases shall be thoroughly cleaned of all dirt, grease, caulking compound and other foreign material by an approved means as directed by the Engineer.
 6. Set screws shall be tightened to prevent rails from rattling, but they shall not be tightened so as to prevent movement due to rail expansion.

ALUMINUM HANDRAIL QUANTITIES	
Aluminum Handrail (e-e End Posts)	407.3 lin. ft.

Design for 5° 13' Skew
DUAL 21'-3" x 30" VARIABLE ROADWAY PRESTRESSED CONCRETE BEAM BRIDGES
 43'-1/2" & 38'-11/2" End Spans 2-64'-7" Interior Spans
 Concrete Floor & Substructure Tubular Rail
ALUMINUM HANDRAIL DETAILS
 Station 1258+9548 East Bound Lane Project No. FU-1065(10)
STORY COUNTY
 Iowa State Highway Commission
 September 1962 Rail Standard Sheet 1000 Sheet 19 of 23
 Design No. 3261 Story County File No. 21508
 Designed by: B.F. Checked by: RDU

Revised 1-3-62 Specifications changed.
 Revised 5-4-62: Cast coupling added and location of couplings changed.

Revised 6-27-61 Rails made continuous through three posts.
 Revised 7-8-61 Post casting material and railing splice details changed.
 Revised 8-6-59 Alternate materials for Rail Caps added (Specs. Part 2A Item 4).
 Revised 12-10-58 Post casting finish changed (Specifications Part 2B Item 4).
 Revised 10-6-58 Post casting base dashed out and other minor changes.



GENERAL NOTES:

This sheet shows details for placing portland cement concrete slope protection under overhead structures. The current specifications of the Iowa Highway Commission shall apply with modifications or additions listed below:

Concrete - Class S Structural.

Finish - Class 1, Floated Surface Finish.

Cure - No cure necessary.

Subgrade Preparation - The subgrade is to be shaped and compacted so that finished slope protection will be similar to examples shown on this sheet. The subgrade shall be firm when concrete is placed. Sprinkling required shall be done early enough so that concrete is not placed on a muddy subgrade. No subgrade paper will be required.

The cast in place concrete is to be poured in approximately 10' wide courses, but all courses on one slope should have approximately equal widths. Adjacent courses shall not be poured within 15 hours of one

another. The joints in the direction of the slope are to ~~be~~ staggered about 1/2 block width.

Basis of payment: Payment will be made on a square yard basis for slope protection constructed. The unit price bid per square yard is to include costs of all materials and labor required to construct this protection as shown or intended by these plans. The subgrade preparation including any necessary excavation or filling required to shape the slope to the lines shown on the plans and disposal of excess earth excavated as directed by the Engineer, are considered incidental to placing the concrete slope protection.

Where erosion control work is completed the Contractor shall be responsible for any plant materials destroyed adjacent to slope protection area. The Contractor shall replant, reseed and re-mulch all areas disturbed adjacent to slope protection areas in accordance with section 2601 of Standard Specifications, Series of 1960, at his expense.

SLOPE PROTECTION QUANTITIES		
West Slope Protection	West Bound	194 Sq. Yd. (218)
East Slope Protection	West Bound	185 " (196)
West Slope Protection	East Bound	277 " (311)
East Slope Protection	East Bound	244 " (258)
Total		900 Sq. Yd.

PART SLOPE PROTECTION PLAN (0° SKEW) FOR COLUMNS IN SLOPE

Scale: 1/2" = 1'-0"

Design For
CONCRETE SLOPE PROTECTION
STORY COUNTY
 Project No. F.U.-1065(10)
 IOWA STATE HIGHWAY COMMISSION
 September 1962
 Sheet 23 of 23

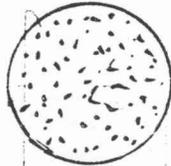
Revised 1-19-61 Curb dowel bars added.
 Revised 7-21-60 Corrected for 1960 Standard Specifications.
 Revised 2-15-60 Precast block construction deleted. Curb added to sides.
 Revised 9-15-59 Statement concerning erosion control added.
 Revised 9-4-59 Statement concerning disposal of excess earth added.

APPENDIX C: INSPECTION SCETCHES

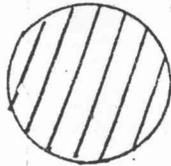
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		TEAM #1	10/13/86	

TEAM #1 8-13-90
 TEAM #1 8-17-94
 TEAM #1 6-4-96
 TEAM #1 10-21-02
 TEAM #1 3-5-14

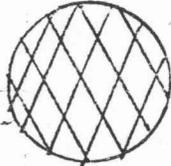
⊙ = FROST DETECTION DEVICE (SPAN #1 ONLY)



Scaling



Hollow



Spalled



Leaching



Stalactite



Stain

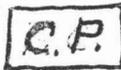


Map Cracking



Reinf. Steel

Cracks Hairline or Noted

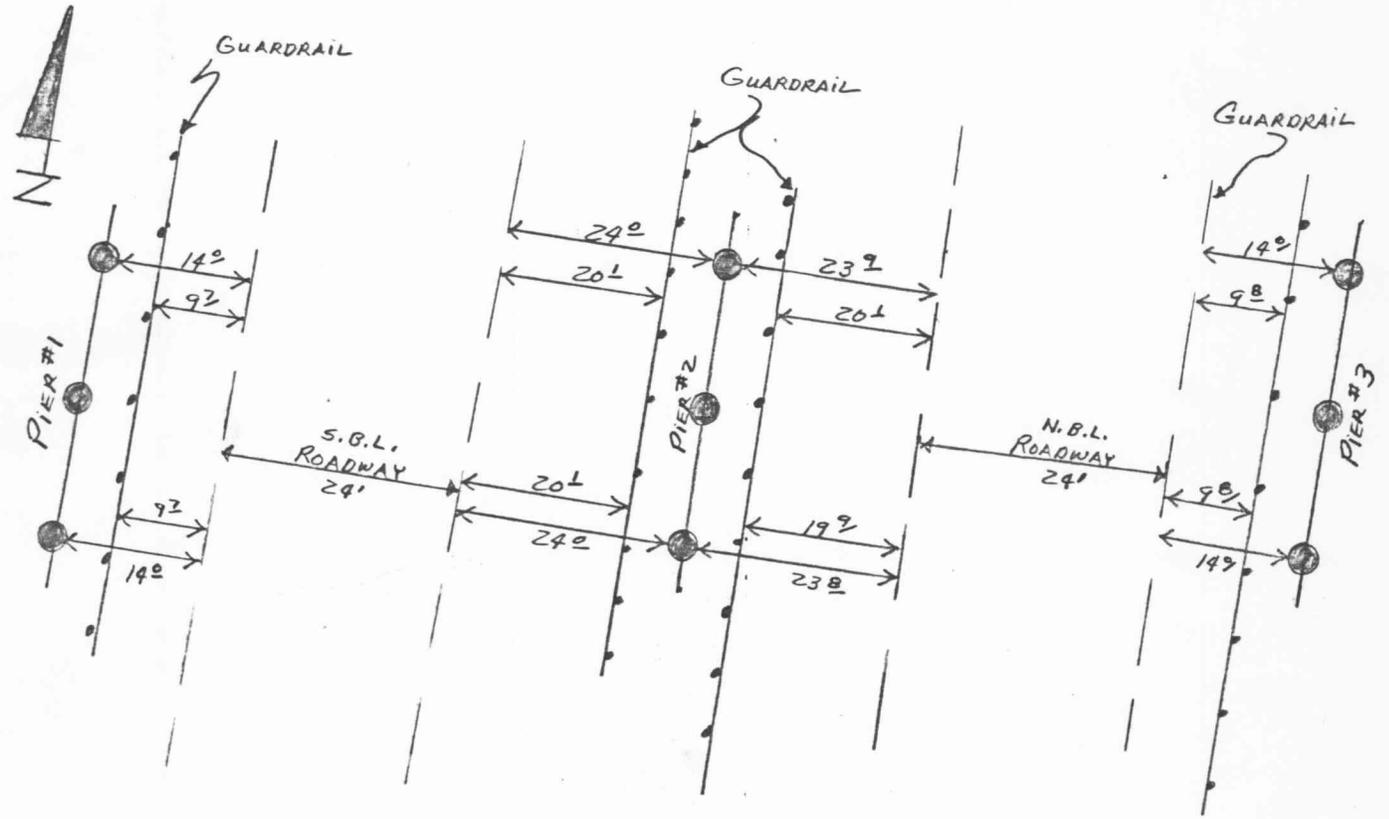
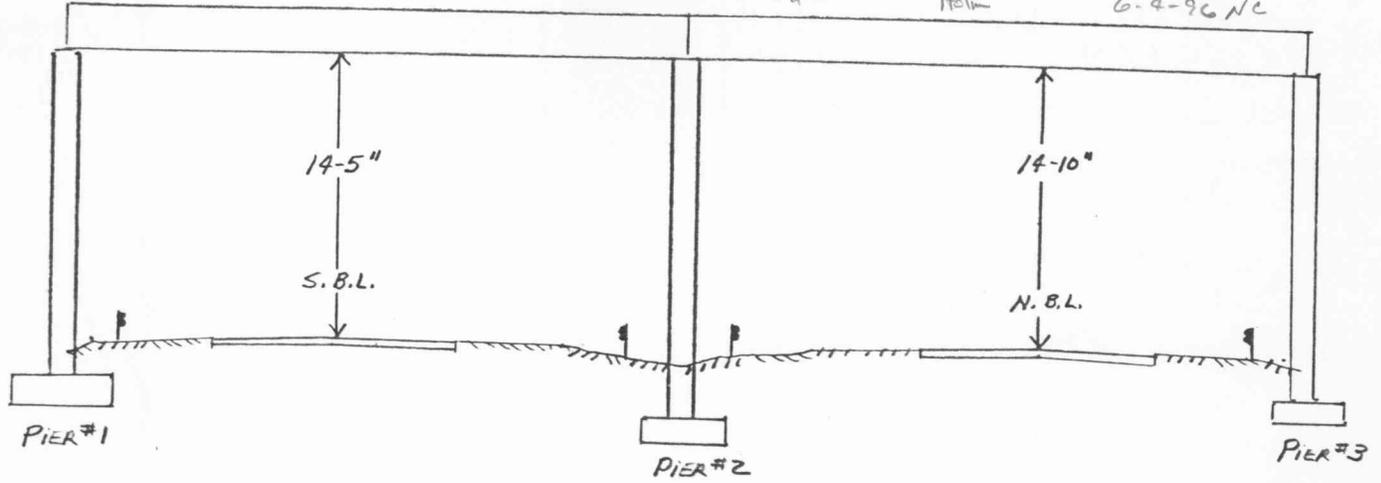


CONCRETE PATCH



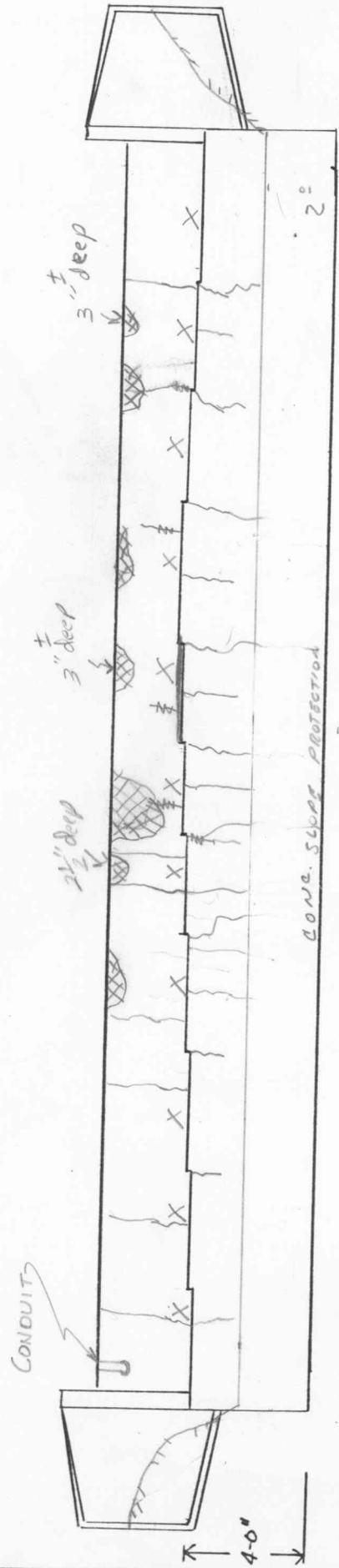
A.C. PATCH

Scale	Bridge No. 8548.4 R 030	Sketch by	Date	Page
	Sketch of: VERTICAL & HORIZONTAL CLEARANCE	B090	6-21-84 N.C.	8-1-A
	Bun 3-5-14 NC	D.G.B.	10/13/86 N.C.	8-2
	Holm 10-21-02 NC	B040	8-13-90 N.C.	
	BUN 1-13-05 NIC	D.G.B.	8-17-94 N.C.	
	RPA 3-10-10 NC	Holm	6-4-96 NC	
	RPA 3-1-12 NC			



Scale	Bridge No. 8548, 4 R 030	Sketch by	Date	Page
	Sketch of: NEAR ABUTMENT	K.L.H.	HAIRLINE CRACKS 6-21-89	B-2
		A.A.R.	NO CHANGE 10-13-86	B-3

SEALED 8-93



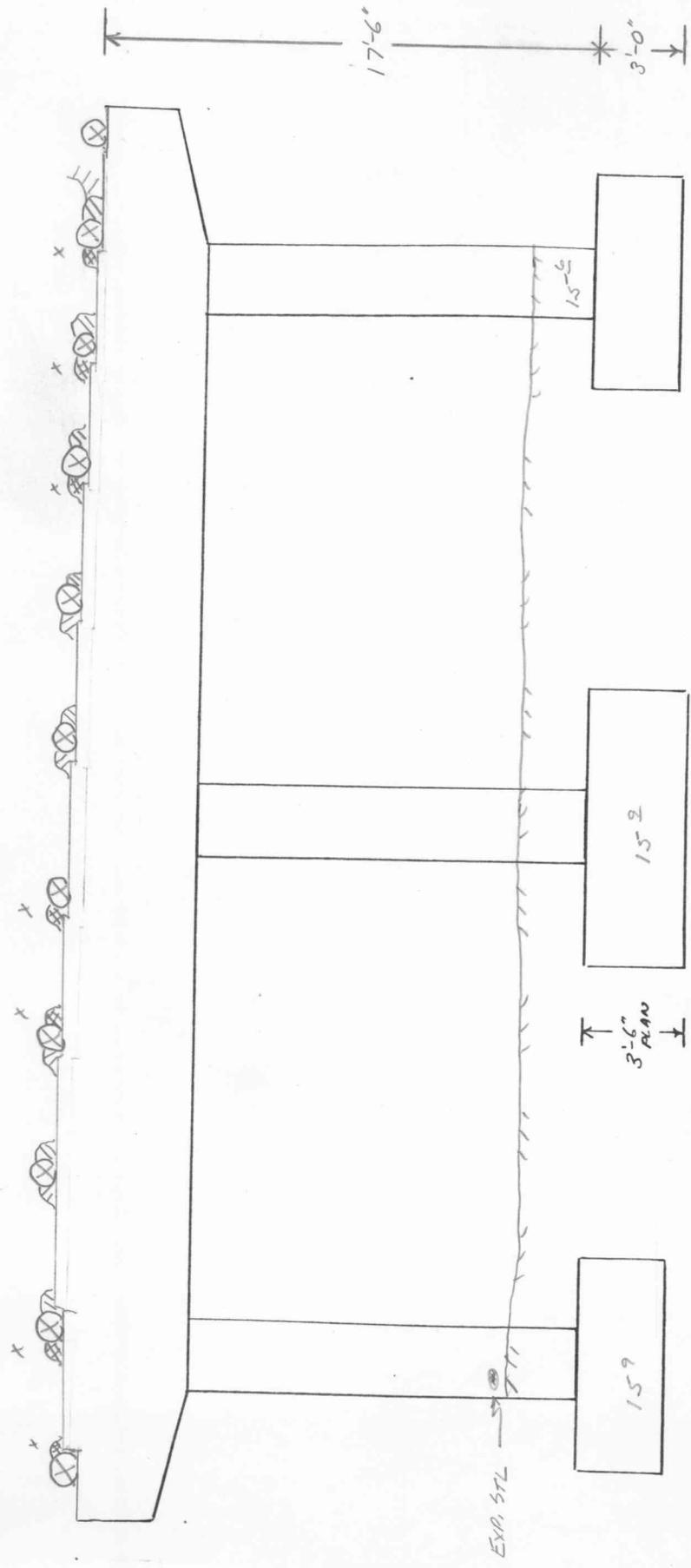
- Boro 8-13-90 N.C.
- D.G.B. 8-17-94 SPALL
- Holm 6-4-96 No Change
- Bun 10-21-02 M.W
- Bun 1-13-05 spalls
- Rks 3-10-10 NC
- Rks 3-1-12 NC
- A 03/05/14 NC

NEAR ABUT.

23

15

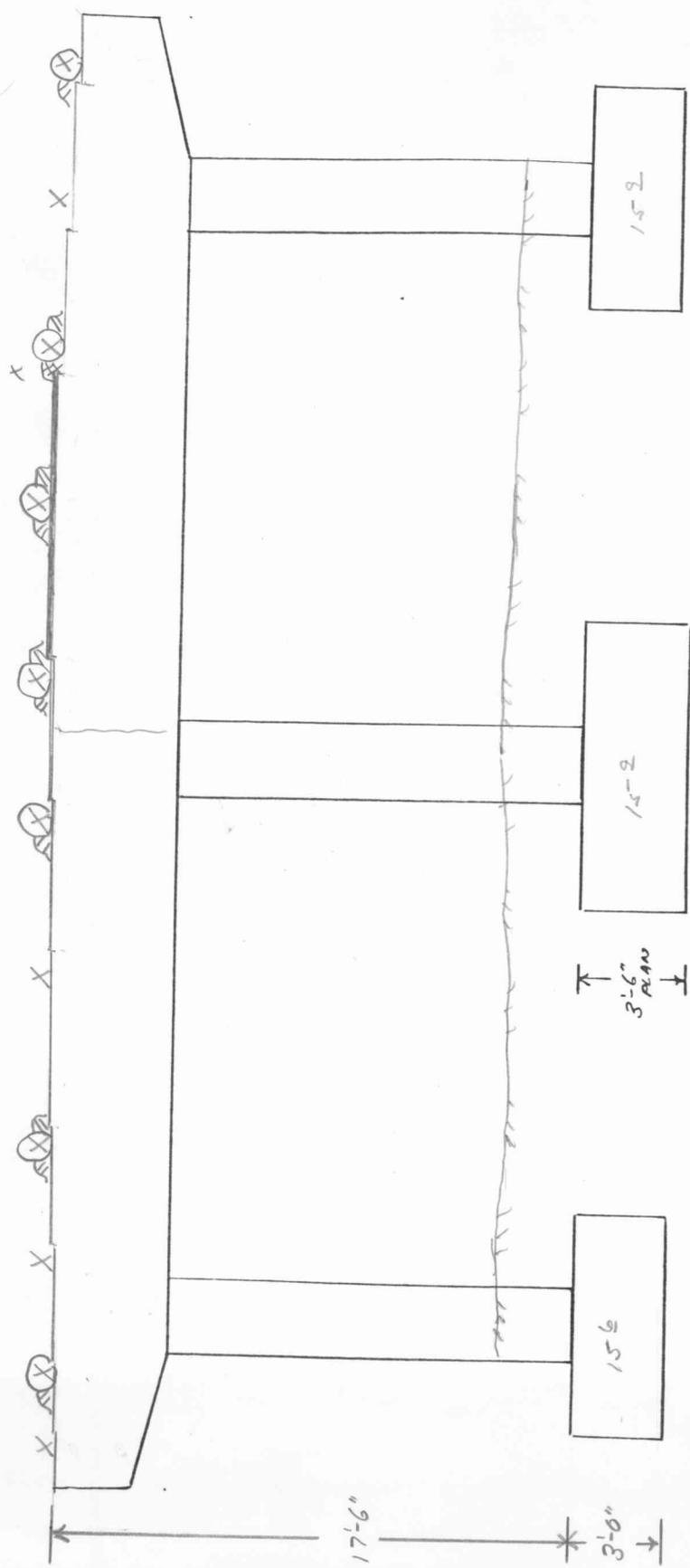
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		A.A.R.	MAINDR 10-13-86	B-4
		Boyo	N.C. 8-13-90	



- D.G.B 8-17-94 N.C.
- Holm 6-2-96 NC
- Bun 10-21-02
- Bun 1-13-05 N.C
- PKS 3-10-10 NC
- PKS 3-1-12 MN
- FA 03/05/14 NC

Scale	Bridge No. 8548.4 ^R 030	Sketch by	Date	Page
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		A.A.R.	NO CHANGE 10-13-86	B-5
		Bora	N.C. 8-18-90	

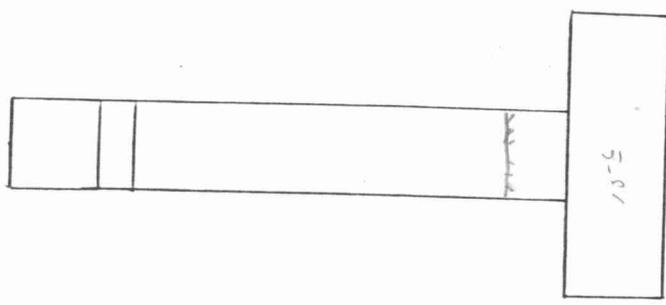
- D.G.B 8-17-94 MINOR
- Holm 6-4-96 NC
- Bun 10-21-02 N.C
- Bun 1-13-05 N.C
- Rks 3-10-10 NC
- Rks 3-1-12 MN
- FA 03/05/14 NC



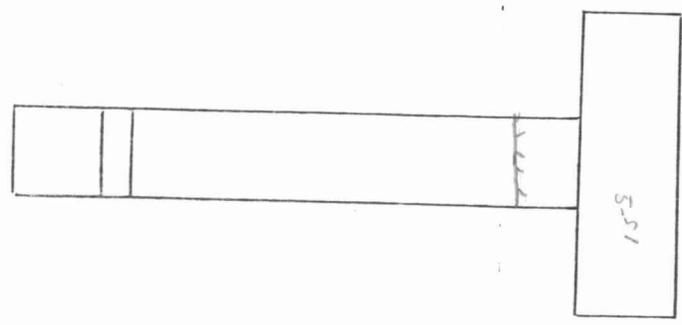
17'-6"
3'-0"

Scale	Bridge No. 85 48.4 R 030	Sketch by	Date	Page
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		A.A.R.	N/O CHANGE 10-13-86	B-6
		8090	N.C. 8-13-90	

D.G.B. 8-17-94 N.C.
 Holm 6-9-96 NC
 Bun 10-21-02 N.C.
 Bun 1-13-05 N.C.
 Rks 3-10-10 NC
 Rks 3-1-12 NC
 A 03/05/14 NC

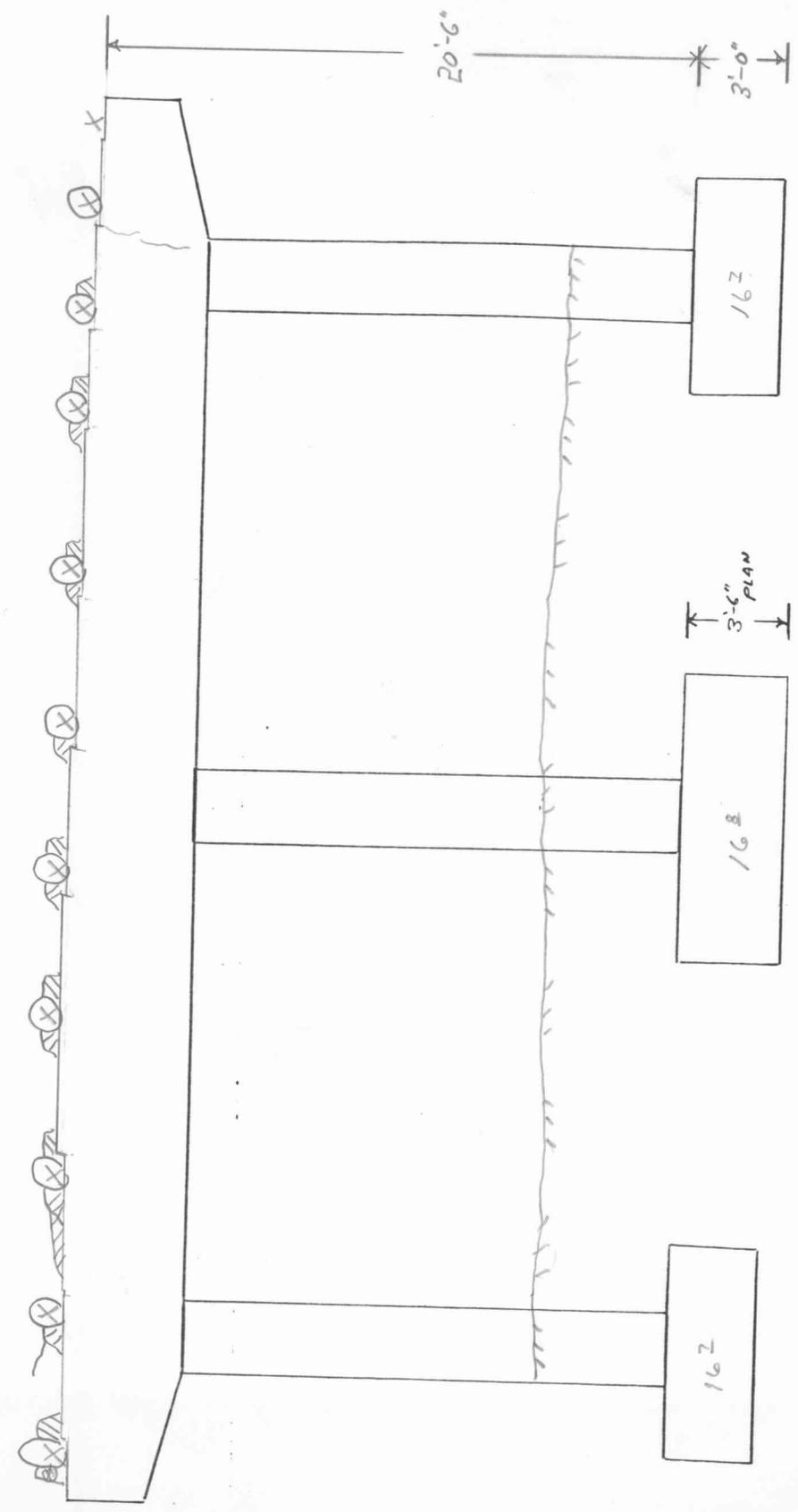


RT. END



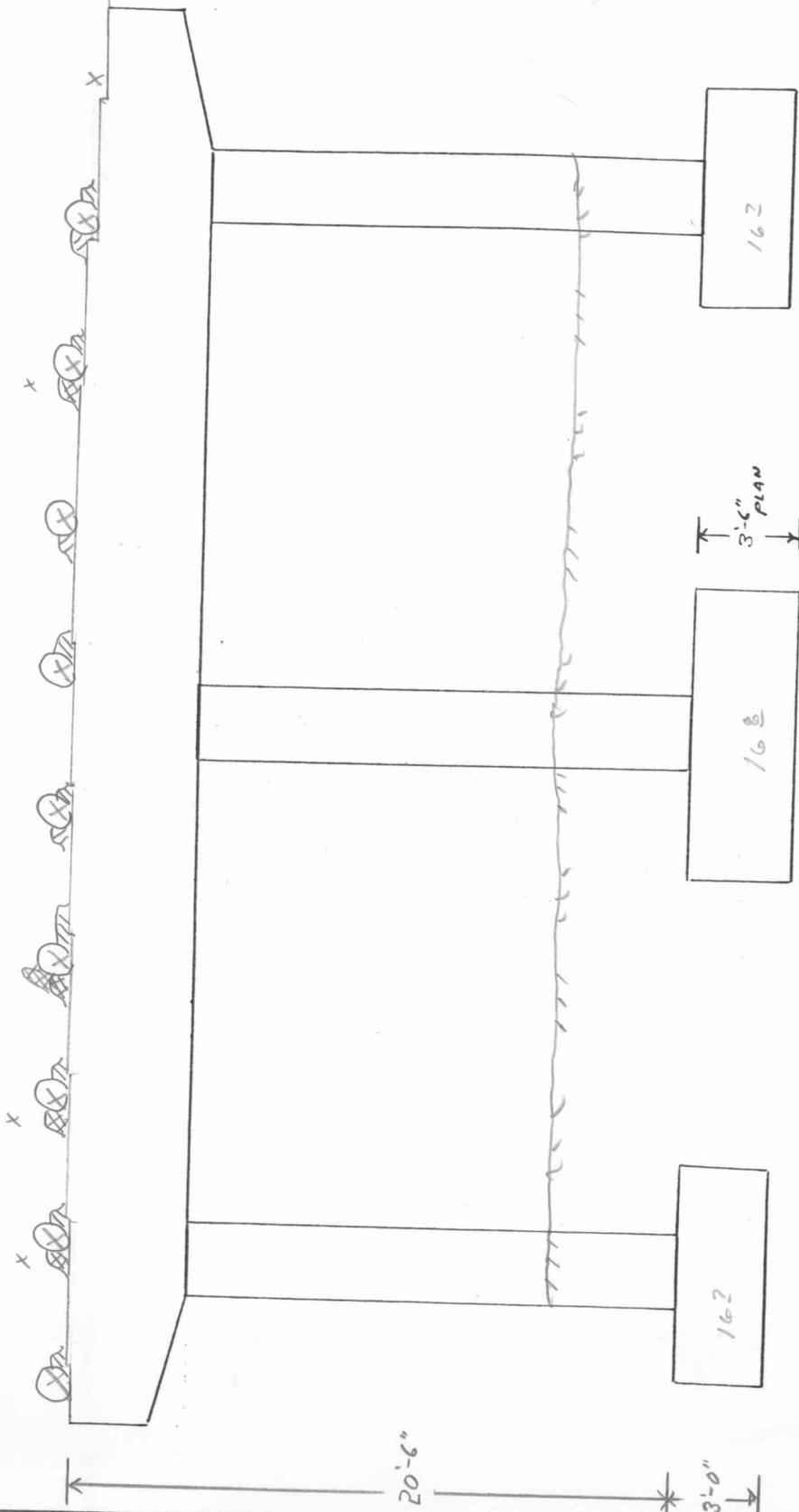
LT. END

Scale	Bridge No. 8548.4 ^R 030	Sketch by	Date	Page
60	Sketch of: PIER # 2 - NEAR FACE	K.L.H.	6-21-89	B-6
		A.A.R.	NO CHANGE 10-13-86	B-7
		8070	N.C. 8-13-90	
		D.G.B.	8-17-94 minor	
		Holm	6-4-96 MW	
		Bun	10-21-02 N.C.	
		Bun	1-13-05 N.C.	
		Rka	3-10-10 NC	
		Rka	3-1-12 NC	
		A	03/05/14 NC	



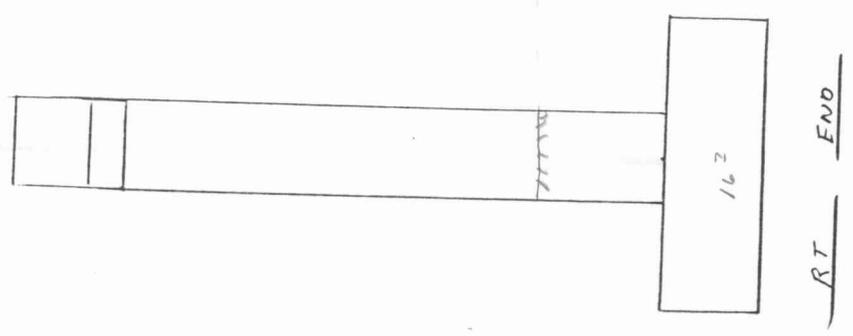
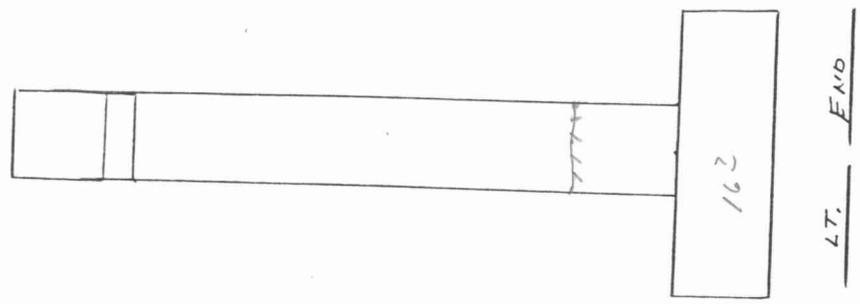
Scale	Bridge No. 8548.4 ^R 030	Sketch by	Date	Page
60	Sketch of: PIER # 2 - FAR FACE	K.L.H.	6-21-84	B-7
		A.A.R.	NO CHANGE 10-13-86	B-8
		Boro	N.C. 8-13-90	

D.G.B. 8-17-94 minor
 Holm 6-4-96 NC
 Bun 10-21-02 N.C.
 Bun 1-13-05 N.C.
 RRS 3-10-10 NC
 RRS 3-1-12 MN
 03/05/14 NC



Scale	Bridge No. 8548.4 ^R 030	Sketch by	Date	Page
60	Sketch of: PIER # 2 - RT. & LT. END.	K.L.H.	6-21-88	B-8
		A.A.R.	N/D CHANGE 10-13-86	B-9
		B070	N.C. 8-13-90	

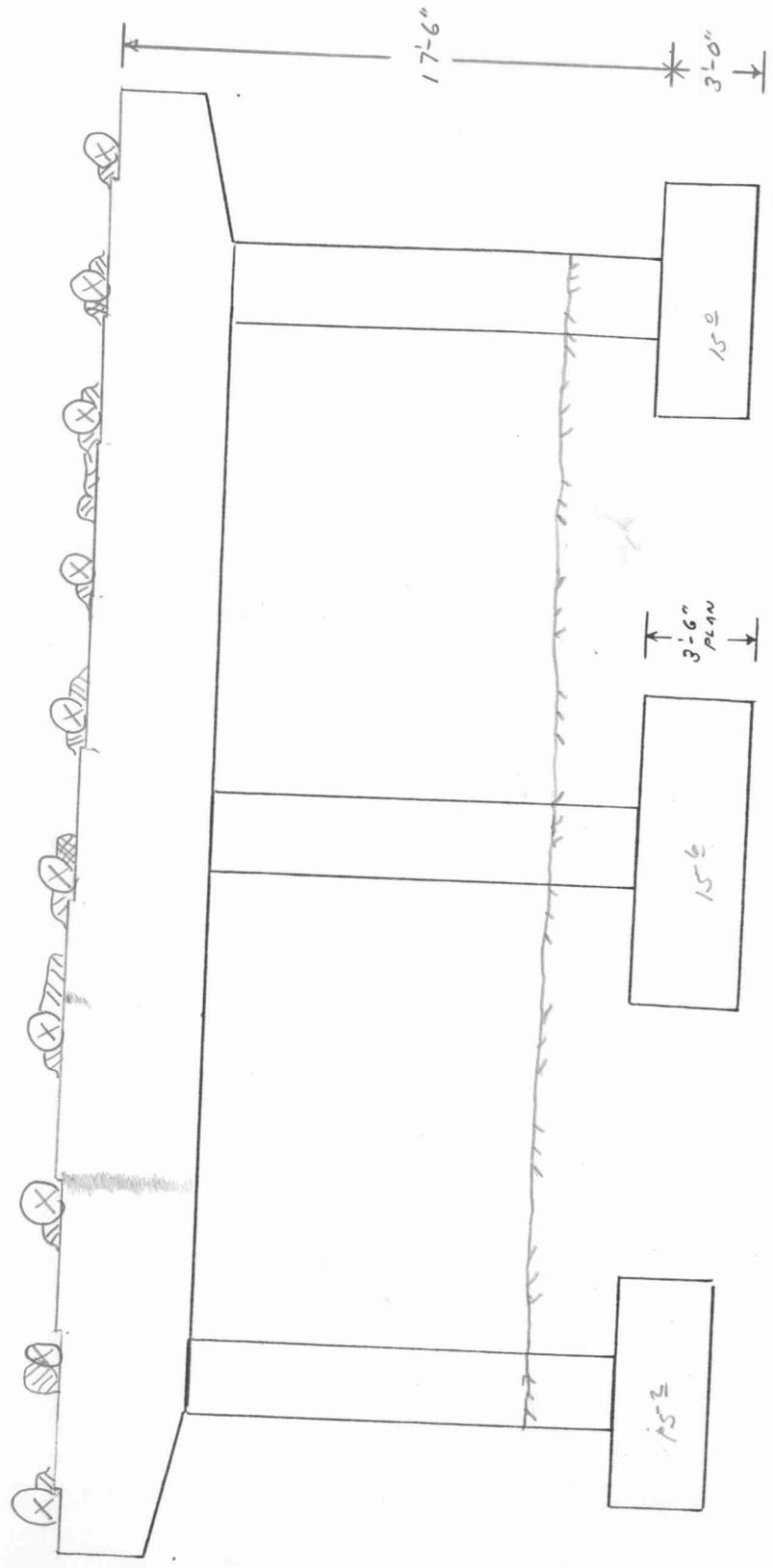
D.G.B. 8-17-92 N.C.
 Kolu 6-4-96 NC
 Bun 10-21-02 N.C.
 Bun 1-13-05 N.C.
 P.A. 3-10-10 NC
 P.A. 3-1-12 MN
 A 03/05/14 NC



Scale **60** Bridge No. **85 48.4^R 030**
 Sketch of: **PIER # 3 - NEAR FACE**

Sketch by	Date	Page
K.L.H.	6-21-84	B-9
A.A.R.	MINOR 10-13-86	B-10
Boyo	N.C. 8-13-90	

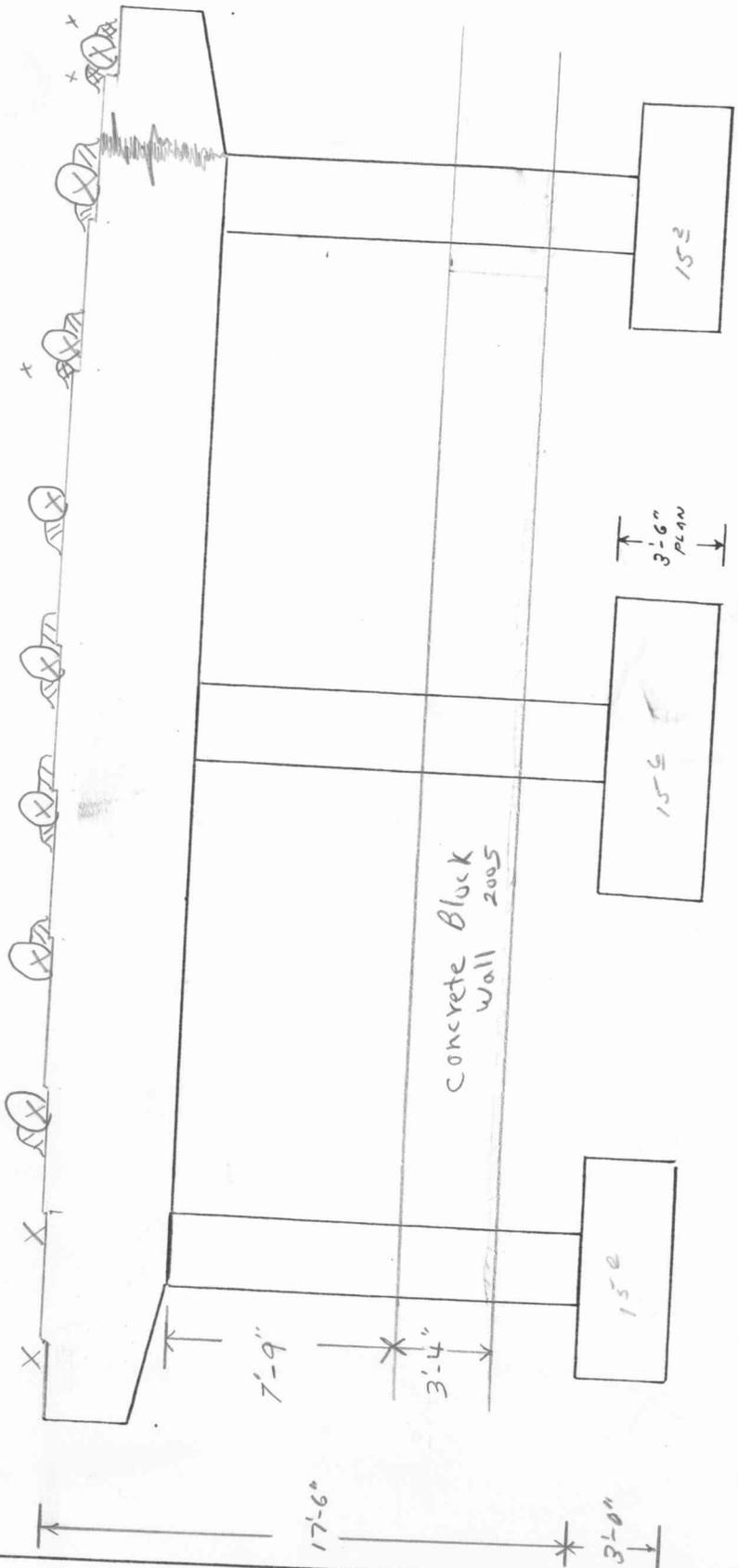
D.G.B. 8-17-94 MINOR
 Holm 6-4-96 NC
 Bun 10-21-02 M.N
 Bun 1-13-05 N.C
 Rps 3-10-10 NC
 Rps 3-1-12 MN
 FI 03/05/14 NC



Scale _____ Bridge No. **85 48.4 R 030**
 Sketch of: **PIER # 3 - FAR FACE**

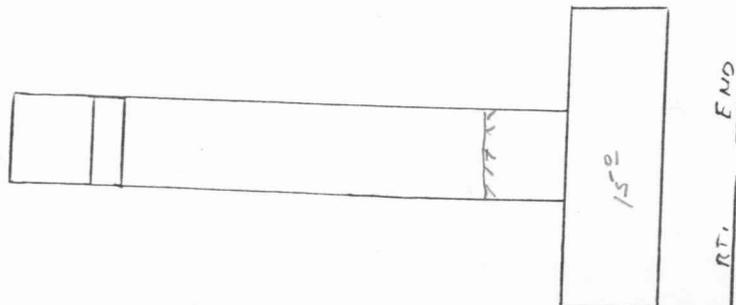
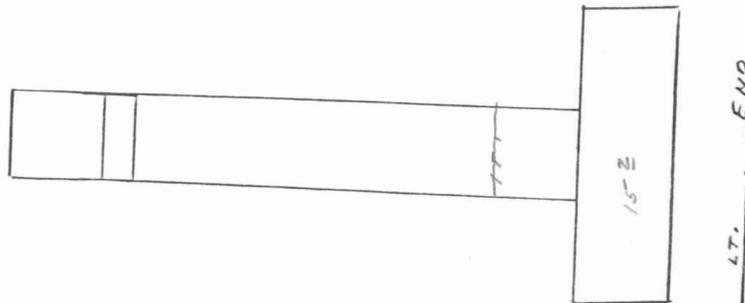
Sketch by	Date	Page
K.L.H.	6-21-88	B-10
A.A.R.	NO CHANGES 10-13-86	B-11
Boro	N.O. 8-13-90	

- O.G.B. 8-17-94 minor
- Halm 6-4-96 NC
- Bun 10-21-02 m.w
- Bun 1-13-05 Block wall
- RRS 3-10-10 NC
- RRS 3-1-12 MPN
- GA 03/05/14 NC



Scale	Bridge No. 8548.4 ^R 030	Sketch by	Date	Page
60	Sketch of: PIER #3 - RT & LT. END	K.L.H.	6-21-84	B-11
		A.A.P.	NO CHANGE 10-13-86	B-12
		Boyo	N.C. 8-13-90	

D.G.B. 8-17-94 N.C.
 Helu 6-4-96 NC
 Bun 10-21-02 N.C.
 Bun 1-13-05 N.C.
 RPR 3-10-10 NC
 RPR 3-1-12 MN
 FI 03/05/14 NC

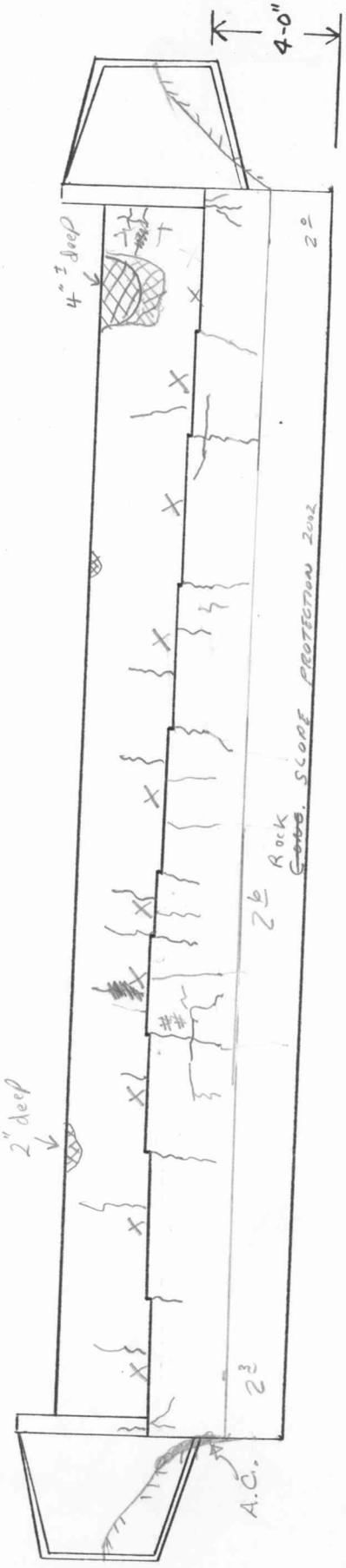


Scale _____ Bridge No. 8548.4 R 030
 Sketch of: FAR ABUTMENT

Sketch by	Date	Page
K.L.H.	Archive Const. Staff 6-21-84	8-12
A.A.R.	MINOR 10-13-86	8-13

- Bora 8-13-90 U.C.
- D.G.B. 8-17-94 MINOR
- Kohn 6-4-96 MAE
- Bun 10-21-02 M,N
- Bun 1-13-05 spalls
- Rks 3-10-10 NC
- Rks 3-1-12 NC
- FA 03/05/A NC

SEALED 8-93



FAR — ABUTMENT

3

APPENDIX D: MOCK-UP INSPECTION NOTES

5/7/2014

Mock Bridge Inspection with Iowa DOT

Inspectors first orient themselves on site in order to find bridge components quickly. Define east-west and bridge piers are numbered accordingly.

There are two numbers for each bridge: state number and FHWA number. FHWA number does not change, but the state number may change due to milepost changes (the road length maybe changed). Below is an example for state numbering system:

e.g., For the bridge we're studying for this project, FHWA bridge# 48730, and the state bridge number is 8550.2.R.030. The first two digits, 85, indicate that the bridge is located in Story County. Next digits give the milepost information, i.e., the bridge is located on milepost 50.2. R stands for Right, and L stands for Left. And finally "030" tell us that the bridge is located on US 30.

State bridge numbering: County/milepost/R or L (this is important because both sides have the same milepost)

- Basic sketches for near abutment and far abutment are used for orientation purposes.
- It would be good to have access to different views with one click? It would be hard to rotate the model in winter when wearing gloves. – Pen solution!!
- Inspectors do a loop while inspecting a bridge, start with the deck, then superstructure and substructure. At the end of an inspection, every part of a bridge is visually inspected.
- Attaching pictures directly to the BrIM model would be useful
- SIIMS website – resources - Bridge element inspection guide
- When inspecting concrete bridges, they look at the integrity of the bridge, specifically corrosion, spalling, concrete cracks and paint cracks
- It would be good to integrate the legends they use for inspection sketches in the BrIM model. These legends can be found on SIIMS website.
- Impact damage on steel bridges is important.

- 1/16 inch concrete crack and above should be watched.
- They use a crack comparator scale (it is on a card that you can carry in your pocket). They don't worry about the depth of the crack. If there is rust, that tells that the crack is deep and may require further inspection.
- Bearings number, moving angle - vs temperature allows expansion of girders
- Possibly show the ground level in the model as it is specifically important for bridges above water?
- Pulling out previous inspection reports, in order to know the critical areas and focus on them is a great benefit of the new technique.
- Indicate the mileposts in the model as it is a major indicator for the location and the name of the bridge. Also it helps in indicating the location of the major components. The inspectors face the direction where the number on milepost increases. Inspectors count the piers and abutments from what is behind them while facing the direction of the increasing number on mileposts and number them from 1 to (whatever the number of piers is). They name the girders from left to right as girder 1, 2, etc.
- Doing a sketch of a problem -if existed- is done on pre-drawn sketches that are not bridge specific. The inspectors need to indicate the location of the element on each sketch, also they need to sign and date each inspection paper, and also no data from previous inspections is available on site in order to compare the severity of the situation.
- Inspection is usually done in two ways, the first is all the inspectors go to the deck, the superstructure and the Substructure and inspect them. The second is by dividing the main three components between the team members in order to do the inspection faster.
- The ground level sketch is important in bridges over water bodies. Inspectors need to sketch the ground level and document that in order to check for erosion (too much erosion may cause buckling). The measurement is done from top of the pier to the ground level.(this measurement has to be compared with previous inspections)
- For most structures there is two bridges (one for each direction of movement) and each bridge requires around 40 papers to do the inspection, the chance of losing one of those papers is high. In addition each paper needs to be signed and dated and then sent to the home office for analysis and decision making.
- Sketching legends of current practice are important to remain the same.